

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF OUTBOARD SEGMENT ELEVATOR ASSEMBLY COMPONENT MAINTENANCE
MANUAL 55-20-22

REVISION NO. 3 DATED JUL 01/00

HIGHLIGHTS

All data formerly in manual 55-20-21 is included in this manual 55-20-22.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

TITLE PAGE

Added new top assemblies 183T3001-9, -10, -11SP, -12SP.

1

TR & SB RECORD

1

REPAIR 13-1

610

REPAIR 9-1

Edited without technical change.

603

1060V

1002-1060Q,1062M-1066U, Updated Illustrated Parts List.

1068S-1076B,1076W-1080N

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HIGHLIGHTS

01.1

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OUTBOARD SEGMENT ELEVATOR ASSEMBLY

PART NUMBERS 100T0300-3,-4
183T3001-1 THRU -4,
-7 THRU -10,
-11SP,-12SP
183T3093-1 THRU -4

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

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TITLE PAGE

Page 1

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01.1



REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY

TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
767-27-0052 767-27-0052 R3		PRR B10132 PRR A10514-5 PRR A10511 PRR A10527 PRR B10255 PRR B10636 PRR A10531 PRR C12257 PRRB 13100-2	JUL 10/81 JUL 10/81 JAN 10/84 JAN 10/84 JAN 10/84 JAN 10/84 JAN 10/84 OCT 10/84 JUL 10/86 APR 01/92 APR 01/92 JUL 01/00

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TR & SB RECORD

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			602	OCT 01/87	01
TITLE PAGE			603	OCT 01/87	01
*1	JUL 01/00	01.1	604	BLANK	
2	BLANK		REPAIR 1-1		
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2	BLANK		603	OCT 01/87	01
TR & SB RECORD			604	OCT 01/87	01
*1	JUL 01/00	01.1	REPAIR 2-1		
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DESCRIPTION & OPERATION			606	BLANK	
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CLEANING			REPAIR 5-1		
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			606	BLANK	

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604	OCT 01/87	01	801	OCT 01/87	01
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805	OCT 01/87	01	*1027	JUL 01/00	01.1
806	OCT 01/87	01	*1028	JUL 01/00	01.1
807	OCT 01/87	01	*1029	JUL 01/00	01.1
808	OCT 01/87	01	*1030	JUL 01/00	01.1
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SPECIAL TOOLS			*1037	JUL 01/00	01.1
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*1080M	JUL 01/00	01.1			
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Illustrated Parts List	1001

INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Assembly

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INTRODUCTION

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Page 1

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OUTBOARD SEGMENT ELEVATOR ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The outboard segment elevator assembly is comprised of graphite/epoxy ribs, honeycomb panels, hinge fittings, and actuator fittings. When connected to the inboard segment elevator assembly the two make up a complete left or right elevator. The elevators are used for pitch control.

2. Leading Particulars (Approximate)

Length -- 210 inches

Width -- 46 inches

Thickness -- 9.5 inches

Weight -- 180 pounds

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DESCRIPTION & OPERATION

01

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DISASSEMBLY

1. Use standard industry practices for disassembly of this component.

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs and restore the unit to serviceable condition.

NOTE: Locally fabricated tooling is recommended to assist in relocating fittings if removal or replacement is necessary.

NOTE: Access to fasteners retaining fittings is accomplished by removing threaded fasteners common to the upper surface and permanent type fasteners common to the front spar and end ribs.

2. Note and record thickness of shims (174, 176, 182, 184, 190, 192, 194, 196, 243, 244, 247, 248, 251, 252, 282, 284, 290, 292, 298, 300, 318, 320, 326, 328, 366, 368, 374, 376, 382, 384, 406, 408, 414, 416, 434, 436, 442G, 444, 450, 452, 470, 472, 478, 480, 498, 500, 506, 508, 514, 516, IPL Fig. 1; 36, 38, 44, 46, 52, 52A, 54, 54A, 56, 56A, 58, 58A, 100, 102, 108, 110, 116, 118, 166, 168, 174, 176, 182, 184, 202, 204, 210, 212, 250, 251, 258, 260, 266, 268, 290, 292, 298, 300, 318, 320, 326, 328, 334, 336, 354, 356, 362, 364, 382, 384, 390, 392, 398, 400, IPL Fig. 2; 23, 25, 33, 35, 43, 45, 67, 69, 75, 77, 87, 89, 141, 143, 149, 151, 161, 163, 185, 187, 193, 195, 233, 235, 241, 243, 253, 255, 281, 283, 289, 291, 309, 311, 317, 319, 329, 331, 353, 355, 361, 363, 381, 383, 389, 391, 401, 403, IPL Fig. 3) for reference during assembly.

3. Fittings, ribs, shims, and seal retainers have been fay surface sealed with BMS 5-95 sealant. Refer to Standard Overhaul Practices, 20-10-08, for information pertaining to removal of fay surface sealed parts.

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DISASSEMBLY

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CLEANING

CAUTION: DO NOT VAPOR DEGREASE GRAPHITE/ARAMID EPOXY STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO GRAPHITE/ARAMID EPOXY STRUCTURES.

1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1,1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

1. Clean all parts in accordance with standard industry practices (Ref 20-30-03) except for graphite/aramid epoxy structures.

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CLEANING
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CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.
2. Magnetic particle check per 20-20-01 -- Retainer (390, IPL Fig. 1; 274A, IPL Fig. 2) and bushings (394, 976, IPL Fig. 1; 278, 966, IPL Fig. 2).
3. Penetrant check per 20-20-02 -- Fittings (204, 204A, 206, 206A, 256, 256A, 257, 257A, 308, 308A, 310, 310A, 336, 336A, 338, 338A, 396, 396A, 398, 398A, 424, 424A, 426, 426A, 460, 460A, 462, 462A, 488, 488A, 490, 490A, 524, 524A, 526, 526A, 567A, 664, 666, 772, 774, 830A, IPL Fig. 1; 66, 66A, 68, 68A, 126, 128, 192, 194, 220, 222, 280, 282, 308, 310, 344, 346, 372, 374, 408, 410, 470, 470A, 600, 602, 704, 706, 781, IPL Fig. 2; 57, 59, 101, 103, 175, 177, 203, 205, 271, 273, 299, 301, 343, 345, 371, 373, 415, 417, 463, 559, 561, 587, 589, 695, 709, 713, IPL Fig. 3) ribs (578A, 578B, 580B, 580C, 580D, 592A, 592B, 594A, 594B, IPL Fig. 1; 507, 507A, 507G, 507H, 539, 541, IPL Fig. 2; 483, 485, IPL Fig. 3) angles (568, 572, 827, 828, 831, 832, 833, 834; IPL Fig. 1; 474, 478, 777, 778, 782, 783, 784, 785, IPL Fig. 2), and channels (576, 830, 840, 841, IPL Fig. 1; 480, 780, 802G, 802R, IPL Fig. 2).
4. Check honeycomb and bonded parts for evidence of delamination, internal water, scratches, and contour defects.
 - A. Examine for delamination ultrasonically.
 - B. Examine areas suspected of containing water radiographically to determine extent of damage.
 - C. Examine edges of panel carefully for cuts and abrasions. Delamination starts very easily from damage to an edge member of honeycomb panel.
5. Refer to 767 Structural Repair Manual section 55-20-01 for allowable damage data.
6. Refer to Fits and Clearances section for service wear limits.

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CHECK

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REPAIR – GENERAL

1. Content

A. Repair, refinish and replacement procedures, as applicable, are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
183T3030	FITTING ASSEMBLY	1-1
183T3029	FITTING ASSEMBLY	2-1
183T3028	FITTING ASSEMBLY	3-1
183T3033	FITTING ASSEMBLY	4-1
183T3036	FITTING ASSEMBLY	5-1
183T3032	FITTING ASSEMBLY	6-1
183T3025	FITTING ASSEMBLY	7-1
183T3031	FITTING ASSEMBLY	8-1
183T3024	FITTING ASSEMBLY	9-1
183T2035	FITTING ASSEMBLY	10-1
183T2030	FITTING ASSEMBLY	11-1
183T3080	FITTING ASSEMBLY	12-1
- - -	MISCELLANEOUS PARTS	13-1
183T2063	FITTING ASSEMBLY	14-1

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REPAIR-GENERAL

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2. Standard Practices

- A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs.

20-30-02 Stripping of Protective Finishes
20-30-03 General Cleaning Procedures
20-41-01 Decoding Table for Boeing Finish Codes
20-41-02 Application of Chemical and Solvent Resistant Finishes
20-42-05 Bright Cadmium Plating
20-43-01 Chromic Acid Anodizing
20-44-01 Application of Abrasion Resistant Finishes
20-50-02 Installation of Safetying Devices
20-50-03 Bearing Installation and Retention

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Coating, Teflon filler -- BMS 10-86, Type 1, gray (Ref 20-60-02)
B. Conditioner, static -- Dexter 28-C-1 (Ref 20-60-04)
C. Enamel -- BMS 10-60, type 2, BAC707 gray gloss (Ref 20-60-02)
D. Primer -- BMS 10-11, type 1 (Ref 20-60-02)
-- BMS 10-79, type 2 (Ref 20-60-02)
E. Sealant -- BMS 5-95, class B (Ref 20-60-04)
F. Surfacer -- Dexter 8-W-5 (Ref 20-60-02)

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REPAIR-GENERAL

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4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

—	STRAIGHTNESS	\oplus	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
\square	FLATNESS	\varnothing	DIAMETER
\perp	PERPENDICULARITY (OR SQUARENESS)	S \varnothing	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
\bigcirc	ROUNDNESS	SR	SPHERICAL RADIUS
\bigcirc	CYLINDRICITY	()	REFERENCE
\frown	PROFILE OF A LINE	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
\triangle	PROFILE OF A SURFACE	DIM	
\odot	CONCENTRICITY	-A-	DATUM
\equiv	SYMMETRY	\textcircled{M}	MAXIMUM MATERIAL CONDITION (MMC)
\sphericalangle	ANGULARITY	\textcircled{L}	LEAST MATERIAL CONDITION (LMC)
\nearrow	RUNOUT	\textcircled{S}	REGARDLESS OF FEATURE SIZE (RFS)
\nearrow	TOTAL RUNOUT	\textcircled{P}	PROJECTED TOLERANCE ZONE
\sqsubset	COUNTERBORE OR SPOTFACE	FIM	FULL INDICATOR MOVEMENT
\sphericalangle	COUNTERSINK		

EXAMPLES

$\text{—} \quad 0.002$	STRAIGHT WITHIN 0.002	$\text{◎} \quad C \quad \varnothing \quad 0.0005$	CONCENTRIC TO C WITHIN 0.0005 DIAMETER
$\perp \quad B \quad 0.002$	PERPENDICULAR TO B WITHIN 0.002	$\equiv \quad A \quad 0.010$	SYMMETRICAL WITH A WITHIN 0.010
$// \quad A \quad 0.002$	PARALLEL TO A WITHIN 0.002	$\sphericalangle \quad A \quad 0.005$	ANGULAR TOLERANCE 0.005 WITH A
$\bigcirc \quad 0.002$	ROUND WITHIN 0.002	$\oplus \quad B \quad \varnothing \quad 0.002 \quad \textcircled{S}$	LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
$\bigcirc \quad 0.010$	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	$\perp \quad A \quad \varnothing \quad 0.010 \quad \textcircled{M}$ $0.510 \quad \textcircled{P}$	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
$\frown \quad A \quad 0.006$	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A	2.000	EXACT DIMENSION IS 2.000
$\triangle \quad A \quad 0.020$	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	
(NOTE THAT $\triangle \quad A \quad 0.020$ MAY ALSO APPEAR AS $\triangle \quad 0.020 \quad A$)			

True Position Dimensioning Symbols
Figure 601

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REPAIR-GENERAL

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FITTING ASSEMBLY – REPAIR 1-1

183T3030-1, -2, -5, -6, -9, -10

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (200, 202, IPL Fig. 1; 62A, 64, IPL Fig. 2; 53, 55, IPL Fig. 3)
 - A. Remove bushings.
 - B. Check hole for damage or corrosion and repair if necessary per 2.
 - C. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
 - D. Machine bushings per Fig. 601.
 - E. Fillet seal around entire periphery of bushing flange using BMS 5-95, class B sealant.
 - F. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.
2. Repair
 - A. Repair hole for bushing (200, 202, IPL Fig. 1; 62, 64, IPL Fig. 2; 53, 55, IPL Fig. 3).
 - (1) Maching fitting (204, 204A, 206, 206A, IPL Fig. 1; 66, 66A, 68, 68A, IPL Fig. 2; 57, 59, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.A.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

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REPAIR 1-1

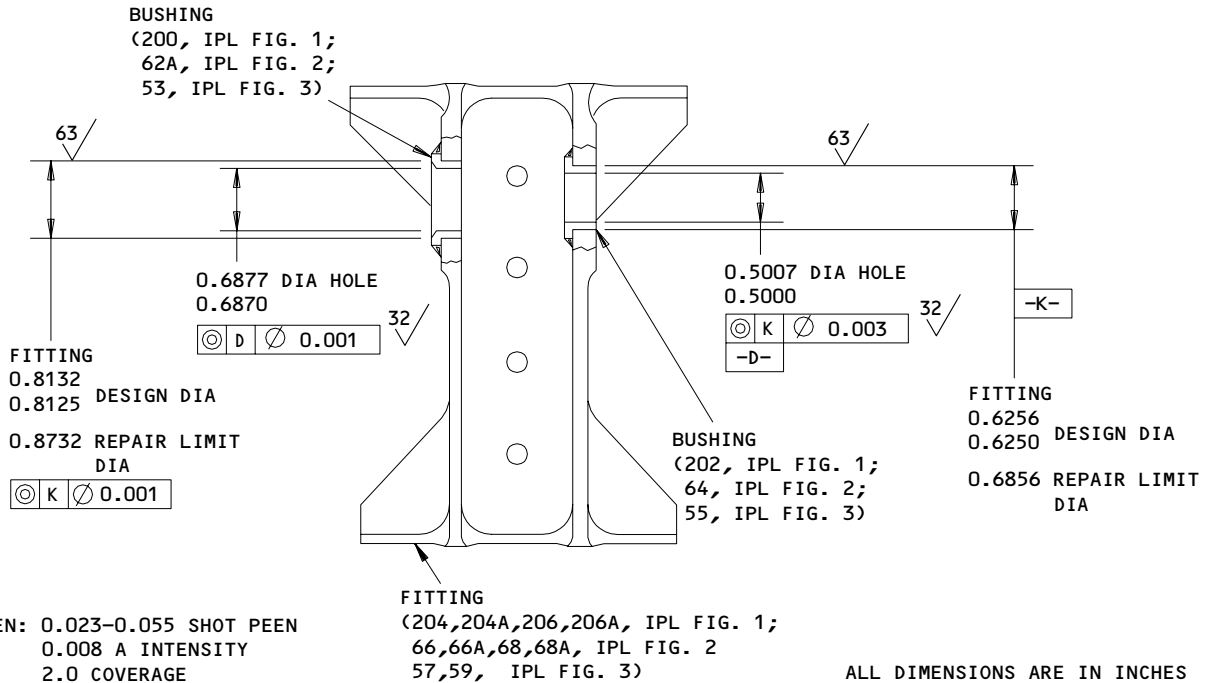
01

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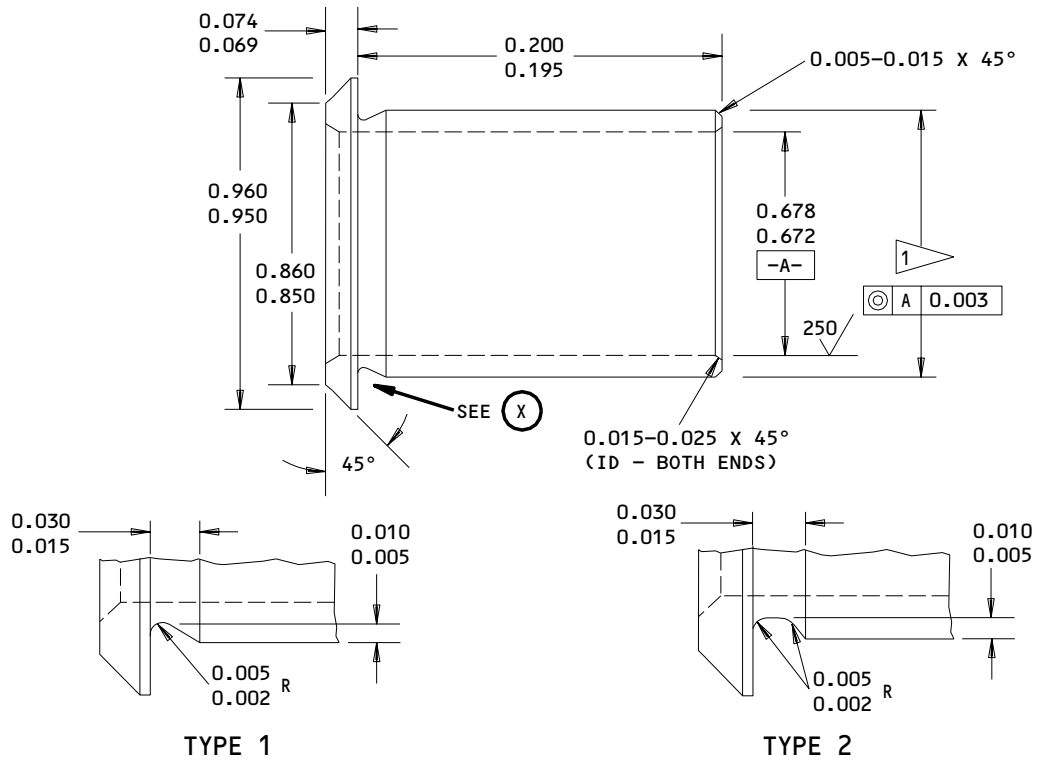
3. Refinish

- A. Fittings (204, 204A, 206, 206A, IPL Fig. 1; 66, 66A, 68, 68A, IPL Fig. 2, 57, 59, IPL Fig. 3) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813). Omit primer and enamel from holes for bushings. After installing bushings and sealant has cured, apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813) all over, including sealant, except inside bushing holes and on plane surface of bushing flanges. Material: Aluminum alloy.



183T3030-1,-2,-5,-6,-9,-10
 Bushing Replacement
 Figure 601

1394



UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (200, IPL FIG. 1;
62A, IPL FIG. 2;
53, IPL FIG. 3)

FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

ALL DIMENSIONS ARE IN INCHES

¹DIMENSIONS APPLY AFTER PLATING

ALL MACHINED SURFACES, EXCEPT AS NOTED

ANGULAR TOLERANCE, ±0.50 DEG

MATERIAL: AL-NI-BR PER AMS 4640

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 602

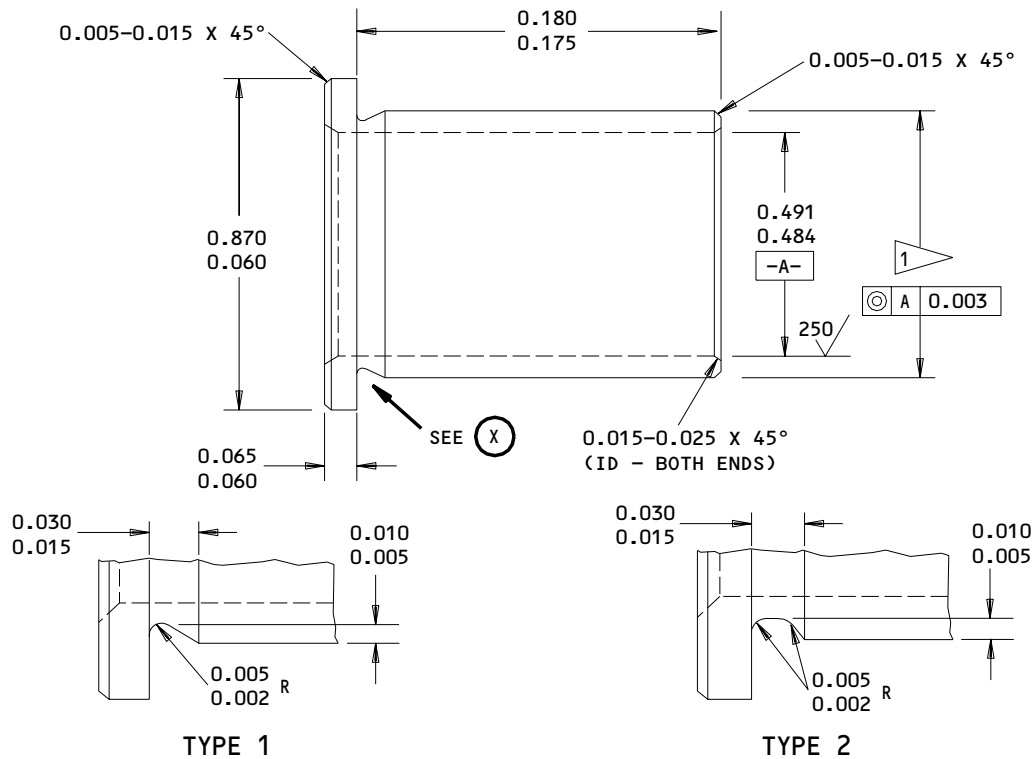
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REPAIR 1-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



REPLACEMENT BUSHING FOR BUSHING (202, IPL FIG.1;
 64, IPL FIG. 2;
 55, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0005-0.0017 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 603

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REPAIR 1-1

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FITTING ASSEMBLY – REPAIR 2-1

183T3029-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (254, 255, IPL Fig. 1; 122, 124, IPL Fig. 2; 97, 99, IPL Fig. 3)
 - A. Remove bushings.
 - B. Check hole for damage or corrosion and repair if necessary per 2.
 - C. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
 - D. Machine bushings per Fig. 601.
 - E. Fillet seal around entire periphery of bushing flange using BMS 5-95, class B sealant.
 - F. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.
2. Repair
 - A. Repair hole for bushing (254, 255, IPL Fig. 1; 122, 124, IPL Fig 2; 97, 99, IPL Fig. 3).
 - (1) Machine fitting (256, 256A, 257, 257A, IPL Fig. 1; 126, 128, IPL Fig. 2; 101, 103, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.A.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

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REPAIR 2-1

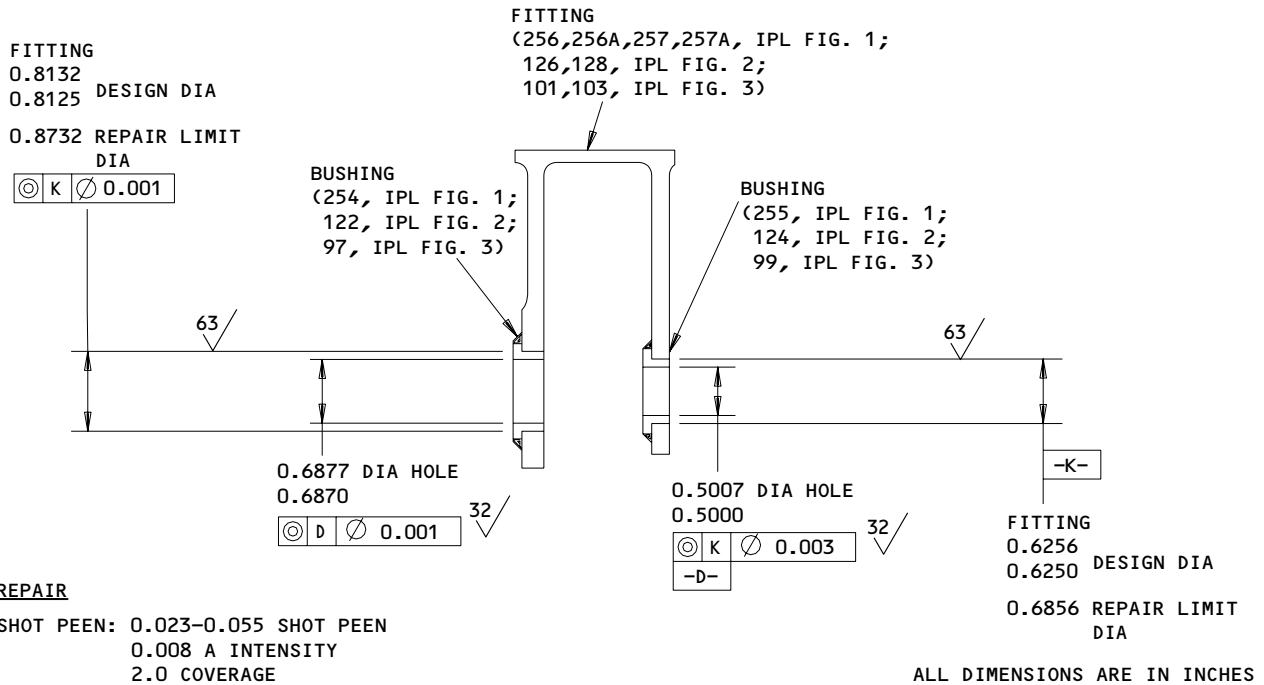
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3. Refinish

- A. Fittings (256, 256A, 257, 257A, IPL Fig. 1; 126, 128, IPL Fig. 2; 101, 103, IPL Fig. 3) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813). Omit primer and enamel from holes for bushings. After installing bushings and sealant has cured, apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813) all over, including sealant, except inside bushing holes and on plane surface of bushing flanges. Material: Aluminum alloy.



183T3029-1,-2,-5,-6
 Bushing Replacement
 Figure 601

1395

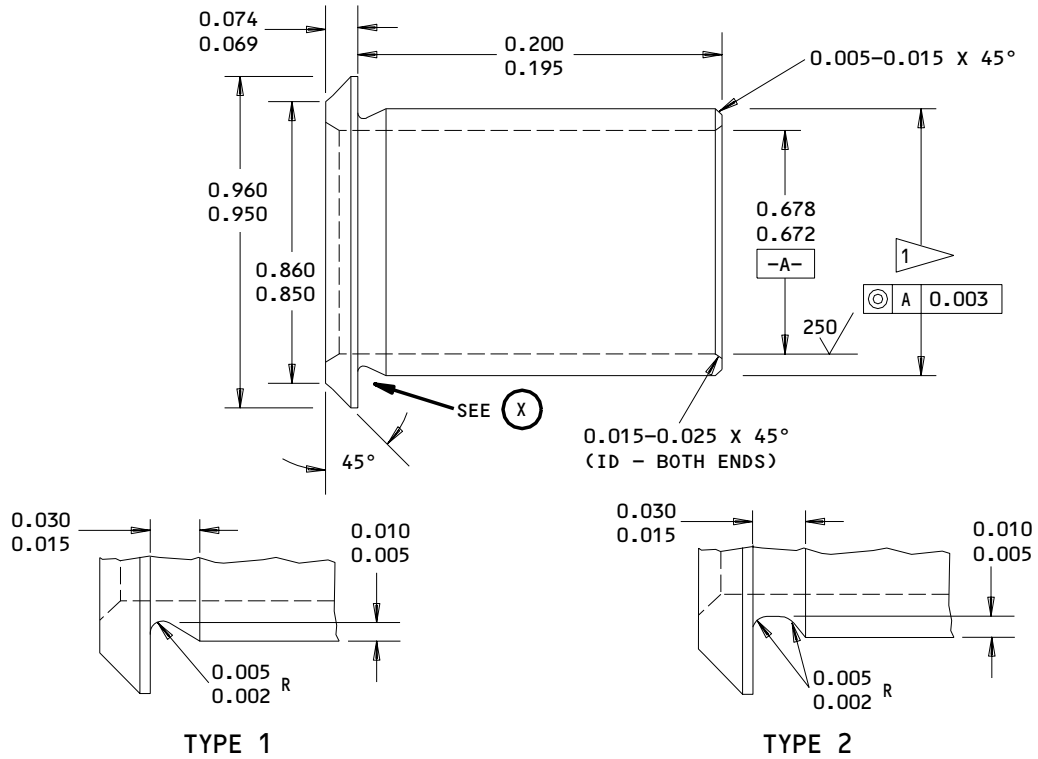
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REPAIR 2-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (254, IPL FIG. 1;
122, IPL FIG. 2;
97, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 602

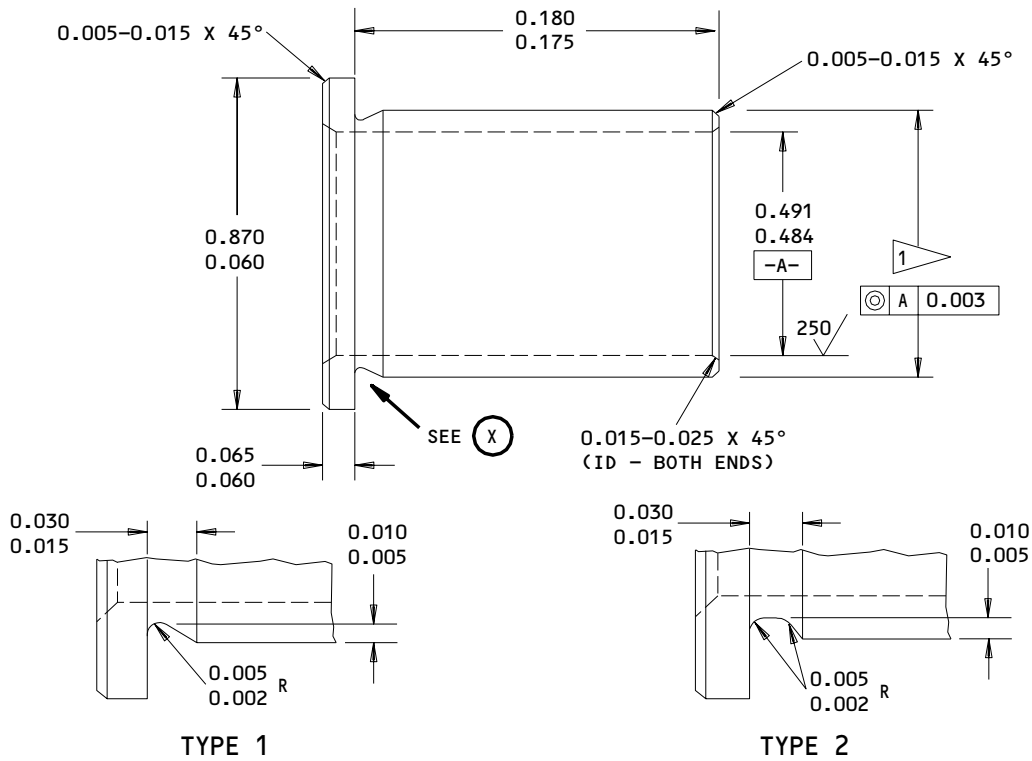
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REPAIR 2-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (255, IPL FIG. 1;
 124, IPL FIG. 2;
 99, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0005-0.0017 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 603

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REPAIR 2-1

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FITTING ASSEMBLY – REPAIR 3-1

183T3028-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (304, 306, IPL Fig. 1; 188, 190, IPL Fig. 2; 171, 173, IPL Fig. 3)

- A. Remove bushings.
- B. Check hole for damage or corrosion and repair if necessary per 2.
- C. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
- D. Machine bushings per Fig. 601.
- E. Fillet seal around entire periphery of bushing flange using BMS 5-95, class B sealant.
- F. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.

2. Repair

- A. Repair hole for bushing (304, 306 IPL Fig. 1; 188, 190, IPL Fig. 2; 171, 173, IPL Fig. 3).
 - (1) Machine fitting (308, 308A, 310, 310A, IPL Fig. 1; 192, 194, IPL Fig. 2; 175, 177, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.A.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

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REPAIR 3-1

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3. Refinish

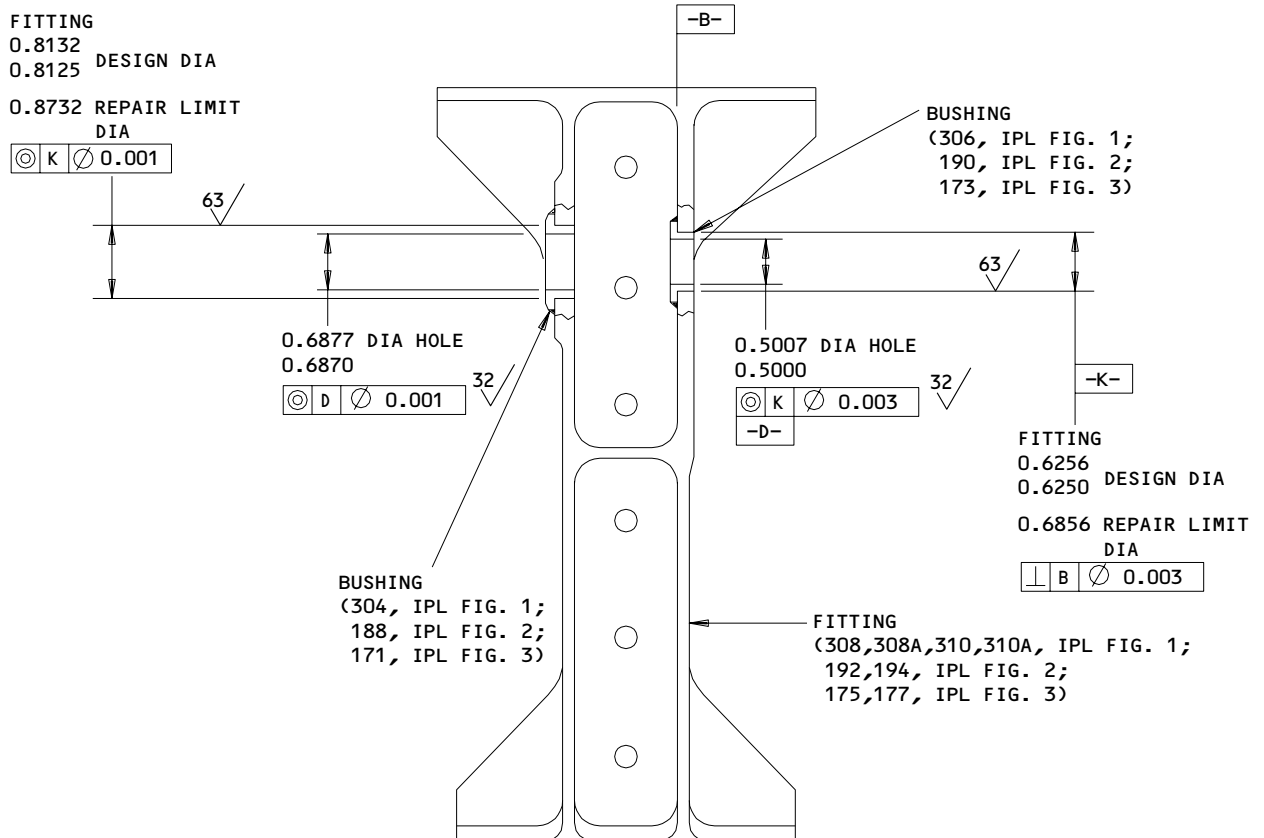
- A. Fittings (308, 308A, 310, 310A, IPL Fig. 1; 192, 194, IPL Fig. 2; 175, 177, IPL Fig. 3) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813). Omit primer and enamel from holes for bushings. After installing bushings and sealant has cured, apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813) all over, including sealant, except inside bushing holes and on plane surface of bushing flanges. Material: Aluminum alloy.

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REPAIR 3-1

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REPAIR

SHOT PEEN: 0.023-0.055 SHOT PEEN
0.008 A INTENSITY
2.0 COVERAGE

ALL DIMENSIONS ARE IN INCHES

183T3028-1,-2,-5,-6
Bushing Replacement
Figure 601

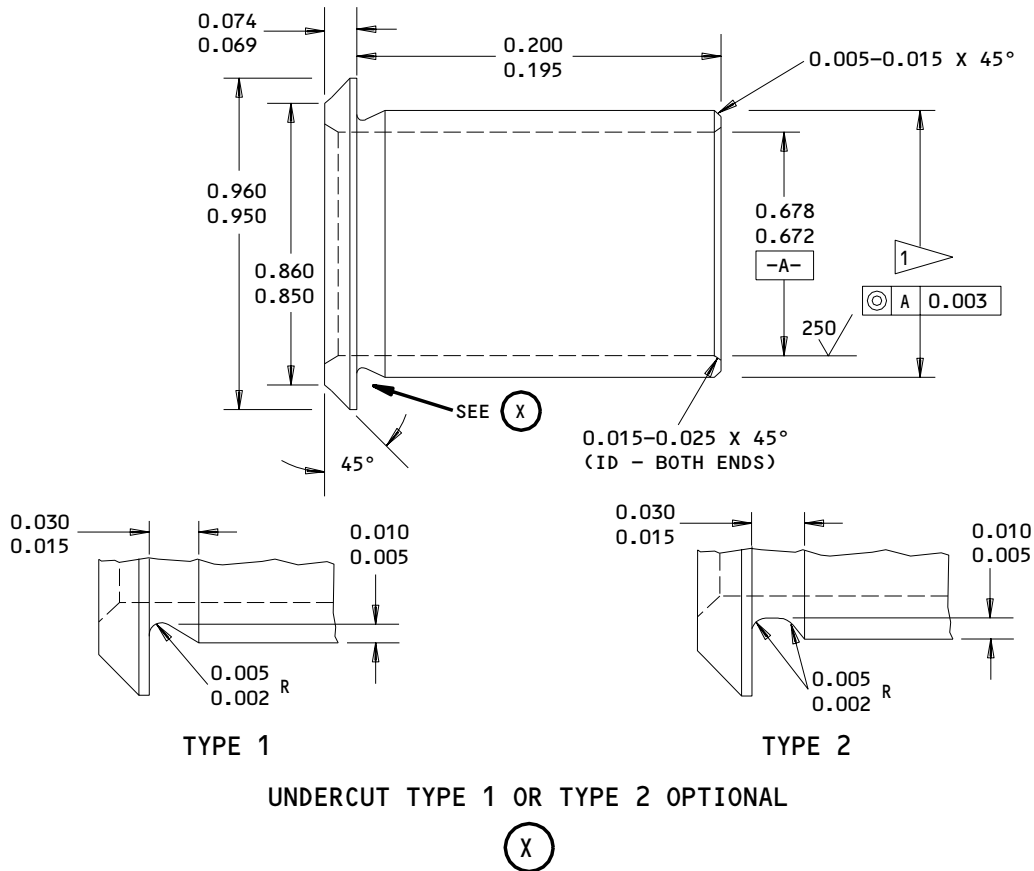
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REPAIR 3-1

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REPLACEMENT BUSHING FOR BUSHING (304, IPL FIG. 1;
 188, IPL FIG. 2;
 171, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 602

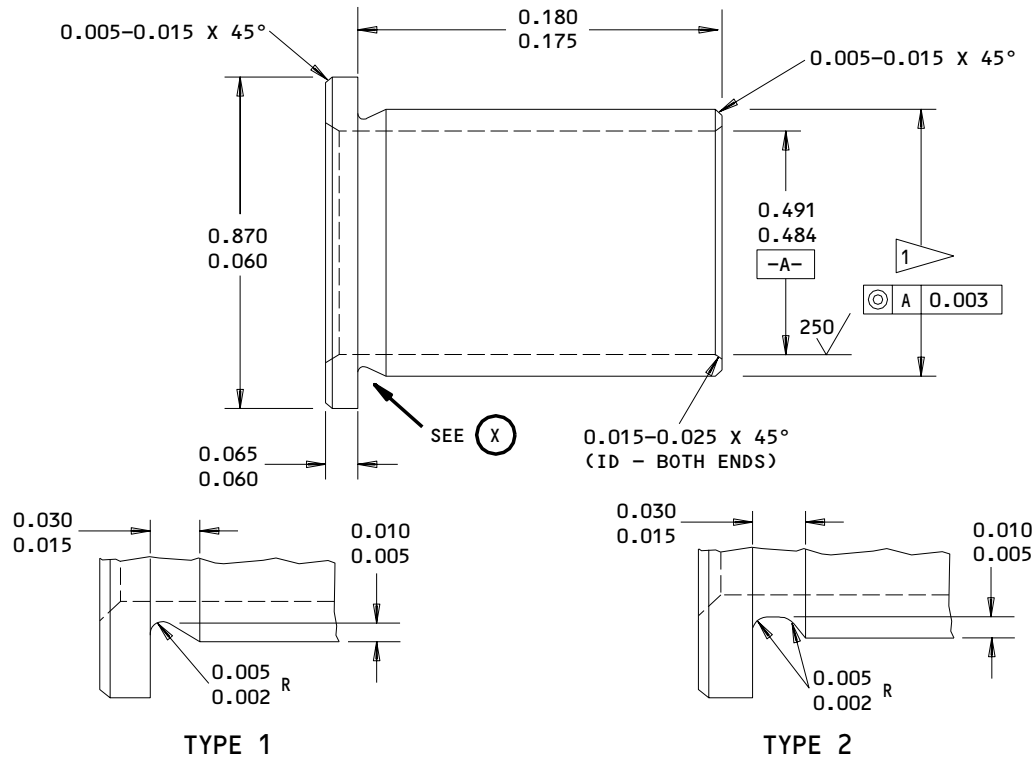
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REPAIR 3-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



REPLACEMENT BUSHING FOR BUSHING (306, IPL FIG. 1;
190, IPL FIG. 2;
173, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0005-0.0017 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 603

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REPAIR 3-1

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FITTING ASSEMBLY - REPAIR 4-1

183T3033-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (332, 334, IPL Fig. 1; 216, 218, IPL Fig. 2; 199, 201, IPL Fig. 3)

- A. Remove bushings.
- B. Check hole for damage or corrosion and repair if necessary per 2.
- C. Install bushings per 20-50-03.
- D. Machine bushings per Fig. 601.
- E. Fillet seal around entire periphery of bushing flange using BMS 5-95, class B sealant.

2. Repair

- A. Repair hole for bushing (332, 334, IPL Fig. 1; 216, 218, IPL Fig. 2; 199, 201, IPL Fig. 3).
 - (1) Machine fitting (336, 336A, 338, 338A, IPL Fig. 1; 220, 222, IPL Fig. 2; 203, 205, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

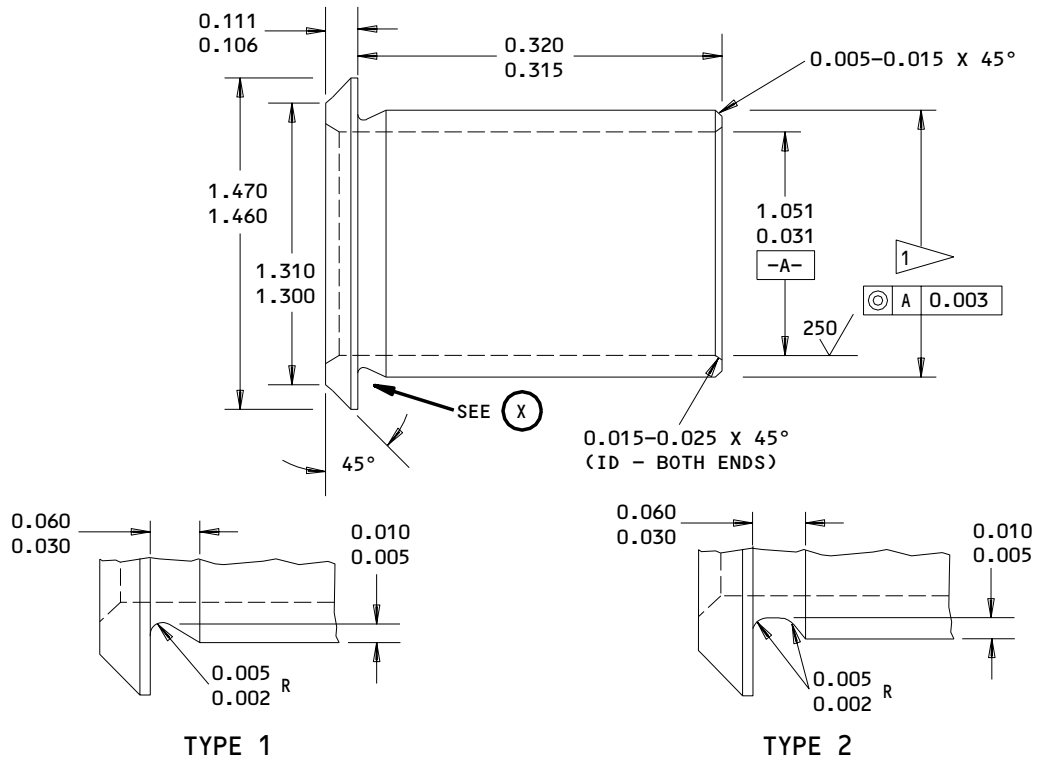
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REPAIR 4-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (332, IPL FIG. 1;
216, IPL FIG. 2;
199, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0008-0.0024 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 602

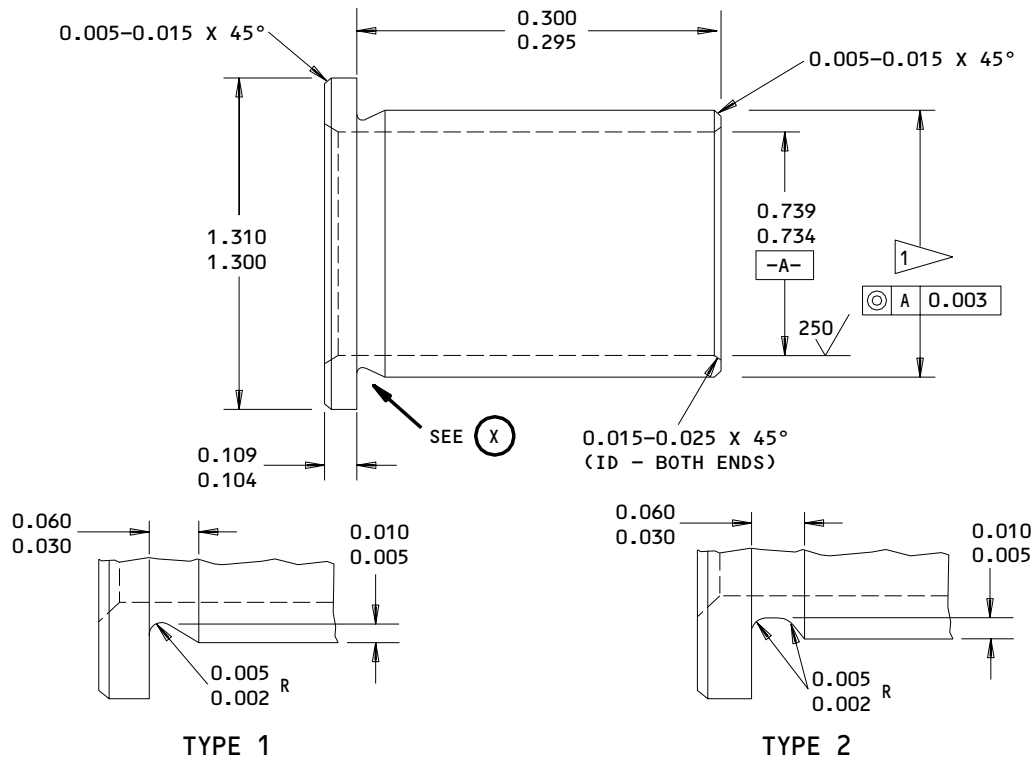
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REPAIR 4-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



REPLACEMENT BUSHING FOR BUSHING (334, IPL FIG. 1;
 218, IPL FIG. 2;
 201, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0006-0.0020 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

FINISH: PASSIVATION OPTIONAL

Oversize Bushing Details
 Figure 603

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REPAIR 4-1

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FITTING ASSEMBLY – REPAIR 5-1

183T3036-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (394, IPL Fig. 1; 278, IPL Fig. 2; 269, IPL Fig. 3)
 - A. Remove bushing.
 - B. Check hole for damage or corrosion and repair if necessary per 3.
 - C. Install bushing per 20-50-03 using wet BMS 5-95, class B sealant.
 - D. Install washer (392, IPL Fig. 1; 276, IPL Fig. 2; 267, IPL Fig. 3) with wet BMS 5-95, class B sealant.
 - E. Install retainer (390, IPL Fig. 1; 274A, IPL Fig. 2; 265, IPL Fig. 3) and tighten to a torque of 800-1000 pound-inches using tool A-55002-1.
 - F. Lockwire retainer (390, IPL Fig. 1; 274A, IPL Fig. 2; 265, IPL Fig. 3) to fitting (396, 396A, 398, 398A, IPL Fig. 1; 280, 282, IPL Fig. 2; 271, 273, IPL Fig. 3) using double twist method. Inject lockwire hole with BMS 5-95, class B sealant.
 - G. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.
2. Bushing Replacement (388, IPL Fig. 1; 272, IPL Fig. 2; 263, IPL Fig. 3)
 - A. Remove bushing.
 - B. Check hole for damage and corrosion and repair if necessary per 3.
 - C. Install bushing per 20-50-03 using wet BMS 5-95, class B sealant.
 - D. Machine bushing per Fig. 601.
 - E. Fillet seal entire periphery of bushing flange using BMS 5-95, class B sealant.
 - F. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.

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REPAIR 5-1

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3. Repair

- A. Repair hole for bushing (388, 394, IPL Fig. 1; 272, 278, IPL Fig. 2; 263, 269, IPL Fig. 3).
- (1) Machine fitting (396, 396A, 398, 398A, IPL Fig. 1; 280, 282, IPL Fig. 2; 271, 273 IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 4.A.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

4. Refinish

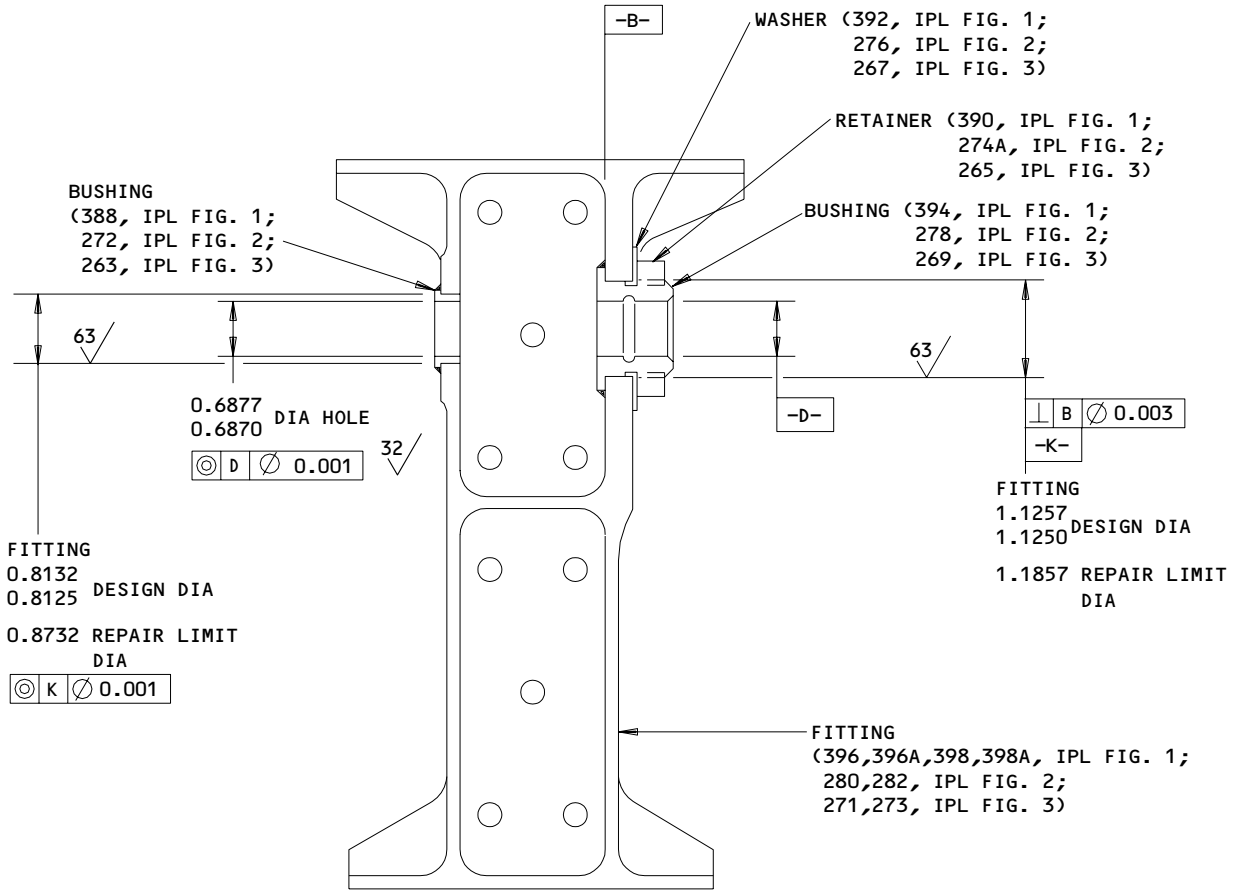
- A. Fitting (396, 396A, 398, 398A, IPL Fig. 1; 280, 282, IPL Fig. 2; 271, 273, IPL Fig. 3) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813). Omit primer and enamel from holes for bushings. After installing bushings and sealant has cured apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813) all over, including sealant, except inside bushing holes and on plane surface of bushing flanges. Material: Aluminum alloy.
- B. Retainer (390, IPL Fig. 1; 274A, IPL Fig. 2; 265, IPL Fig. 3) -- Cadmium plate type 2, class 2 (F-15.06). Material: 15-5PH CRES, 180-200 ksi.

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REPAIR 5-1

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REPAIR

SHOT PEEN: 0.023-0.055 SHOT PEEN
0.008 A INTENSITY
2.0 COVERAGE

ALL DIMENSIONS ARE IN INCHES

183T3036-1,-2,-5,-6
Bushing Replacement
Figure 601

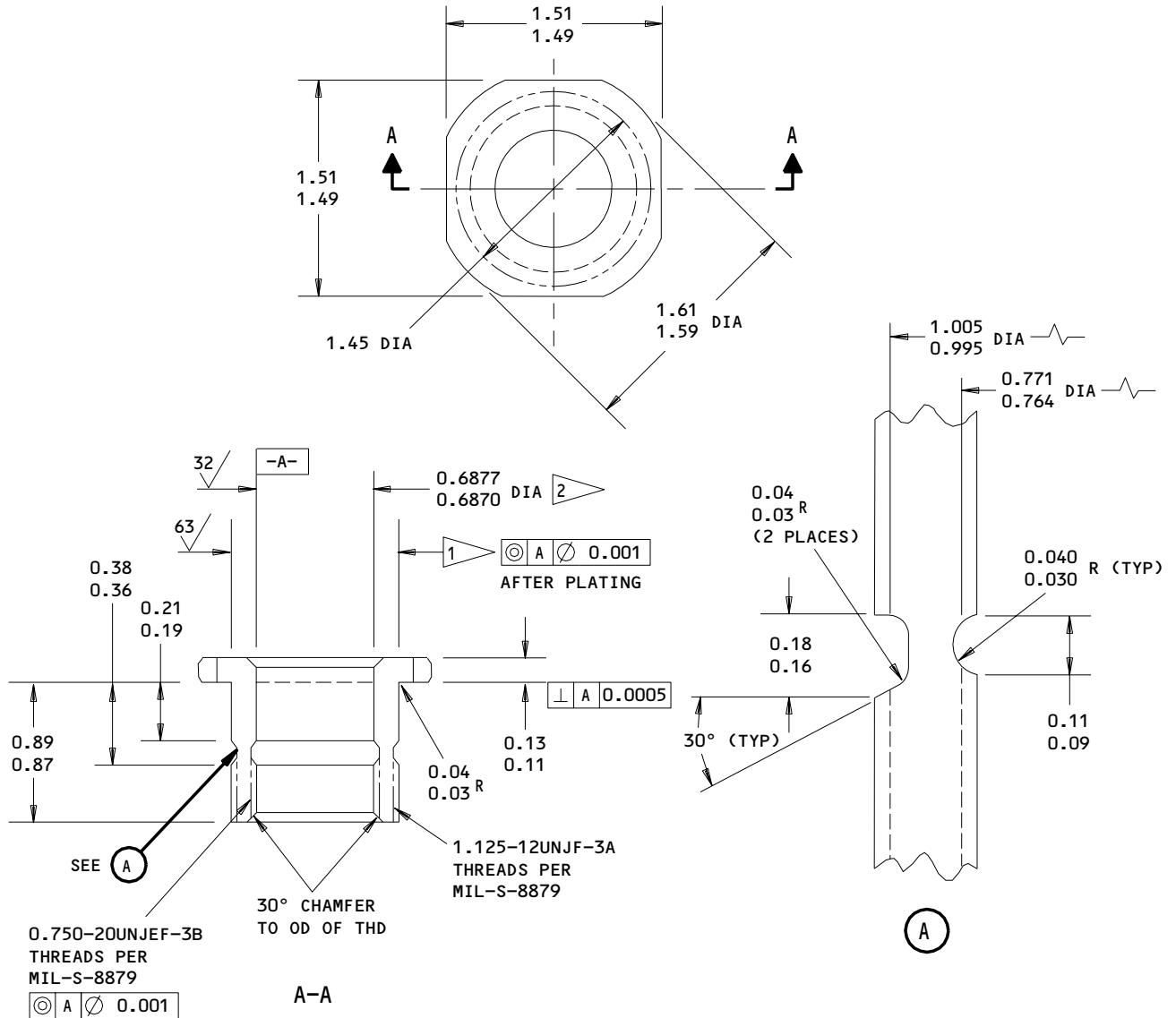
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REPAIR 5-1

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REPLACEMENT BUSHING FOR BUSHING

(394, IPL FIG. 1;
278, IPL FIG. 2;
269, IPL FIG. 3)

ANGULAR TOLERANCE: +0.5°
DECIMAL TOLERANCE: +0.010

1 FINISH DIA (REPAIR DIA OF FITTING PLUS
0.0008-0.0022 INTERFERENCE)

2 DO NOT CAD PLATE THIS SURFACE

MAGNETIC PARTICLE CHECK PER 20-20-01,
CLASS A, AFTER MACHINING

125/ ALL MACHINED SURFACES EXCEPTED AS NOTED

MATERIAL: 15-5PH CRES, 180-200 KSI

FINISH: CAD PLATE PER 20-42-05, TYPE 2,
CLASS 2 EXCEPT AS NOTED

BREAK SHARP EDGES 0.01 TO 0.03
OR EQUIVALENT RADII

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
Figure 603

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REPAIR 5-1

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FITTING ASSEMBLY - REPAIR 6-1

183T3032-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (420, 422, IPL Fig. 1; 304A, 306, IPL Fig. 2; 295, 297, IPL Fig. 3).

- A. Remove bushings.
- B. Check hole for damage or corrosion and repair if necessary per 2.
- C. Install bushings per 20-50-03.
- D. Machine bushings per Fig. 601.
- E. Fillet seal around entire periphery of bushing flange using BMS 5-95, class B sealant.

2. Repair

- A. Repair hole for bushing (420, 422, IPL Fig. 1; 304A, 306, IPL Fig. 2; 295, 297, IPL Fig. 3).
 - (1) Maching fitting (424, 424A, 426, 426A, IPL Fig. 1; 308, 310, IPL Fig. 2; 299, 301, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

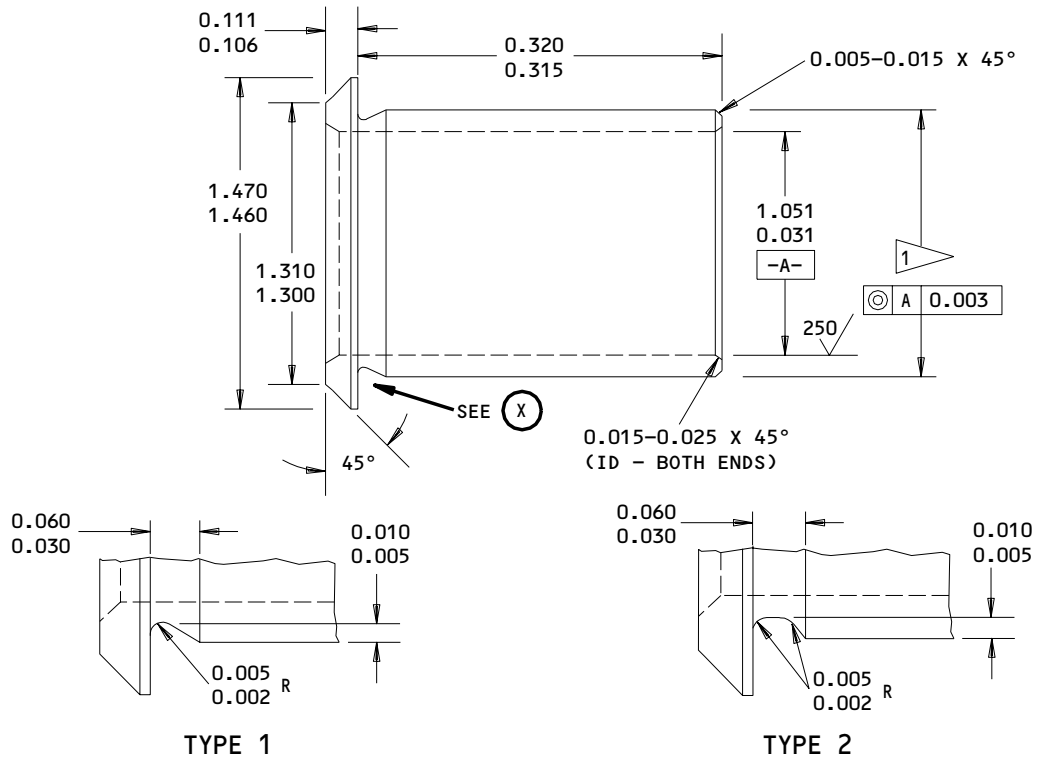
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REPAIR 6-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (420, IPL FIG. 1;
304A, IPL FIG. 2;
295, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0008-0.0024 INTERFERENCE

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 602

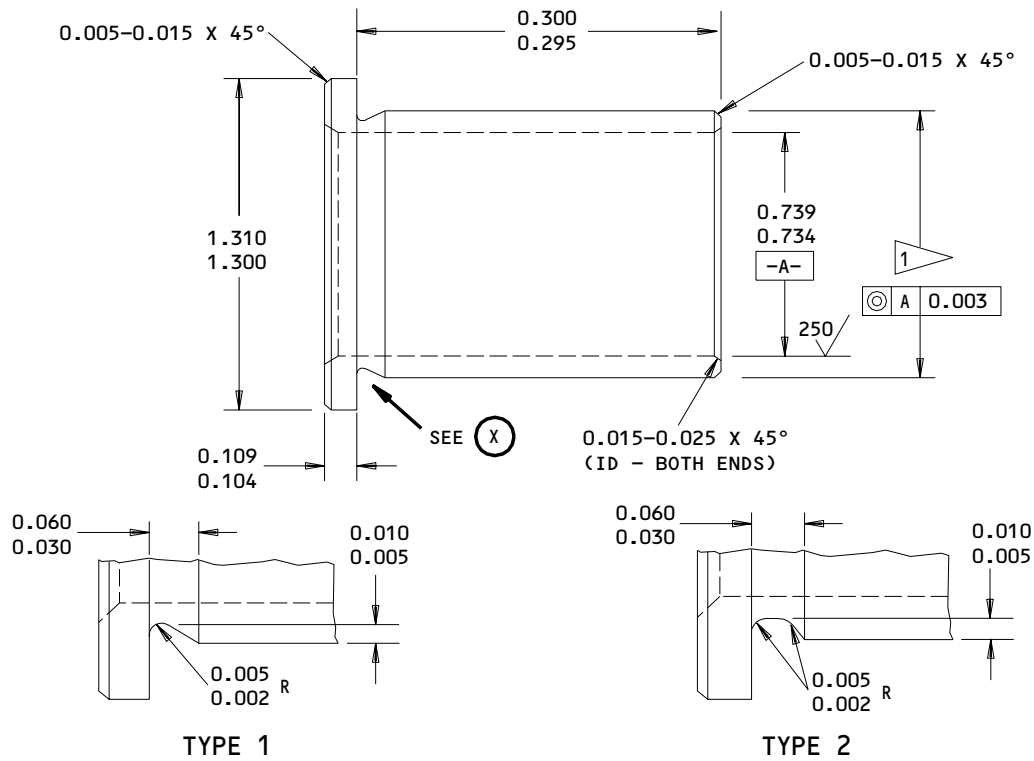
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REPAIR 6-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



REPLACEMENT BUSHING FOR BUSHING (422, IPL FIG. 1;
 306, IPL FIG. 2;
 297, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0006-0.0020 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

FINISH: PASSIVATION OPTIONAL

Oversize Bushing Details
 Figure 603

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REPAIR 6-1

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FITTING ASSEMBLY – REPAIR 7-1

183T3025-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (456, 458, IPL Fig. 1; 340, 342, IPL Fig. 2; 339, 341, IPL Fig. 3)

- A. Remove bushings.
- B. Check hole for damage or corrosion and repair if necessary per 2.
- C. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
- D. Machine bushings per Fig. 601.
- E. Fillet seal around entire periphery of bushing flange using BMS 5-95, class B sealant.
- F. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.

2. Repair

- A. Repair hole for bushing (456, 458, IPL Fig. 1; 340, 342, IPL Fig. 2; 339, 341, IPL Fig. 3).
 - (1) Machine fitting (460, 460A, 462, 462A, IPL Fig. 1; 344, 346, IPL Fig. 2; 343, 345, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.A.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

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REPAIR 7-1

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3. Refinish

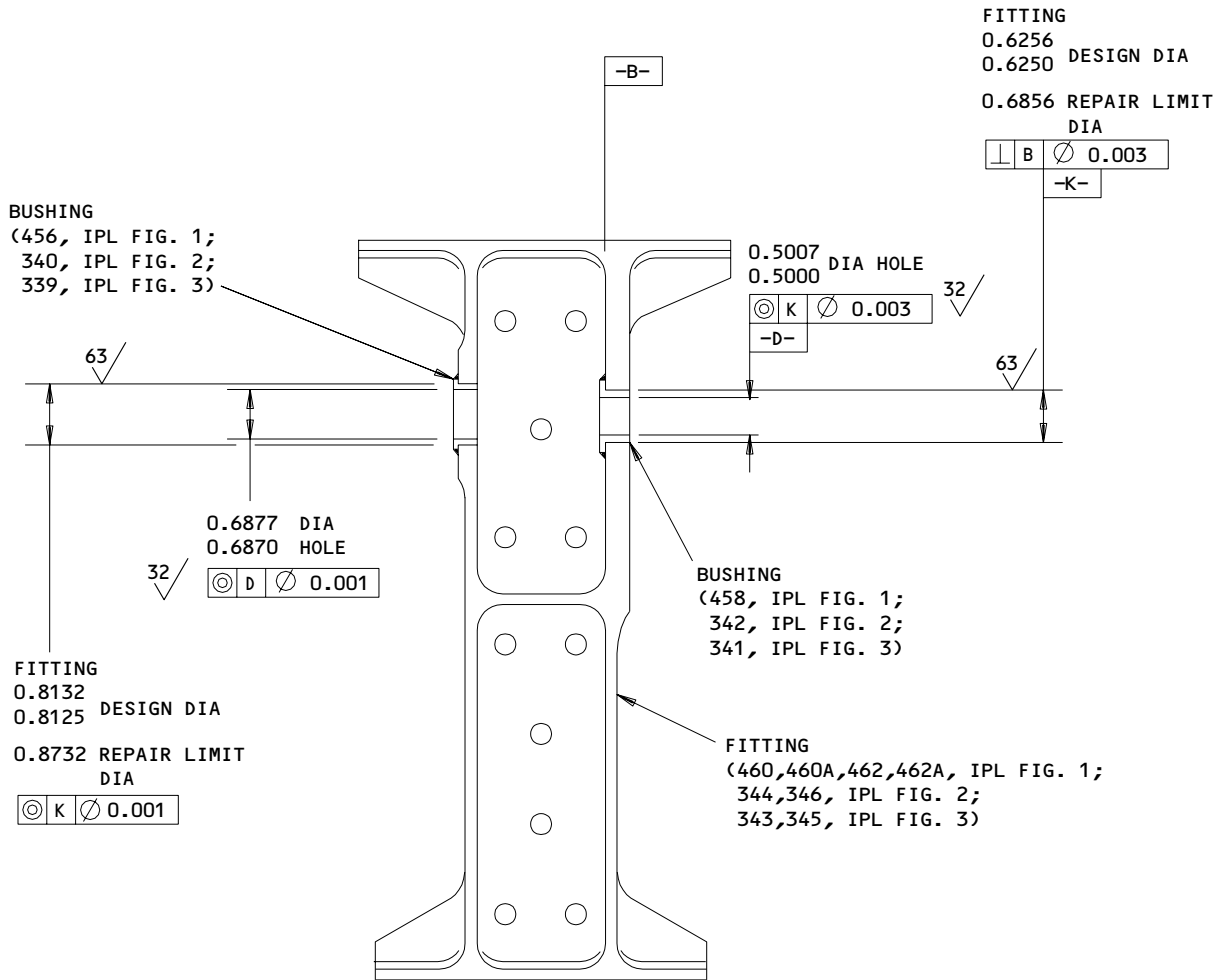
- A. Fittings (460, 460A, 462, 462A, IPL Fig. 1; 344, 346, IPL Fig. 2; 343, 345, IPL Fig. 3) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813). Omit primer and enamel from holes for bushings. After installing bushings and sealant has cured, apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813) all over, including sealant, except inside bushing holes and on plane surface of bushing flanges. Material: Aluminum alloy.

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REPAIR 7-1

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REPAIR

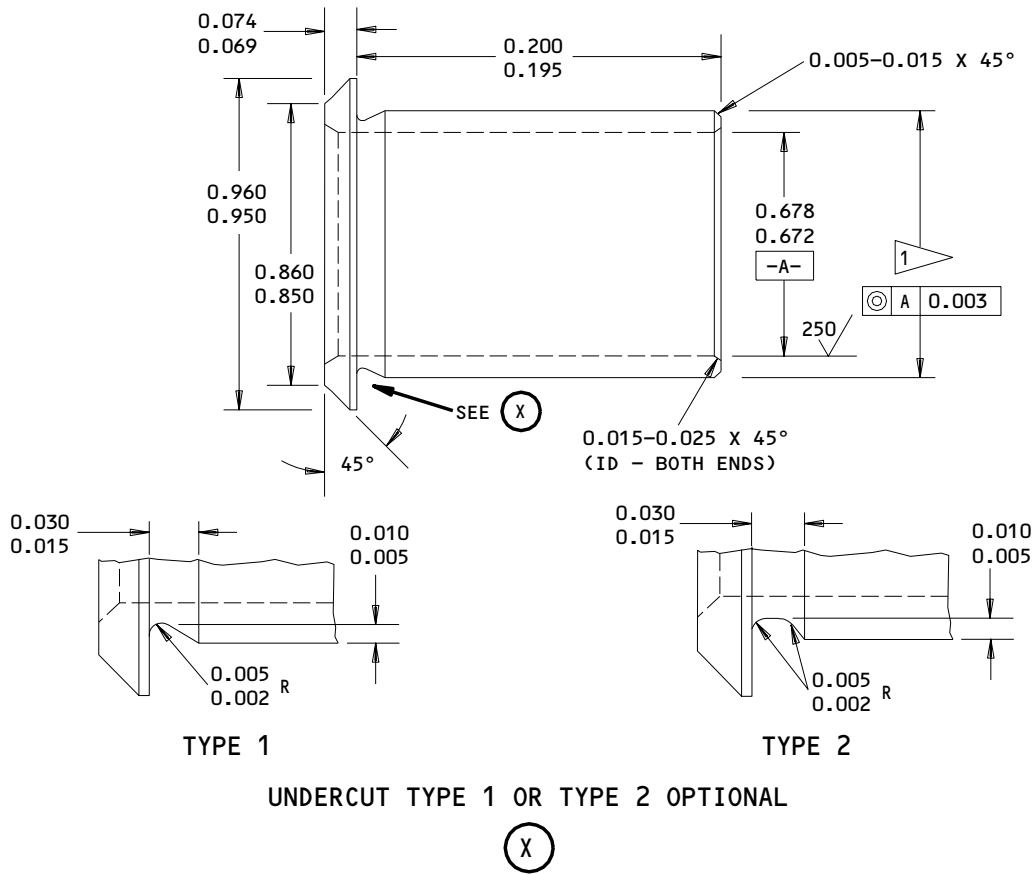
SHOT PEEN: 0.023-0.055 SHOT PEEN
0.008 A INTENSITY
2.0 COVERAGE

ALL DIMENSIONS ARE IN INCHES

183T3025-1,-2,-5,-6
Bushing Replacement
Figure 601

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REPAIR 7-1
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REPLACEMENT BUSHING FOR BUSHING (456, IPL FIG. 1;
 340, IPL FIG. 2;
 339, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 602

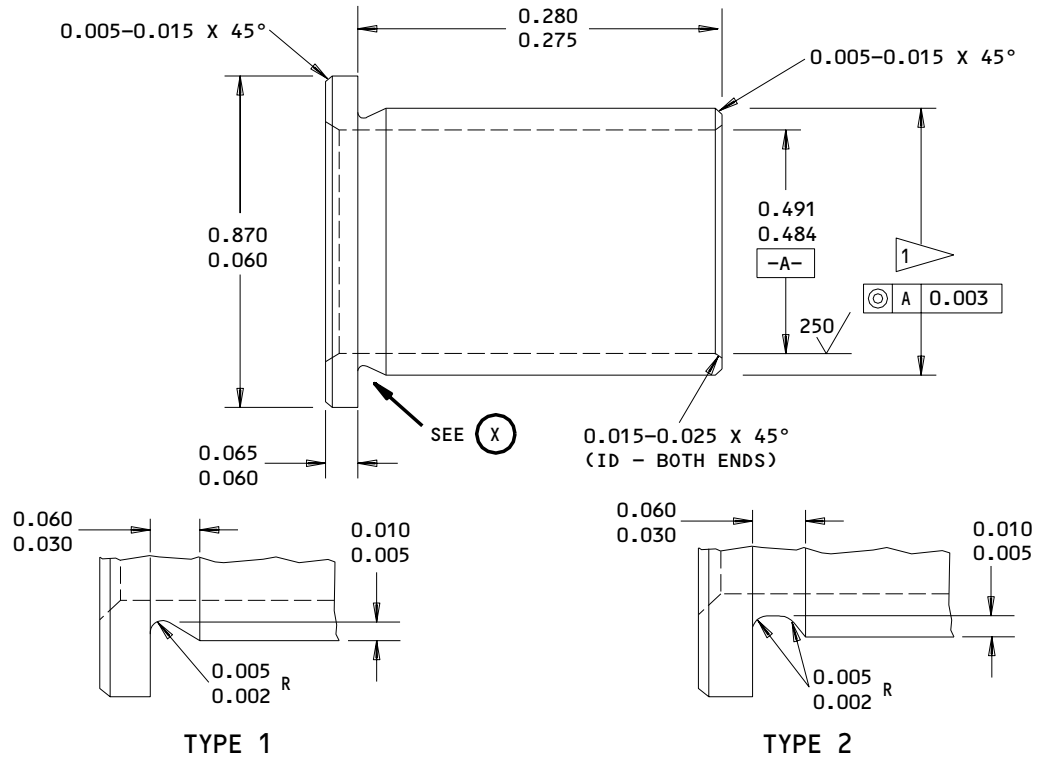
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REPAIR 7-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



REPLACEMENT BUSHING FOR BUSHING (458, IPL FIG. 1;
342, IPL FIG. 2;
341, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0005-0.0017 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 603

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REPAIR 7-1

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FITTING ASSEMBLY - REPAIR 8-1

183T3031-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (484, 486, IPL Fig. 1; 368, 370, IPL Fig. 2; 367, 369, IPL Fig. 3)
 - A. Remove bushings.
 - B. Check hole for damage and corrosion and repair if necessary per 2.
 - C. Install bushings per 20-50-03.
 - D. Machine bushings per Fig. 601.
 - E. Fillet seal around entire periphery of bushing flange using BMS 5-95, class B sealant.
2. Repair
 - A. Repair hole for bushing (484, 486, IPL Fig. 1; 368, 370, IPL Fig. 2; 367, 369, IPL Fig. 3).
 - (1) Machine fitting (488, 488A, 490, 490A, IPL Fig. 1; 372, 374, IPL Fig. 2; 371, 373, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

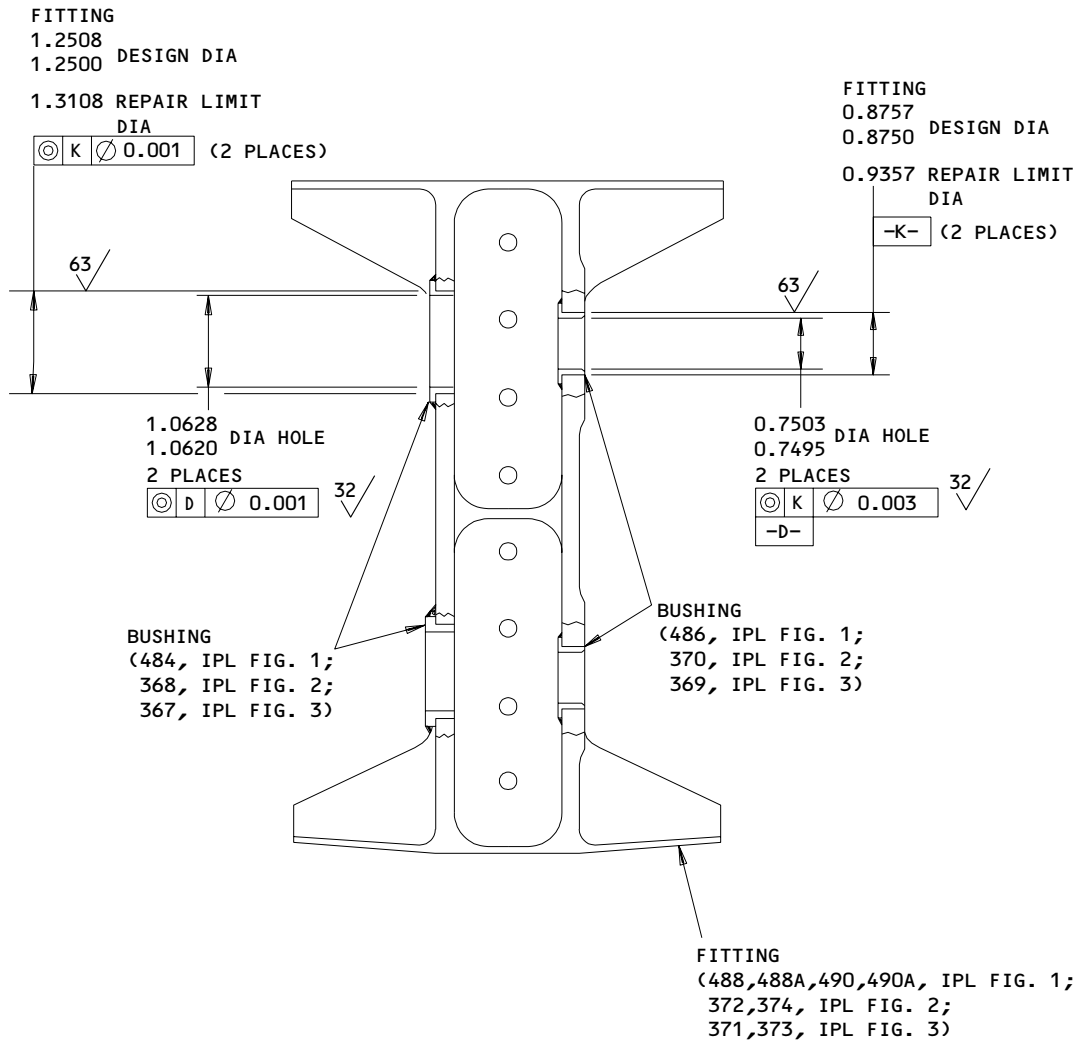
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REPAIR 8-1

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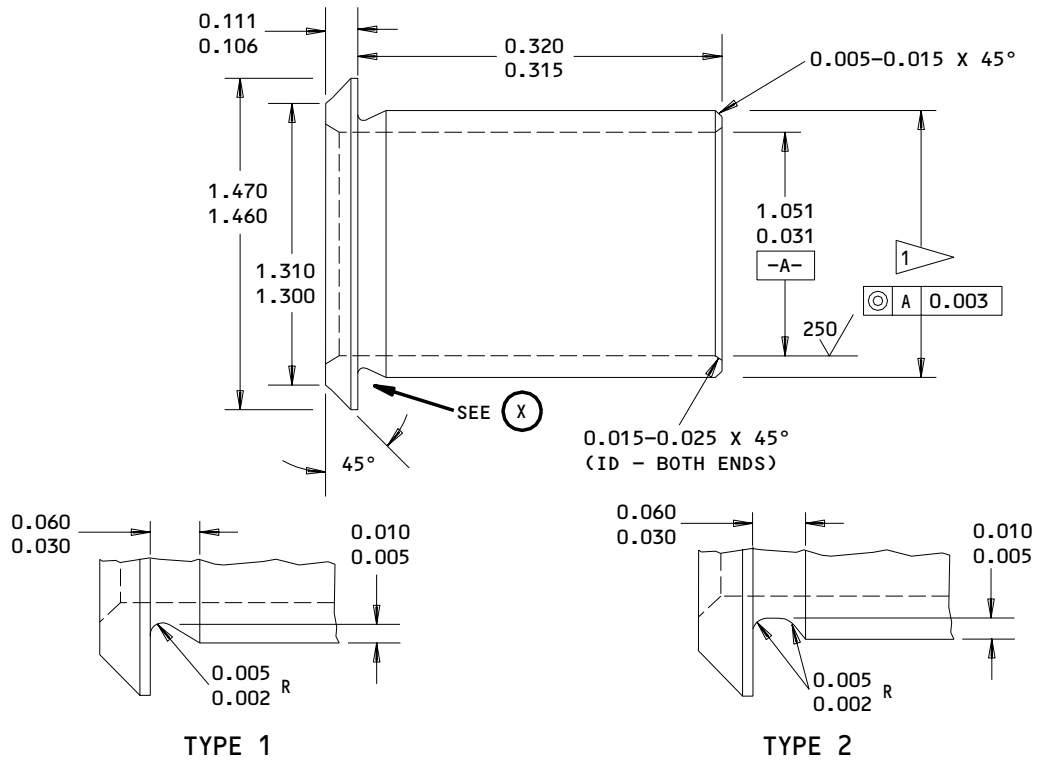
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ALL DIMENSIONS ARE IN INCHES

183T3031-1,-2,-5,-6
 Bushing Replacement
 Figure 601



UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (484, IPL FIG. 1;
368, IPL FIG. 2;
367, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0008-0.0024 INTERFERENCE

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 602

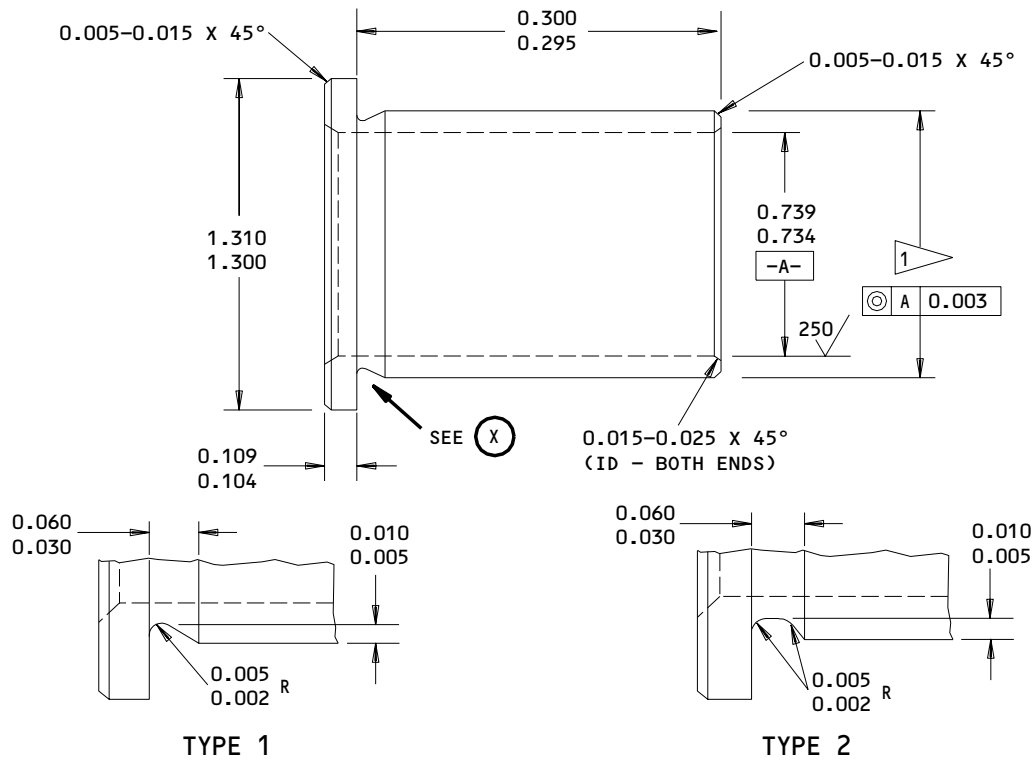
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REPAIR 8-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



REPLACEMENT BUSHING FOR BUSHING (486, IPL FIG. 1;
 370, IPL FIG. 2;
 369, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0006-0.0020 INTERFERENCE

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

FINISH: PASSIVATION OPTIONAL

Oversize Bushing Details
 Figure 603

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REPAIR 8-1

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FITTING ASSEMBLY – REPAIR 9-1

183T3024-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (520, 522; IPL Fig. 1; 404, 406, IPL Fig. 2; 411, 413, IPL Fig. 3).
 - A. Remove bushings.
 - B. Check hole for damage or corrosion and repair if necessary per 2.
 - C. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
 - D. Machine bushings per Fig. 601.
 - E. Fillet seal around entire periphery of bushing flange using BMS 5-95, class B sealant.
 - F. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.
2. Repair
 - A. Repair hole for bushing (520, 522, IPL Fig. 1; 404, 406, IPL Fig. 2; 411, 413, IPL Fig. 3).
 - (1) Machine fitting (524, 524A, 526, 526A, IPL Fig. 1; 408, 410, IPL Fig. 2; 415, 417, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.A.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

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REPAIR 9-1

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3. Refinish

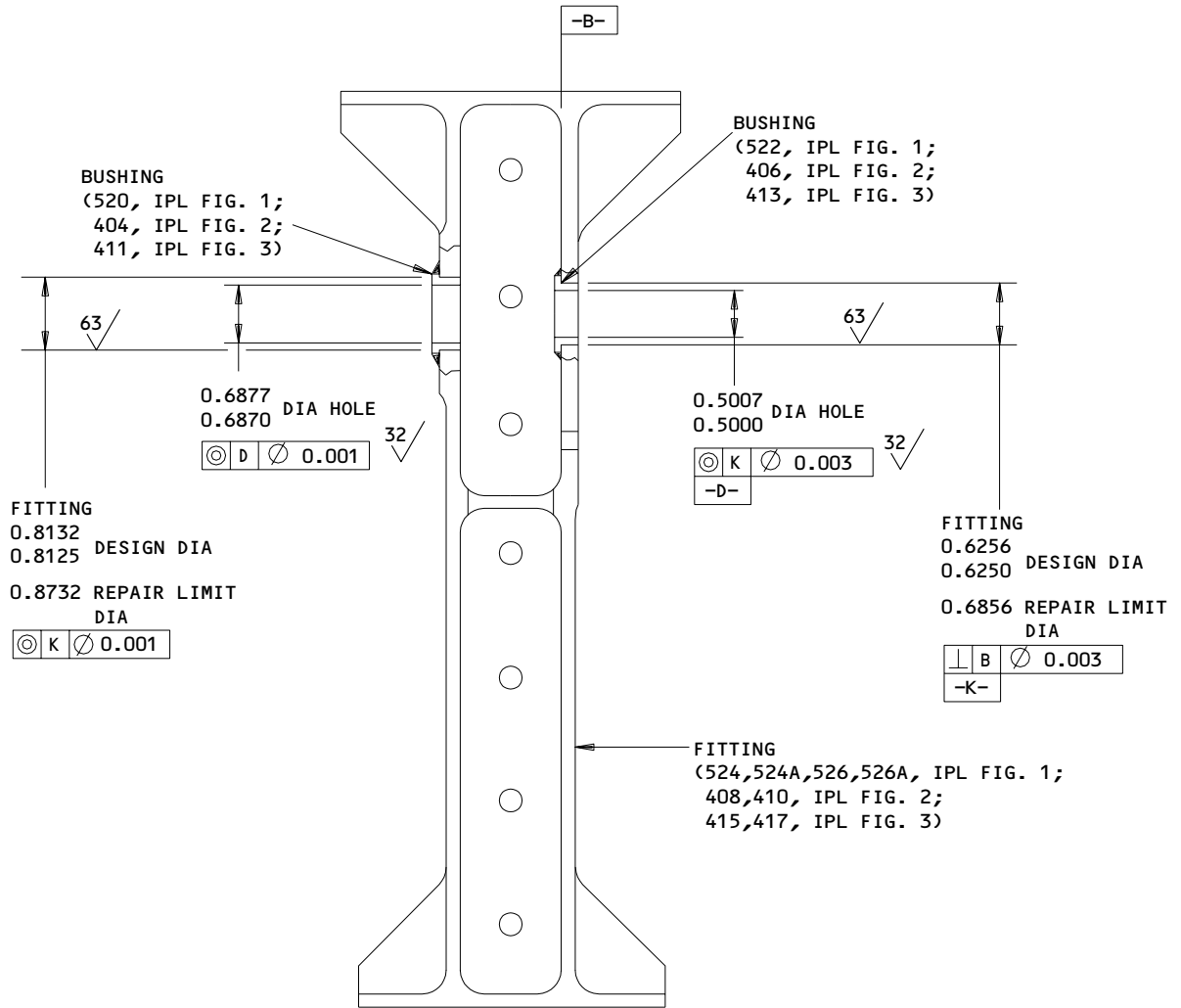
- A. Fittings (524, 524A, 526, 526A, IPL Fig. 1; 408, 410, IPL Fig. 2; 415, 417, IPL Fig. 3) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813). Omit primer and enamel from holes for bushings. After installing bushings and sealant has cured, apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813) all over, including sealant, except inside bushing holes and on plane surface of bushing flanges. Material: Aluminum alloy.

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REPAIR 9-1

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REPAIR

SHOT PEEN: 0.023-0.055 SHOT PEEN
0.008 A INTENSITY
2.0 COVERAGE

ALL DIMENSIONS ARE IN INCHES

183T3024-1,-2,-5,-6
Bushing Replacement
Figure 601

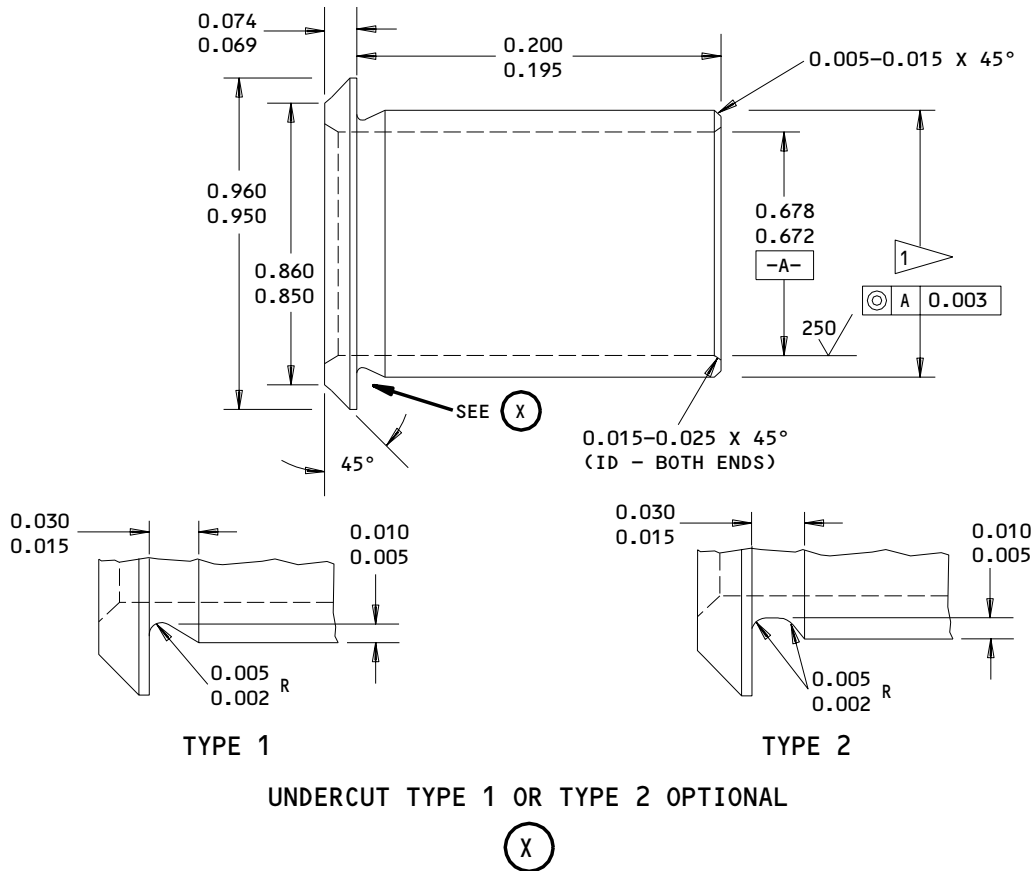
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REPAIR 9-1

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TYPE 1

TYPE 2

UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



REPLACEMENT BUSHING FOR BUSHING (520, IPL FIG. 1;
 404, IPL FIG. 2;
 411, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 602

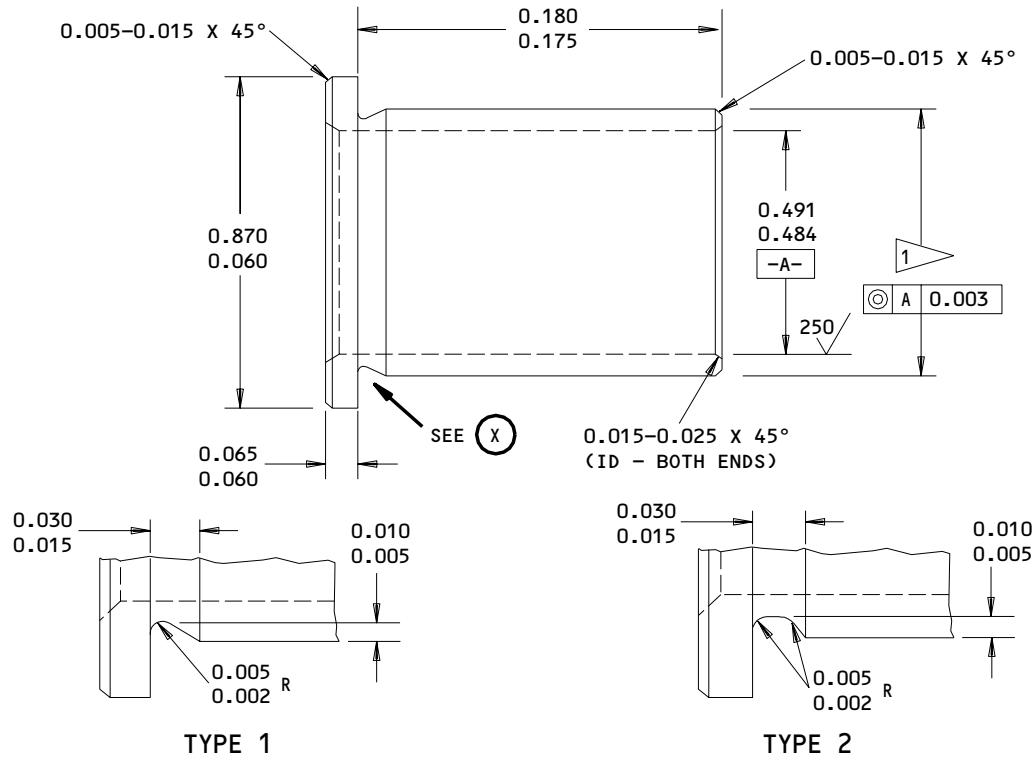
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REPAIR 9-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (522, IPL FIG. 1;
406, IPL FIG. 2;
413, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0005-0.0017 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 603

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REPAIR 9-1

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FITTING ASSEMBLY – REPAIR 10-1

183T2035-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (564, 566, IPL Fig. 1, 466, 468, IPL Fig. 2)
 - A. Remove bushings.
 - B. Check hole for damage and corrosion and repair if necessary per 2.
 - C. If angles (568, 572, IPL Fig. 1; 474, 478, IPL Fig. 2) or channel (576, IPL Fig. 1; 480, IPL Fig. 2) require replacement apply faying surface seal of BMS 5-95, class B sealant between angles and channel.
 - D. Machine holes for bushings per Fig. 601.
 - E. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
 - F. Machine bushings per Fig. 601.
 - G. Fillet seal entire periphery of bushing flanges using BMS 5-95, class B sealant. Fillet seal shall not protrude above plane surface of bushing flanges.
 - H. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.
2. Repair
 - A. Repair hole for bushing (564, 566, IPL Fig. 1; 466, 468, IPL Fig. 2)
 - (1) Machine fitting assembly (556, IPL Fig. 1; 452, IPL Fig. 2), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.B.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

3. Refinish

- A. Angles (568, 572, IPL Fig. 1; 474, 478, IPL Fig. 2) and channel (576, IPL Fig. 1; 480, IPL Fig. 2) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Omit primer from holes for bushings. Material: Aluminum alloy.
- B. Fitting assembly (556, IPL Fig. 1; 452, IPL Fig. 2) -- Touch up unfinished surfaces with manual application of colored chemical coating (F-17.10). Apply one coat BMS 10-11, type 1 primer (F-20.02) all over except in holes for bushings. After installing bushings and fillet seal has cured apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813) all over, including fillet seal, except in bushing holes and on plane surfaces of bushing flanges inside clevis.

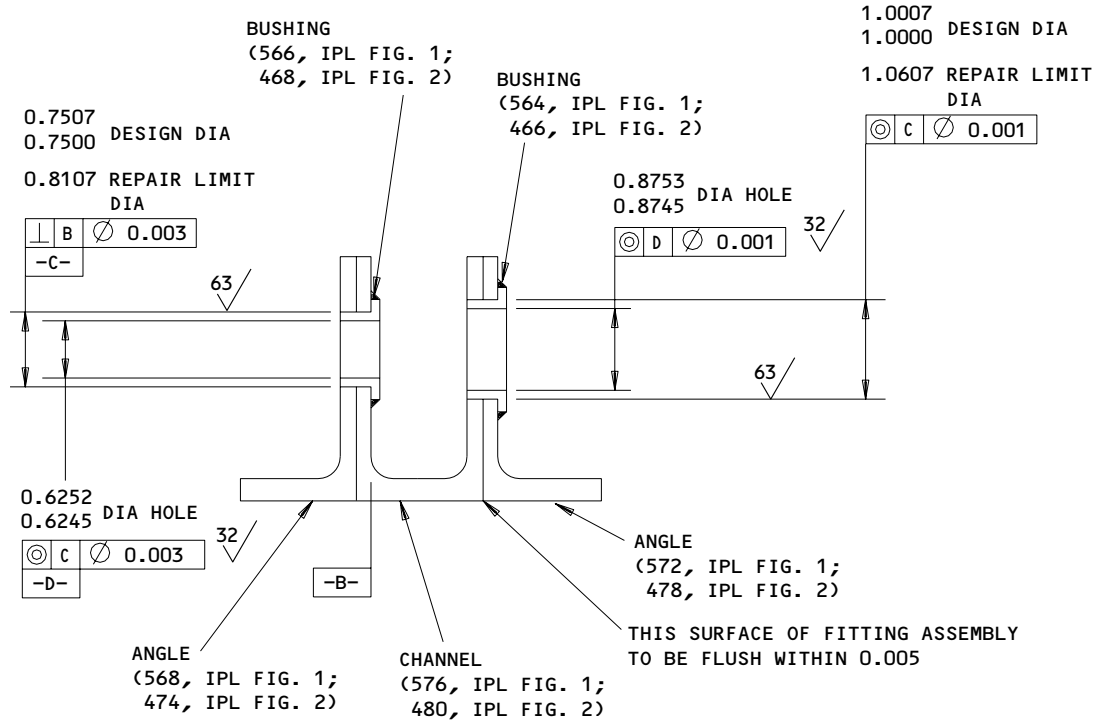
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REPAIR 10-1

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REPAIR

SHOT PEEN: 0.023-0.055 SHOT PEEN
0.008 A INTENSITY
2.0 COVERAGE

ALL DIMENSIONS ARE IN INCHES

183T2035-1
Bushings Replacement
Figure 601

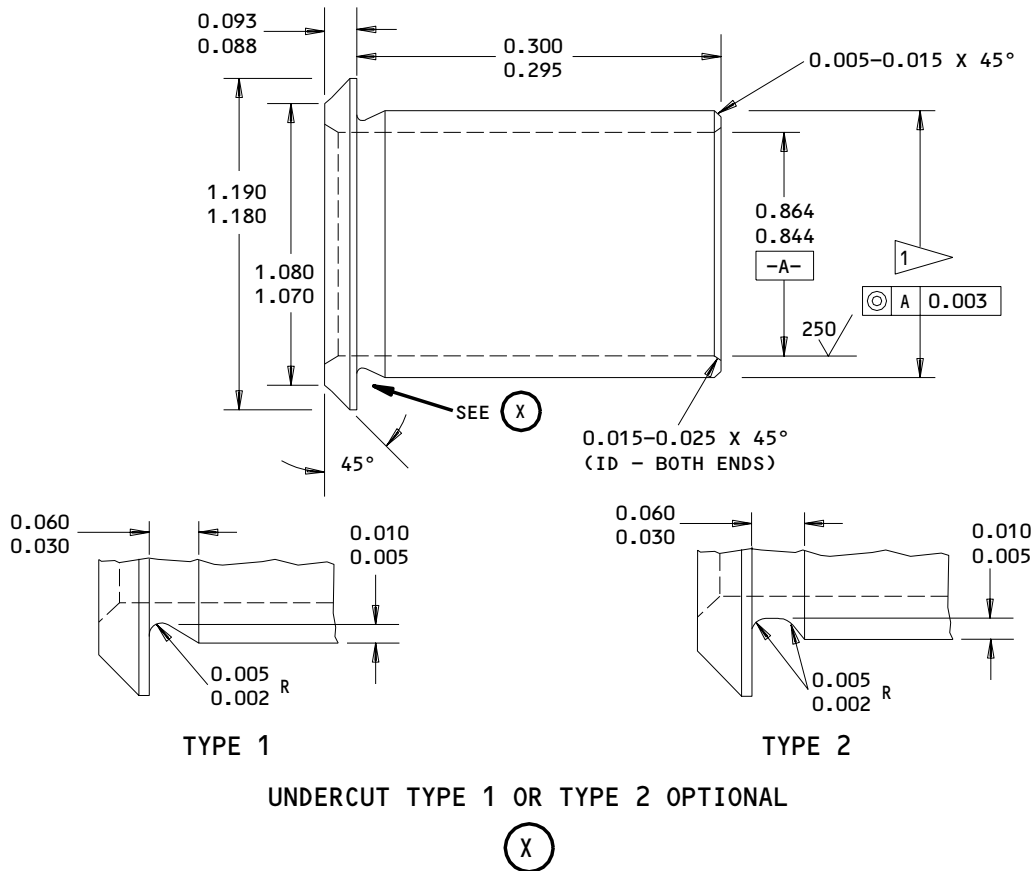
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REPAIR 10-1

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REPLACEMENT BUSHING FOR BUSHING (564, IPL FIG. 1;
 466, IPL FIG. 2)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0007-0.0021 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 602

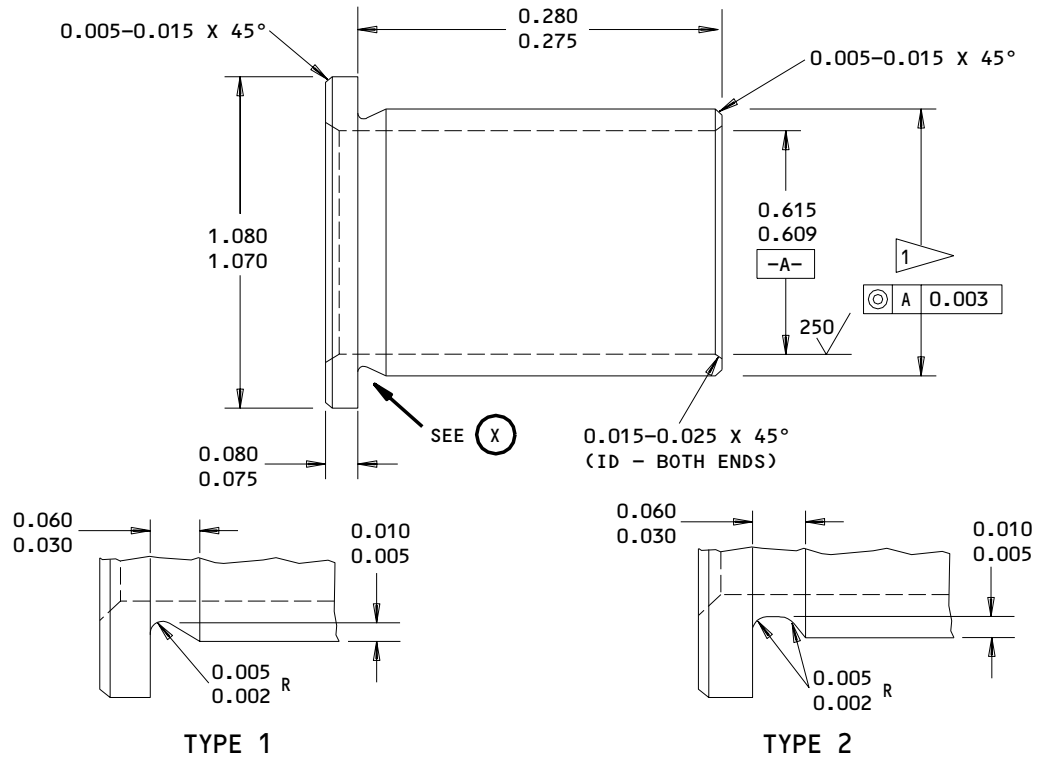
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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL



REPLACEMENT BUSHING FOR BUSHING (566, IPL FIG.1;
468, IPL FIG. 2)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 603

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REPAIR 10-1

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FITTING ASSEMBLY – REPAIR 11-1

183T2030-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (825, 826, IPL Fig. 1; 775A, 776, IPL Fig. 2)
 - A. Remove bushings.
 - B. Check hole for damage and corrosion and repair if necessary per 2.
 - C. If angles (827, 828, IPL Fig. 1; 777, 778, IPL Fig. 2) or channel (830, IPL Fig. 1; 780, IPL Fig. 2) require replacement apply faying surface seal of BMS 5-95, class B sealant between angles and channel.
 - D. Machine holes for bushings per Fig. 601.
 - E. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
 - F. Machine bushings per Fig. 601.
 - G. Fillet seal entire periphery of bushing flanges using BMS 5-95, class B sealant. Fillet seal shall not protrude above plane surface of bushing flanges.
 - H. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.
2. Repair
 - A. Repair hole for bushing (825, 826, IPL Fig. 1; 775A, 776, IPL Fig. 2).
 - (1) Machine fitting assembly (822, IPL Fig. 1; 772, IPL Fig. 2), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.B.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

3. Refinish

- A. Angles (827, 828, IPL Fig. 1; 777, 778, IPL Fig. 2) and channel (830, IPL Fig. 1; 780, IPL Fig. 2) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). Omit primer from holes for bushings. Material: Aluminum alloy.
- B. Fitting assembly (822, IPL Fig. 1; 772, IPL Fig. 2) -- Touch up unfinished surfaces with manual application of colored chemical coating (F-17.10). Apply one coat BMS 10-11, type 1 primer (F-20.02) all over except in holes for bushings. After installing bushings and fillet seal has cured apply BMS 10-60, BAC707 gray gloss, enamel (SRF-14.9813) all over, including fillet seal, except in bushing holes and on plane surfaces of bushing flanges inside clevis.

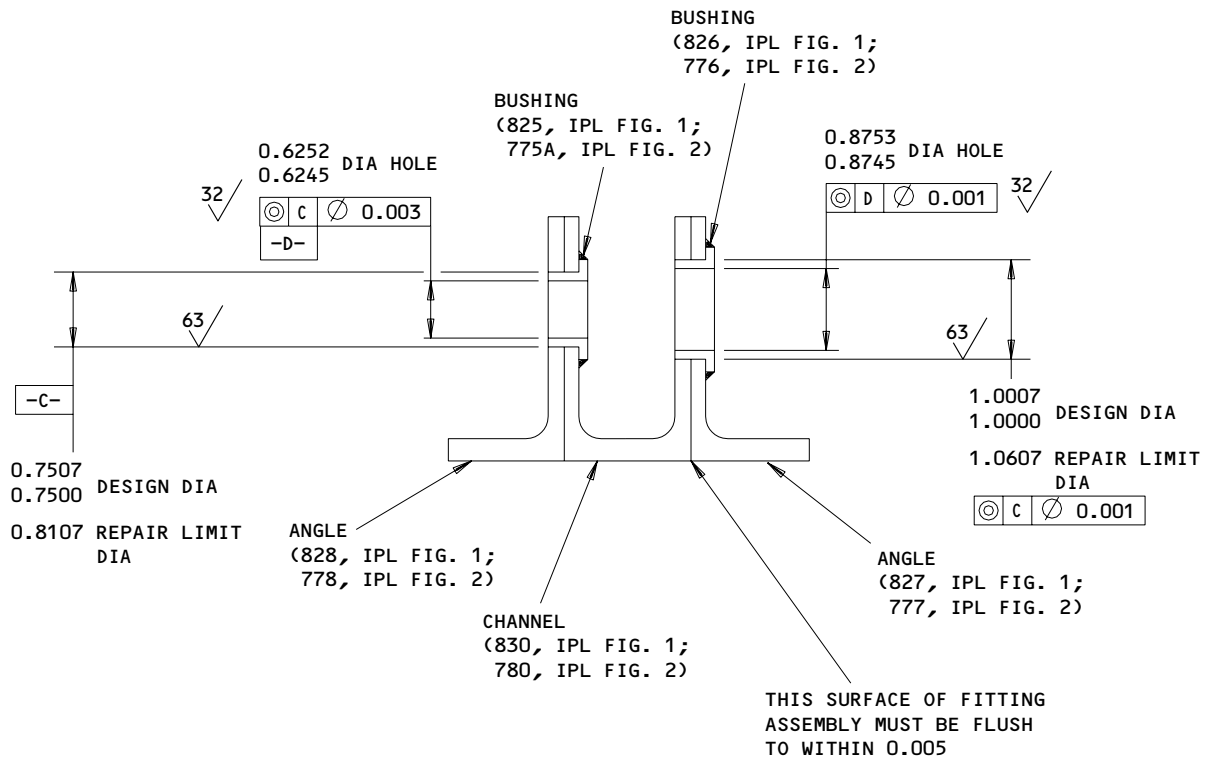
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REPAIR 11-1

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REPAIR

SHOT PEEN: 0.023-0.055 SHOT PEEN
0.008 A INTENSITY
2.0 COVERAGE

ALL DIMENSIONS ARE IN INCHES

183T2030-1
Bushing Replacement
Figure 601

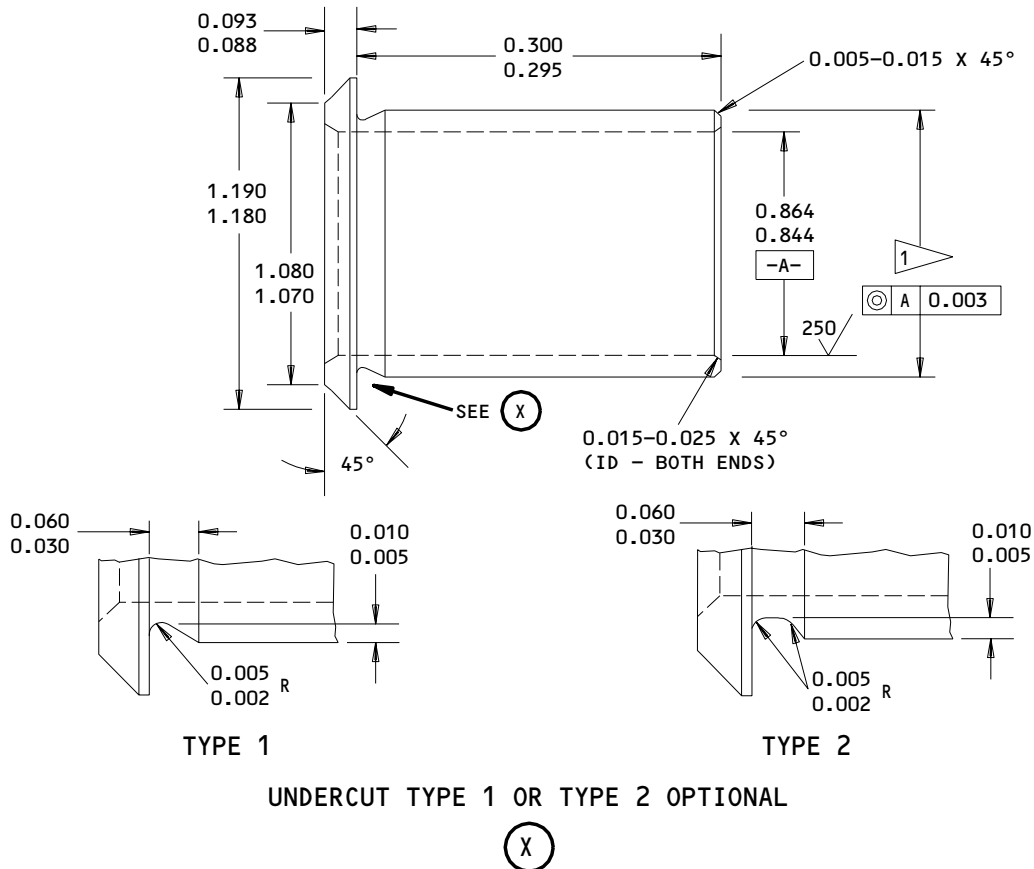
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REPLACEMENT BUSHING FOR BUSHING (826, IPL FIG. 1;
 776, IPL FIG. 2)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0007-0.0021 INTERFERENCE

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 602

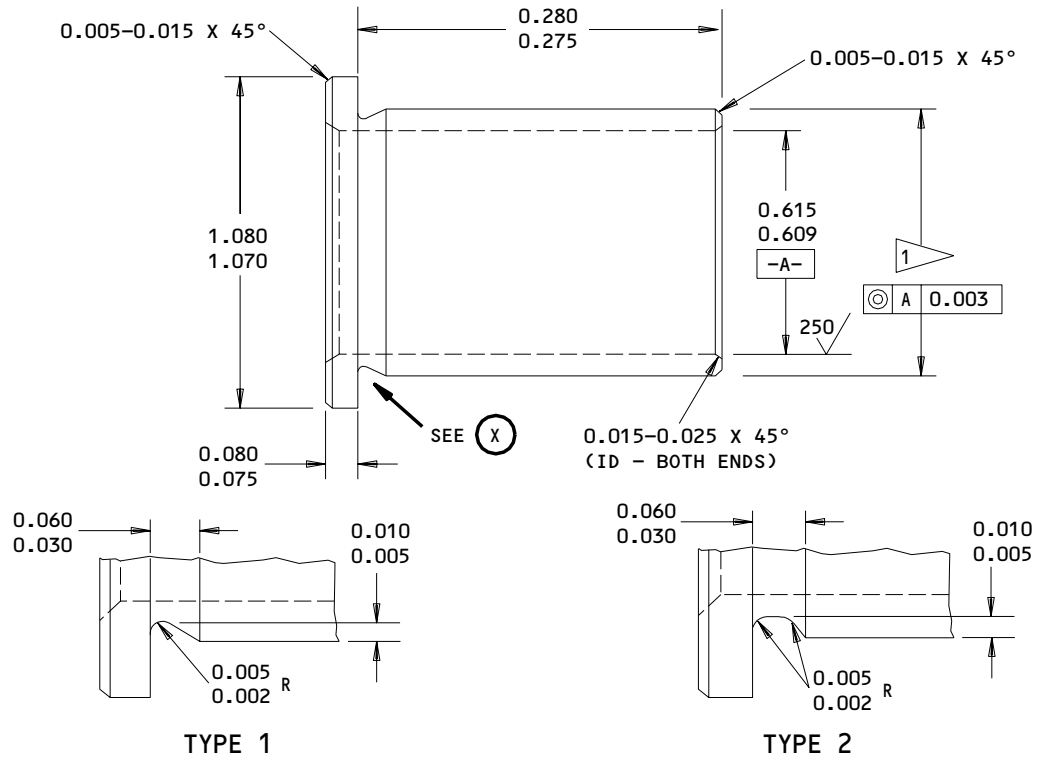
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REPAIR 11-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (825, IPL FIG. 1;
775A, IPL FIG. 2)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 603

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REPAIR 11-1

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FITTING ASSEMBLY – REPAIR 12-1

183T3080-1, -3

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (564, 566, IPL Fig. 1; 466, 468, IPL Fig. 2; 459, 461, IPL Fig. 3)

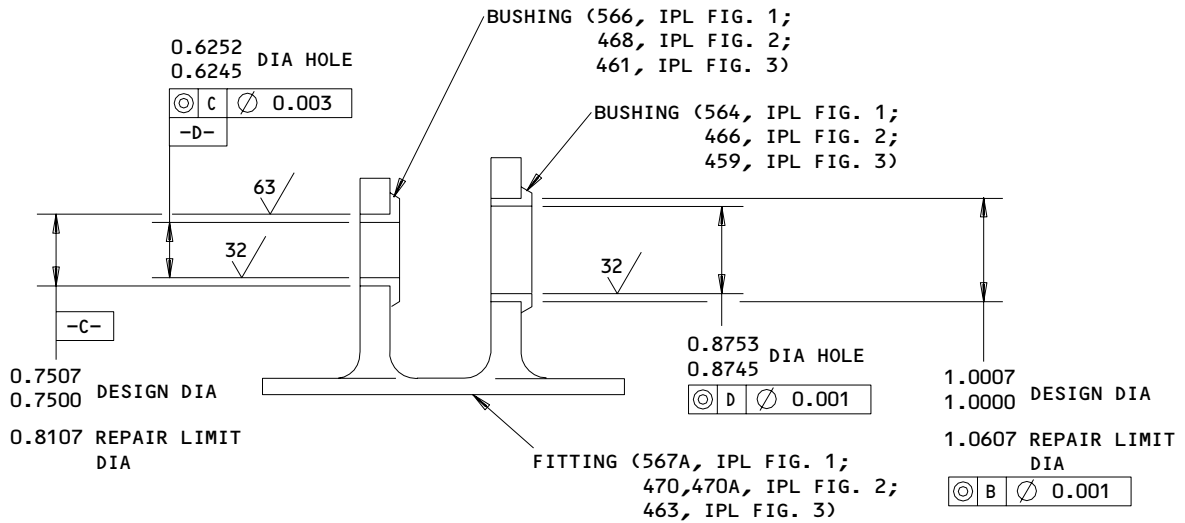
- A. Remove bushings.
- B. Check hole for damage or corrosion and repair if necessary per 2.
- C. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
- D. Machine bushings per Fig. 601.
- E. Fillet seal entire periphery of bushing flanges using BMS 5-95, class B sealant. Fillet seal shall not protrude above plane surface of bushing flanges.
- F. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.

2. Repair

- A. Repair hole for bushing (564, 566, IPL Fig. 1; 466, 468, IPL Fig. 2; 459, 461, IPL Fig. 3).
 - (1) Machine fitting (567A, IPL Fig. 1; 470, 470A, IPL Fig. 2; 463, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.A.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

3. Refinish

- A. Fitting (567A, IPL Fig. 1; 470, 470A, IPL Fig. 2; 463, IPL Fig. 3) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). After bushing installation and fillet seal has cured apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over, including fillet seal, except in bushing holes and on plane surfaces of bushing flanges inside clevis. Material: Aluminum alloy.



REPAIR

SHOT PEEN: 0.023-0.055 SHOT PEEN
 0.008 A INTENSITY
 2.0 COVERAGE

ALL DIMENSIONS ARE IN INCHES

183T3080-1,-3
 Bushing Replacement
 Figure 601

13521

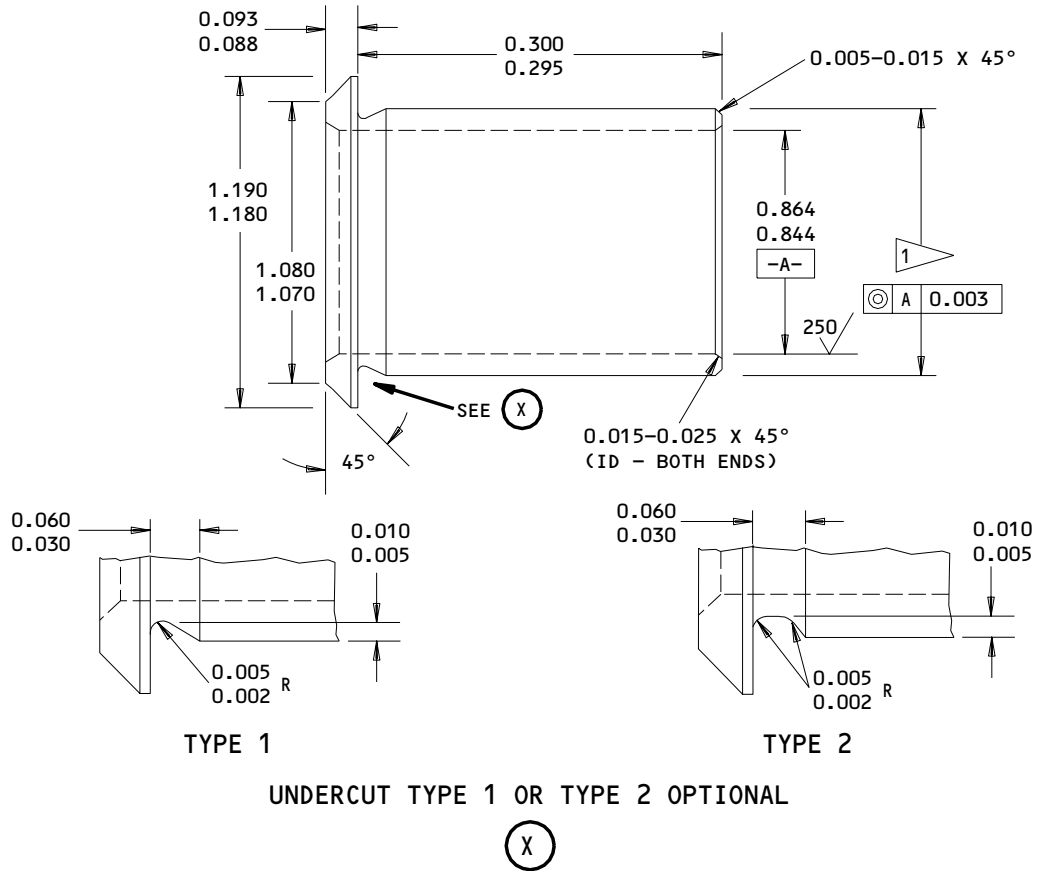
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REPAIR 12-1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

REPLACEMENT BUSHING FOR BUSHING (564, IPL FIG. 1;
466, IPL FIG. 2;
459, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
DIA OF FITTING PLUS 0.0007-0.0021 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: AL-NI-BR PER AMS 4640

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
Figure 602

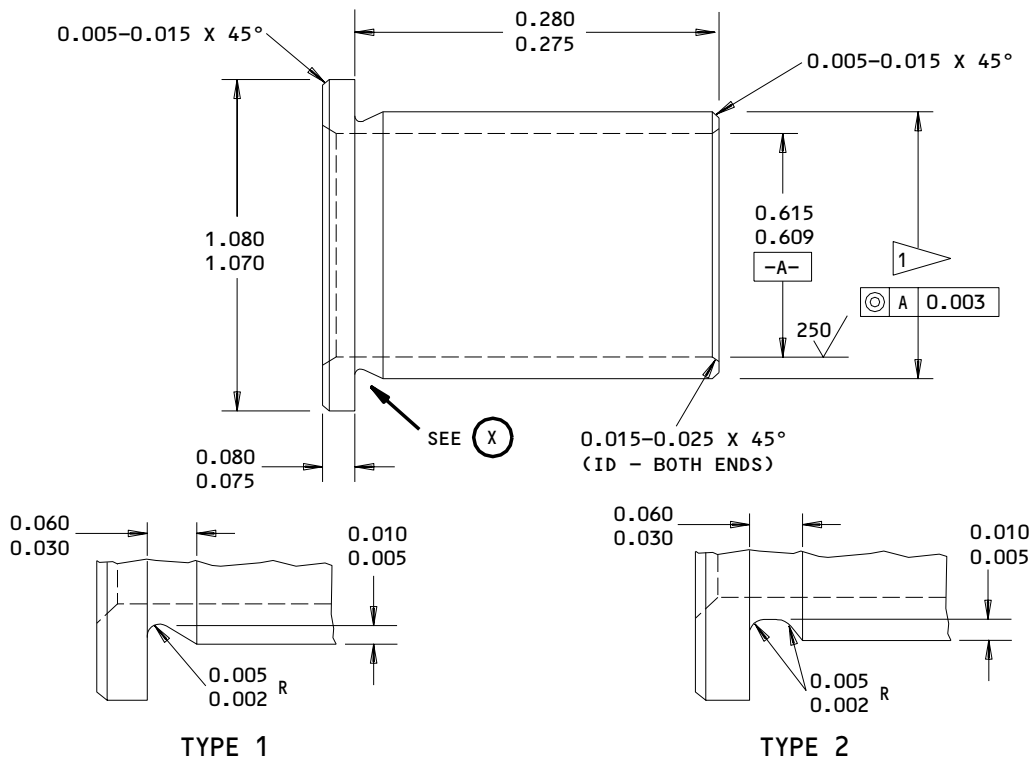
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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (566, IPL FIG. 1;
 468, IPL FIG. 2;
 461, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ±0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 603

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REPAIR 12-1

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MISCELLANEOUS PARTS - REPAIR 13-1

1. Repair of these parts consists of restoration of original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u>		
Elevator assy (1, 1B, 1C, 1D, 5, 5B, 5C, 5D)		Finish per Fig. 602. Refinish exterior surfaces and edges per operators standard color scheme using BMS 10-11, type 2 enamel.
Spacer (346) Channel (358) Angles (844,845) Channels (846,847) Angles (848,849, 852,853) Channels (854,855) Angles (856,857) Plates (861,862) Angles (865,866) Fillers (870,873) Angles (903,927, 951) Doublers (968,969)	Graphite epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) all over. Apply two coats BMS 10-11, type 1 primer (F-20.03) all over.
Fillers (208,210, 218,220,224,226, 234,236)	Phenolic sheet	Apply two coats BMS 10-11, type 1 primer (F-20.03) all over.
Angle (260) Filler (267) Brackets (269,270, 272)	Aluminum alloy	Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06) all over. Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over.
Spacer (346A)	Aluminum alloy	Apply one coat BMS 10-11, type 1 primer (F-20.02) all over.

Refinish Details
Figure 601 (Sheet 1)

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REPAIR 13-1

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IPL FIG. & ITEM	MATERIAL	FINISH
Cover (350A)		Prepare surface and apply Dexter 28-C-1 static conditioner plus Dexter 8-W-5 surfacer (SRF-14.672) all over. Apply one coat BMS 10-11, type 1 primer (F-20.02) and BMS 10-60, type 2 enamel BAC707 gray gloss (SRF-14.9813) all over.
Ribs (542,544) Angles (604,606) Ribs (612,614,616, 618,620,622,624, 626,628,630,632, 634,636,638,640, 642,668,670,678, 680,682,684,692, 694,696,698,706, 708,714,716,718, 720,722,724,732, 734,736,738,740, 742,744,746,748, 750,776,778) Angles (786,788) Ribs (794,796,798, 800,801,802,806, 807,810,811)	Graphite/epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) all over. Apply one coat BMS 10-11, type 1 primer (F-20.02) and BMS 10-60 type 2 enamel, BAC707 gray gloss (SRF-14.9813), all over.
Ribs (578A,578B, 580B,580C,580D, 592A,592B,594A, 594B)	Aluminum alloy	Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13) all over. Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over.
Plate assy (817)		Prepare surface and apply Dexter 28-C-1 static conditioner plus Dexter 8-W-5 surfacer (SRF-14.672) plus one coat BMS 10-79, type 1 primer (F-19.46) all over.

Refinish Details
Figure 601 (Sheet 2)

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IPL FIG. & ITEM	MATERIAL	FINISH
Bond assy (867, 868)	Graphite/epoxy	Finish per Fig. 603.
Bond assy (880, 881, 894, 895, 906, 907, 918, 919, 930, 931)	Graphite/epoxy	Finish per Fig. 604.
Fillers (884, 887), Angles (891, 915A, 939) Doublers (957, 958)	Graphite/epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) plus two coats BMS 10-11, type 1 primer (F-20.03) all over.
Rib assy (942, 943)	Graphite/epoxy	Finish per Fig. 605.
Spar assy (528, 530)	Graphite/epoxy	Finish per Fig. 606.
Panel assy (964A, 965A, 972A, 973A)	Graphite/epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) on outer surfaces and edges.
Bushing (976)	15-5PH CRES, 180-200 ksi	Prepare surface and passivate (F-17.09).

Refinish Details
Figure 601 (Sheet 3)

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REPAIR 13-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<p><u>Fig. 2</u></p> <p>Elevator assy (1, 1A,5,5A)</p> <p>Spacer (230) Channel (242) Angles (819,819G, 820,820G,821,821G, 822,822G) Channels (823,823G 824,824G) Angles (825,825G, 826,826G,827,827G, 828,828G) Plates (835,836, 837,838) Angles (841,842) Fillers (847,847A, 853,853A) Angles (892,918, 945) Doublers (961,962)</p>	<p>Graphite epoxy</p>	<p>Finish per Fig. 602. Refinish exterior surfaces and edges per operators standard color scheme using BMS 10-11, type 2 enamel.</p> <p>Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) all over. Apply two coats BMS 10-11, type 1 primer (F-20.03) all over.</p>
<p>Fillers (78,80,82, 86,88,90,92)</p>	<p>Phenolic sheet</p>	<p>Apply two coats BMS 10-11, type 1 primer (F-20.03) all over.</p>
<p>Angle (141) Filler (148) Brackets (152,154, 158)</p>	<p>Aluminum alloy</p>	<p>Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06) all over. Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over.</p>
<p>Spacer (230A)</p>	<p>Aluminum alloy</p>	<p>Apply one coat BMS 10-11, type 1 primer (F-20.02) all over.</p>

Refinish Details
Figure 601 (Sheet 4)

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IPL FIG. & ITEM	MATERIAL	FINISH
Cover (234)		Prepare surface and apply Dexter 28-C-1 static conditioner plus Dexter 8-W-5 surfacer (SRF-14.672) all over. Apply one coat BMS 10-11, type 1 primer (F-20.02) and BMS 10-60, type 2 enamel BAC707 gray gloss (SRF-14.9813) all over.
Ribs (447,447G) Angles (544,544G, 545,545G) Ribs (560,562,564, 566,568,570,572, 574,576,578,579, 581,582,583,584, 585,613,613G,622, 624,626,627,634, 634A,636,636A,638, 638A,640,640A,640G 642,644,646,648, 650,652,654,656, 664,664A,666,666A, 668,670,672,672A, 674,674A,676,676A, 677,677A,680,680A, 682,682A,708,710) Angles (718,719, 720,721) Ribs (728,730,732, 734,736,738,746, 748,754,756)	Graphite/epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) all over. Apply one coat BMS 10-11, type 1 primer (F-20.02) and BMS 10-60 type 2 enamel, BAC707 gray gloss (SRF-14.9813), all over.
Ribs (507,507A, 507G,507H,539,541)	Aluminum alloy	Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13) all over. Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over.
Plate assy (767, 767A,767B,767C)		Prepare surface and apply Dexter 28-C-1 static conditioner plus Dexter 8-W-5 surfacer (SRF-14.672) plus one coat BMS 10-79, type 1 primer (F-19.46) all over.

Refinish Details
Figure 601 (Sheet 5)

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REPAIR 13-1

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IPL FIG. & ITEM	MATERIAL	FINISH
Bond assy (843, 843A,844,844A)	Graphite/epoxy	Finish per Fig. 603.
Bond assy (862, 862A,863,863A,882, 883,895,896,908, 909,921,922)	Graphite/epoxy	Finish per Fig. 604.
Fillers (867,867A, 873,873A) Angles (879,879A, 905,918,945) Doubler (952,953)	Graphite/epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) plus two coats BMS 10-11, type 1 primer (F-20.03) all over.
Rib assy (934,935)	Graphite/epoxy	Finish per Fig. 605.
Spar assy (412, 412A,412B,414,414A 414B)	Graphite/epoxy	Finish per Fig. 606.
Panel assy (954G, 954P,955,955G,963, 963A,964,964A)	Graphite/epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) on outer surfaces and edges.
Bushing (966)	15-5PH CRES, 180-200 ksi	Prepare surface and passivate (F-17.09).

Refinish Details
Figure 601 (Sheet 6)

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REPAIR 13-1

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IPL FIG. & ITEM	MATERIAL	FINISH
<p><u>Fig. 3</u></p> <p>Elevator assy (1, 5)</p> <p>Spacer (213) Channel (223) Angles (733,735, 741,743,729,731, 737,739) Plates (749,751) Fillers (759,769) Angles (819,875, 933)</p> <p>Angle (115) Filler (123) Brackets (129,131, 133)</p> <p>Spacer (213A)</p>	<p>Graphite epoxy</p> <p>Aluminum alloy</p> <p>Aluminum alloy</p>	<p>Finish per Fig. 602. Refinish exterior surfaces and edges per operators standard color scheme using BMS 10-11, type 2 enamel.</p> <p>Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) all over. Apply two coats BMS 10-11, type 1 primer (F-20.03) all over.</p> <p>Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06) all over. Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over.</p> <p>Apply one coat BMS 10-11, type 1 primer (F-20.02) all over.</p>

Refinish Details
Figure 601 (Sheet 7)

IPL FIG. & ITEM	MATERIAL	FINISH
Cover (225)		Prepare surface and apply Dexter 28-C-1 static conditioner plus Dexter 8-W-5 surfacer (SRF-14.672) all over. Apply one coat BMS 10-11, type 1 primer (F-20.02) and BMS 10-60, type 2 enamel BAC707 gray gloss (SRF-14.9813) all over.
Angles (491,493) Ribs (505,507,513, 515,517,519,521, 523,525,527,529, 531,533,535,537, 539,541,543,569, 571,597,599,617, 619,621,623,625, 627,629,631,633, 635,637) Angles (607,609) Ribs (509,511,661, 663)	Graphite/epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) all over. Apply one coat BMS 10-11, type 1 primer (F-20.02) and BMS 10-60 type 2 enamel, BAC707 gray gloss (SRF-14.9813), all over.
Ribs (483,485)	Aluminum alloy	Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13) all over. Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over.
Plate assy (677, 679)		Prepare surface and apply Dexter 28-C-1 static conditioner plus Dexter 8-W-5 surfacer (SRF-14.672) plus one coat BMS 10-79, type 1 primer (F-19.46) all over.

Refinish Details
Figure 601 (Sheet 8)

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REPAIR 13-1

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IPL FIG. & ITEM	MATERIAL	FINISH
Bond assy (753, 755)	Graphite/epoxy	Finish per Fig. 603.
Bond assy (789, 791, 821, 823, 849, 851, 877, 879, 905, 907)	Graphite/epoxy	Finish per Fig. 604.
Fillers (795, 803), Angles (787, 847, 903)	Graphite/epoxy	Prepare surface and apply Dexter 28-C-1 static conditioner (F-14.67) plus two coats BMS 10-11, type 1 primer (F-20.03) all over.
Rib assy (935, 937)	Graphite/epoxy	Finish per Fig. 605.
Spar assy (419, 421)	Graphite/epoxy	Finish per Fig. 606.
Bushing (969)	15-5PH CRES, 180-200 ksi	Prepare surface and passivate (F-17.09).

Refinish Details
Figure 601 (Sheet 9)

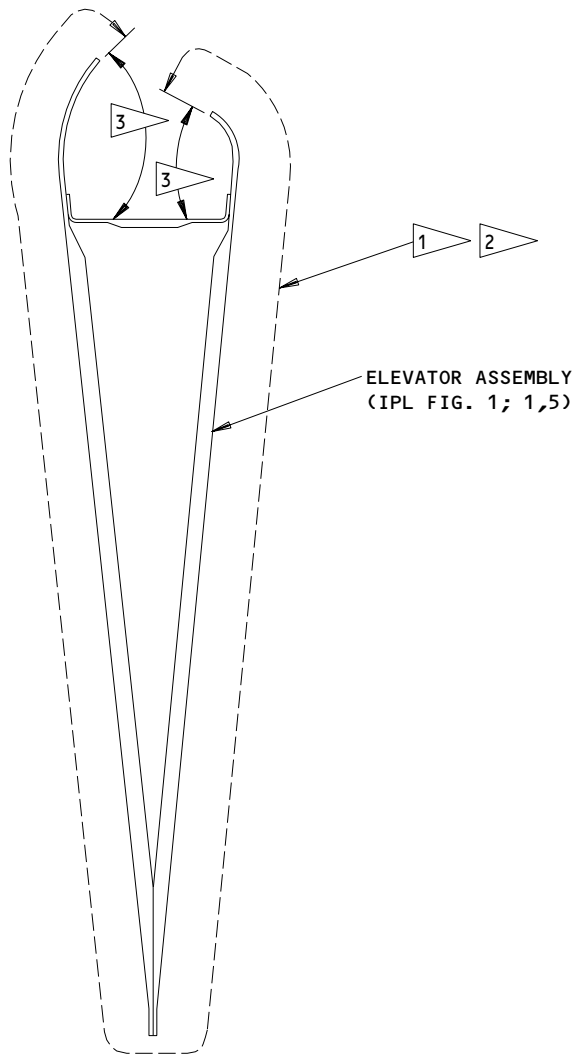
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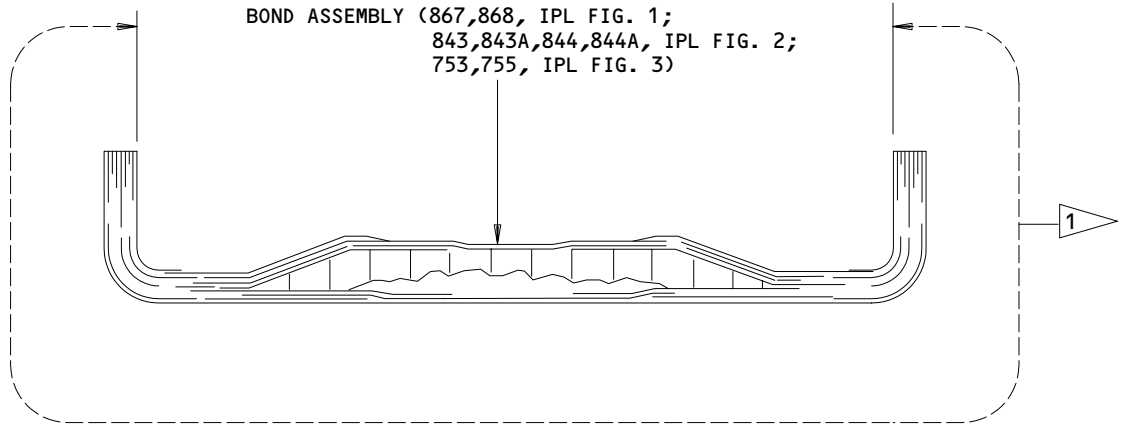
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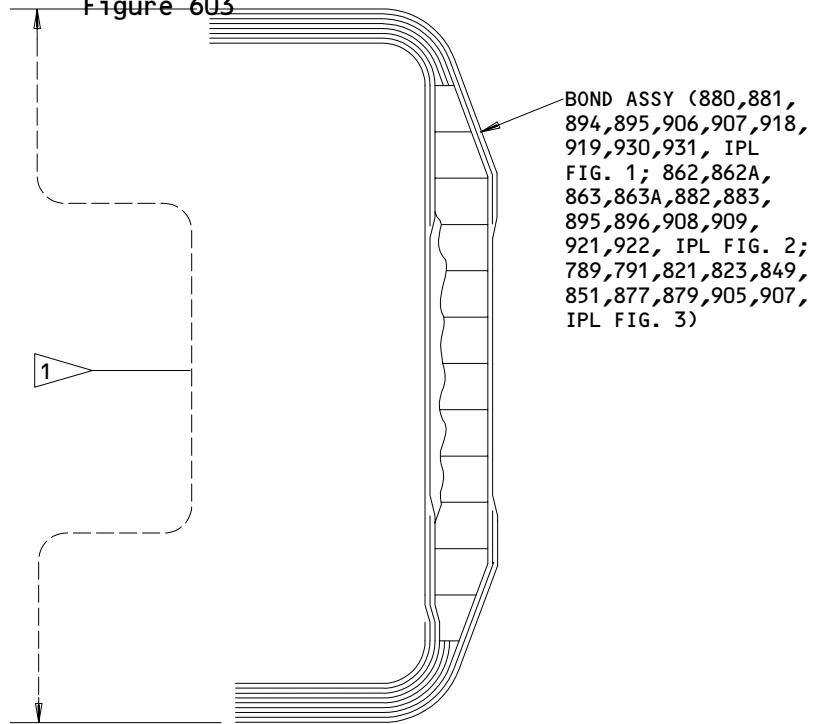
- 1 APPLY ONE COAT BMS 10-79, TYPE 2 PRIMER (F-19.46), PLUS DECORATIVE FINISH AS APPLICABLE
- 2 FOR ELEVATOR ASSEMBLY (IPL FIG. 1; 1J, 5J) ALSO APPLY BMS 10-60, TYPE 2 ENAMEL (F-19.39) AFTER PRIMER, IN THE OPERATORS COLOR SCHEME
- 3 OVERSPRAY OF PRIMER AND ENAMEL IS ALLOWED

Elevator Assembly Refinish
Figure 602



1 PREPARE SURFACE AND APPLY DEXTER 28-C-1
STATIC CONDITIONER (F-14.67) PLUS TWO COATS
BMS 10-11, TYPE 1 PRIMER (F-20.03)

Bond Assembly Refinish
Figure 603



1 PREPARE SURFACE AND APPLY
DEXTER 28-C-1 STATIC CON-
DITIONER (F-14.67) PLUS
TWO COATS BMS 10-11, TYPE 1
PRIMER (F-20.03). OVERSPRAY
PERMITTED.

Refinish of Bond Assembly
Figure 604

13523

13525

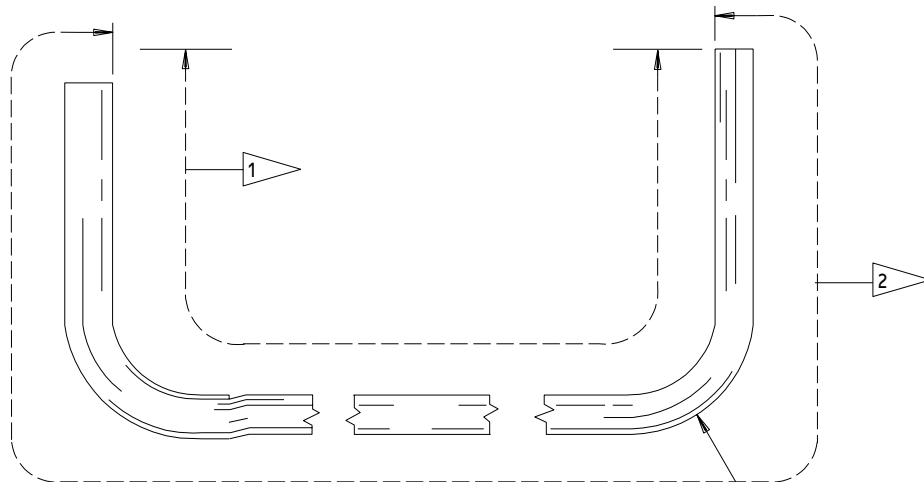
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REPAIR 13-1

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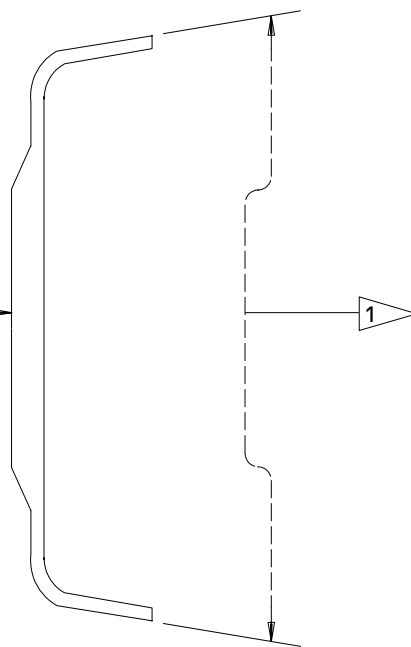
1 PREPARE SURFACE AND APPLY DEXTER 28-C-1 STATIC CONDITIONER PLUS (F-14.67). APPLY TWO COATS OF BMS 10-11, TYPE 1 PRIMER (F-20.03)

RIB ASSEMBLY (942,943, IPL FIG. 1;
 934,935, IPL FIG. 2;
 935,937, IPL FIG. 3)

2 PREPARE SURFACE AND APPLY DEXTER 28-C-1 STATIC CONDITIONER (F-14.67). APPLY ONE COAT OF BMS 10-11, TYPE 1 PRIMER (F-20.02) AND BMS 10-60, TYPE 2 ENAMEL, BAC707 GRAY GLOSS (SRF-14.9813)

Rib Assembly Refinish
Figure 605

SPAR ASSEMBLY (528,530, IPL FIG. 1;
 412,412A,412B,414,414A,414B,
 IPL FIG. 2; 419,421,
 IPL FIG. 3)



1 PREPARE SURFACE AND APPLY DEXTER 28-C-1 STATIC CONDITIONER (F-14.67). APPLY ONE COAT OF BMS 10-79, TYPE 2 PRIMER AND BMS 10-60, TYPE 2 GLOSS ENAMEL (F-19.40) THIS SURFACE ONLY

Refinish of Spar Assembly
Figure 606

13524

13527

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FITTING ASSEMBLY – REPAIR 14-1

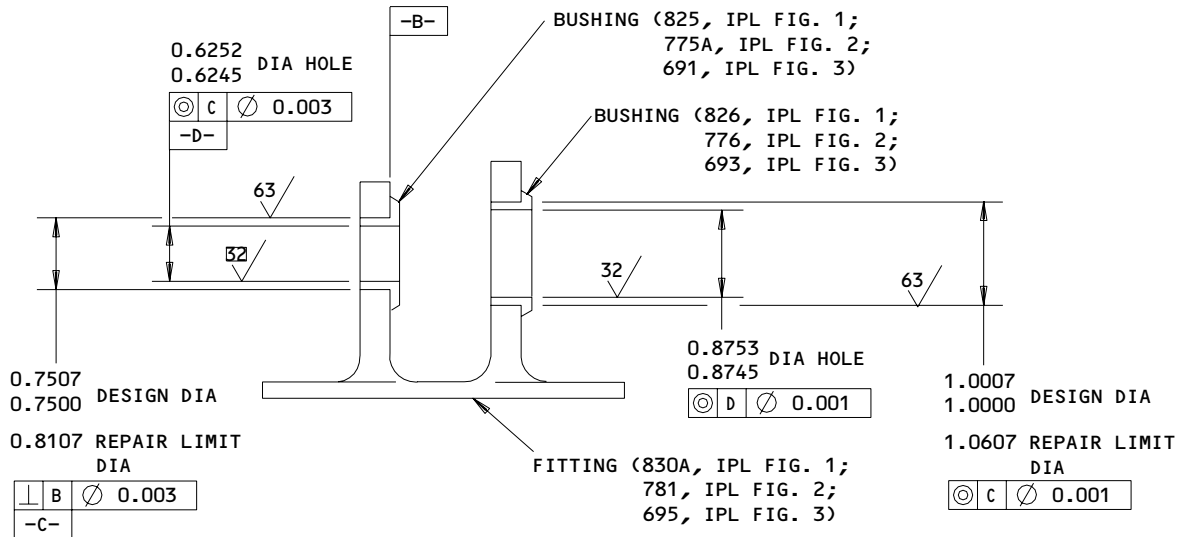
183T2063-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (825, 826, IPL Fig. 1; 775A, 776, IPL Fig. 2; 691, 693, IPL Fig. 3)
 - A. Remove bushings.
 - B. Check hole for damage or corrosion and repair if necessary per 2.
 - C. Install bushings per 20-50-03 using wet BMS 5-95, class B sealant.
 - D. Machine bushings per Fig. 601.
 - E. Fillet seal entire periphery of bushing flanges using BMS 5-95, class B sealant. Fillet seal shall not protrude above plane surface of bushing flanges.
 - F. Top coat sealant using BMS 10-60 BAC 707 gray gloss enamel.
2. Repair
 - A. Repair hole for bushing (825, 826, IPL Fig. 1; 775A, 776, IPL Fig. 2; 691, 693, IPL Fig. 3).
 - (1) Machine fitting (830A, IPL Fig. 1; 781, IPL Fig. 2; 695, IPL Fig. 3), as required to remove discrepancies, per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shot peen bore(s) per 20-10-03 and Fig. 601.
 - (4) Refinish per 3.A.
 - (5) Fabricate oversize bushing(s) per Fig. 602, Fig. 603.

3. Refinish

- A. Fitting (830A, IPL Fig. 1; 781, IPL Fig. 2; 695, IPL Fig. 3) -- Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 1 primer (F-18.13). After bushing installation and fillet seal has cured apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over, including fillet seal, except in bushing holes and on plane surfaces of bushing flanges inside clevis. Material: Aluminum alloy.



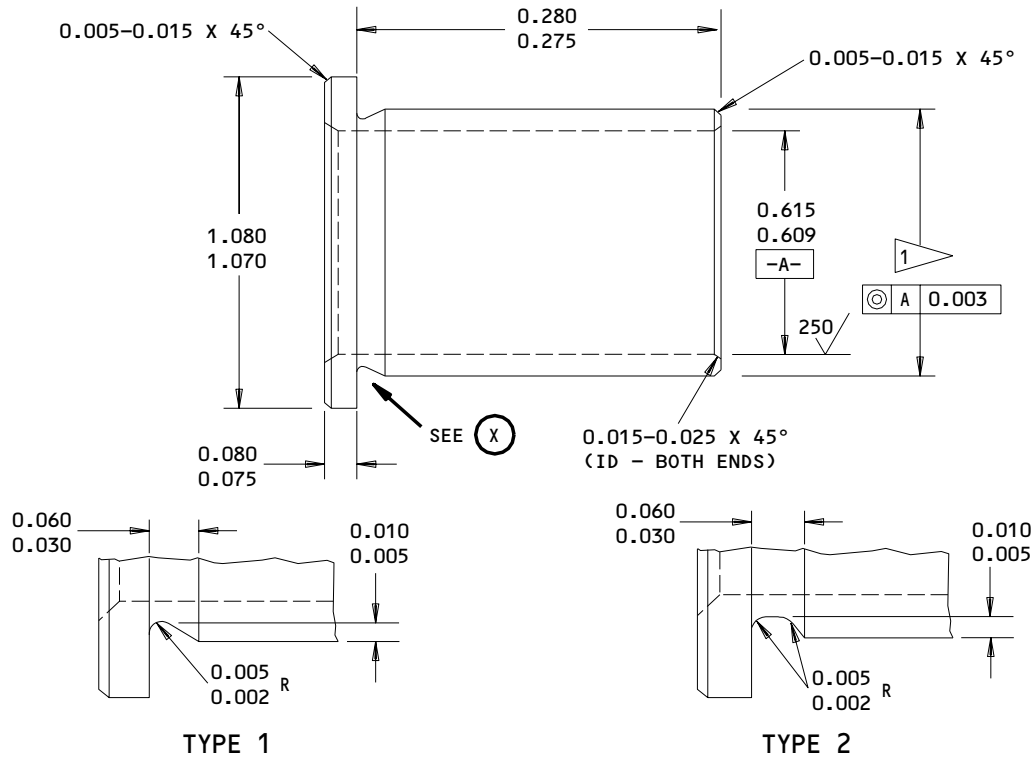
REPAIR

SHOT PEEN: 0.023-0.055 SHOT PEEN
 0.008 A INTENSITY
 2.0 COVERAGE

ALL DIMENSIONS ARE IN INCHES

183T2063-1
 Bushing Replacement
 Figure 601

210608



UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

REPLACEMENT BUSHING FOR BUSHING (825, IPL FIG. 1;
 775A, IPL FIG. 2;
 691, IPL FIG. 3)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR
 DIA OF FITTING PLUS 0.0005-0.0019 INTERFERENCE

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 ANGULAR TOLERANCE, ± 0.50 DEG

ALL DIMENSIONS ARE IN INCHES

MATERIAL: 15-5PH CRES, 180-200 KSI

DIMENSIONS APPLY AFTER PLATING

FINISH: CADMIUM PLATE PER 20-42-05, TYPE 2,
 CLASS 2. PLATING IN BORE OPTIONAL

Oversize Bushing Details
 Figure 603

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REPAIR 14-1

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ASSEMBLY

1. Materials

NOTE: Equivalent substitutes may be used.

- A. Abrasive -- Scotchbrite, type A (Ref 20-60-01)
- B. Abrasive paper -- 240 grit or finer (Ref 20-60-01)
- C. Adhesive -- Loctite Superbond 495 (Ref 20-60-04)
- D. Compound, potting -- BMS 5-28, type 7 (Ref 20-60-04)
- E. Enamel -- BMS 10-11, type 2, BAC701 black gloss (Ref 20-60-02)
-- BMS 10-60, type 2, BAC707 gray gloss (Ref 20-60-02)
- F. Grease -- BMS 3-24 (Ref 20-60-03)
- G. Phenolic Sheet -- MIL-P-15035, type (FBE, FBI or FBJ) (Ref 20-60-04)
- H. Primer -- BMS 10-11, type 1 (Ref 20-60-02)
-- BMS 10-79, type 2 (Ref 20-60-02)
- I. Sealant -- BMS 5-95 (Ref 20-60-04)
-- BMS 5-95, class B (Ref 20-60-04)

CAUTION: ONLY TITANIUM OR CORROSION RESISTANT STEEL FASTENERS SHALL BE USED WITH GRAPHITE COMPOSITES. SUBSTITUTION WITH ALUMINUM OR PLATED ALLOY STEEL FASTENERS IS NOT ALLOWED AS GALVANIC CORROSION WILL SHORTEN COMPONENT SERVICE LIFE.

2. Assembly (IPL Fig. 1, IPL Fig. 2, IPL Fig. 3)

- A. Use standard industry practices for assembly of this component, and the following additional procedures.
- B. Assembly and installation of spar installations (158A, 160A, IPL Fig. 1; 20, 20A, 20B, 22, 22A, 22B, IPL Fig. 2; 7, 9, IPL Fig. 3)

NOTE: Refer to step G for shimming requirements.

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- (1) Shape fillers (208, 210, 218, 220, 224, 226, 234, 234A, 236, 236A, IPL Fig. 1; 78, 78A, 80, 80A, 82, 82A, 86, 86A, 88, 88A, 90, 92, IPL Fig. 2) to match upper and lower panel assemblies (955, 956, 966B, 967B, IPL Fig. 1; 948, 948A, 948B, 949, 949A, 949B, 957, 957A, 957B, 958, 958A, 958B, IPL Fig. 2). Maximum gap shall not exceed 0.005 inch.
- C. Installation of fitting assemblies (556, 556B, IPL Fig. 1; 452, 452A, 452B, IPL Fig. 2; 449, IPL Fig. 3)
- (1) Apply faying surface seal to the fitting assemblies, and fill all cavities using BMS 5-95, class B sealant.
 - (2) Apply BMS 5-95, class B sealant to bolt (546, IPL Fig. 1; 442, IPL Fig. 2; 451, IPL Fig. 3) and install wet.
 - (3) Fillet seal around fitting assemblies with BMS 5-95, class B sealant.
- D. Installation of fitting assemblies (168, 168A, 170, 170A, 240, 240A, 241, 241A, 276, 276A, 278, 278A, 312, 312A, 314, 314A, 360, 360A, 362, 362A, 400, 400A, 402, 402A, 428, 428A, 430, 430A, 464, 464A, 466, 466A, 492, 492A, 494, 494A, IPL Fig. 1; 30, 30A, 32, 32A, 94, 96, 160, 162, 196, 198, 242, 246, 284, 286, 312, 314, 348, 350, 376, 378, IPL Fig. 2; 17, 19, 61, 63, 135, 137, 179, 181, 227, 229, 275, 277, 303, 305, 347, 349, 375, 377, IPL Fig. 3).

NOTE: Refer to step G for shimming requirements.

- (1) Delaminate shims (174, 176, 182, 184, 190, 192, 194, 196, 243, 244, 247, 248, 251, 252, 282, 284, 290, 292, 298, 300, 318, 320, 326, 328, 366, 368, 374, 376, 382, 384, 406, 408, 414, 416, 434, 436, 442G, 444, 450, 452, 470, 472, 478, 480, 498, 500, 506, 508, 514, 516, IPL Fig. 1; 36, 38, 44, 46, 52, 52A, 54, 54A, 56, 56A, 58, 58A, 100, 102, 108, 110, 116, 118, 166, 168, 174, 176, 182, 184, 202, 204, 210, 212, 250, 251, 258, 260, 266, 268, 290, 292, 298, 300, 318, 320, 326, 328, 334, 336, 354, 356, 362, 364, 382, 384, 390, 392, 398, 400, IPL Fig. 2; 23, 25, 33, 35, 43, 45, 67, 69, 75, 77, 87, 89, 141, 143, 149, 151, 161, 163, 185, 187, 193, 195, 233, 235, 241, 243, 253, 255, 281, 283, 289, 291, 309, 311, 317, 319, 329, 331, 353, 355, 361, 363, 381, 383, 389, 391, 401, 403, IPL Fig. 3) by removing 0.003 inch laminations, as required to establish a common hinge line concentric to within 0.010 inch between fitting assemblies.--See DISASSEMBLY. Apply two coats of BMS 10-11, type 1 primer to shims and install with peel side of shim against fitting assemblies. Maximum allowable gap after shimming 0.005 inch.

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- (2) Apply faying surface seal and fill all cavities, using BMS 5-95, class B sealant, between fitting assemblies, shims, and spar assemblies (528, 530, IPL Fig. 1; 412, 412A, 412B, 414, 414A, 414B, IPL Fig. 2; 419, 421, IPL Fig. 3).
 - (3) Fillet seal around all intersecting surfaces between metal parts, shims, and graphite/epoxy surfaces with BMS 5-95, class B sealant.
 - (4) Apply BMS 5-95 sealant to bolts (172, 180, 188, 242, 246, 250, 280A, 288, 296A, 316, 324, 364, 372, 380A, 404, 412, 432, 440, 448A, 468, 476, 496, 504, 532, IPL Fig. 1; 34, 42, 50, 98, 106, 114, 164, 172, 180, 200, 208, 248, 256, 264, 288, 296, 316, 324, 332, 352, 360, 380, 388, 396, IPL Fig. 2 ; 21, 29, 41, 65, 73, 85, 139, 147, 159, 183, 191, 231, 239, 251, 279, 287, 307, 315, 327, 351, 359, 379, 387, 399, IPL Fig. 3) and install wet.
 - (5) Cover collars (186, 198, 249, 253, 294, 302, 330, 378, 386, 418, 446, 454, 482, 510, 518, IPL Fig. 1; 197, 293, 365, IPL Fig. 3) and nuts (48A, 60A, 112A, 120A, 178A, 186A, 214A, 262A, 270A, 302A, 330A, 338A, 366A, 394A, 402A, IPL Fig. 2; 37, 39, 49, 51, 81, 83, 93, 95, 155, 157, 167, 169, 247, 249, 259, 261, 323, 325, 335, 337, 395, 397, 407, 409, IPL Fig. 3) with BMS 5-95, class B sealant.
- E. Assembly and installation of rib installations (815, 816, 878, 879, 892, 893, 904, 905, 916, 917, 928, 929, 940, 941, IPL Fig. 1; 764, 766, 860, 861, 880, 881, 893, 894, 906, 907, 919, 920, 932, 933, IPL Fig. 2; 665, 667, 779, 781, 811, 813, 839, 841, 867, 869, 895, 897, 923, 925, IPL Fig. 3).

NOTE: Refer to step G for shimming requirements.

- (1) Install nutplates (874A, 889A, 900, 912, 924, 936, 948, IPL Fig. 1; 857, 877, 890, 904, 906, 916, 929, 944, IPL Fig. 2; 775, 809, 837, 865, 893, 921, 951, IPL Fig. 3) as follows for electrical grounding:

CAUTION: WHEN REMOVING FINISH DO NOT DAMAGE GRAPHITE FIBERS.

- (a) Remove primer from graphite epoxy surface against which the nutplate is to be retained. Area of primer removal to be rectangular of dimensions 1.00-1.13 inches long and 0.47-0.60 inch wide corresponding to nutplate placement.
- (b) Primer removal to be accomplished using Scotchbrite, type A or 240 grit (or finer) abrasive paper.
- (c) Install nutplates.

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- (d) Refinish exposed area by applying two coats BMS 10-11, type 1 primer.
 - (2) Fillet seal around rib (810, 811, IPL Fig. 1; 754, 756, IPL Fig. 2; 661, 663, IPL Fig. 3), where it contacts lower panel assembly, and rib (806, 807, IPL Fig. 1; 746, 748, IPL Fig. 2; 653, 655, IPL Fig. 3) using BMS 5-95, class B sealant.
 - (3) Fillet seal around rib (806, 807, IPL Fig. 1; 746, 748, IPL Fig. 2 ; 653, 655, IPL Fig. 3) where it contacts the upper panel assembly
 - (4) Use shim (838, IPL Fig. 1, 796, IPL Fig. 2) as required. Maximum gap after shimming 0.005 inch.
 - (5) Apply faying surface seal of BMS 5-95, class B between fitting assembly (822, IPL Fig. 1; 772, IPL Fig. 2; 681, IPL Fig. 3) and bond assembly (867, 868, IPL Fig. 1; 843, 844, IPL Fig. 2; 753, 755, IPL Fig. 3).
 - (6) Apply BMS 5-95, class B sealant to bolt (823A, IPL Fig. 1; 773, IPL Fig. 2; 683, IPL Fig. 3) and install.
 - (7) Fillet seal around collar (824A, IPL Fig. 1; 774, IPL Fig. 2), nut (687, 689, IPL Fig. 3) and fitting assembly (822, IPL Fig. 1, 772, IPL Fig. 2; 681, IPL Fig. 3) with BMS 5-95, class B sealant.
- F. Assembly of upper and lower panel assemblies (955, 956, 966B, 967B, IPL Fig. 1; 948, 948A, 948B, 949, 949A, 949B, 957, 957A, 957B, 958, 958A, 958B, IPL Fig. 2; 957, 959, 963, 965, IPL Fig. 3).
- (1) Apply faying surface seal of BMS 5-95, class B sealant between caps (876, 952, IPL Fig. 1; 948, 949, 957, 958, IPL Fig. 2; 777, 953, IPL Fig. 3) and upper and lower panel assemblies, extending sealed area to cover entire area of panel assemblies from which Tedlar is omitted.
 - (2) Apply faying surface seal of BMS 5-95, class B sealant between upper panel assembly and lower panel assembly for a distance of 4.50-4.00 inches up from riveted edge of panels.
 - (3) Install rivet (954, IPL Fig. 1; 947, IPL Fig. 2; 955, IPL Fig. 3), manufactured head location optional.

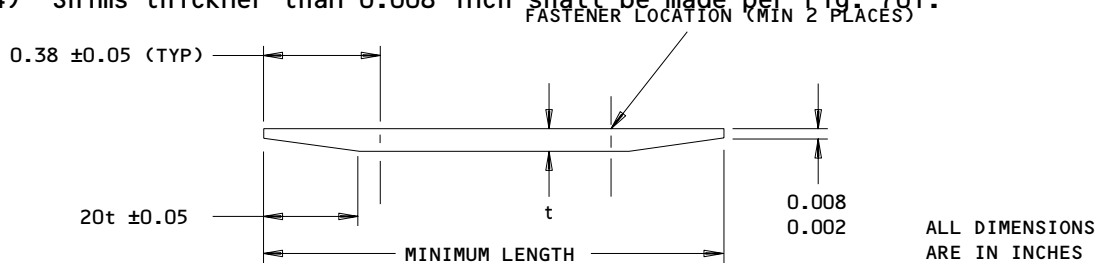
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G. Shimming between spar installations (158A, 160A, IPL Fig. 1; 20, 20A, 20B, 22, 22A, 22B, IPL Fig. 2; 7, 9, IPL Fig. 3), rib installations (815, 816, 878, 879, 892, 893, 904, 905, 916, 917, 928, 929, 940, 941, IPL Fig.1; 764, 766, 860, 861, 880, 881, 893, 894, 906, 907, 919, 920, 932, 933, IPL Fig. 2; 665, 667, 779, 781, 811, 813, 839, 841, 867, 869, 895, 897, 923, 925, IPL Fig. 3) and panel assemblies (955, 956, 966B, 967B, IPL Fig. 1; 948, 948A, 948B, 949, 949A, 949B, 957, 957A, 957B, 958, 958A, 958B, IPL Fig. 2; 957, 959, 963, 965, IPL Fig. 3)

- (1) The maximum allowable gap between panel assemblies and all spar and rib installations, prior to fastener pull up shall be as follows:
 - (a) 0.008 inch if gap length is less than 1.60 inches.
 - (b) 0.010 inch if gap length exceeds 1.60 inches, but is less than 2.00 inches .
 - (c) 0.012 inch if gap length exceeds 2.00 inches.
- (2) If gap exceeds allowable, apply a clamping force along fastener line until gap closes or until a maximum of 10 pounds per foot distributed load is reached.
- (3) Shim remaining gaps as required using phenolic sheets per MIL-P-15035, type FBE or FBI. Maximum gap after shimming shall be 0.008 inch with a maximum shim thickness of 0.03 inch.
- (4) Shims thicker than 0.008 inch shall be made per Fig. 701.



Shim Fabrication
Figure 701

- (5) Shims must be attached by a minimum of two fasteners.

NOTE: If needed bond shims in place using Loctite Superbond 495.

13528

- (6) No shims allowed on trailing edge.
- H. Assembly and installation of leading edge installation (538A, 540A, IPL Fig. 1; 434, 434A, 436, 436A, IPL Fig. 2; 441, 443, IPL Fig. 3)
- (1) Apply faying surface seal of BMS 5-95, class B sealant, and fillet seal entire periphery between rib (542, 544, IPL Fig. 1; 447, 447G, 448, 448A, IPL Fig. 2; 483, 485, IPL Fig. 3) and rib installation (552A, 552B, 554A, 554B, IPL Fig. 1; 448, 448A, 450, 450A, IPL Fig. 2; 445, 447, IPL Fig. 3)
 - (2) Delaminate shims (588, 589, 600, 601, IPL Fig. 1; 494, 496, 498, 534, 536, IPL Fig. 2; 469, 473, IPL Fig. 3), by removing 0.003 inch laminations, as required, to fill gap between forward and aft ribs (578A, 578B, 580B, 580C, 580D, 592A, 592B, 594A, 594B, IPL Fig. 1; 507, 507A, 507G, 507H, 539, 541, IPL Fig. 2) , ribs (483, 485, IPL Fig. 3) and lower panel assembly (966B, 967B, IPL Fig. 1; 957, 957A, 957B, 958, 958A, 958B, IPL Fig. 2; 963, 965, IPL Fig. 3) to within 0.005 inch maximum. Apply two coats of BMS 10-11, type 1 primer to shims and install dry.
 - (3) Apply faying surface seal and fill all cavities using BMS 5-95, class B sealant between the following parts:
 - (a) Shim (588, 589, IPL Fig. 1; 494, 496, 498, IPL Fig. 2; 469, IPL Fig. 3) and ribs (578A, 578B, 580B, 580C, 580D, IPL Fig. 1; 507, 507A, 507G, 507H, IPL Fig. 2; 483, IPL Fig. 3).
 - (b) Shim (600, 601 IPL Fig. 1; 534, 536 IPL Fig. 2; 473, IPL Fig. 3) and ribs (592A, 592B, 594A, 594B, IPL Fig. 1; 539, 541, IPL Fig. 2; 485, IPL Fig. 3)
 - (c) Forward and aft ribs (578A, 578B, 580B, 580C, 580D, 592A, 592B, 594A, 594B, IPL Fig. 1; 507, 507A, 507G, 507H, 539, 541, IPL Fig. 2), ribs (483, 485, IPL Fig. 3) and upper and lower panel assemblies (955, 956, 966B, 967B, IPL Fig. 1; 948, 948A, 948B, 949, 949A, 949B, 957, 957A, 957B, 958, 958A, 958B, IPL Fig. 2; 957, 959, 963, 965, IPL Fig. 3).
 - (d) Ribs (578A, 578B, 580B, 580C, 580D, 592A, 592B, 594A, 594B, IPL Fig.1; 507, 507A, 507G, 507H, 539, 541, IPL Fig. 2; 483, 485, IPL Fig. 3) and rib installation (815, 816, IPL Fig. 1; 764, 764A, 766, 766A, IPL Fig. 2; 665, 667, IPL Fig. 3)

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 **BOEING**
COMPONENT
MAINTENANCE MANUAL

- (e) Forward rib (578A, 578B, 580B, 580C, 580D, IPL Fig. 1; 507, 507A, 507G, 507H, IPL Fig. 2) and aft rib (592A, 592B, 594A, 594B, IPL Fig. 1; 539, 541, IPL Fig. 2)
- (4) Apply BMS 5-95, class B sealant to bolts (558, 560, 560A, 582, 586, 596, , IPL Fig. 1; 454, 456, 458, 488, 490, 492, 156, IPL Fig. 2; 451, 465, 467, IPL Fig. 3) and install wet.
- (5) Apply BMS 5-95, class B sealant to collars (562A, 590, 602 , IPL Fig. 1; 477, IPL Fig. 3 and nut (460A, 508A, 510A, IPL Fig. 2; 455, 457, 479, 481, IPL Fig. 3))
- (6) Fillet seal around ribs (578A, 578B, 580B, 580C, 580D, 592A, 592B, 594A, 594B, IPL Fig. 1; 507, 507A, 507G, 507H, 539, 541, IPL Fig. 2; 483, 485, IPL Fig. 3) with BMS 5-95, class B sealant.
- (7) Fill bottom ends of ribs (578A, 578B, 580B, 580C, 580D, 592A, 592B, 594A, 594B, IPL Fig. 1; 507, 507A, 507G, 507H, 539, 541, IPL Fig. 2; 483, 485, IPL Fig. 3) with leveling compound using BMS 5-95, class B sealant, as shown in Fig. 702.
- I. Electrically ground bolts (215A, 533, IPL Fig. 1; 72, 422, IPL Fig. 2; 433, 435, IPL Fig. 3) as follows:
- CAUTION:** WHEN REMOVING FINISH DO NOT DAMAGE GRAPHITE FIBERS.
- (1) Remove finishes from graphite epoxy surface in a 0.375-0.500 inch diameter concentric around bolt holes.
- (2) Finish removal to be accomplished using Scotchbrite, type A or 240 grit (or finer) abrasive paper.
- (3) Install washers (217, 535, IPL Fig. 1; 76, 426, IPL Fig. 2; 437, IPL Fig. 3) between graphite and collars (216, 536, IPL Fig. 1; 74, 428, IPL Fig. 2; 439, IPL Fig. 3) at location of bolts.
- (4) After bolts have been installed, refinish exposed area bared of primer with one coat BMS 10-11, type 1 primer and BMS 10-60, type 2 enamel BAC707 gray gloss.
- J. Apply BMS 5-28, type 7 potting compound to insert (963, IPL Fig. 1; 954, 954K, IPL Fig. 2, 961, IPL Fig. 3) and install ensuring no potting compound enters threaded hole of insert.

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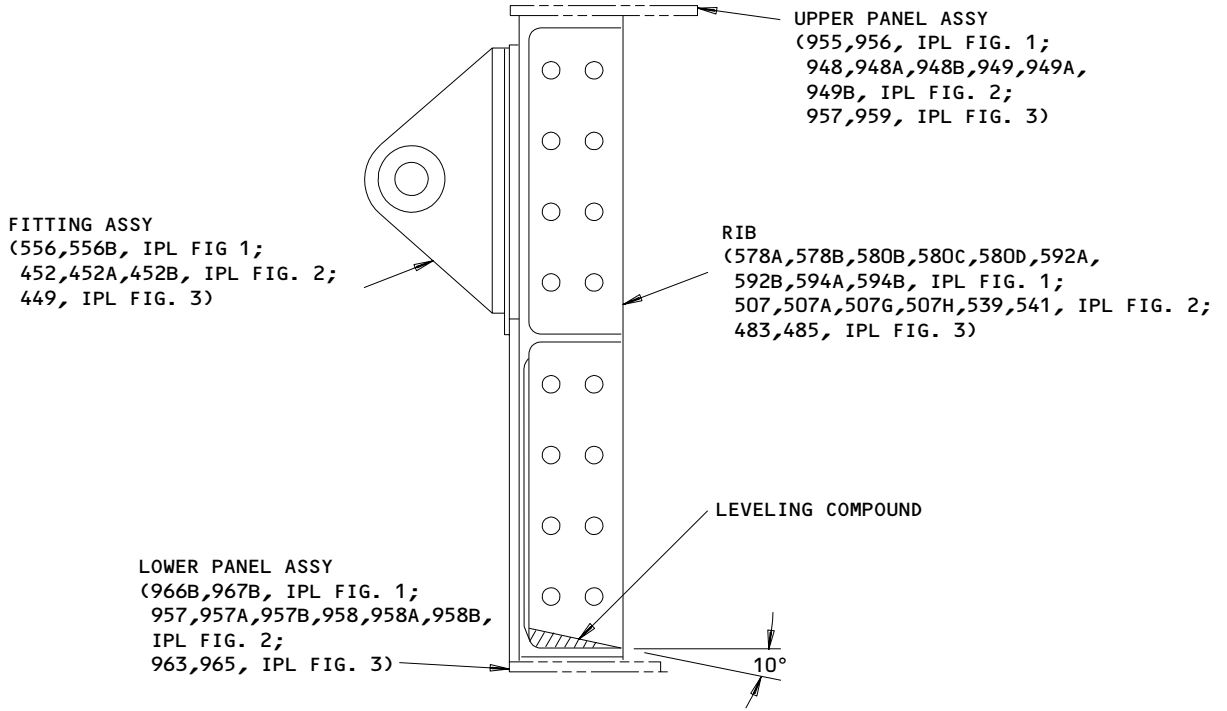
- K. Install discharger base (983, IPL Fig. 1; 971, IPL Fig. 2 ; 977, IPL Fig. 3) as follows:
- (1) Electrically bond base to panel assembly (955, 956, IPL Fig. 1; 948, 948A, 948B, 949, 949A, 949B, IPL Fig. 2; 957, 959, IPL Fig. 3) per 20-11-03.
 - (2) Install screw (981, IPL Fig. 1; 968, IPL Fig. 2; 973, IPL Fig. 3) with wet BMS 5-95, class B sealant.
 - (3) After base has been installed measure electrical bond between base and panel assembly per 20-11-03. Maximum resistance to be 100 milliohms.
 - (4) Refinish remaining surface bared of finsih by applying one coat BMS 10-79, type 2 primer. Apply no finish to base.
 - (5) Fillet seal base using BMS 5-95 sealant.
- L. On interior surface of cover assembly (340A, IPL Fig. 1; 224, IPL Fig. 2; 207, IPL Fig. 3) stencil identification number using BMS 10-11, type 2 enamel, BAC701 black gloss. Make characters 1/2-inch high and mark as shown in Fig. 703 as follows:
- (1) On cover assemblies located between fitting assembly (464, 464A, 466, 466A, IPL Fig. 1; 348, 350, IPL Fig. 2; 347, 349, IPL Fig. 3) and fitting assembly (492, 492A, 494, 494A, IPL Fig. 1; 376, 378, IPL Fig. 2; 375, 377, IPL Fig. 3) mark 337AL for left hand and 347AR for right hand.
 - (2) On cover assemblies located between fitting assembly (400, 400A, 402, 402A, IPL Fig. 1; 284, 286, IPL Fig. 2; 275, 277, IPL Fig. 3) and fitting assembly (428, 482A, 430, 430A, IPL Fig. 1; 312, 314, IPL Fig. 2) mark 337BL for left hand and 347BR for right hand.
 - (3) On cover assemblies located between fitting assembly (312, 312A, 314, 314A, IPL Fig. 1; 196, 198, IPL Fig. 2; 179, 181, IPL Fig. 3) and fitting assembly (360, 360A, 362, 362A, IPL Fig. 1; 244, 246, IPL Fig. 2; 227, 229, IPL Fig. 3) mark 337CL for left hand and 347CR for right hand.

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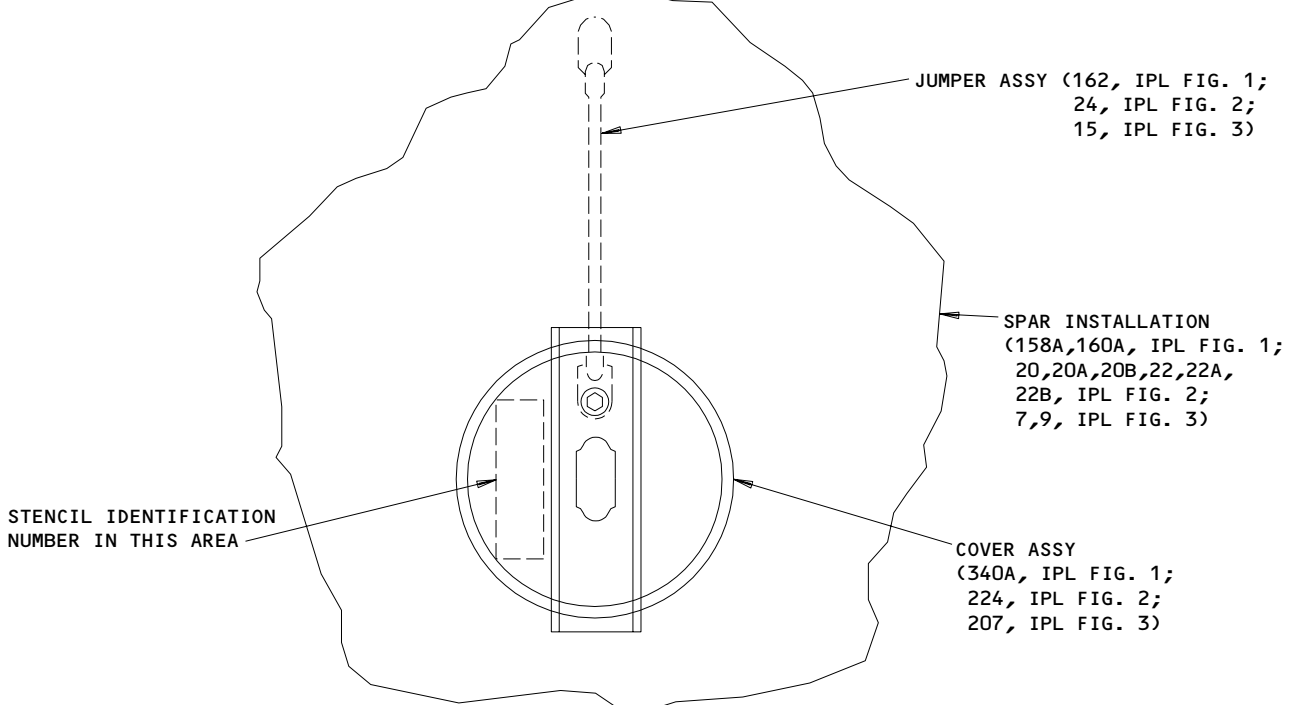
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BOEING
COMPONENT
MAINTENANCE MANUAL



Application of Leveling Compound
Figure 702



Cover Identification Number
Figure 703

13530

1408

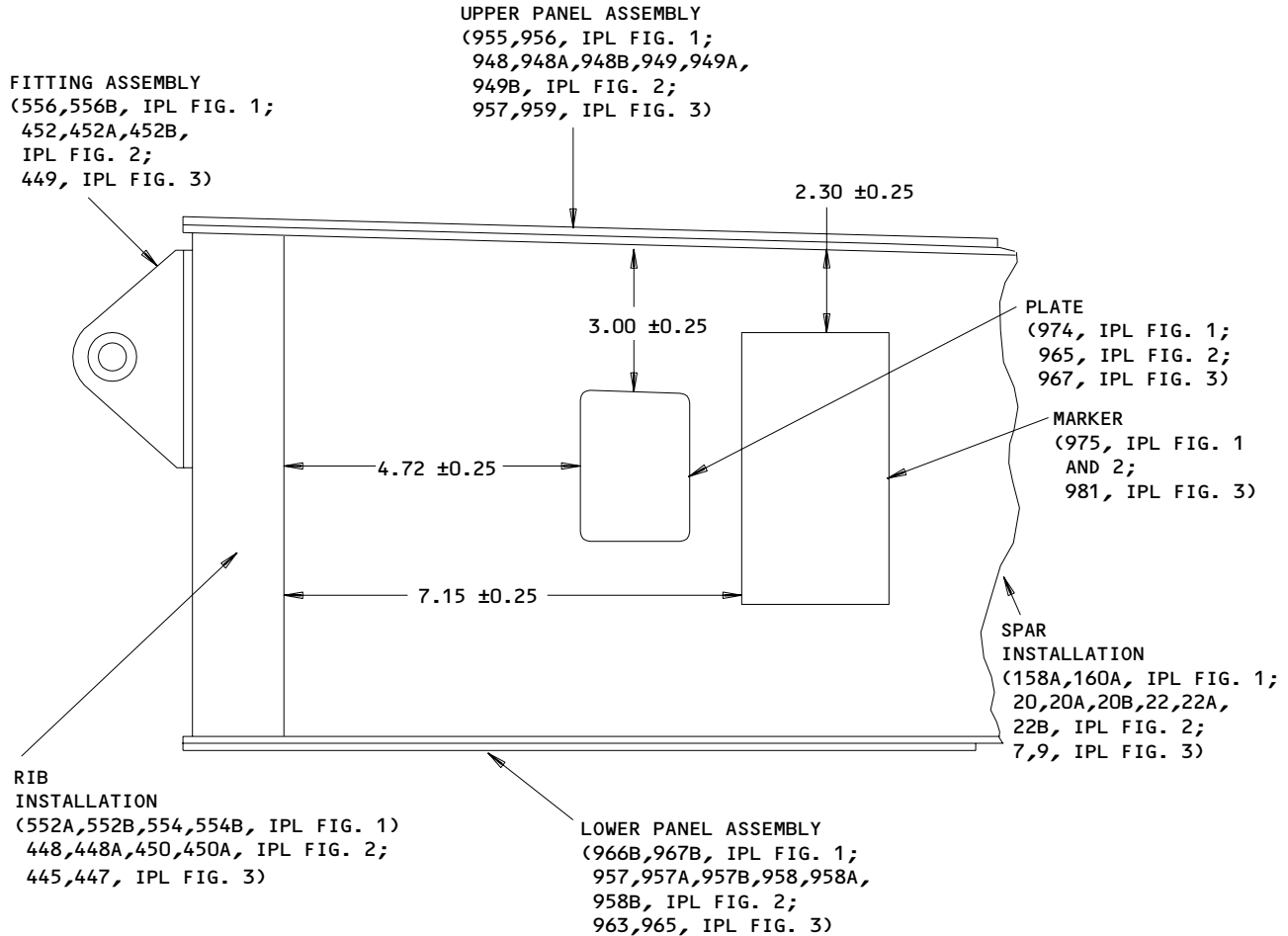
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M. Install bushing (976, IPL Fig. 1; 966, IPL Fig. 2; 969, IPL Fig. 3).

NOTE: Final adjustment of bushing (976, IPL Fig. 1; 966, IPL Fig. 2; 969, IPL Fig. 3) will be made when elevator is installed on airplane.

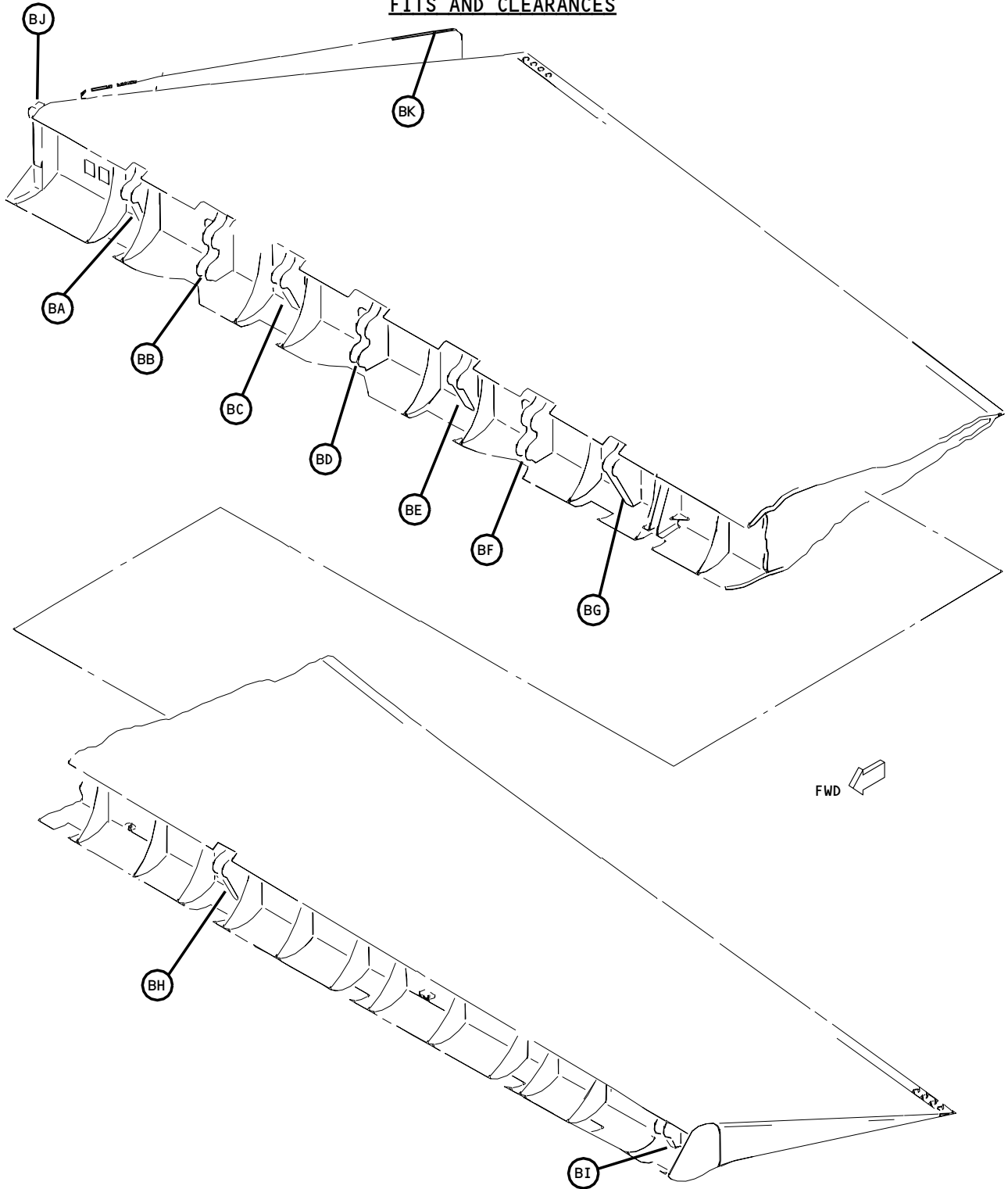
N. Apply faying surface seal of BMS 5-95, class B sealant between, plate (974, IPL Fig. 1; 965, IPL Fig. 2; 967, IPL Fig. 3) and marker (975, IPL Fig. 1 and 2; 981, IPL Fig. 3), and contacting structure. Locate, plate and marker, as shown in Fig. 704.



ALL DIMENSIONS ARE IN INCHES

Identification Plate Installation
 Figure 704

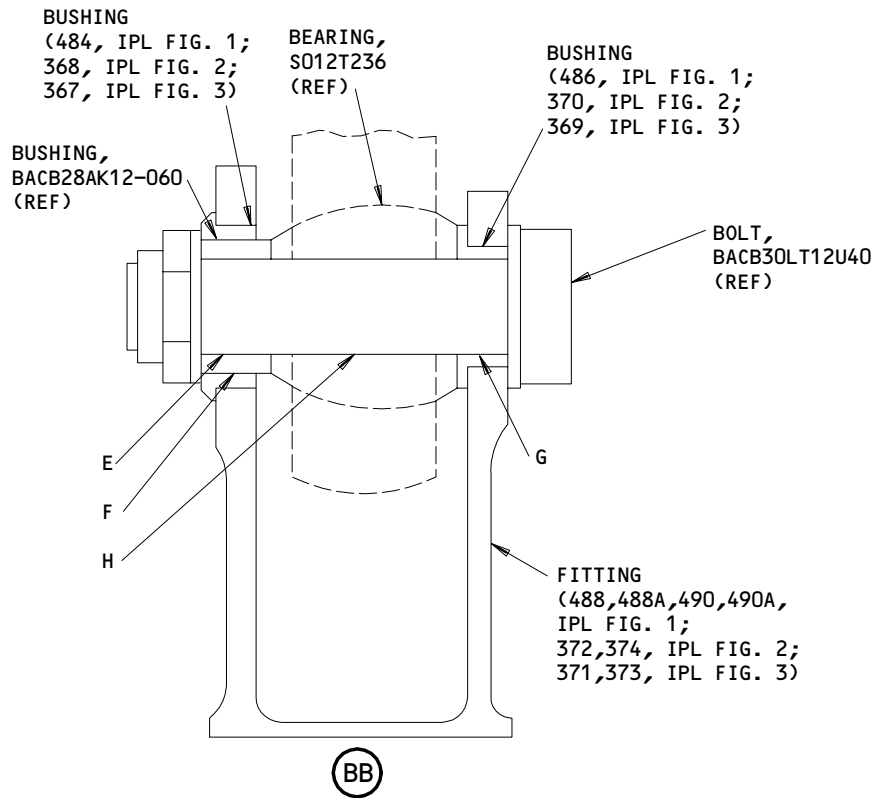
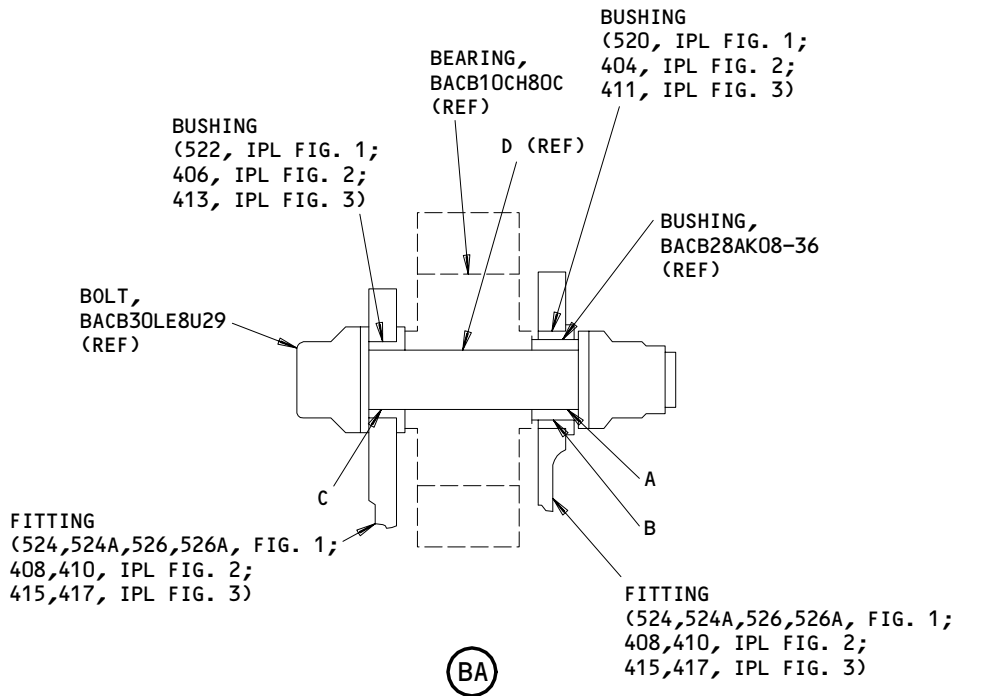
FITS AND CLEARANCES



Fits and Clearances
Figure 801 (Sheet 1)

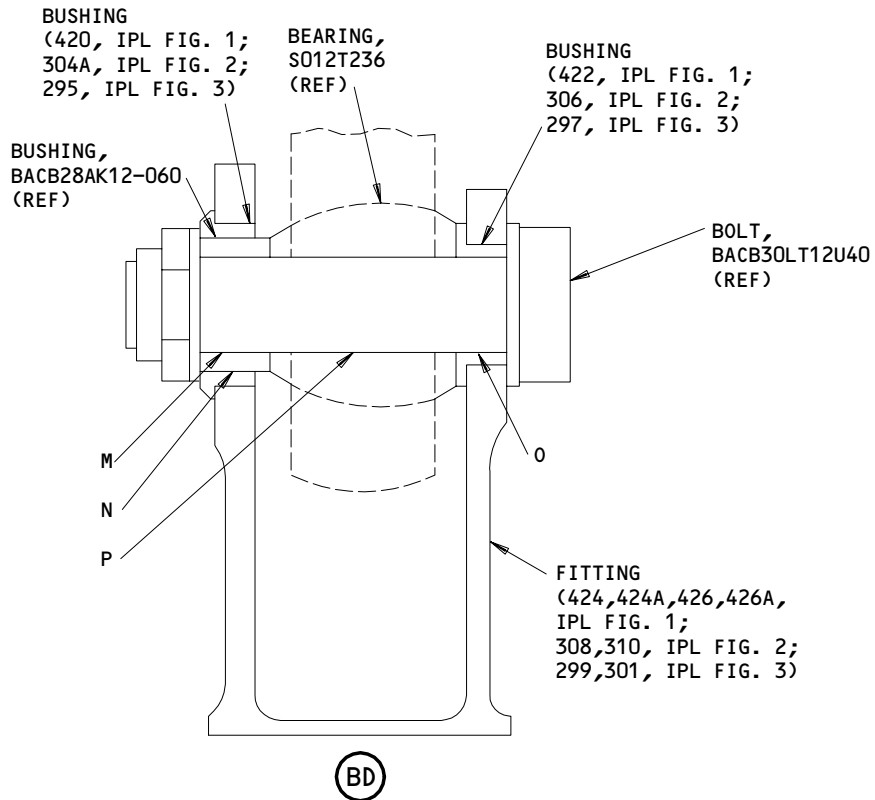
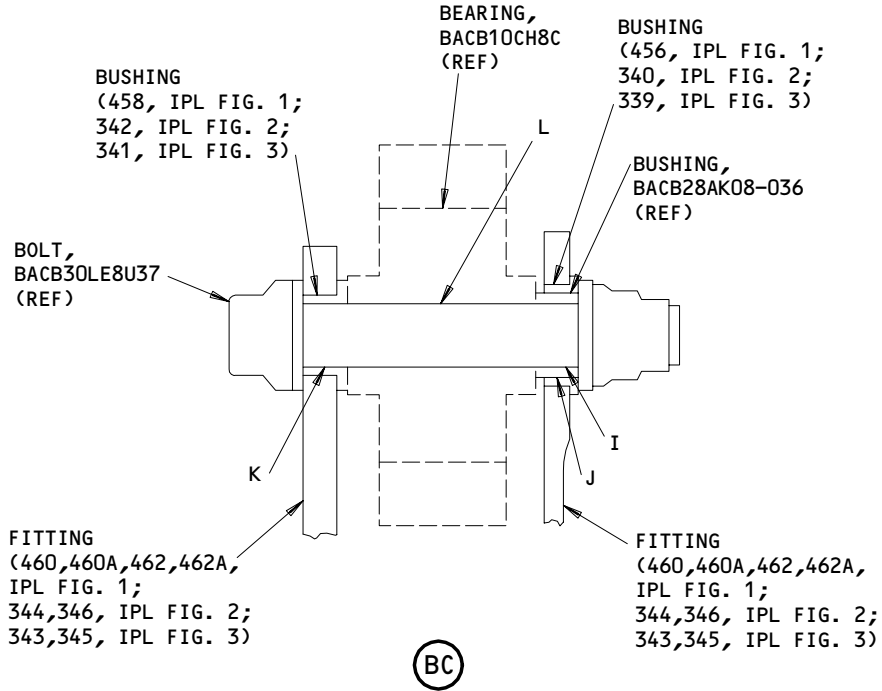
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FITS AND CLEARANCES
01 Page 801
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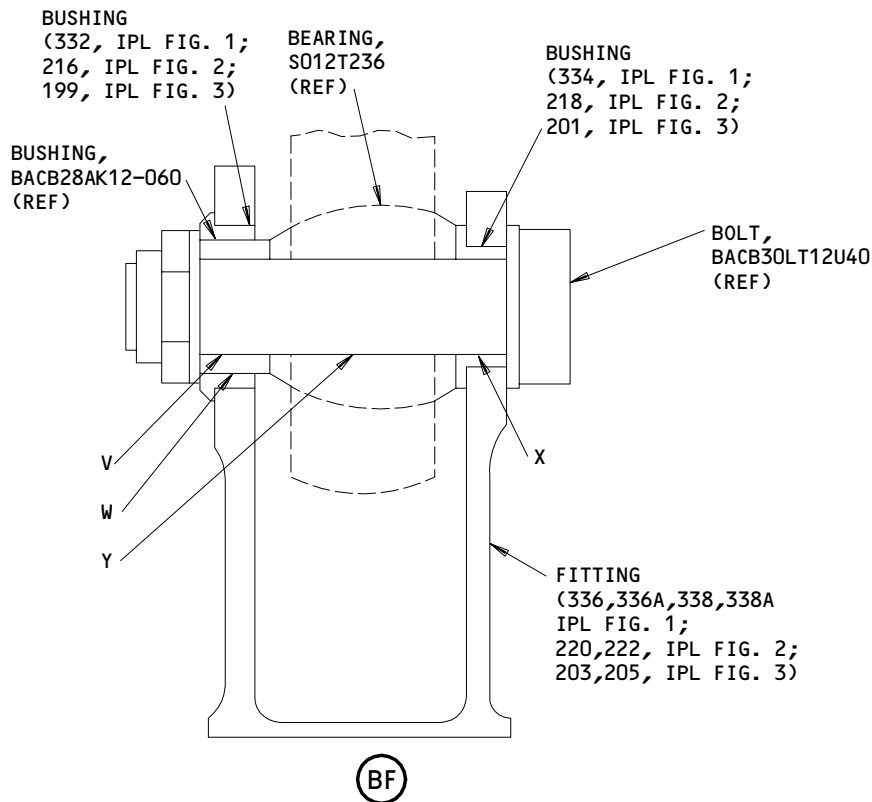
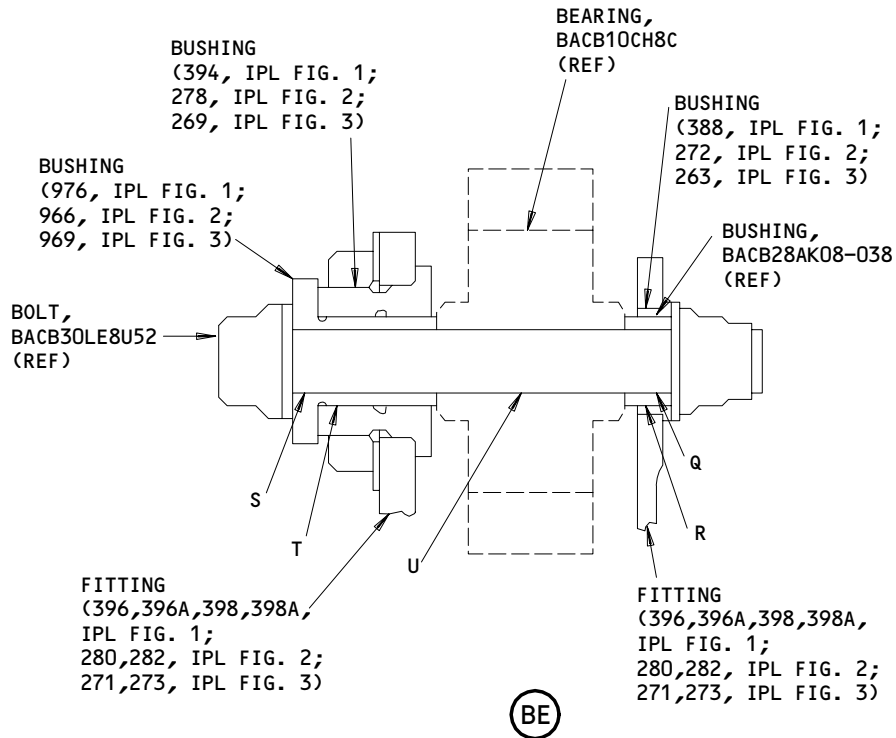
Fits and Clearances
 Figure 801 (Sheet 2)

BOEING
COMPONENT
MAINTENANCE MANUAL



Fits and Clearances
Figure 801 (Sheet 3)

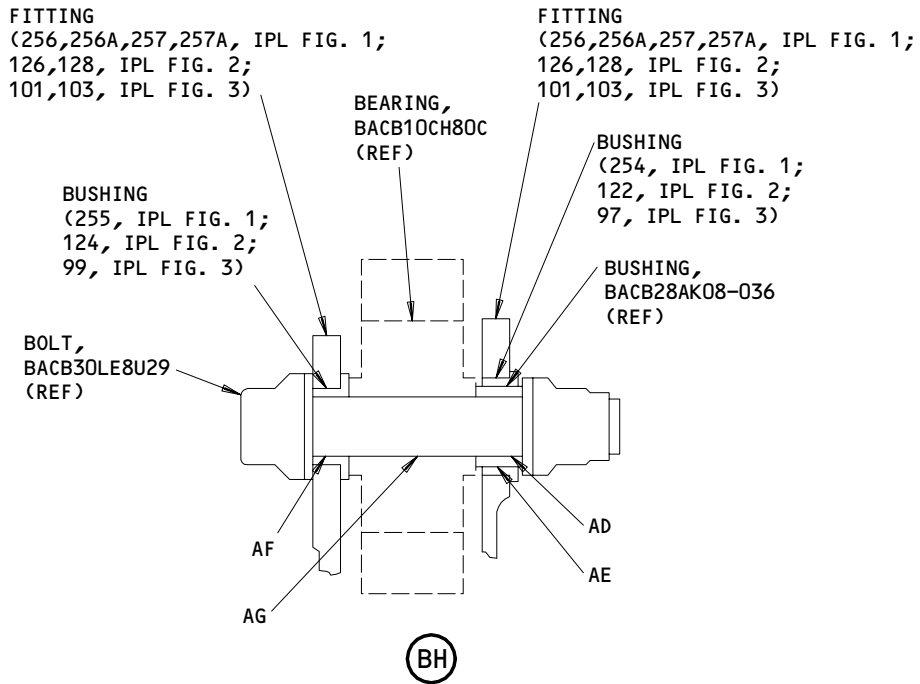
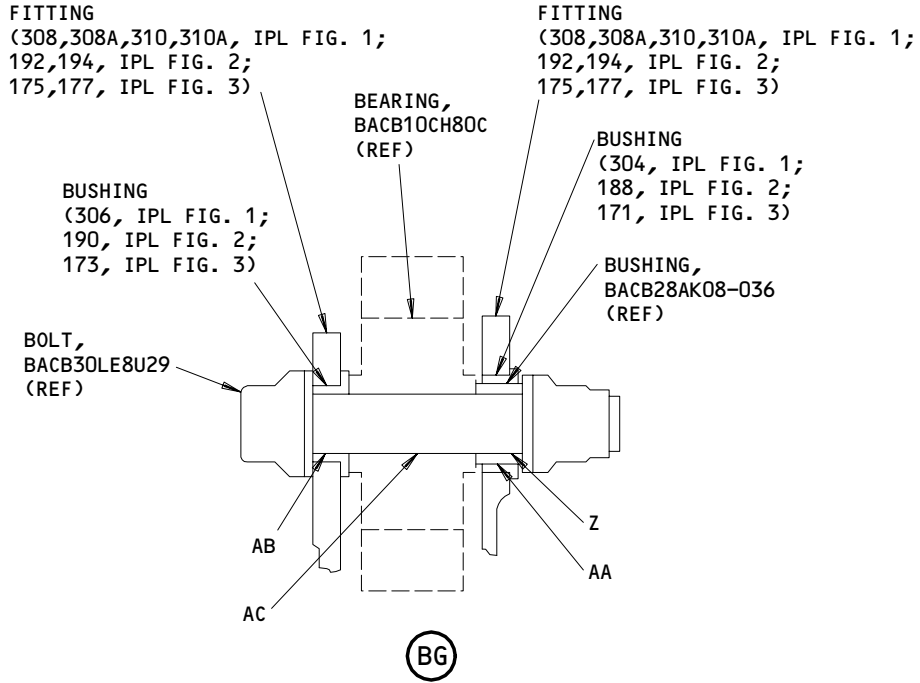
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Fits and Clearances
 Figure 801 (Sheet 4)

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MAINTENANCE MANUAL



Fits and Clearances
Figure 801 (Sheet 5)

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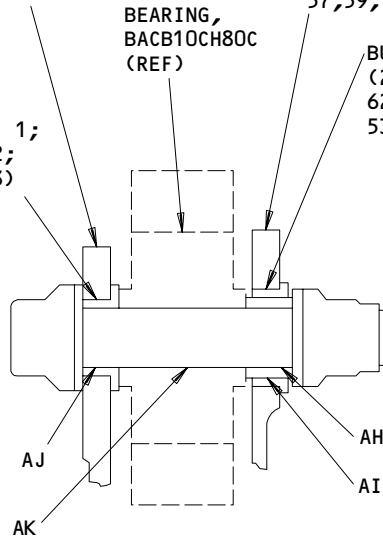
FITTING
 (204,204A,206,206A, IPL FIG. 1;
 66,66A,68,68A, IPL FIG. 2;
 57,59, IPL FIG. 3)

FITTING
 (204,204A,206,206A, IPL FIG. 1;
 66,66A,68,68A, IPL FIG. 2;
 57,59, IPL FIG. 3)

BUSHING
 (202, IPL FIG. 1;
 64, IPL FIG. 2;
 55, IPL FIG. 3)

BEARING,
 BACB10CH80C
 (REF)

BUSHING
 (200, IPL FIG. 1;
 62A, IPL FIG. 2;
 53, IPL FIG. 3)



(BI)

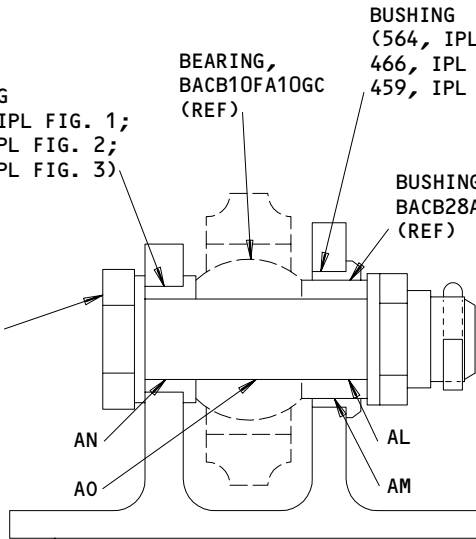
BUSHING
 (566, IPL FIG. 1;
 468, IPL FIG. 2;
 461, IPL FIG. 3)

BEARING,
 BACB10FA10GC
 (REF)

BUSHING
 (564, IPL FIG. 1;
 466, IPL FIG. 2;
 459, IPL FIG. 3)

BUSHING,
 BACB28AK10-050
 (REF)

BOLT,
 NAS6710DU29
 (REF)

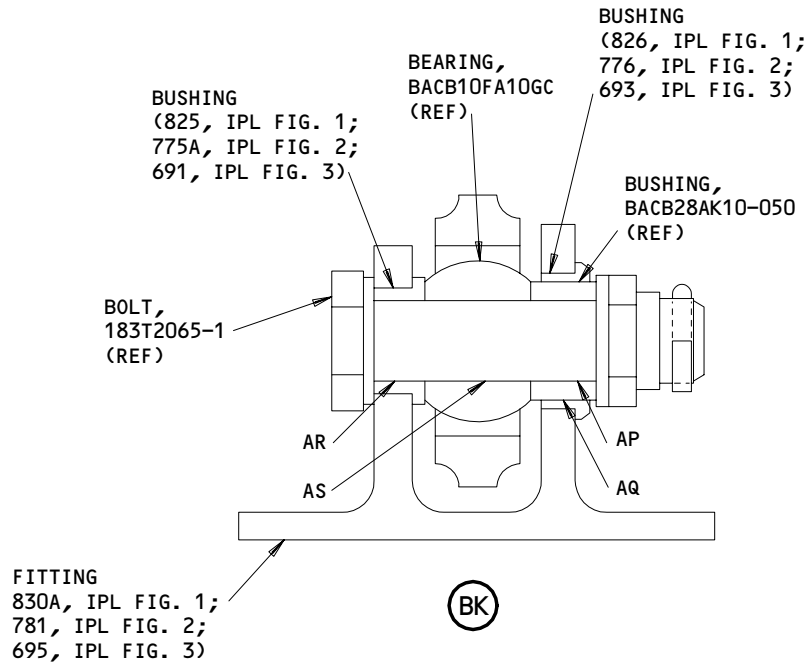


(BJ)

FITTING
 567A, IPL FIG. 1;
 470,470A IPL FIG. 2;
 463, IPL FIG. 3)

Fits and Clearances
 Figure 801 (Sheet 6)

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



















Fits and Clearances
Figure 801 (Sheet 7)

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Ref Letter Fig.801	Mating Item No.	IPL Fig. No.	Design Dimension				Service Wear Limit		
			Dimension		Assembly Clearance		Dimension Limits		Maximum Allowable Clearance
			Min	Max	Min	Max	Min	Max	
A	ID  OD 	1-3	0.5000 0.4990	0.5005 0.4995	0.0005	0.0015	0.4955	0.5045	0.0050
B	ID 520,404 411 OD 	1,2 3 1-3	0.6870 0.6860	0.6877 0.6865	0.0005	0.0017	0.6827	0.6915	0.0050
C	ID 522,406 413 OD 	1,2 3 1-3	0.5000 0.4990	0.5007 0.4995	0.0005	0.0017	0.4957	0.5045	0.0050
D	ID  OD 	1-3	0.4995 0.4990	0.5000 0.4995	0.0000	0.0010	0.4950	0.5045	0.0050
E	ID  OD 	1-3	0.7495 0.7485	0.7500 0.7490	0.0005	0.0015	0.7450	0.7540	0.0050
F	ID 484,368 367 OD 	1,2 3 1-3	1.0620 1.0605	1.0628 1.0615	0.0005	0.0023	1.0578	1.0665	0.0050
G	ID 486,370 369 OD 	1,2 3 1-3	0.7495 0.7485	0.7503 0.7490	0.0005	0.0018	0.7453	0.7540	0.0050
H	ID  OD 	1-3	0.7495 0.7485	0.7500 0.7490	0.0005	0.0015	0.7450	0.7540	0.0050
I	ID  OD 	1-3	0.5000 0.4990	0.5005 0.4995	0.0005	0.0015	0.4955	0.5045	0.0050
J	ID 456,340 339 OD 	1,2 3 1-3	0.6870 0.6860	0.6877 0.6865	0.0005	0.0017	0.6827	0.6915	0.0050
K	ID 458,342 341 OD 	1,2 3 1-3	0.5000 0.4990	0.5007 0.4995	0.0005	0.0017	0.4957	0.5045	0.0050
L	ID  OD 	1-3	0.4995 0.4990	0.5000 0.4995	0.0000	0.0010	0.4950	0.5045	0.0050



















ALL DIMENSIONS ARE IN INCHES

 Fits and Clearances
 Figure 801 (Sheet 8)

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
















Ref Letter Fig.801	Mating Item No.	IPL Fig. No.	Design Dimension				Service Wear Limit		
			Dimension		Assembly Clearance		Dimension Limits		Maximum Allowable Clearance
			Min	Max	Min	Max	Min	Max	
M	ID 	1-3	0.7495	0.7500	0.0005	0.0015	0.7450	0.7540	0.0050
	OD 		0.7485	0.7490					
N	ID 420,304A 295	1,2 3	1.0620	1.0628	0.0005	0.0023	1.0578	1.0665	0.0050
	OD 	1-3	1.0605	1.0615					
O	ID 422,306 297	1,2 3	0.7495	0.7503	0.0005	0.0018	0.7453	0.7540	0.0050
	OD 	1-3	0.7485	0.7490					
P	ID 	1-3	0.7495	0.7500	0.0005	0.0015	0.7450	0.7540	0.0050
	OD 		0.7485	0.7490					
Q	ID 	1-3	0.5000	0.5005	0.0005	0.0015	0.4955	0.5045	0.0050
	OD 		0.4990	0.4995					
R	ID 388,272 263	1,2 3	0.6870	0.6877	0.0005	0.0017	0.6827	0.6915	0.0050
	OD 	1-3	0.6860	0.6865					
S	ID 976,966 969	1,2 3	0.5000	0.5007	0.0005	0.0017	0.4957	0.5045	0.0050
	OD 	1-3	0.4990	0.4995					
T	ID 394,278 369	1,2 3	0.6870	0.6877	0.0005	0.0017	0.6825	0.6917	0.0050
	OD 976,966 969	1,2 3	0.6860	0.6865					
U	ID 	1-3	0.4995	0.5000	0.0000	0.0010	0.4950	0.5045	0.0050
	OD 		0.4990	0.4995					
V	ID 	1-3	0.7495	0.7500	0.0005	0.0015	0.7450	0.7540	0.0050
	OD 		0.7485	0.7490					
W	ID 332,216 199	1,2 3	1.0620	1.0628	0.0005	0.0023	1.0578	1.0665	0.0050
	OD 	1-3	1.0605	1.0615					
X	ID 334,218 201	1,2 3	0.7495	0.7503	0.0005	0.0018	0.7453	0.7540	0.0050
	OD 	1-3	0.7485	0.7490					
Y	ID 	1-3	0.7495	0.7500	0.0005	0.0015	0.7450	0.7540	0.0050
	OD 		0.7485	0.7490					

ALL DIMENSIONS ARE IN INCHES

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Ref Letter Fig.801	Mating Item No.	IPL Fig. No.	Design Dimension				Service Wear Limit		
			Dimension		Assembly Clearance		Dimension Limits		Maximum Allowable Clearance
			Min	Max	Min	Max	Min	Max	
Z	ID  OD 	1-3	0.5000 0.4990	0.5005 0.4995	0.0005	0.0015	0.4955	0.5045	0.0050
AA	ID 304,188 171 OD 	1,2 3 1-3	0.6870 0.6860	0.6877 0.6865	0.0005	0.0017	0.6827	0.6915	0.0050
AB	ID 306,190 173 OD 	1,2 3 1-3	0.5000 0.4990	0.5007 0.4995	0.0005	0.0017	0.4957	0.5045	0.0050
AC	ID  OD 	1-3	0.4995 0.4990	0.5000 0.4995	0.0000	0.0010	0.4950	0.5045	0.0050
AD	ID  OD 	1-3	0.5000 0.4990	0.5005 0.4995	0.0005	0.0015	0.4955	0.5045	0.0050
AE	ID 254,122 97 OD 	1,2 3 1-3	0.6870 0.6860	0.6877 0.6865	0.0005	0.0017	0.6827	0.6915	0.0050
AF	ID 255,124 99 OD 	1,2 3 1-3	0.5000 0.4990	0.5007 0.4995	0.0005	0.0017	0.4957	0.5045	0.0050
AG	ID  OD 	1-3	0.4995 0.4990	0.5000 0.4995	0.0000	0.0010	0.4950	0.5045	0.0050
AH	ID  OD 	1-3	0.5000 0.4990	0.5005 0.4995	0.0005	0.0015	0.4955	0.5045	0.0050
AI	ID 200,62A 53 OD 	1,2 3 1-3	0.6870 0.6860	0.6877 0.6865	0.0005	0.0017	0.6827	0.6915	0.0050
AJ	ID 202,64 55 OD 	1,2 3 1-3	0.5000 0.4990	0.5007 0.4995	0.0005	0.0017	0.4957	0.5045	0.0050
AK	ID  OD 	1-3	0.4995 0.4990	0.5000 0.4995	0.0000	0.0010	0.4950	0.5045	0.0050













ALL DIMENSIONS ARE IN INCHES

 Fits and Clearances
 Figure 801 (Sheet 10)

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 FITS AND CLEARANCES
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 **BOEING**
COMPONENT
MAINTENANCE MANUAL

Ref Letter Fig.801	Mating Item No.	IPL Fig. No.	Design Dimension				Service Wear Limit		
			Dimension		Assembly Clearance		Dimension Limits		Maximum Allowable Clearance
			Min	Max	Min	Max	Min	Max	
AL	ID  OD 	1-3	0.6245 0.6235	0.6250 0.6240	0.0005	0.0015	0.6200	0.6290	0.0050
AM	ID 564,466 459 OD 	1,2 3 1-3	0.8745 0.8735	0.8753 0.8740	0.0005	0.0018	0.8695	0.8798	0.0058
AN	ID 566,468 461 OD 	1,2 3 1-3	0.6245 0.6235	0.6252 0.6240	0.0005	0.0017	0.6202	0.6290	0.0050
AO	ID  OD 	1-3	0.6250 0.6235	0.6254 0.6240	0.0010	0.0019	0.6204	0.6290	0.0050
AP	ID  OD 	1-3	0.6245 0.6235	0.6250 0.6240	0.0005	0.0015	0.6200	0.6290	0.0050
AQ	ID 826,776 693 OD 	1,2 3 1-3	0.8745 0.8735	0.8753 0.8740	0.0005	0.0018	0.8695	0.8798	0.0058
AR	ID 825,775A 691 OD 	1,2 3 1-3	0.6245 0.6235	0.6252 0.6240	0.0005	0.0017	0.6202	0.6290	0.0050
AS	ID  OD 	1-3	0.6250 0.6240	0.6254 0.6240	0.0010	0.0019	0.6204	0.6290	0.0050

ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 11)

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ALL DIMENSIONS ARE IN INCHES

- 1 BOLT, BACB30LE8U29 (REF)
- 2 BUSHING, BACB28AK08-036 (REF)
- 3 BEARING, BACB10CH80C (REF)
- 4 BOLT, BACB30LT12U40 (REF)
- 5 BUSHING, BACB28AK12-060 (REF)
- 6 BEARING, S012T236 (REF)
- 7 BOLT, BACB30LE8U27 (REF)
- 8 BEARING, BACB10CH8C (REF)
- 9 BOLT, BACB30LE8U52 (REF)
- 10 BUSHING, BACB28AK08-038 (REF)
- 11 BOLT, NAS6710DU29 (REF)
- 12 BUSHING, BACB28AK10-050 (REF)
- 13 BEARING, BACB10FA10GC (REF)
- 14 BOLT, 183T2065-1 (REF)

Fits and Clearances
Figure 801 (Sheet 12)

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FITS AND CLEARANCES
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FITS AND CLEARANCES

1. Tighten retainer (390, IPL Fig. 1; 274A, IPL Fig. 2; 265, IPL Fig. 3) to a torque of 800-1000 pound-inches.

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FITS AND CLEARANCES

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183T3001
183T3093



SPECIAL TOOLS

1. A55002-1 Elevator Hinge Bushing Wrench

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SPECIAL TOOLS

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
5195 W 4700 SPO BOX 18459
KEARNS, UTAH 84118

06725 AIR INDUSTRIES CORPORATION
12570 KNOTT STREET
GARDEN GROVE, CALIFORNIA 92641-3932

08524 DEUTSCH FASTENER CORP SEE CODE V97928

1FF12 CIRCUIT SYSTEMS CO
2621 COLORADO CIR PO BOX 171322
ARLINGTON, TEXAS 76017

1GK47 R AND B ELECTRONICS INC
2374 NW DALLAS STREET
GRAND PRAIRIE, TEXAS 75050

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707-0157

15653 KAYNAR TECHNOLOGY KAYNAR DIV
800 SOUTH STATE COLLEGE BLVD PO BOX 3001
FULLERTON, CALIFORNIA 92634-3001

5M902 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3016 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5103

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405

53551 ALLFAST FASTENING SYSTEMS INC
15200 EAST DON JULIAN ROAD PO BOX 3166
CITY OF INDUSTRY, CALIFORNIA 91745-1001

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV
HIGHLAND AVENUE
JENKINTOWN, PENNSYLVANIA 19046

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ILLUSTRATED PARTS LIST
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VENDORS

60516 WEST COAST AEROSPACE INC
812 MIRAFLORES STREET
SAN PEDRO, CALIFORNIA 90731-1439

72962 HARVARD INDUSTRIES INC
3 WERNER WAY SUITE 210
LEBANON, NEW JERSEY 08833

73197 HI-SHEAR TECHNOLOGY CORP
2600 SKYPARK DRIVE
TORRANCE, CALIFORNIA 90509

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
2701 SOUTH HARBOR BOULEVARD PO BOX 1259
SANTA ANA, CALIFORNIA 92702-1259

91812 JANCO CORPORATION
3111 WINONA AVENUE,PO BOX 3038
BURBANK, CALIFORNIA 91504-2543

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3010 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5102

97928 DEUTSCH FASTENER CORP
3969 PARAMONT BOULEVARD
LAKEWOOD, CALIFORNIA 90712-4193

98996 OLYMPIA FASTENING INV SEE V53551

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
AF5141-3-2		1	356	6	
		1	890	74	
		1	902	72	
		1	914	70	
		1	926	62	
		1	938	48	
		1	950	30	
		2	238	6	
		2	874	74	
		2	875	4	
		2	889	72	
		2	902	70	
		2	915	62	
		2	928	48	
		2	942	30	
	AF5141-3-4		1	821A	54
			1	860B	24
			1	875B	76
		2	770	54	
		2	829	24	
		2	830	16	
		2	854	76	
		2	855	4	
AN960C10		1	537A	35	
		1	808G	3	
		1	837G	8	
		1	850G	12	
		2	432	48	
		2	432G	2	
		2	743	3	
		2	794	8	
		2	795	8	
		2	815	12	
		2	816	8	
		3	427	48	
		3	643	3	
		3	703	8	
		3	719	8	
AN960C10L		1	217	1	
		1	535	1	
		2	76	7	
		2	77	9	
		2	426	2	
		2	557A	16	
		2	611	1	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960C10L		2	631	4
		3	437	2
AN960C416L		1	823K	9
		2	773H	9
		3	685	9
AN960C6L		1	344	3
		2	228	3
		3	211	3
AN960PD10		1	599H	4
		2	520A	4
		2	526A	4
AN960PD1816L		1	392	1
		2	276	1
		3	267	1
BACB28AM11B020A		1	200	1
		1	254	1
		1	304	1
		1	456	1
		1	520	1
		2	62A	1
		2	122	1
		2	188	1
		2	340	1
		2	404	1
		3	53	1
		3	97	1
		3	171	1
3	339	1		
BACB28AM11B022A		3	411	1
		1	388	1
		2	272	1
BACB28AM14B030A		3	263	1
		1	564	1
		1	826	1
		2	466	1
		2	776	1
		3	459	1
		3	693	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
BACB28AM17B032		1	332	2		
		1	420	2		
		1	484	2		
		2	216	2		
		2	304A	2		
		2	368	2		
BACB28AM17B032		3	199	2		
		3	295	2		
		3	367	2		
BACB28AP08P018		1	202	1		
		1	255	1		
		1	306	1		
		1	522	1		
		2	64	1		
		2	124	1		
		2	190	1		
		2	406	1		
		3	55	1		
		3	99	1		
		3	173	1		
		3	413	1		
		BACB28AP08P028		1	458	1
				2	342	1
3	341			1		
BACB28AP10P028		1	566	1		
		1	825	1		
		2	468	1		
		2	775A	1		
		3	461	1		
BACB28AP12-030		3	691	1		
		1	334	2		
		1	422	2		
		1	486	2		
		2	218	2		
		2	306	2		
		2	370	2		
		3	201	2		
		3	297	2		
		3	369	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30FN6A		1	215A	1
		2	72	1
BACB30FN6A5U		1	533	1
		2	422	2
		3	435	2
BACB30LL3U3		1	935A	2
		2	927	2
		3	915	2
BACB30LL3U4		1	872A	2
		1	886A	2
		1	899A	2
		1	911A	2
BACB30LL3U4		1	923A	2
		1	947A	2
		2	851	2
		2	871	2
		2	888	2
		2	901	2
		2	914	2
		2	941	2
		3	767	2
		3	801	2
		3	831	2
		3	859	2
		3	887	2
3	945	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30MY5K3		1	262	3
		2	138A	3
		3	111	3
BACB30MY6K		1	164	3
		1	172	4
		1	242	6
		1	280A	6
		1	316	6
		1	364	10
		1	404	6
		1	432	11
		1	468	8
		1	496	7
		1	546	2
		1	582	16
		1	596	27
		1	608	32
		1	644	16
		1	654	4
		1	672	1
		1	686	4
		1	700	4
		1	726	8
		1	752	10
1	762	4		
1	780	1		
1	790	8		
1	803	6		
1	812	2		
2	26	3		
2	34	4		

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MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30MY6K		2	98	6
		2	164	6
		2	200	6
		2	248	10
		2	288	6
		2	316	11
		2	352	8
		2	380	7
		2	442	2
		2	486	16
		2	488	15
		2	516	27
		2	542	32
		2	542G	12
		2	554	16
		2	590	4
		2	608	1
		2	614	4
		2	628	4
		2	640G	8
		2	694	4
		2	706G	1
		2	712	8
		2	722	6
		3	11	3
		3	21	4
		3	65	6
		3	139	6
		3	183	6
		3	231	10
		3	279	6
		3	307	11
		3	351	8
		3	379	7
		3	465	15
		3	487	44
		3	495	22
		3	549	4
		3	563	1
		3	577	4
	3	591	1	
	3	601	12	
	3	611	12	
	3	649	3	
	3	745	13	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30MY6K		3	783	7
		3	815	8
		3	843	7
		3	871	6
		3	899	5
		3	927	3
BACB30MY6K3		1	882	7
		1	896	8
		1	908	7
		1	920	6
		1	932	5
		1	945G	3
		2	864	7
		2	884	8
		2	897	7
		2	910	6
		2	923A	5
		2	938	3
	BACB30MY6K4		1	863A
		2	833	13
BACB30MY6K5		1	266	2
		2	146	2
		2	833A	13
		3	121	2
BACB30MY6K6		2	658	10
	BACB30MY8K	1	835	4
1		842	2	
2		788	4	
2		789	6	
2		801	2	
3		287	20	
3		697	6	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NM3K5		2	793	8
		3	701	8
BACB30NM3K6		1	837	8
		2	792A	8
BACB30NU3K3		1	807G	3
		1	935	22
		2	742G	3
		2	926	22
		3	641	3
		3	913	22
		1	531A	35
BACB30NU3K4		1	818	27
		1	872	36
		1	886	35
BACB30NU3K4		1	899	34
		1	911	33
		1	923	29
		1	947	13
		2	415	2
		2	416	48
		2	768	27
		2	850	36
		2	852	2
		2	870	35
		2	872	2
		2	887	34
		2	900	33
		2	913	29
		2	940	13
		3	423	48
		3	669	27
3	765	38		
3	799	37		
3	829	34		
3	857	33		
3	885	29		
3	943	13		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACB30NU3K6		1	599T	4	
		1	850	12	
		1	858	12	
		2	532	4	
		2	813	24	
		2	814	16	
		3	717	16	
	BACB30NU3K7		1	599	4
			2	518	4
BACB30NU4K6		1	658	2	
		1	766	2	
		2	594	2	
		2	698	2	
		3	553	2	
		3	581	2	
BACB30NW10K		3	159	3	
		3	251	3	
		3	327	3	
BACB30NW10K8		1	296A	3	
		1	380A	3	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NW10K8		1	448A	3
		2	180	3
BACB30NW6K		2	264	3
		2	332	3
		1	180	3
		1	214	2
		1	230	4
		1	246	3
		1	504	3
		1	532	271
		1	548	3
		1	586	8
		1	646	40
		1	674	5
		1	688	6
		1	702	10
		1	728	12
		1	754	20
		1	782	4
		1	791	8
		1	804	12
		1	808	3
		1	813	4
		2	42	3
		2	70	6
		2	71	9
		2	106	3
		2	388	3
		2	420	251
		2	421	3
2	423	2		
2	444	3		
2	490	8		
2	492	8		
2	556	40		
2	610	5		
2	616	6		
2	630	10		
2	641	12		
2	660	20		
2	707	4		
2	714	8		
2	724	12		
2	742	3		
2	750	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NW6K		2	751	4
		3	29	3
		3	73	3
		3	387	3
		3	433	254
		3	467	8
		3	497	49
		3	565	4
		3	593	5
		3	603	12
		3	613	29
		3	657	4
		3	757	39
		3	793	39
		3	825	37
		3	853	34
		3	881	30
		3	909	24
		3	929	3
	BACB30NW6K3		3	939
		1	933	24
		1	944	3
		1	959	29
		1	970	29
		2	924	24
		2	936	3
		2	950A	29
		2	955P	29
		2	959	29
BACB30NW6K4		1	531B	35
		1	869B	39
		1	883	37
		1	897	37
		1	909	34
		1	921	30
		1	945	15
		2	415G	2
		2	416A	48
		2	845	39
		2	846	2
		2	865	37
		2	866	2
	2	885	37	
	2	898	34	
	2	911	30	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
BACB30NW6K4		2	937	15		
		3	425	48		
BACB30NW8K		1	188	3		
		1	250	3		
		1	288	3		
		1	324	20		
		1	372	3		
		1	412	20		
		1	440	3		
		1	476	20		
		1	512	3		
		2	50	3		
		2	114	3		
		2	172	3		
		2	208	20		
		2	256	3		
		2	296	20		
		2	324	3		
		2	360	20		
		2	396	3		
		BACB30NX8K		3	41	3
				3	85	3
3	147			3		
3	191			20		
3	239			3		
3	315			3		
3	359			20		
3	399			3		
1	560A			12		
3	451			12		
BACB30NX8K10		3	683	9		
		2	458	8		
BACB30NX8K8		1	823A	9		
		2	454	4		
		2	456	12		
		2	773	9		
BACB30UR3K3		1	935B	22		
		2	926A	22		
		3	641A	3		
		3	913A	22		
		3	943A	13		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30UR3K4		1	531C	35
		1	818A	27
		1	872C	36
		1	886C	35
BACB30UR3K4		1	899B	34
		1	911B	33
		1	923B	29
		1	947B	13
		2	415A	2
		2	416B	48
		2	768A	27
		2	850A	36
		2	852A	2
		2	870A	35
		2	872A	2
		2	887A	34
		2	900A	33
		2	913A	29
		2	940A	13
		3	423A	48
		3	669A	27
		3	765A	38
		3	799A	37
		3	829A	34
3	857A	33		
3	885A	29		
BACB30UR3K6		1	599U	4
		1	850C	12
		1	858B	12
		2	532A	4
		2	813A	24
BACB30UR3K7		3	717A	16
		1	599A	4
BACB30UR3K7		2	518A	4
		1	658A	2
BACB30UR4K6		1	766A	2
		2	594A	2
		2	698A	2
		3	553A	2
		3	581A	2

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183T3001
183T3093

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30AB5S		1	263	3
		2	140	3
		3	113	3
BACC30AB6S		1	166	3
		1	178	4
		1	216	3
		1	232	4
		1	245	6
		1	268	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30AB6S		1	286A	6
		1	322	6
		1	370	10
		1	410	6
		1	438	11
		1	474	8
		1	502	7
		1	531G	35
		1	536	272
		1	550	5
		1	602	27
		1	610	32
		1	648	56
		1	656	4
		1	676	6
		1	690	10
		1	704	14
		1	730	20
		1	756	30
		1	764	4
		1	784	5
		1	792	16
		1	805	18
		1	809	6
		1	814	6
		1	864	13
		1	871	39
		1	885	44
		1	898	45
		1	910	41
		1	922	36
		1	934	29
	1	946	21	
	1	960	29	
	1	971	29	
	2	28	3	
	2	40	4	
	2	74	7	
	2	75	9	
	2	104	6	
	2	150	2	
	2	170	6	
	2	206	6	
	2	254	10	
	2	294	6	

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BOEING
COMPONENT
MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30AB6S		2	322	11
		2	358	8
		2	386	7
		2	417	2
		2	418	48
		2	427	3
		2	428	253
		2	429	2
		2	446	5
		2	508	15
		2	538	27
		2	543	32
		2	543G	12
		2	558	56
		2	592	4
		2	612	6
		2	618	10
		2	632	14
		2	641G	20
		2	662	30
		2	696	4
		2	707G	5
		2	716	16
		2	726	18
		2	744	3
		2	752	6
		2	834	13
		2	848	39
		2	849	2
		2	868	44
		2	869	2
		2	886	45
		2	899	41
		2	925	29
	2	939	21	
	2	951	29	
	2	956B	29	
	2	960	29	
	3	13	3	
	3	27	4	
	3	71	6	
	3	125	2	
	3	145	6	
	3	189	6	
	3	197	20	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30AB6S		3	237	10
		3	285	6
		3	313	11
		3	357	8
		3	385	7
		3	431	48
		3	439	256
		3	477	15
		3	489	44
		3	499	71
		3	551	4
		3	567	5
		3	579	4
		3	595	6
		3	605	24
		3	615	41
		3	651	3
		3	659	4
		3	747	13
		3	761	39
		3	785	7
		3	797	39
		3	817	8
		3	827	37
		3	845	7
		3	855	34
		3	873	6
		3	883	30
		3	901	5
		3	911	24
		3	931	6
		3	941	15
	BACC30AB6S4		2	912
BACC30AB8S		1	330	20
		1	418	20
		1	482	20
		1	836	4
		1	843	2
		2	214	20
		2	302	20
		2	366	20
		2	790	4
		2	791	6
		2	802	2
		3	293	20

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACC30AB8S		3	365	20	
		3	699	6	
BACC30M10		1	302	3	
		1	386	3	
		1	454	3	
		2	186	3	
		2	270	3	
		2	338	3	
		3	167	3	
		3	259	3	
		3	335	3	
	BACC30M6		1	186	3
			1	249	3
			1	510	3
			1	590	24
			2	48	3
		2	112	3	
		2	394	3	
		2	502	24	
		2	510	8	
		3	37	3	
		3	81	3	
		3	395	3	
		3	479	8	
BACC30M8			1	198	3
		1	253	3	
		1	294	3	
		1	378	3	
		1	446	3	
		1	518	3	
		2	60	3	
		2	120	3	
		2	178	3	
		2	262	3	
		2	330	3	
		2	402	3	
		3	49	3	
		3	93	3	
	3	155	3		
	3	247	3		
	3	323	3		
	3	407	3		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
BACC30X8		1	562A	12		
		2	460	12		
		3	455	12		
BACC30X8S		1	824A	9		
		2	774	9		
		3	687	9		
BACJ40AB11-6		1	162	3		
		2	24	3		
		3	15	3		
BACN10JC06CM		1	348	3		
		2	232	3		
		3	215	3		
BACN10JC3CD		1	599J	4		
		2	524	4		
		2	528	4		
BACN10JC3CM		1	536A	35		
		1	809G	3		
		1	839	8		
		1	851	12		
		2	430	48		
		2	430G	2		
		2	745	3		
		2	797	8		
		2	798	8		
		2	817	12		
		2	818	8		
		3	429	48		
		3	645	3		
		3	705	8		
		3	721	8		
		BACN10JR3CF		1	874A	2
				1	889A	2
1	900			2		
1	912			2		
1	924			2		
1	936			2		
1	948			2		
2	857			2		
2	877			2		
2	890			2		
2	904			2		
2	916			2		
2	929			2		
2	944			2		
3	775			2		
3	809	2				
3	837	2				

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACN10JR3CF		3	865	2	
		3	893	2	
		3	921	2	
		3	951	2	
		3	951	2	
BACN10JR3CFD		1	820	27	
		1	859A	12	
		1	874	36	
		1	889	35	
		1	901A	34	
		1	913	33	
		1	925	29	
		1	937	22	
		1	949A	13	
		2	771	27	
		2	831	12	
		2	832	8	
		2	856	36	
		2	858	2	
		2	876	35	
		2	878	2	
		2	891	34	
		2	903	33	
		2	917	29	
		2	930	22	
		2	943	13	
		3	675	27	
		3	727	8	
		3	773	38	
		3	807	37	
		3	835	34	
		3	863	33	
		3	891	29	
		3	919	22	
		3	949	13	
	BACN10JR4CFD		1	354A	3
			1	660	2
		1	768A	2	
		2	240	3	
		2	598	2	
		2	702	2	
		3	221	3	
		3	557	2	
		3	585	2	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACR15BB5AD		1	570	2
		1	574	2
BACR15BB5AD		1	829	4
		2	472	2
		2	476	2
		2	779	4
BACR15DR3A		1	662	4
		1	770	4
		2	596	4
		2	700	4
		3	219	6
		3	555	4
		3	583	4
		3	673	54
		3	725	16
		3	771	78
		3	805	78
		3	833	72
		3	861	70
		3	889	62
		3	917	48
		3	947	30
BACR15DR3A2		1	356	6
		1	890	74
		1	902	72
		1	914	70
		1	926	62
		1	938	48
		1	950	30
		2	238	6
		2	874	74
		2	875	4
		2	889	72
		2	902	70
		2	915	62
		2	928	48
2	942	30		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACR15DR3A4		1	821A	54	
		1	860B	24	
		1	875B	76	
		2	770	54	
		2	829	24	
		2	830	16	
		2	854	76	
		2	855	4	
	BACR15FT5AD2		2	151A	3
			3	109	3
	BACR15FT5AD2		3	127	3
BACR15FT5AD5		1	261A	3	
		1	271A	3	
		2	136	3	
BACR15GA5-4		1	982	4	
		2	970	4	
		3	975	4	
BACR15GA5-5		1	954	218	
		2	947	218	
		3	955	218	
BACS12CK06-22		1	342	3	
		2	226	3	
		3	209	3	
BACS12FA4K24		1	352	3	
		2	236	3	
		3	217	3	
BACS40R08B33F		1	182	1	
		1	247	1	
		1	506	1	
		2	44	1	
		2	108	1	
		2	390	1	
		3	33	1	
		3	75	1	
		3	389	1	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS4OR08B44F		1	563A	1
		2	462A	1
BACS4OR08C33F		1	184	1
		1	248	1
		1	508	1
		2	46	1
		2	110	1
		2	392	1
		3	35	1
		3	77	1
BACS4OR09B36F		3	391	1
		1	290	1
		2	174	1
BACS4OR09B37F		3	149	1
		1	251	1
		2	116	1
BACS4OR09B42F		3	87	1
		1	442	1
		2	326	1
BACS4OR09C36F		3	317	1
		1	292	1
		2	176	1
BACS4OR09C37F		3	151	1
		1	252	1
		2	118	1
BACS4OR09C42F		3	89	1
		1	444	1
		2	328	1
BACS4OR10B37F		3	319	1
		1	514	1
		2	52A	1
		2	54A	1
		2	398	1
		3	43	1
		3	401	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS40R10B43F		1	374	1
		2	258	1
		3	241	1
BACS40R10C37F		1	516	1
		2	56A	1
		2	58A	1
		2	400	1
		3	45	1
		3	403	1
BACS40R10C43F		1	376	1
		2	260	1
		3	243	1
BACS40R10U19		1	838	2
		2	796	2
BACS40R11B41F		1	298	1
		2	182	1
		3	161	1
BACS40R11C41F		1	300	1
		2	184	1
		3	163	1
BACS40R11D17F		2	500	1
		3	473	1
		1	450	1
BACS40R12B47F		2	334	1
		3	329	1
		1	382	1
BACS40R12B48F		2	266	1
		3	253	1
		1	452	1
BACS40R12C47F		2	336	1
		3	331	1
		1	384	1
BACS40R12C48F		2	268	1
		3	255	1
		1	243	1
BACS40R13B59F		2	100	1
		3	67	1
		1	282	1
BACS40R13B72F		2	166	1
		3	141	1
		1	244	1
BACS40R13C59F		2	102	1
		3	69	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS4OR13C72F		1	284	1
		2	168	1
		3	143	1
BACS4OR14B39F		1	174	1
		2	36	1
		3	23	1
BACS4OR14B90F		1	498	1
		2	382	1
		3	381	1
BACS4OR14C39F		1	176	1
		2	38	1
		3	25	1
BACS4OR14C90F		1	500	1
		2	384	1
		3	383	1
BACS4OR16B19F		1	601	1
		2	536	1
BACS4OR16C19F		1	600	1
		2	534	1
BACS4OR19B86F		1	434	1
		2	318	1
		3	309	1
BACS4OR19C86F		1	436	1
		2	320	1
		3	311	1
BACS4OR20B61F		1	326	2
		2	210	2
		3	193	2
BACS4OR20B62F		1	414	2
		1	478	2
		2	298	2
BACS4OR20B62F		2	362	2
		3	289	2
		3	361	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS40R20B76F		1	318	1
		2	202	1
		3	185	1
BACS40R20B80F		1	366	1
		2	250	1
		3	233	1
BACS40R20B83F		1	406	1
		2	290	1
		3	281	1
BACS40R20C61F		1	328	2
		2	212	2
		3	195	2
BACS40R20C62F		1	416	2
		1	480	2
		2	300	2
		2	364	2
		3	291	2
		3	363	2
		3	320	1
BACS40R20C76F		1	320	1
		2	204	1
		3	187	1
BACS40R20C80F		1	368	1
		2	251	1
		3	235	1
BACS40R20C83F		1	408	1
		2	292	1
		3	283	1
BACS40R21B90F		1	470	1
		2	354	1
		3	353	1
BACS40R21C90F		1	472	1
		2	356	1
		3	355	1
BACW10BP3DNP		2	111	3
BACW10BP3DP		1	599G	4
		2	520	4
		2	526	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACW10BP3NDP		1	590H	20
		1	599L	4
		2	43	3
BACW10BP3NDP		2	393	3
		2	504	24
		2	506	8
		2	522	4
		2	530	4
		3	31	3
		3	79	3
		3	393	3
		3	475	8
		BACW10BP4NDP		1
2	59			3
2	119			3
2	177			3
2	261			3
2	329			3
2	401			3
2	464			12
3	47			3
3	91			3
3	153			3
3	245			3
3	321			3
3	405			3
3	453			12
BACW10BP5DP		2	185	3
		2	269	3
		2	337	3
		3	165	3
		3	257	3
		3	333	3

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACW10DM6		1	819	27
		2	769	27
		3	671	27
BAC27TWG0001		1	975	1
		2	975	1
		3	981	1
BRF200C3		1	874A	2
		1	889A	2
		1	900	2
		1	912	2
		1	924	2
		1	936	2
		1	948	2
		2	857	2
		2	877	2
		2	890	2
		2	904	2
		2	916	2
		2	929	2
BRF200C3		2	944	2
		3	775	2
		3	809	2
		3	837	2
		3	865	2
		3	893	2
		3	921	2
		3	951	2

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BRF200C3D		1	820	27	
		1	859A	12	
		1	874	36	
		1	889	35	
		1	901A	34	
		1	913	33	
		1	925	29	
		1	937	22	
		1	949A	13	
		2	771	27	
		2	831	12	
		2	832	8	
		2	856	36	
		2	858	2	
		2	876	35	
		2	878	2	
		2	891	34	
		2	903	33	
		2	917	29	
		2	930	22	
		2	943	13	
		3	675	27	
		3	727	8	
		3	773	38	
		3	807	37	
		3	835	34	
		3	863	33	
		3	891	29	
		3	919	22	
		3	949	13	
	BRF200C4D		1	354A	3
			1	660	2
			1	768A	2
BRF200C4D		2	240	3	
		2	598	2	
		2	702	2	
		3	221	3	
		3	557	2	
B30NW10K8		3	585	2	
		1	296A	3	
		1	380A	3	
		1	448A	3	
		2	180	3	
	2	264	3		
	2	332	3		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
B30NW6K3		1	933	24	
		1	944	3	
		1	959	29	
		1	970	29	
		2	924	24	
		2	936	3	
		2	950A	29	
		2	955P	29	
		2	959	29	
	B30NW6K4		1	531B	35
			1	869B	39
			1	883	37
			1	897	37
			1	909	34
		1	921	30	
		1	945	15	
		2	415G	2	
		2	416A	48	
		2	845	39	
		2	846	2	
		2	865	37	
		2	866	2	
		2	885	37	
		2	898	34	
		2	911	30	
		2	937	15	
CCR264CS3-2TT			3	425	48
		1	356	6	
		1	890	74	
		1	902	72	
		1	914	70	
		1	926	62	
		1	938	48	
CCR264CS3-2TT		1	950	30	
		2	238	6	
		2	874	74	
		2	875	4	
		2	889	72	
		2	902	70	
		2	915	62	
		2	928	48	
	2	942	30		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
CCR264CS3-4TT		1	821A	54	
		1	860B	24	
		1	875B	76	
		2	770	54	
		2	829	24	
		2	830	16	
		2	854	76	
		2	855	4	
	F5031-3BAC		1	874A	2
			1	889A	2
		1	900	2	
		1	912	2	
		1	924	2	
		1	936	2	
		1	948	2	
		2	857	2	
		2	877	2	
		2	890	2	
		2	904	2	
		2	916	2	
		2	929	2	
		2	944	2	
		3	775	2	
		3	809	2	
		3	837	2	
		3	865	2	
		3	893	2	
		3	921	2	
	3	951	2		
HL10VAZ5-3		1	262	3	
		2	138A	3	
		3	111	3	
HL10VAZ6-3 HL10VAZ6-3		1	882	7	
		1	896	8	
		1	908	7	
		1	920	6	
		1	932	5	
		1	945G	3	
		2	864	7	
		2	884	8	
		2	897	7	
		2	910	6	
		2	923A	5	
		2	938	3	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL10VAZ6-4		1	863A	13
		2	833	13
HL10VAZ6-5		1	266	2
		2	146	2
		2	833A	13
		3	121	2
		2	658	10
HL10VAZ6-6		1	296A	3
		1	380A	3
HL11VAZ10-8		1	448A	3
		2	180	3
		2	264	3
		2	332	3
		1	933	24
		1	944	3
		1	959	29
		1	970	29
		2	924	24
		2	936	3
HL11VAZ6-3		2	950A	29
		2	955P	29
		2	959	29
		1	531B	35
		1	869B	39
		1	883	37
		1	897	37
		1	909	34
		1	921	30
		1	945	15
		2	415G	2
		2	416A	48
		2	845	39
		2	846	2
		2	865	37
		2	866	2
2	885	37		
2	898	34		
2	911	30		
2	937	15		
3	425	48		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
HL11V6-4		1	531B	35	
		1	869B	39	
		1	883	37	
		1	897	37	
		1	909	34	
		1	921	30	
		1	945	15	
		2	415G	2	
		2	416A	48	
		2	845	39	
		2	846	2	
		2	865	37	
		2	866	2	
		2	885	37	
		2	898	34	
		2	911	30	
		2	937	15	
		3	425	48	
	HL1187-8		1	562A	12
			2	460	12
HL1187DU8		3	455	12	
		1	824A	9	
HL12-10 HL12VAZ8-8		2	774	9	
		3	687	9	
		2	458	8	
HL19-6A		1	823A	9	
		2	454	4	
		2	456	12	
		2	773	9	
HL41-6-5		1	215A	1	
		2	72	1	
	1	533	1		
	2	422	2		
	3	435	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
HL79-10		1	302	3		
		1	386	3		
		1	454	3		
		2	186	3		
		2	270	3		
		2	338	3		
		3	167	3		
		3	259	3		
		3	335	3		
		HL79-6		1	186	3
				1	249	3
		HL79-6		1	510	3
				1	590	24
2	48			3		
2	112			3		
2	394			3		
2	502			24		
2	510			8		
3	37			3		
3	81			3		
3	395			3		
3	479			8		
HL79-8				1	198	3
				1	253	3
HL79-8		1	294	3		
		1	378	3		
		1	446	3		
		1	518	3		
		2	60	3		
		2	120	3		
		2	178	3		
		2	262	3		
		2	330	3		
		2	402	3		
		3	49	3		
		3	93	3		
		3	155	3		
3	247	3				
3	323	3				
3	407	3				

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL87-8		1	562A	12
		2	460	12
		3	455	12
HL87DU8		1	824A	9
		2	774	9
		3	687	9
HL97DU5		1	263	3
		2	140	3
		3	113	3
HL97DU6		1	166	3
		1	178	4
		1	216	3
		1	232	4
		1	245	6
		1	268	2
		1	286A	6
		1	322	6
		1	370	10
		1	410	6
HL97DU6		1	438	11
		1	474	8
		1	502	7
		1	531G	35
		1	536	272
		1	550	5
		1	602	27
		1	610	32
		1	648	56
		1	656	4
		1	676	6
		1	690	10
		1	704	14
		1	730	20
		1	756	30
		1	764	4
		1	784	5
1	792	16		
1	805	18		
1	809	6		
1	814	6		
1	864	13		
1	871	39		
1	885	44		
1	898	45		
1	910	41		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
HL97DU6		1	922	36	
		1	934	29	
		1	946	21	
		1	960	29	
		1	971	29	
		2	28	3	
		2	40	4	
		2	74	7	
		2	75	9	
		2	104	6	
		2	150	2	
		2	170	6	
		2	206	6	
		2	254	10	
		2	294	6	
	HL97DU6		2	322	11
			2	358	8
			2	386	7
			2	417	2
			2	418	48
		2	427	3	
		2	428	253	
		2	429	2	
		2	446	5	
		2	508	15	
		2	538	27	
		2	543	32	
		2	543G	12	
		2	558	56	
		2	592	4	
HL97DU6		2	612	6	
		2	618	10	
		2	632	14	
		2	641G	20	
		2	662	30	
		2	696	4	
		2	707G	5	
		2	716	16	
		2	726	18	
		2	744	3	
		2	752	6	
		2	834	13	
		2	848	39	
		2	849	2	
	2	868	44		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
HL97DU6		2	869	2	
		2	886	45	
		2	899	41	
		2	925	29	
		2	939	21	
		2	951	29	
		2	956B	29	
		2	960	29	
		3	13	3	
		3	27	4	
		3	71	6	
		3	125	2	
		3	145	6	
		3	189	6	
		3	197	20	
	HL97DU6		3	237	10
			3	285	6
		3	313	11	
		3	357	8	
		3	385	7	
		3	431	48	
		3	439	256	
		3	477	15	
		3	489	44	
		3	499	71	
		3	551	4	
		3	567	5	
		3	579	4	
HL97DU6		3	595	6	
		3	605	24	
		3	615	41	
		3	651	3	
		3	659	4	
		3	747	13	
		3	761	39	
		3	785	7	
		3	797	39	
		3	817	8	
		3	827	37	
		3	845	7	
		3	855	34	
	3	873	6		
	3	883	30		
	3	901	5		
	3	911	24		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL97DU6		3	931	6
		3	941	15
HL97DU8		1	330	20
		1	418	20
		1	482	20
		1	836	4
		1	843	2
		2	214	20
		2	302	20
		2	366	20
		2	790	4
		2	791	6
		2	802	2
		3	293	20
		3	365	20

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL97DU8		3	699	6
KFN305C08		3	113A	3
KFN305C3		1	550A	5
		1	590G	24
		1	599K	4
		1	602A	27
		1	610A	32
		1	648A	56
		1	656A	4
		1	676A	6
		1	690A	10
		1	704A	14
		1	730A	20
		1	756A	30
		1	764A	4
		1	784A	5
		1	792A	16
		1	805A	18
		1	809A	6
		1	814A	6
		1	839G	8
		1	851G	12
		1	864G	13
		1	871G	39
		1	885B	44
		1	898A	45
		1	910A	41
		1	922A	36
		1	934A	29
		1	946A	21
		1	960A	29
		1	971A	29
		2	28A	3
		2	40A	4
		2	48A	3
		2	74A	7
		2	75A	9
		2	104A	6
		2	112A	3
		2	150A	2
		2	170A	6
		2	206A	6

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BOEING
COMPONENT
MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
KFN305C3		2	254A	10
		2	294A	6
		2	322A	11
		2	358A	8
		2	386A	7
		2	394A	3
		2	417A	2
		2	418A	48
		2	427A	3
		2	428A	253
		2	429A	3
		2	446A	5
		2	502A	24
		2	508A	15
		2	510A	8
		2	524A	4
		2	528A	4
		2	538A	27
		2	543A	32
		2	543H	12
		2	558A	56
		2	592A	4
		2	612A	6
		2	618A	10
		2	632A	14
		2	641H	20
		2	662A	30
		2	696A	4
		2	707H	5
		2	716A	16
		2	726A	18
		2	744A	3
		2	752A	6
		2	797A	8
		2	798A	8
		2	817A	12
	2	818A	8	
	2	834A	13	
	2	848A	39	
	2	849A	2	
	2	868A	44	
	2	869A	2	
	2	886A	45	
	2	899A	41	
	2	912A	36	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
KFN305C3		2	925A	29
		2	939A	21
		2	951A	29
		2	956C	29
		2	960A	29
		3	13A	3
		3	27A	4
		3	39	3
		3	71A	6
		3	83	3
		3	125A	2
		3	145A	6
		3	189A	6
		3	197A	20
		3	237A	10
		3	285A	6
		3	313A	11
		3	357A	8
		3	385A	7
		3	397	3
		3	431A	48
		3	439A	256
		3	477A	15
		3	481	8
		3	489A	44
		3	499A	71
		3	551A	4
		3	567A	5
		3	579A	4
		3	595A	6
		3	605A	24
		3	615A	41
		3	647	3
		3	651A	3
	3	659A	4	
	3	707	8	
	3	723	8	
	3	747A	13	
	3	761A	39	
	3	785A	7	
	3	797A	39	
	3	817A	8	
	3	827A	37	
	3	845A	7	
	3	855A	34	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
KFN305C3		3	873A	6
		3	883A	30
		3	901A	5
		3	911A	24
		3	931A	6
		3	941A	15
KFN305C4		1	563	12
		1	824K	9
		1	836G	4
		1	843G	2
		2	60A	3
		2	120A	3
		2	178A	3
		2	214A	20
		2	262A	3
		2	302A	20
		2	330A	3
		2	366A	20
		2	402A	3
		2	460A	12
		2	774A	9
		2	790A	4
		2	791A	6
		2	802A	2
		3	51	3
		3	95	3
		3	157	3
		3	249	3
		3	293A	20
		3	325	3
		3	365A	20
		3	409	3
		3	457	12
	3	689	9	
	3	699A	6	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
KFN305C5		2	186A	3
		2	270A	3
		2	338A	3
		3	169	3
		3	261	3
		3	337	3
KFN305C8		2	140A	3
		1	820	27
K51602-3BAC		1	859A	12
		1	874	36
K51602-3BAC		1	889	35
		1	901A	34
		1	913	33
		1	925	29
		1	937	22
		1	949A	13
		2	771	27
		2	831	12
		2	832	8
		2	856	36
		2	858	2
		2	876	35
		2	878	2
		2	891	34
		2	903	33
		2	917	29
		2	930	22
		2	943	13
		3	675	27
		3	727	8
3	773	38		
3	807	37		
3	835	34		
3	863	33		
3	891	29		
3	919	22		
3	949	13		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
K51602-4BAC		1	354A	3	
		1	660	2	
		1	768A	2	
		2	240	3	
		2	598	2	
		2	702	2	
		3	221	3	
		3	557	2	
		3	585	2	
	L800-6-6		2	658	10
	L8006K4		1	863A	13
			2	833	13
	L8006K6		2	658	10
L802-8K10		2	458	8	
L802-8K8		1	823A	9	
		2	454	4	
		2	456	12	
L802-8K8		2	773	9	
L803-10K8		1	296A	3	
		1	380A	3	
		1	448A	3	
		2	180	3	
		2	264	3	
		2	332	3	
L803-6-4		1	531B	35	
		1	869B	39	
		1	883	37	
		1	897	37	
		1	909	34	
		1	921	30	
		1	945	15	
		2	415G	2	
		2	416A	48	
		2	845	39	
		2	846	2	
		2	865	37	
		2	866	2	
		2	885	37	
		2	898	34	
		2	911	30	
		2	937	15	
	3	425	48		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L803-6K3		1	933	24
		1	944	3
		1	959	29
		1	970	29
		2	924	24
		2	936	3
		2	950A	29
		2	955P	29
		2	959	29
	L803-6K4		1	531B
		1	869B	39
		1	883	37
		1	897	37
		1	909	34
		1	921	30
		1	945	15
		2	415G	2
		2	416A	48
		2	845	39
L803-6K4		2	846	2
		2	865	37
		2	866	2
		2	885	37
		2	898	34
		2	911	30
		2	937	15
		3	425	48
L839-6A		1	215A	1
		2	72	1
MS24693C23		3	973	2
MS24693C24		1	981	2
		2	968	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MS27253C2		1	974	1
		2	965	1
		3	967	1
NAS1836C06-08M		1	963	2
		2	954	2
		2	956K	2
		3	961	2
		1	874A	2
NS103203S02		1	889A	2
		1	900	2
		1	912	2
		1	924	2
		1	936	2
		1	948	2
		2	857	2
		2	877	2
		2	890	2
		2	904	2
		2	916	2
		2	929	2
		2	944	2
		3	775	2
		3	809	2
		3	837	2
		3	865	2
		3	893	2
		3	921	2
		3	951	2
NS202476-02		1	820	27
		1	859A	12
		1	874	36
		1	889	35
		1	901A	34

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
NS202476-02		1	913	33	
		1	925	29	
		1	937	22	
		1	949A	13	
		2	771	27	
		2	831	12	
		2	832	8	
		2	856	36	
		2	858	2	
		2	876	35	
		2	878	2	
		2	891	34	
		2	903	33	
		2	917	29	
		2	930	22	
		2	943	13	
		3	675	27	
		3	727	8	
		3	773	38	
		3	807	37	
		3	835	34	
		3	863	33	
		3	891	29	
		3	919	22	
		3	949	13	
	NS202476-048		1	354A	3
			1	660	2
		1	768A	2	
		2	240	3	
		2	598	2	
		2	702	2	
		3	221	3	
		3	557	2	
		3	585	2	
RBEJ40AB11-6		1	162	3	
		2	24	3	
		3	15	3	
RV541A3-2		1	356	6	
		1	890	74	
		1	902	72	
		1	914	70	
		1	926	62	
		1	938	48	
		1	950	30	
	2	238	6		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
RV541A3-2		2	874	74	
		2	875	4	
		2	889	72	
		2	902	70	
		2	915	62	
		2	928	48	
		2	942	30	
	RV541A3-4		1	821A	54
			1	860B	24
			1	875B	76
		2	770	54	
		2	829	24	
		2	830	16	
		2	854	76	
		2	855	4	
T8092C1032CD			1	820	27
			1	859A	12
		1	874	36	
		1	889	35	
		1	901A	34	
		1	913	33	
		1	925	29	
		1	937	22	
		1	949A	13	
		2	771	27	
		2	831	12	
		2	832	8	
		2	856	36	
		2	858	2	
		2	876	35	
		2	878	2	
		2	891	34	
		2	903	33	
		2	917	29	
		2	930	22	
		2	943	13	
		3	675	27	
		3	727	8	
		3	773	38	
		3	807	37	
		3	835	34	
		3	863	33	
	3	891	29		
	3	919	22		
	3	949	13		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
T8092C428CD		1	354A	3
		1	660	2
		1	768A	2
		2	240	3
		2	598	2
		2	702	2
		3	221	3
		3	557	2
		3	585	2
	T8093C1032		1	874A
		1	889A	2
		1	900	2
		1	912	2
		1	924	2
		1	936	2
		1	948	2
		2	857	2
		2	877	2
		2	890	2
		2	904	2
		2	916	2
		2	929	2
		2	944	2
		3	775	2
		3	809	2
		3	837	2
		3	865	2
		3	893	2
		3	921	2
VN152B1-02		3	951	2
		1	874A	2
		1	889A	2
		1	900	2
		1	912	2
		1	924	2
		1	936	2
		1	948	2
		2	857	2
		2	877	2
		2	890	2
		2	904	2
		2	916	2
		2	929	2
		2	944	2
	3	775	2	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VN152B1-02		3	809	2
		3	837	2
		3	865	2
		3	893	2
		3	921	2
		3	951	2
		3	951	2
WC376-5		1	533	1
		2	422	2
		3	435	2
10-61979-5-4		1	982A	4
		2	970A	4
		3	975A	4
10-61979-5-5		1	954A	218
		2	947A	218
		3	955A	218
100T0300-3		1	1E	RF
		2	1C	RF
100T0300-4		1	5E	RF
		2	5C	RF
100211-6		1	162	3
		2	24	3
		3	15	3
101F9201-3		1	874A	2
		1	889A	2
		1	900	2
		1	912	2
		1	924	2
		1	936	2
		1	948	2
		2	857	2
		2	877	2
		2	890	2
		2	904	2
		2	916	2
		2	929	2
		2	944	2
		3	775	2
		3	809	2
		3	837	2
		3	865	2
		3	893	2
	3	921	2	
	3	951	2	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
102F9201-3		1	820	27
		1	859A	12
102F9201-3		1	874	36
		1	889	35
		1	901A	34
		1	913	33
		1	925	29
		1	937	22
		1	949A	13
		2	771	27
		2	831	12
		2	832	8
		2	856	36
		2	858	2
		2	876	35
		2	878	2
		2	891	34
		2	903	33
		2	917	29
		2	930	22
		2	943	13
		102F9201-4		3
3	727			8
3	773			38
3	807			37
3	835			34
3	863			33
3	891			29
3	919			22
3	949			13
1	354A			3
1	660			2
1	768A			2
2	240			3
2	598	2		
2	702	2		
3	221	3		
3	557	2		
3	585	2		
183T2010-5		1	604	8
		2	544	8
		2	544G	3
183T2010-6		3	491	11
		1	606	8
		2	545	8
		2	545G	3
		2	550	8

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2010-6		3	493	11
183T2027-1		1	976	1
		2	966	1
		3	969	1
183T2030-1		1	822	1
		2	772	1
183T2030-2		1	828	1
		2	778	1
183T2030-3		1	827	1
		2	777	1
183T2030-4		1	830	1
		2	780	1
183T2035-1		1	556	1
		2	452	1
183T2035-2		1	568	1
		2	474	1
183T2035-3		1	572	1
		2	478	1
183T2035-4		1	576	1
		2	480	1
183T2039-3		1	358	3
		2	242	3
		3	223	3
183T2039-4		1	346	3
		2	230	3
		3	213	3
183T2039-5		1	346A	3
		2	230A	3
		3	213A	3
183T2039-6		1	350A	3
		2	234	3
		3	225	3
183T2039-7		1	340A	3
		2	224	3
		3	207	3
183T2063-1		1	822A	1
		2	772A	1
		3	681	1
183T2063-2		1	830A	1
		2	781	1
		3	695	1
183T3001-1		1	1	RF
		2	1	RF
183T3001-10		1	5H	RF
		3	5C	RF
183T3001-11SP		1	1J	RF
		3	1D	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3001-12SP		1	5J	RF
		3	5D	RF
183T3001-2		1	5	RF
		2	5	RF
183T3001-3		1	1G	RF
183T3001-4		1	5G	RF
183T3001-5001		2	10	1
183T3001-5002		2	15	1
183T3001-5003		2	10A	1
183T3001-5004		2	15A	1
183T3001-5005		2	10B	1
183T3001-5006		2	15B	1
183T3001-5009		1	6	1
		3	1A	RF
183T3001-5010		1	8	1
		3	5A	RF
183T3001-5011		1	6A	1
		3	1B	RF
183T3001-5012		1	8A	1
		3	5B	RF
183T3001-7		1	1D	RF
183T3001-8		1	5D	RF
183T3001-9		1	1H	RF
		3	1C	RF
183T3002-1		1	955	1
		2	948B	1
183T3002-19		1	964A	1
		2	954G	1
183T3002-2		1	956	1
		2	949	1
183T3002-20		1	965A	1
		2	954P	1
183T3002-21		2	955A	1
183T3002-23		2	948	1
183T3002-24		2	949B	1
183T3002-5		1	957	1
		2	952	1
183T3002-6		1	958	1
		2	953	1
183T3003-19		1	972A	1
		2	963	1
183T3003-20		1	973A	1
		2	964	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3003-21		1	966B	1
		2	957	1
183T3003-22		1	967B	1
		2	958	1
183T3003-23		2	963A	1
183T3003-24		2	964A	1
183T3003-25		2	957A	1
183T3003-26		2	958A	1
183T3003-5		1	968	1
		2	961	1
183T3003-6		1	969	1
		2	962	1
183T3004-1		2	20	1
183T3004-10		1	220	1
		2	82A	1
183T3004-11		1	224	1
		2	86	1
183T3004-12		1	226	1
		2	88	1
183T3004-13		1	234	1
		2	90	1
183T3004-14		1	236	1
		2	92	1
183T3004-15		1	190	1
		2	52	1
183T3004-16		1	192	1
		2	54	1
183T3004-17		1	194	1
		2	56	1
183T3004-18		1	196	1
		2	58	1
183T3004-2		2	22	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3004-23		2	78A	1
183T3004-24		2	80A	1
183T3004-25		2	86A	1
183T3004-26		2	88A	1
183T3004-27		2	20A	1
183T3004-28		2	22A	1
183T3004-3		1	158A	1
183T3004-4		1	160A	1
183T3004-5		2	424	2
183T3004-7		1	208	1
		2	78	1
183T3004-8		1	210	1
		2	80	1
183T3004-9		1	218	1
		2	82	1
183T3005-1		1	815	1
		2	764	1
183T3005-10		1	866	1
		2	842	1
183T3005-11		1	861	1
		2	835	1
183T3005-12		1	862	1
		2	837	1
183T3005-13		1	852	1
		2	819	1
183T3005-14		1	853	1
		2	821	1
183T3005-15		1	854	1
		2	823	1
183T3005-16		1	855	1
		2	824	1
183T3005-17		1	856	1
		2	825	1
183T3005-18		1	857	1
		2	827	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3005-19		1	844	1
		2	819G	1
183T3005-2		1	816	1
		2	766	1
183T3005-20		1	845	1
		2	821G	1
183T3005-21		1	846	1
		2	823G	1
183T3005-22		1	847	1
		2	824G	1
183T3005-23		1	848	1
		2	825G	1
183T3005-24		1	849	1
		2	827G	1
183T3005-25		1	873	1
		2	853	1
183T3005-26		1	870	1
183T3005-26		2	847	1
183T3005-27		1	817	1
		2	767	1
183T3005-29		1	876	1
		2	859	1
183T3005-3		1	867	1
		2	843	1
183T3005-32		1	817M	1
		2	767B	1
183T3005-4		1	868	1
		2	844	1
183T3005-9		1	865	1
		2	841	1
183T3006-1		1	878	1
		2	860	1
183T3006-2		1	879	1
		2	861	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3006-3		1	880	1
		2	862	1
183T3006-4		1	881	1
		2	863	1
183T3006-7		1	891	1
		2	879	1
183T3006-8		1	887	1
		2	873	1
183T3006-9		1	884	1
		2	867	1
183T3007-1		1	892	1
		2	880	1
		3	811	1
183T3007-2		1	893	1
		2	881	1
		3	813	1
183T3007-3		1	894	1
		2	882	1
		3	821	1
183T3007-4		1	895	1
		2	883	1
		3	823	1
183T3007-7		1	903	1
		2	892	1
		3	819	1
183T3008-1		1	904	1
		2	893	1
		3	839	1
183T3008-2		1	905	1
		2	894	1
		3	841	1
183T3008-3		1	906	1
		2	895	1
		3	849	1
183T3008-4		1	907	1
		2	896	1
		3	851	1
183T3008-7		1	915A	1
		2	905	1
		3	847	1
183T3009-1		1	916	1
		2	906	1
		3	867	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3009-2		1	917	1
		2	907	1
		3	869	1
183T3009-3		1	918	1
		2	908	1
		3	877	1
183T3009-4		1	919	1
		2	909	1
		3	879	1
183T3009-7		1	927	1
		2	918	1
		3	875	1
183T3010-1		1	928	1
		2	919	1
		3	895	1
183T3010-2		1	929	1
		2	920	1
		3	897	1
183T3010-3		1	930	1
		2	921	1
		3	905	1
183T3010-4		1	931	1
		2	922	1
		3	907	1
183T3010-7		1	939	1
		2	931	1
		3	903	1
183T3011-1		1	940	1
		2	932	1
		3	923	1
183T3011-2		1	941	1
		2	933	1
		3	925	1
183T3011-3		1	942	1
		2	934	1
		3	935	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3011-4		1	943	1
		2	935	1
		3	937	1
183T3011-5		1	952	1
		2	946	1
		3	953	1
183T3011-7		1	951	1
		2	945	1
		3	933	1
183T3012-1		1	592A	1
		2	539	1
183T3012-2		1	594A	1
		2	541	1
183T3012-3		1	592B	1
183T3012-4		1	594B	1
183T3013-1		1	578A	1
		2	507A	1
183T3013-2		1	580C	1
		2	507H	1
183T3013-3		1	578B	1
183T3013-4		1	580B	1
183T3024-1		1	492	1
		2	376	1
		3	375	1
183T3024-2		1	494	1
		2	378	1
		3	377	1
183T3024-3		1	524	1
		2	408	1
		3	415	1
183T3024-4		1	526	1
		2	410	1
		3	417	1
183T3024-5		1	492A	1
183T3024-6		1	494A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3024-7		1	524A	1
183T3024-8		1	526A	1
183T3025-1		1	428	1
		2	312	1
183T3025-1		3	303	1
183T3025-2		1	430	1
		2	314	1
		3	305	1
183T3025-3		1	460	1
		2	344	1
		3	343	1
183T3025-4		1	462	1
		2	346	1
		3	345	1
183T3025-5		1	428A	1
183T3025-6		1	430A	1
183T3025-7		1	460A	1
183T3025-8		1	462A	1
183T3028-1		1	276	1
		2	160	1
		3	135	1
183T3028-2		1	278	1
		2	162	1
		3	137	1
183T3028-3		1	308	1
		2	192	1
		3	175	1
183T3028-4		1	310	1
		2	194	1
		3	177	1
183T3028-5		1	276A	1
183T3028-6		1	278A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3028-7		1	308A	1
183T3028-8		1	310A	1
183T3029-1		1	240	1
		2	94	1
		3	61	1
183T3029-2		1	241	1
		2	96	1
		3	63	1
183T3029-3		1	256	1
		2	126	1
		3	101	1
183T3029-4		1	257	1
		2	128	1
		3	103	1
183T3029-5		1	240A	1
183T3029-6		1	241A	1
183T3029-7		1	256A	1
183T3029-8		1	257A	1
183T3030-1		1	168	1
		2	30	1
183T3030-10		2	32A	1
		3	19	1
183T3030-11		2	66A	1
		3	57	1
183T3030-12		2	68A	1
		3	59	1
183T3030-2		1	170	1
		2	32	1
183T3030-3		1	204	1
		2	66	1
183T3030-4		1	206	1
		2	68	1
183T3030-5		1	168A	1
183T3030-6		1	170A	1
183T3030-7		1	204A	1
183T3030-8		1	206A	1
183T3030-9		2	30A	1
		3	17	1
183T3031-1		1	464	1
		2	348	1
		3	347	1
183T3031-2		1	466	1
		2	350	1
		3	349	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3031-3		1	488	1
		2	372	1
		3	371	1
183T3031-4		1	490	1
		2	374	1
		3	373	1
183T3031-5		1	464A	1
183T3031-6		1	466A	1
183T3031-7		1	488A	1
183T3031-8		1	490A	1
183T3032-1		1	400	1
		2	284	1
		3	275	1
183T3032-2		1	402	1
		2	286	1
		3	277	1
183T3032-3		1	424	1
		2	308	1
183T3032-3		3	299	1
183T3032-4		1	426	1
		2	310	1
		3	301	1
183T3032-5		1	400A	1
183T3032-6		1	402A	1
183T3032-7		1	424A	1
183T3032-8		1	426A	1
183T3033-1		1	312	1
		2	196	1
		3	179	1
183T3033-2		1	314	1
		2	198	1
		3	181	1
183T3033-3		1	336	1
		2	220	1
		3	203	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3033-4		1	338	1
		2	222	1
		3	205	1
183T3033-5		1	312A	1
183T3033-6		1	314A	1
183T3033-7		1	336A	1
183T3033-8		1	338A	1
183T3034-1		2	434	1
183T3034-10		1	622	1
		2	585	1
		3	635	1
183T3034-11		1	668	1
		2	613	1
		3	597	1
183T3034-12		1	670	1
		2	613G	1
		3	599	1
183T3034-13		1	810	1
		2	754	1
		3	661	1
183T3034-14		1	811	1
		2	756	1
		3	663	1
183T3034-15		1	624	1
		2	560	1
		3	629	1
183T3034-16		1	626	1
		2	562	1
		3	631	1
183T3034-16		1	628	1
		2	564	1
		3	537	1
183T3034-17		1	628	1
		2	564	1
		3	537	1
183T3034-18		1	630	1
		2	566	1
		3	539	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3034-19		1	632	1
		2	568	1
		3	625	1
183T3034-2		2	436	1
183T3034-20		1	634	1
		2	570	1
		3	627	1
183T3034-21		1	692	1
183T3034-22		2	634	1
		1	694	1
183T3034-23		2	636	1
		1	678	1
183T3034-24		2	622	1
		1	680	1
183T3034-25		2	624	1
		1	636	1
		2	572	1
183T3034-26		3	533	1
		1	638	1
		2	574	1
183T3034-27		3	535	1
		1	696	1
		2	638	1
183T3034-28		1	698	1
		2	640	1
183T3034-29		1	682	1
		2	626	1
183T3034-3		1	542	1
		2	447	1
183T3034-30		1	684	1
		2	627	1
183T3034-31		1	640	1
		2	576	1
		3	525	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3034-32		1	642	1
		2	578	1
		3	527	1
183T3034-33		1	732	1
183T3034-33		2	664	1
183T3034-34		1	734	1
183T3034-35		2	666	1
		1	706	1
183T3034-36		2	642	1
		1	708	1
183T3034-37		2	644	1
		1	736	1
183T3034-38		2	668	1
		3	521	1
		1	738	1
183T3034-4		2	670	1
		3	523	1
		1	544	1
183T3034-41		2	447G	1
		1	776	1
183T3034-42		2	708	1
		3	569	1
		1	778	1
183T3034-43		2	710	1
		3	571	1
		1	806	1
183T3034-44		2	746	1
		3	653	1
		1	807	1
183T3034-45		2	748	1
		3	655	1
		1	740	1
183T3034-46		2	672	1
		1	742	1
183T3034-47		2	674	1
		1	714	1
183T3034-48		2	646	1
		1	716	1
183T3034-49		1	718	1
		2	648	1
		1	744	1
183T3034-5		2	676	1
		1	612	1
		2	579	1
		3	637	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3034-50		1	746	1
		2	677	1
183T3034-51		2	650	1
183T3034-52		1	720	1
183T3034-52		2	652	1
183T3034-53		1	794	1
		2	728	1
		3	509	1
183T3034-54		1	796	1
		2	730	1
		3	511	1
183T3034-55		1	748	1
		2	680	1
183T3034-56		1	750	1
		2	682	1
183T3034-57		1	722	1
		2	654	1
183T3034-58		1	724	1
		2	656	1
183T3034-59		1	798	1
		2	732	1
183T3034-6		1	614	1
		2	581	1
		3	639	1
183T3034-60		1	800	1
		2	734	1
183T3034-61		1	801	1
		2	736	1
		3	501	1
183T3034-62		1	802	1
		2	738	1
		3	503	1
183T3034-63		1	650	1
		2	586	1
		3	573	1
183T3034-64		1	652	1
		2	588	1
		3	575	1
183T3034-65		1	758	1
		2	690	1
		3	545	1
183T3034-66		1	760	1
		2	692	1
		3	547	1
183T3034-67		1	538A	1
183T3034-68		1	540A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3034-69		1	786	4
		2	718	4
		2	719	2
183T3034-69		3	607	6
183T3034-7		1	616	1
		2	582	1
		3	541	1
183T3034-70		1	788	4
		2	720	4
		2	721	2
		3	609	6
183T3034-73		2	434A	1
		3	441	1
183T3034-74		2	436A	1
		3	443	1
183T3034-75		2	638A	1
		3	529	1
183T3034-76		2	640A	1
		3	531	1
183T3034-77		2	634A	1
		3	621	1
183T3034-78		2	636A	1
		3	623	1
183T3034-79		2	664A	1
		3	617	1
183T3034-8		1	618	1
		2	583	1
		3	543	1
183T3034-80		2	666A	1
		3	619	1
183T3034-81		2	672A	1
		3	517	1
183T3034-82		2	674A	1
		3	519	1
183T3034-83		2	676A	1
		3	513	1
183T3034-84		2	677A	1
		3	515	1
183T3034-85		2	680A	1
		3	505	1
183T3034-86		2	682A	1
		3	507	1
183T3034-9		1	620	1
		2	584	1
		3	633	1
183T3035-1		1	528	1
		2	412	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3035-2		1	530	1
183T3035-2		2	414	1
183T3035-25		2	412B	1
183T3035-26		2	414B	1
183T3036-1		1	360	1
		2	244	1
		3	227	1
183T3036-2		1	362	1
		2	246	1
		3	229	1
183T3036-3		1	396	1
		2	280	1
		3	271	1
183T3036-4		1	398	1
		2	282	1
		3	273	1
183T3036-5		1	360A	1
183T3036-6		1	362A	1
183T3036-7		1	396A	1
183T3036-8		1	398A	1
183T3037-1		1	831	1
		2	782	1
183T3037-2		1	832	1
		2	783	1
183T3037-3		1	840	1
		2	802G	1
183T3037-4		1	841	1
		2	802R	1
183T3037-5		1	833	1
		2	784	1
183T3037-6		1	834	1
		2	785	1
183T3038-1		1	552A	1
		2	448A	1
183T3038-2		1	554A	1
		2	450A	1
183T3038-3		1	552B	1
183T3038-4		1	554B	1
183T3038-5		1	588	1
		2	494	1
183T3039-1		1	394	1
		2	278	1
		3	269	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3039-2		1	390	1
		2	274A	1
		3	265	1
183T3059-1		1	664	1
		2	600	1
		3	587	1
183T3059-2		1	666	1
		2	602	1
		3	589	1
183T3059-3		1	772	1
		2	704	4
		3	559	1
183T3059-4		1	774	1
		2	706	1
		3	561	1
183T3072-1		2	948A	1
		3	957	1
183T3072-2		2	949A	1
		3	959	1
183T3073-1		2	957B	1
		3	963	1
183T3073-2		2	958B	1
		3	965	1
183T3074-1		2	860A	1
		3	779	1
183T3074-2		2	861A	1
		3	781	1
183T3074-3		2	862A	1
		3	789	1
183T3074-4		2	863A	1
		3	791	1
183T3074-7		2	879A	1
		3	787	1
183T3074-8		2	873A	1
		3	803	1

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BOEING
COMPONENT
MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3074-9		2	867A	1
		3	795	1
183T3075-1		2	764A	1
183T3075-10		2	838	1
		3	751	1
183T3075-11		2	820	1
		3	729	1
183T3075-12		2	822	1
		3	731	1
183T3075-13		2	826	1
		3	737	1
183T3075-14		2	828	1
		3	739	1
183T3075-15		2	820G	1
		3	733	1
183T3075-16		2	822G	1
		3	735	1
183T3075-17		2	826G	1
		3	741	1
183T3075-18		2	828G	1
		3	743	1
183T3075-19		2	853A	1
		3	769	1
183T3075-2		2	766A	1
183T3075-20		2	847A	1
		3	759	1
183T3075-21		2	767A	1
183T3075-23		2	859A	1
		3	777	1
183T3075-24		2	767C	1
183T3075-25		3	665	1
183T3075-26		3	667	1
183T3075-27		2	767M	1
		3	677	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3075-28		2	767R	1
		3	679	1
183T3075-29		3	678	1
183T3075-3		2	843A	1
		3	753	1
183T3075-30		3	680	1
183T3075-4		2	844A	1
		3	755	1
183T3075-9		2	836	1
		3	749	1
183T3076-1		2	412A	1
		3	419	1
183T3076-2		2	414A	1
		3	421	1
183T3077-1		2	20B	1
		3	7	1
183T3077-2		2	22B	1
		3	9	1
183T3078-1		2	507	1
		3	483	1
183T3078-2		2	507G	1
		3	485	1
183T3079-1		2	448	1
		3	445	1
183T3079-2		2	450	1
		3	447	1
183T3079-3		2	496	1
		3	469	1
183T3079-4		2	498	1
		3	471	1
183T3080-1		2	452B	1
		3	449	1
183T3080-2		2	470	1
		3	463	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T3080-3		1	556B	1
		2	452A	1
183T3080-4		1	567A	1
		2	470A	1
183T3081-1		2	799	1
		3	709	1
183T3081-2		2	799G	1
		3	713	1
183T3081-3		2	799A	1
183T3082-1		1	980A	1
		2	967	1
		3	971	1
183T3082-2		1	984	1
		2	972	1
		3	979	1
183T3082-3		1	983	1
		2	971	1
		3	977	1
183T3093-1		1	1C	RF
		2	1A	RF
183T3093-2		1	5C	RF
		2	5A	RF
183T3093-3		1	1B	RF
183T3093-4		1	5B	RF
251T2015-3		1	258	1
		2	130	1
		3	105	1
251T2015-4		1	259	1
		2	132	1
		3	107	1
251T2015-5		1	264	1
		2	142	1
251T2015-5		3	117	1
251T2015-6		1	265	1
		2	144	1
		3	119	1
251T2015-7		1	267	2
		2	148	2
		3	123	2
251T2438-1		1	269	1
		2	152	1
		3	129	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
251T2438-2		1	270	1
		2	154	1
		3	131	1
251T2438-3		1	272	1
		2	158	1
		3	133	1
251T2438-4		1	260	1
		2	141	1
		3	115	1
66014-10		1	302	3
		1	386	3
		1	454	3
		2	186	3
		2	270	3
		2	338	3
		3	167	3
		3	259	3
		3	335	3
		3	186	3
66014-6		1	249	3
		1	510	3
		1	590	24
		2	48	3
		2	112	3
		2	394	3
		2	502	24
		2	510	8
		3	37	3
		3	81	3
		3	395	3
		3	479	8

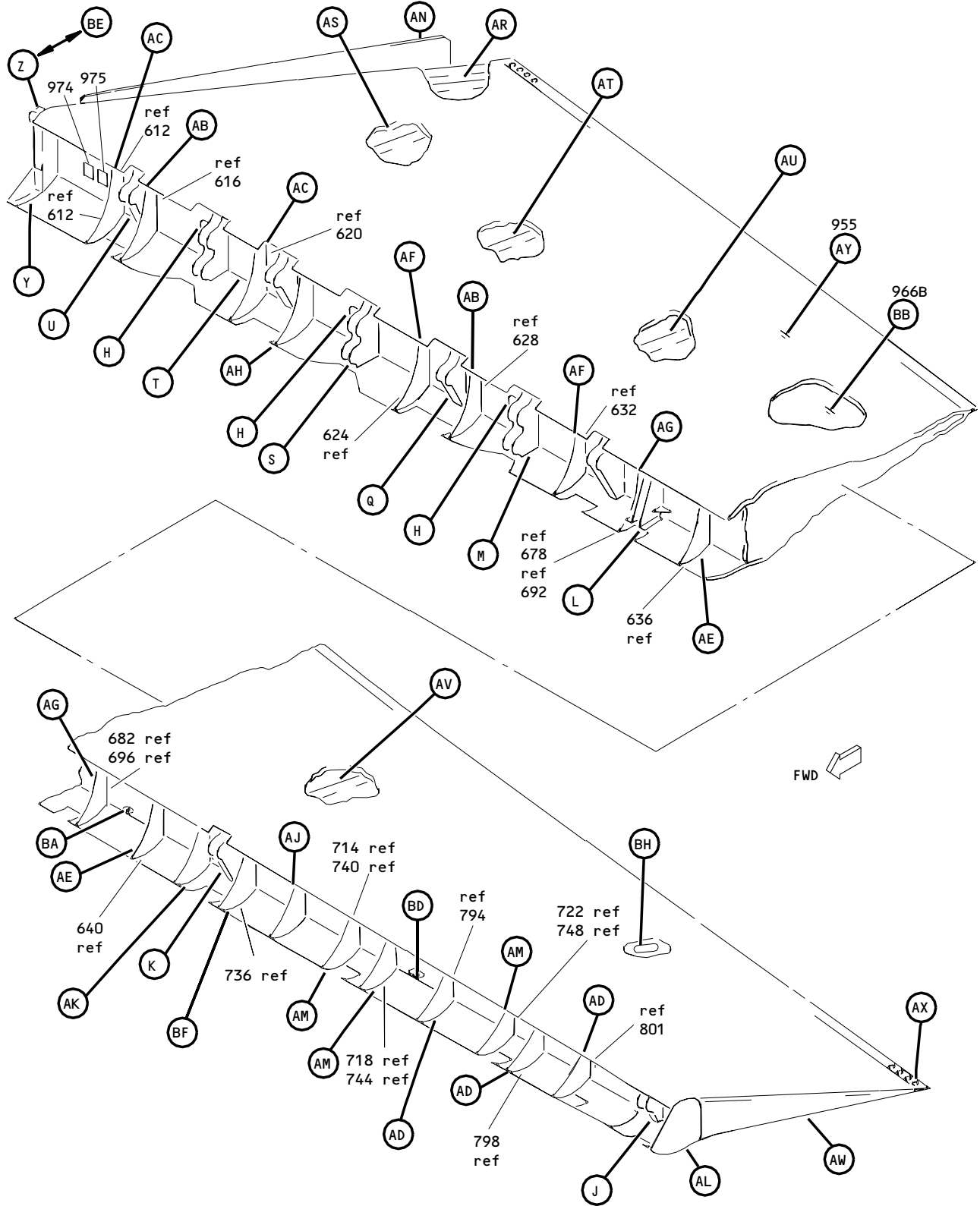
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
66014-8		1	198	3		
		1	253	3		
		1	294	3		
		1	378	3		
		1	446	3		
66014-8		1	518	3		
		2	60	3		
		2	120	3		
		2	178	3		
		2	262	3		
		2	330	3		
		2	402	3		
		3	49	3		
		3	93	3		
		3	155	3		
		3	247	3		
		3	323	3		
		3	407	3		
		67068-6A5U		1	533	1
				2	422	2
3	435			2		
940CW11-6		1	162	3		
		2	24	3		
		3	15	3		

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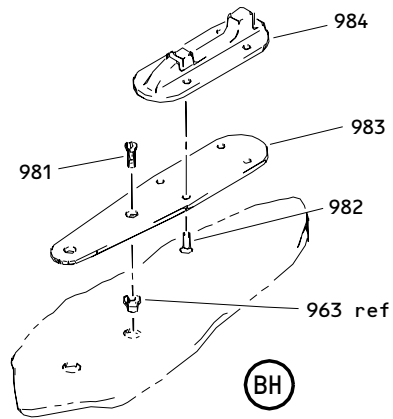
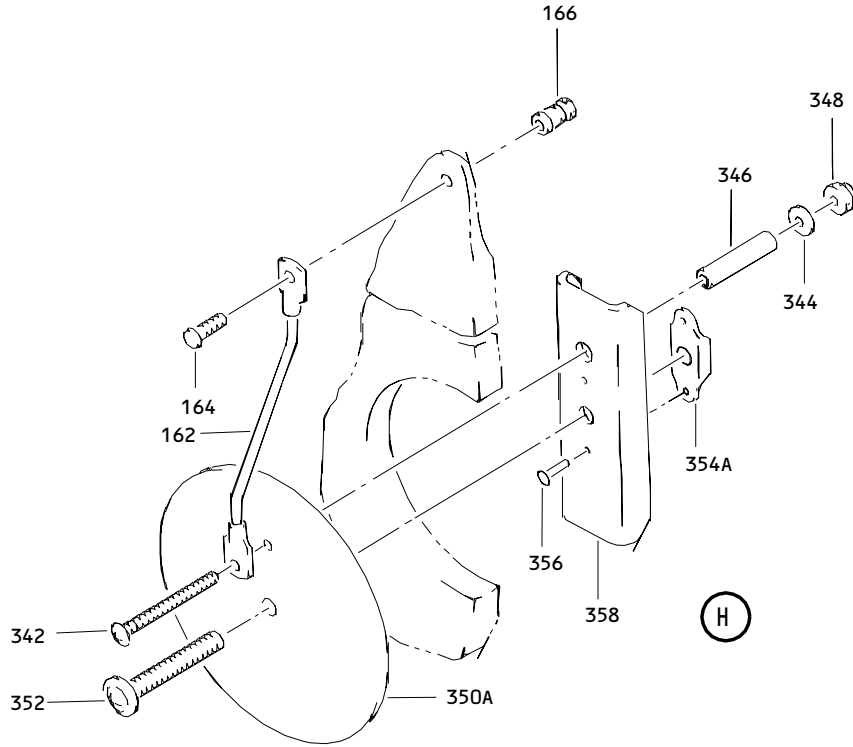
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Outboard Segment Elevator Assembly
 Figure 1 (Sheet 1)

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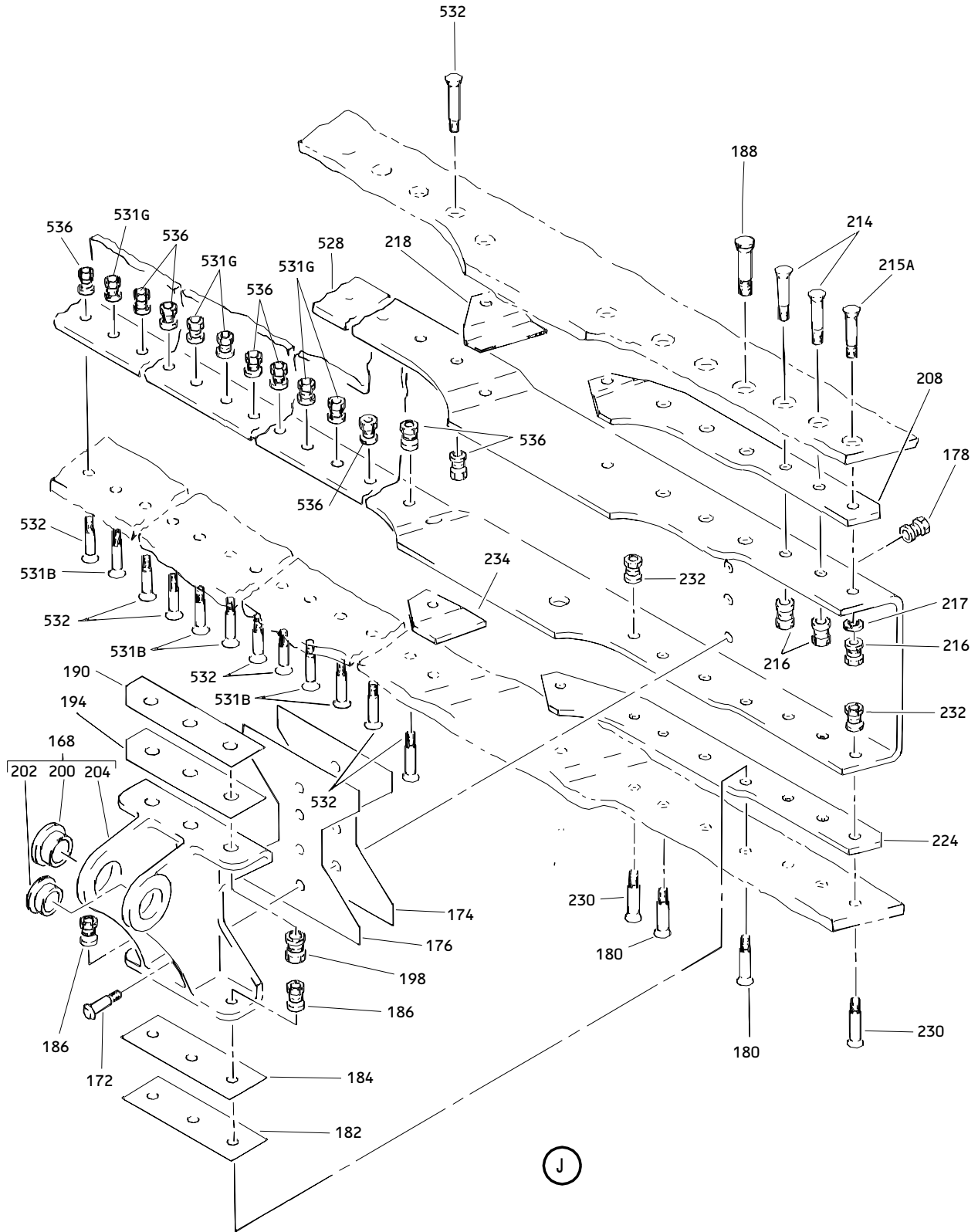
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Outboard Segment Elevator Assembly
Figure 1 (Sheet 2)

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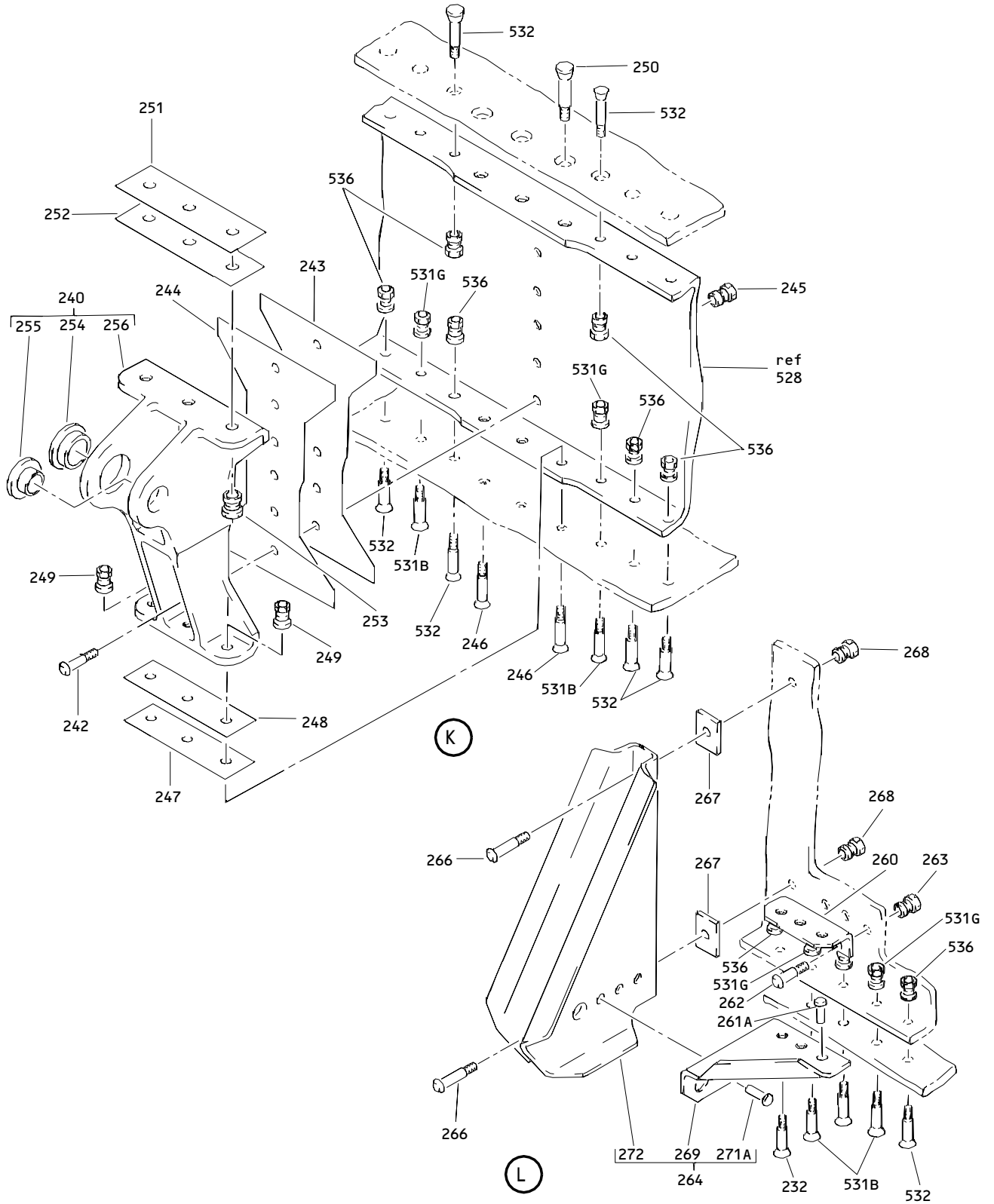
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Outboard Segment Elevator Assembly
 Figure 1 (Sheet 3)

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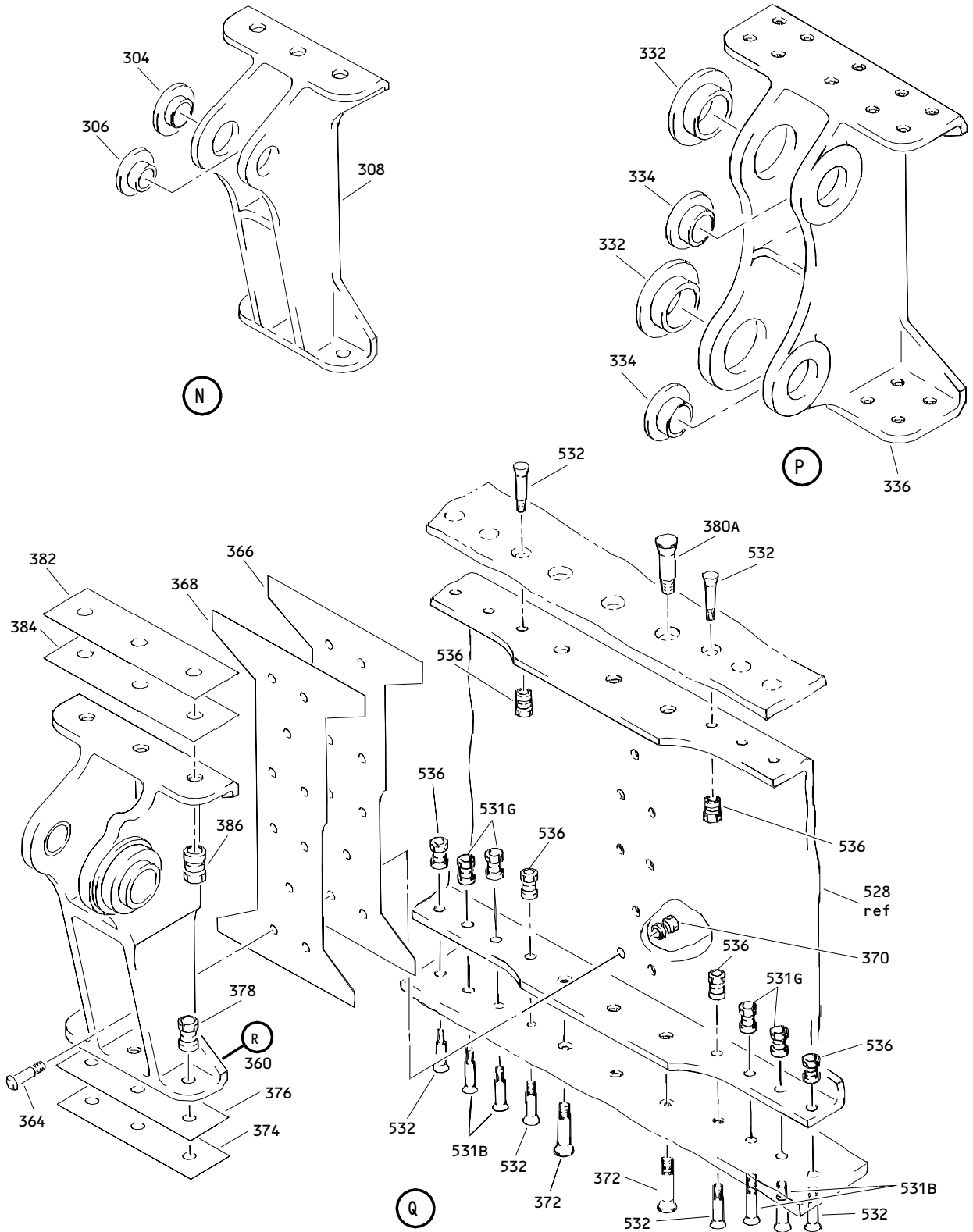
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Outboard Segment Elevator Assembly
Figure 1 (Sheet 4)

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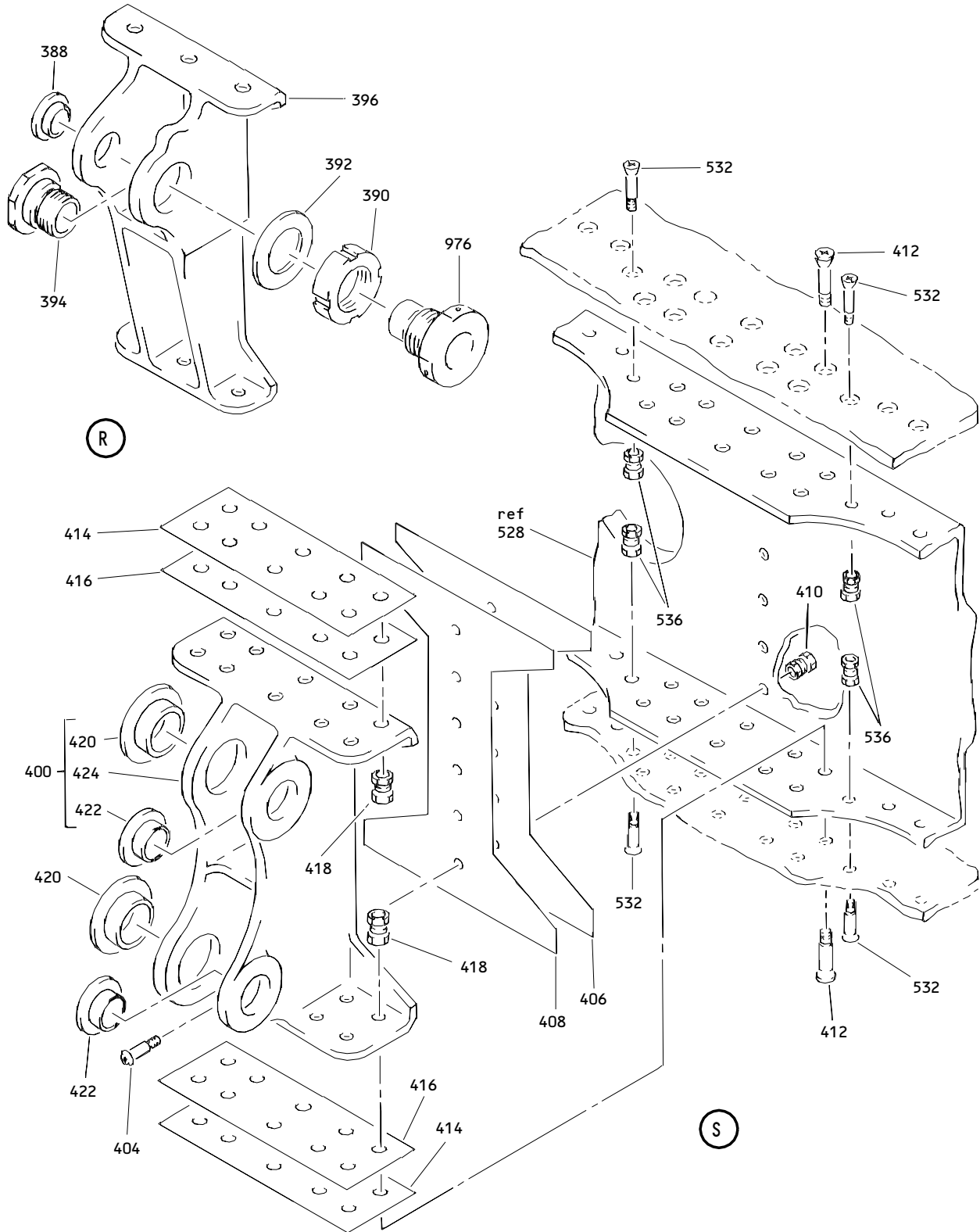
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Outboard Segment Elevator Assembly
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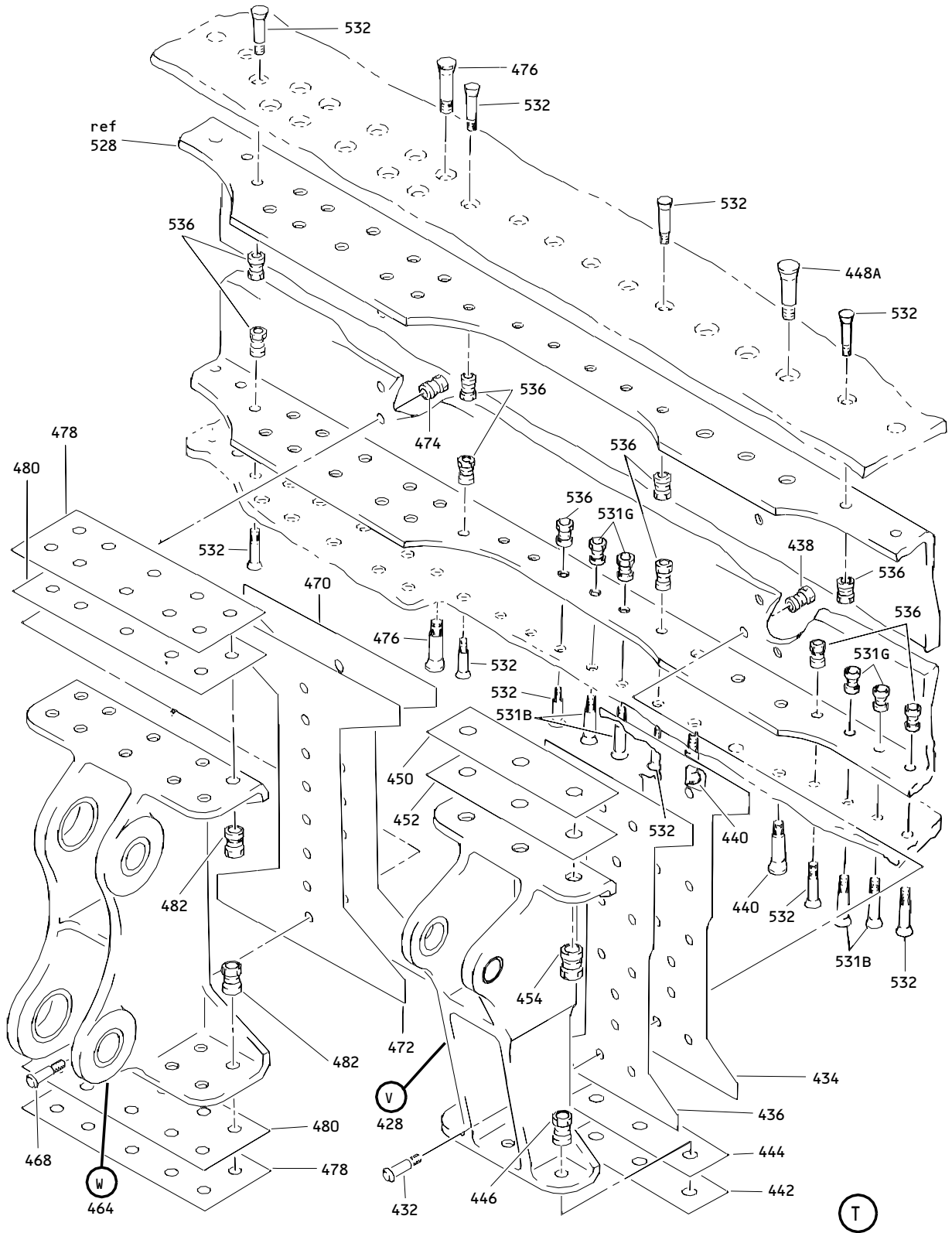
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Outboard Segment Elevator Assembly
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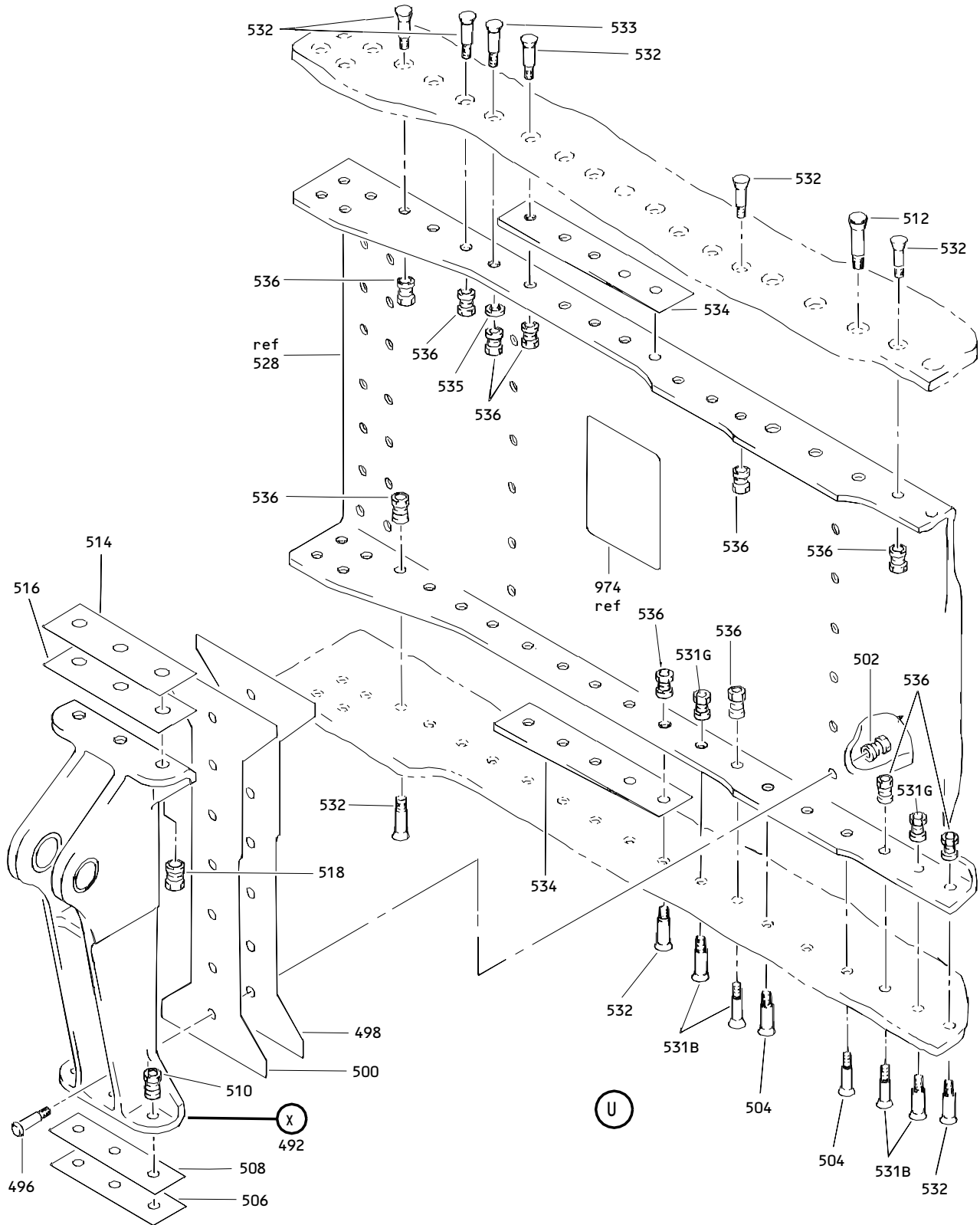
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Outboard Segment Elevator Assembly
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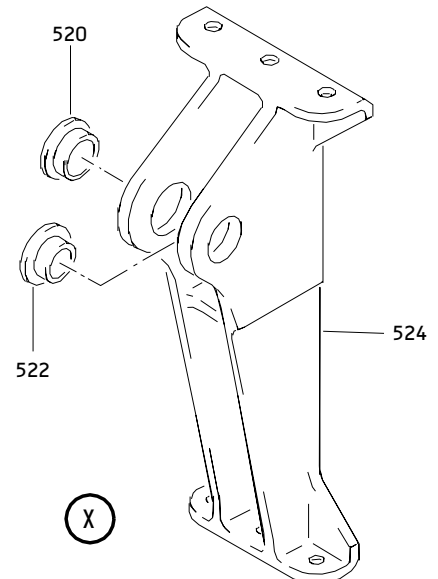
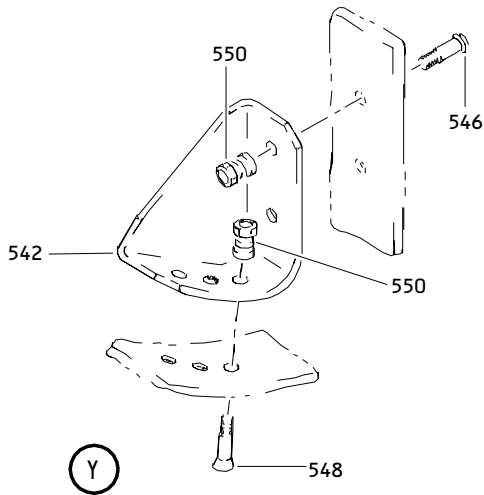
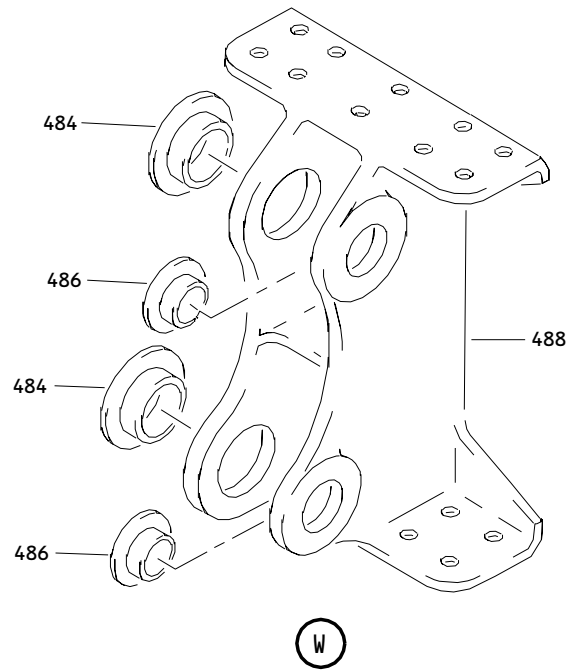
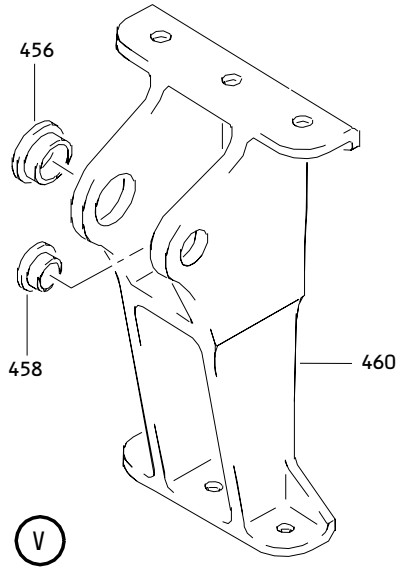
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Outboard Segment Elevator Assembly
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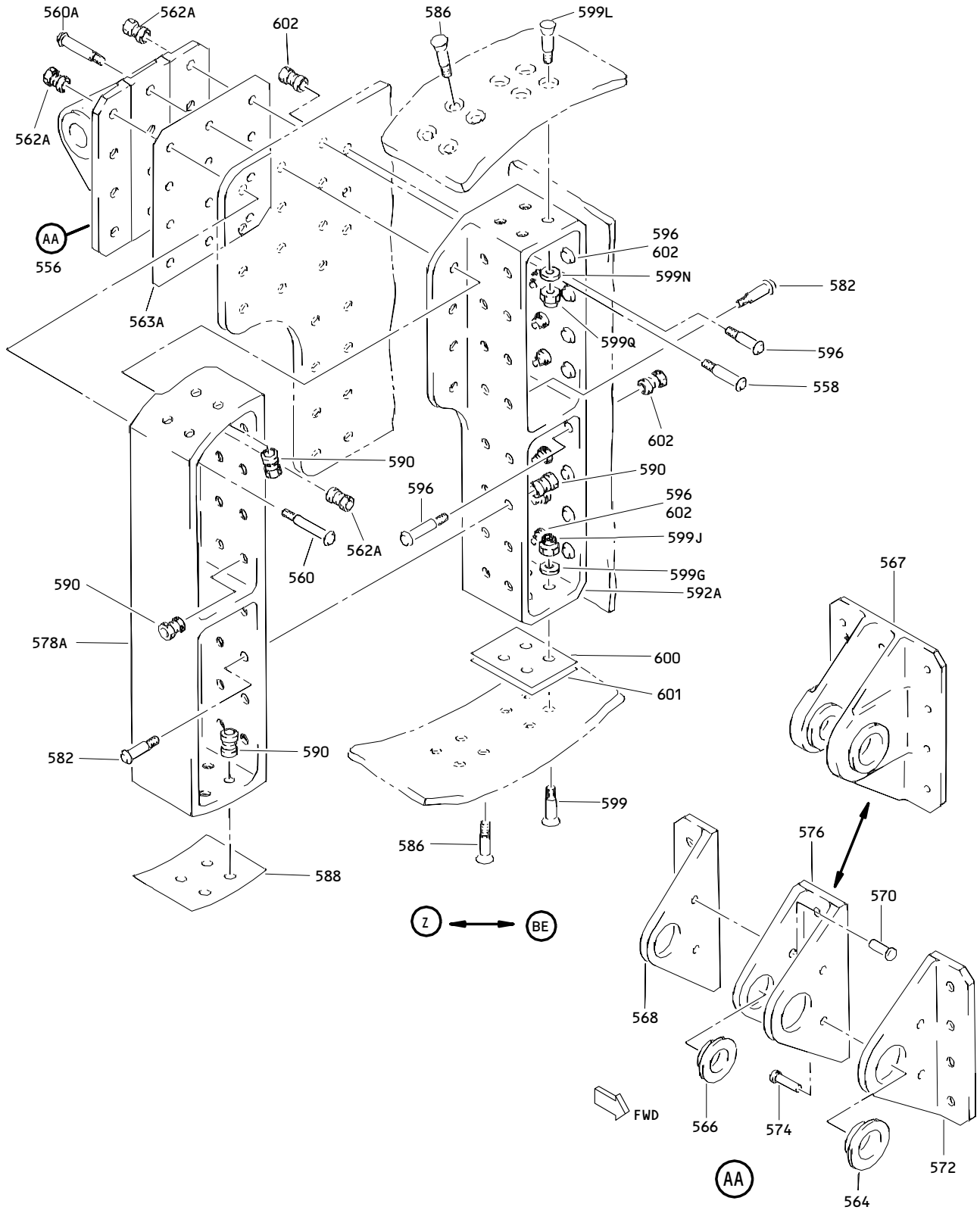
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Outboard Segment Elevator Assembly
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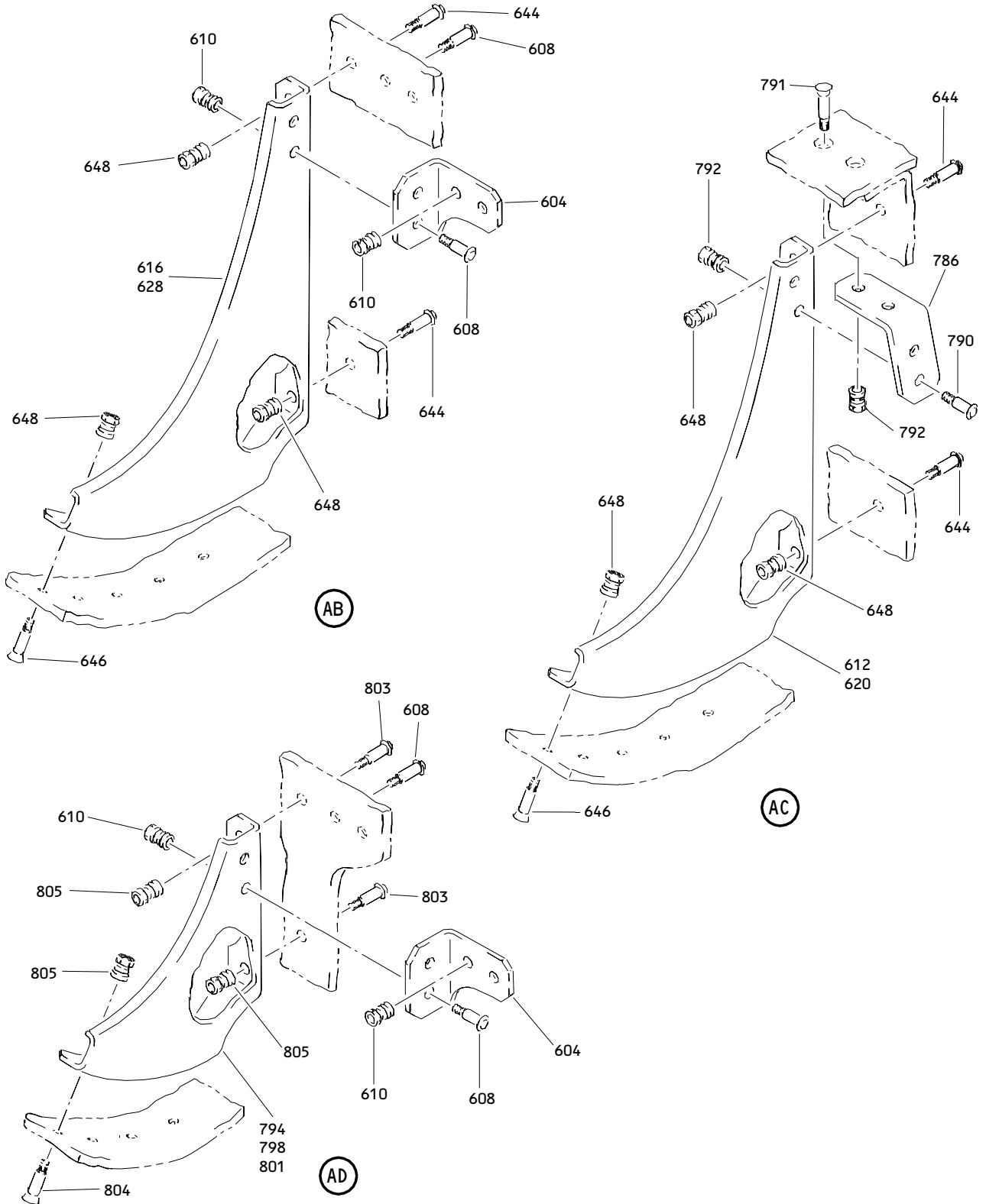
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**Outboard Segment Elevator Assembly
 Figure 1 (Sheet 11)**

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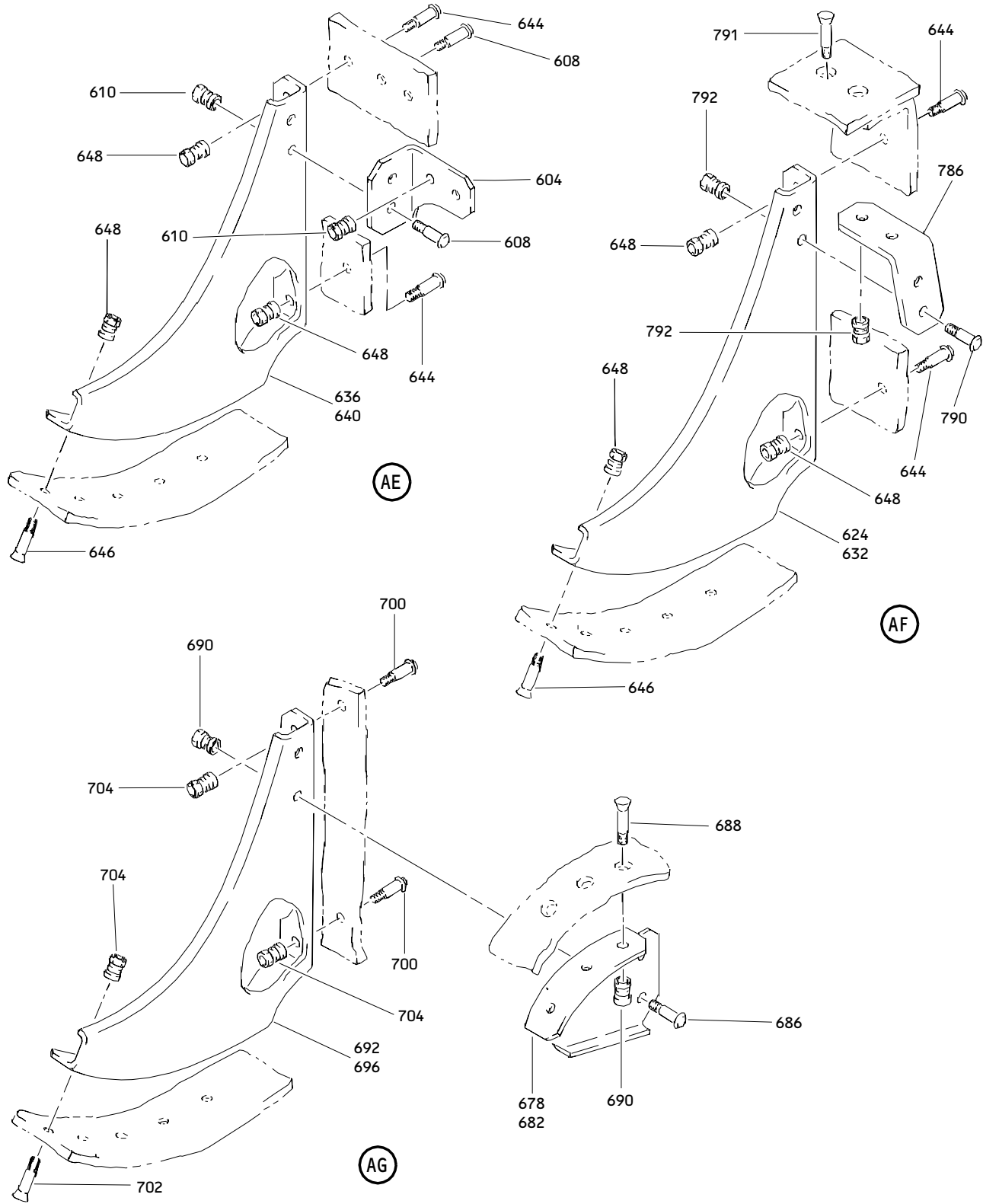
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Outboard Segment Elevator Assembly
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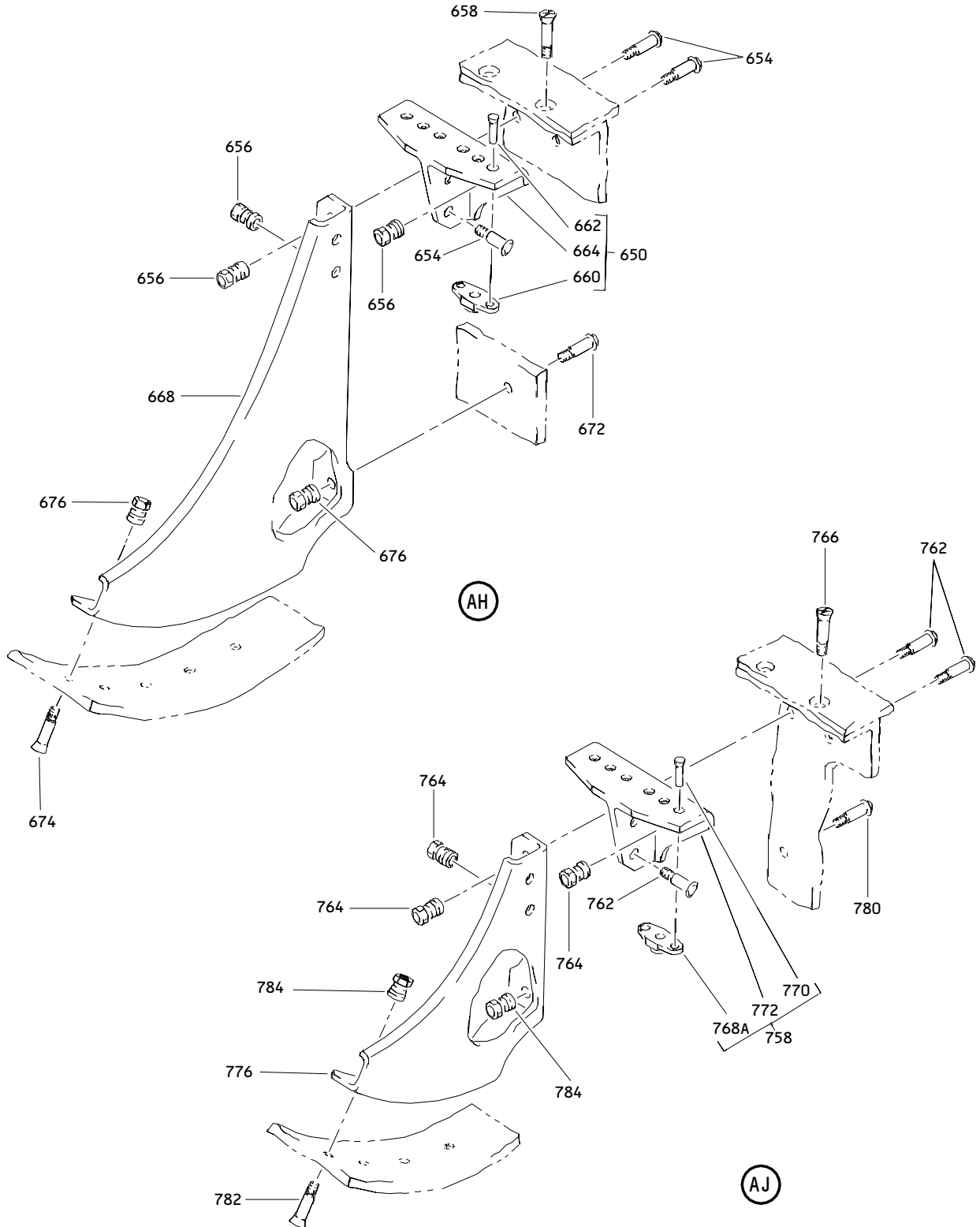
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Outboard Segment Elevator Assembly
 Figure 1 (Sheet 13)

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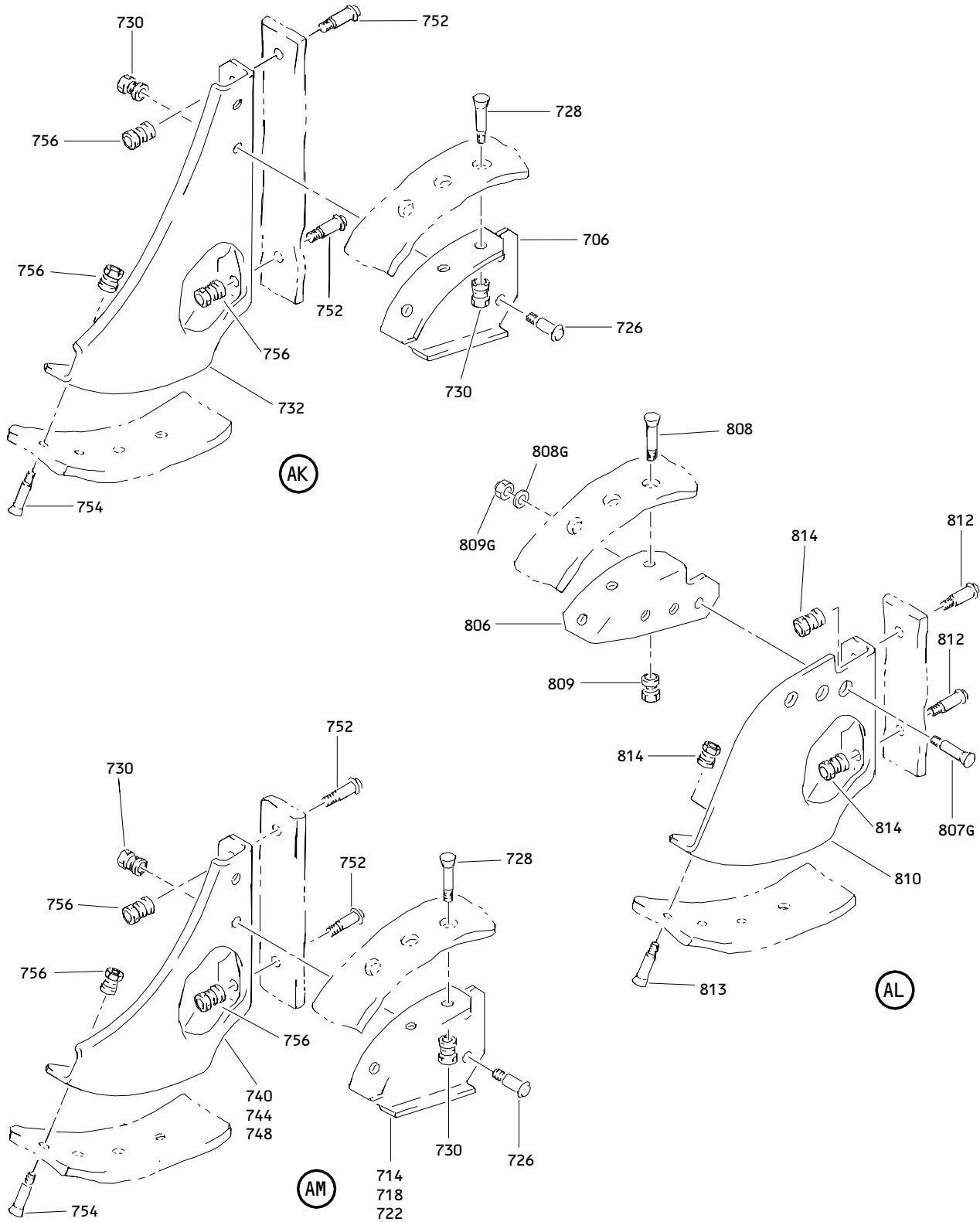
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Outboard Segment Elevator Assembly
Figure 1 (Sheet 14)

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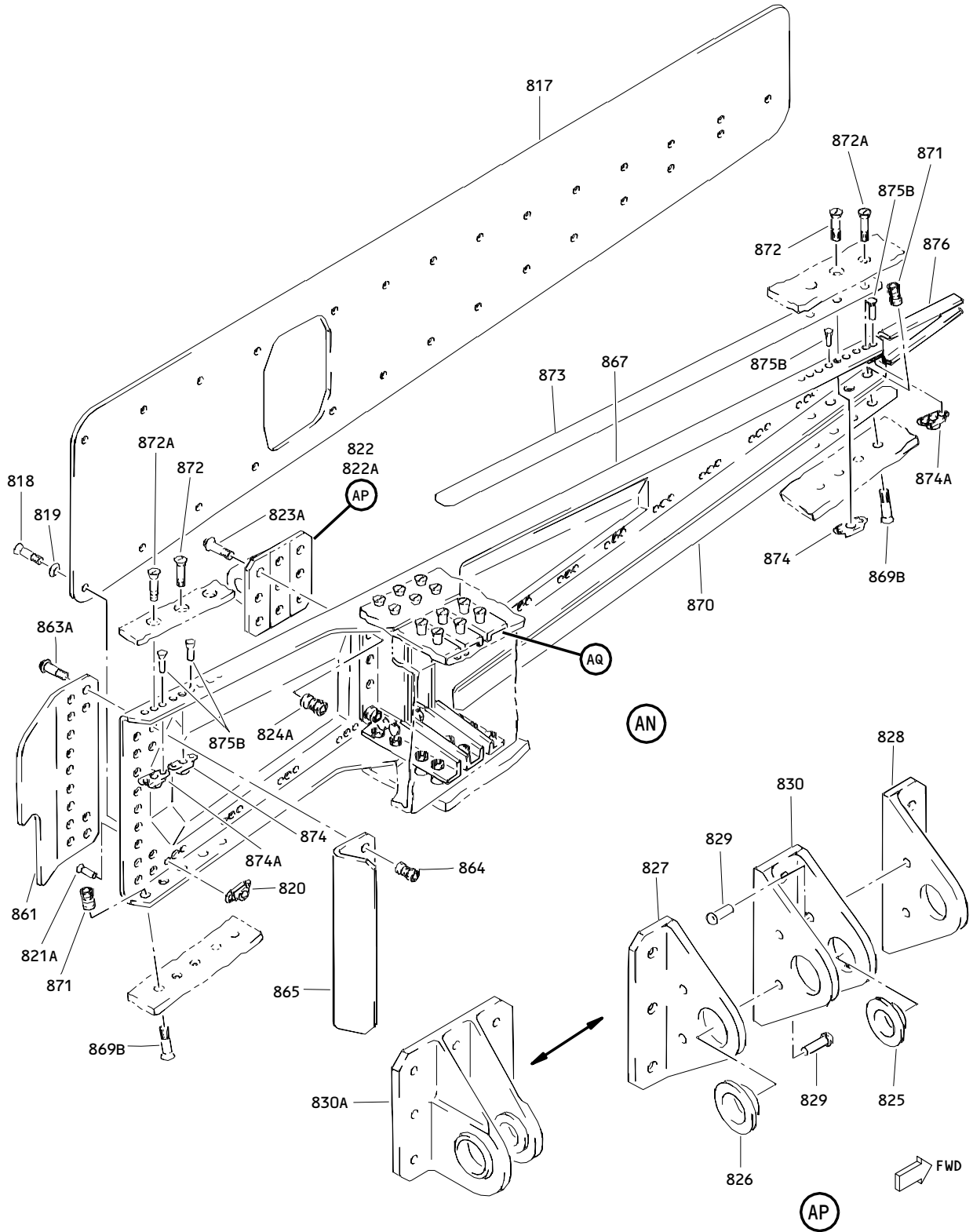
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Outboard Segment Elevator Assembly
 Figure 1 (Sheet 15)

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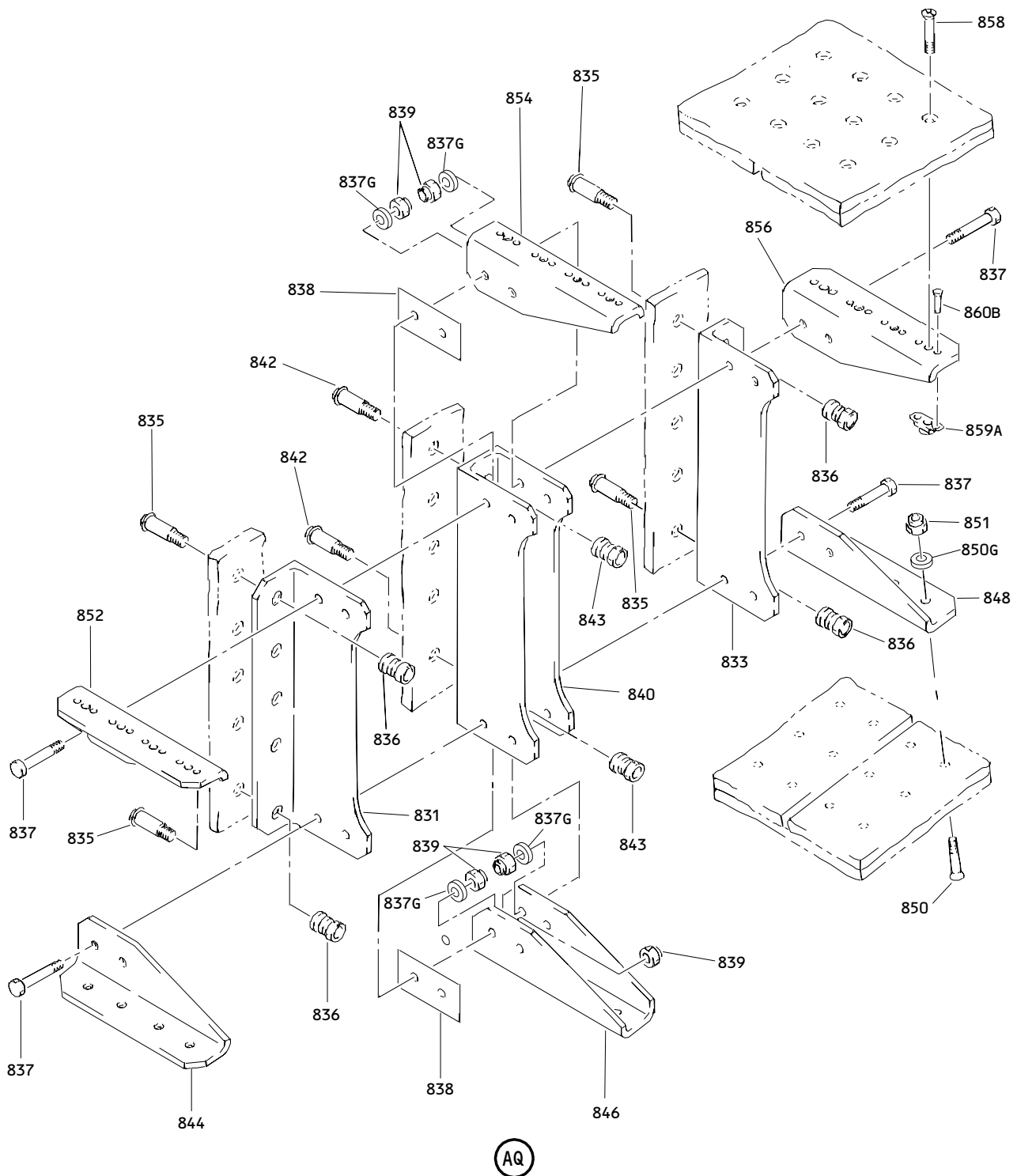
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Outboard Segment Elevator Assembly
Figure 1 (Sheet 16)

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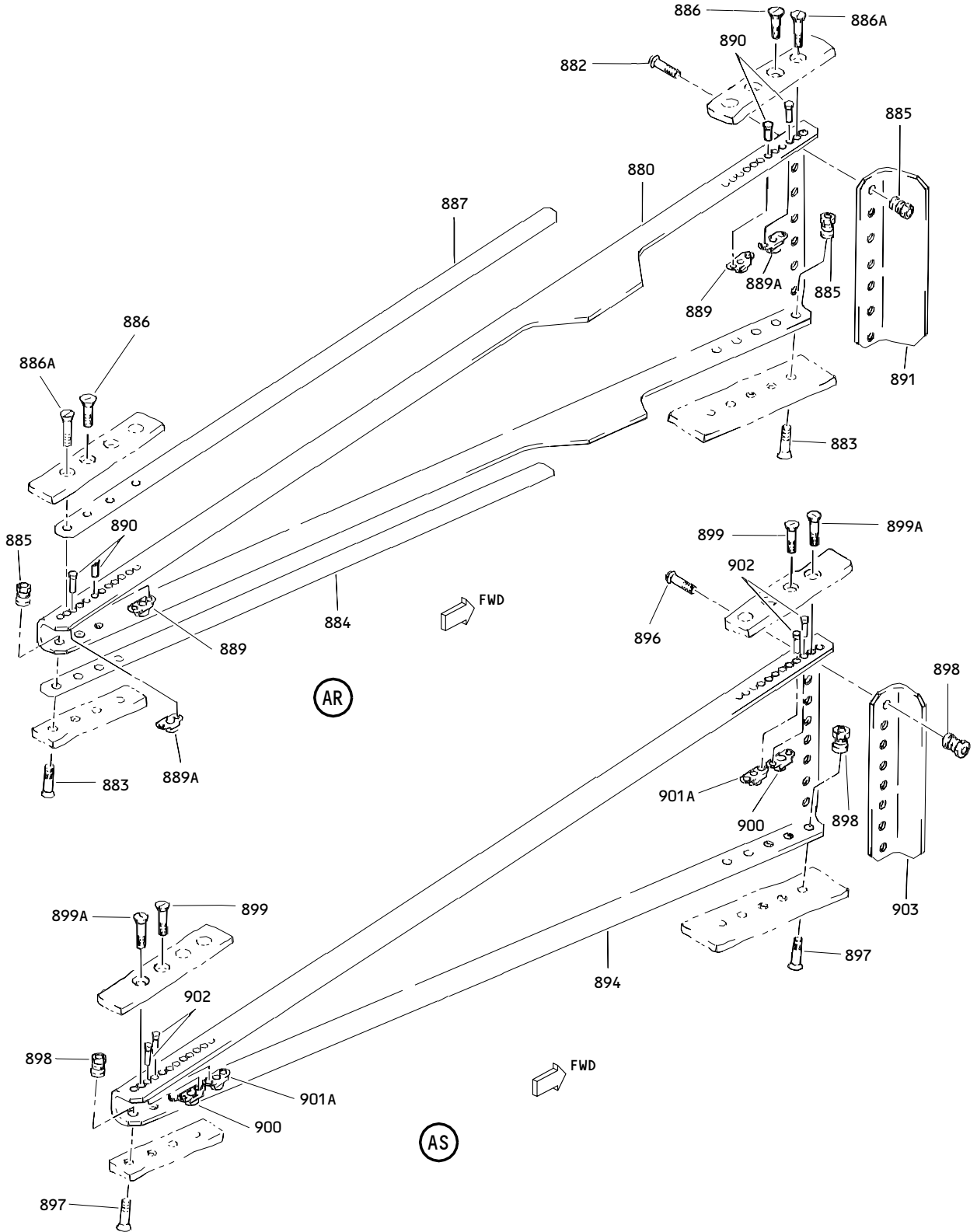
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Outboard Segment Elevator Assembly
 Figure 1 (Sheet 17)

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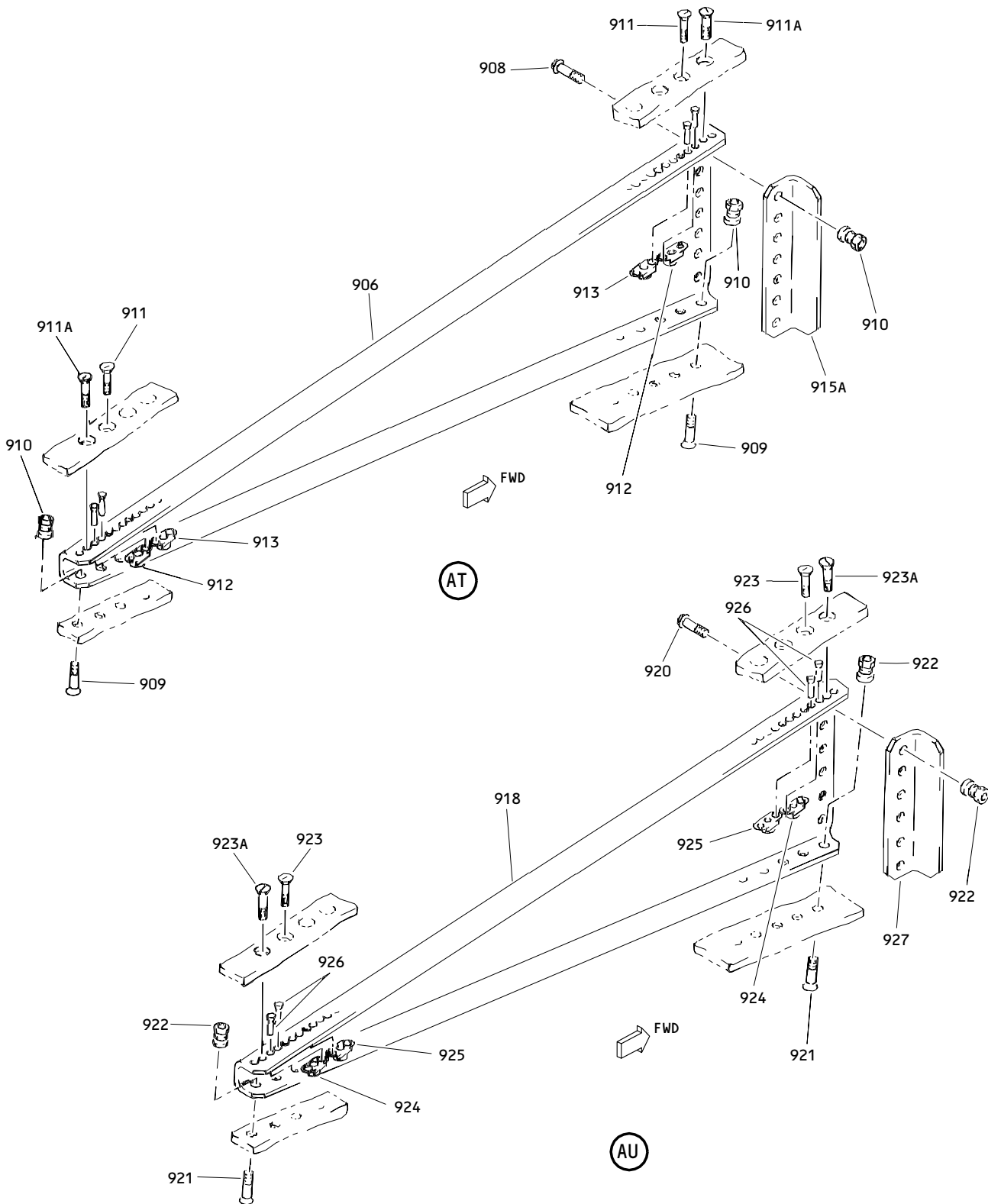
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Outboard Segment Elevator Assembly
Figure 1 (Sheet 18)

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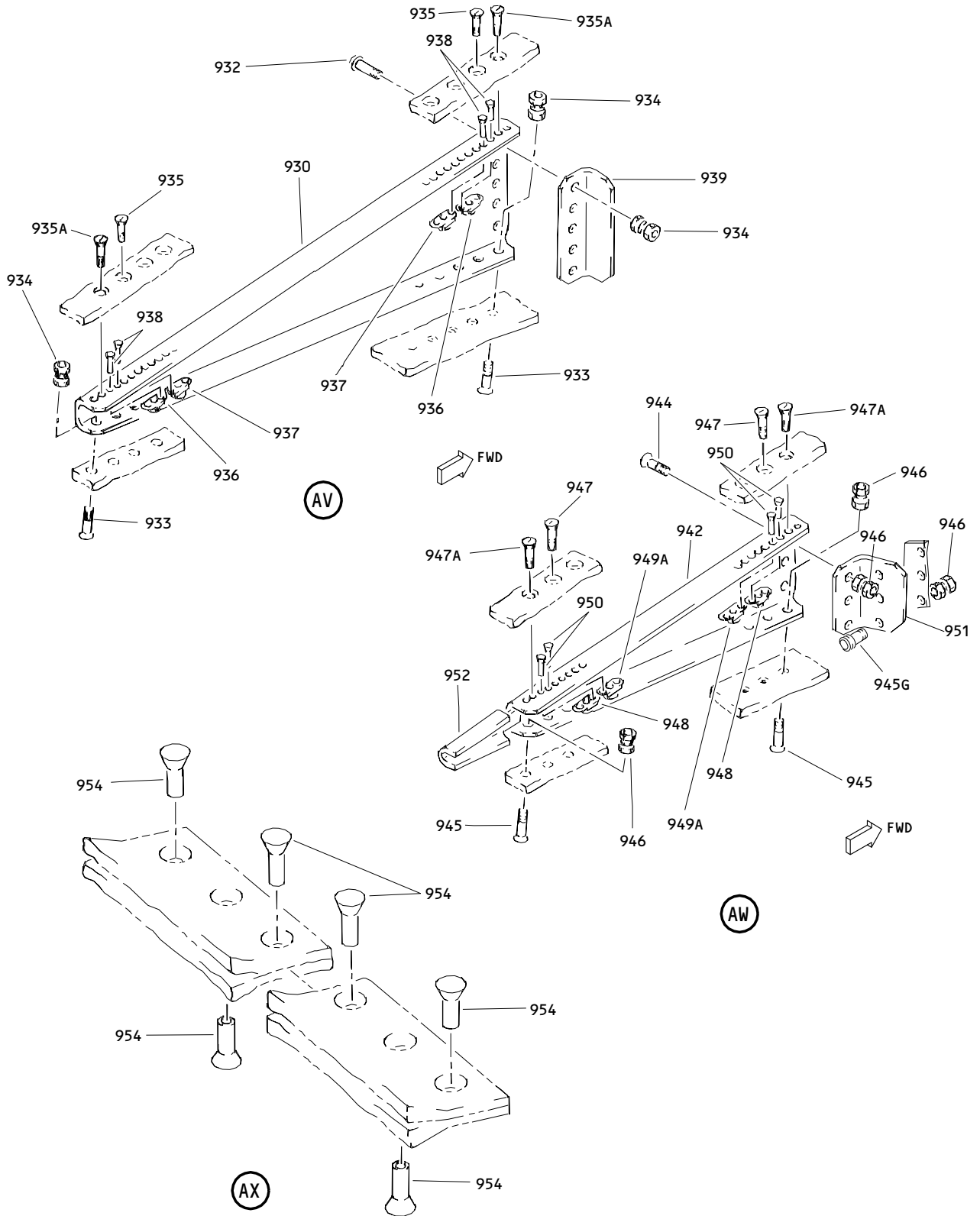


Outboard Segment Elevator Assembly
 Figure 1 (Sheet 19)

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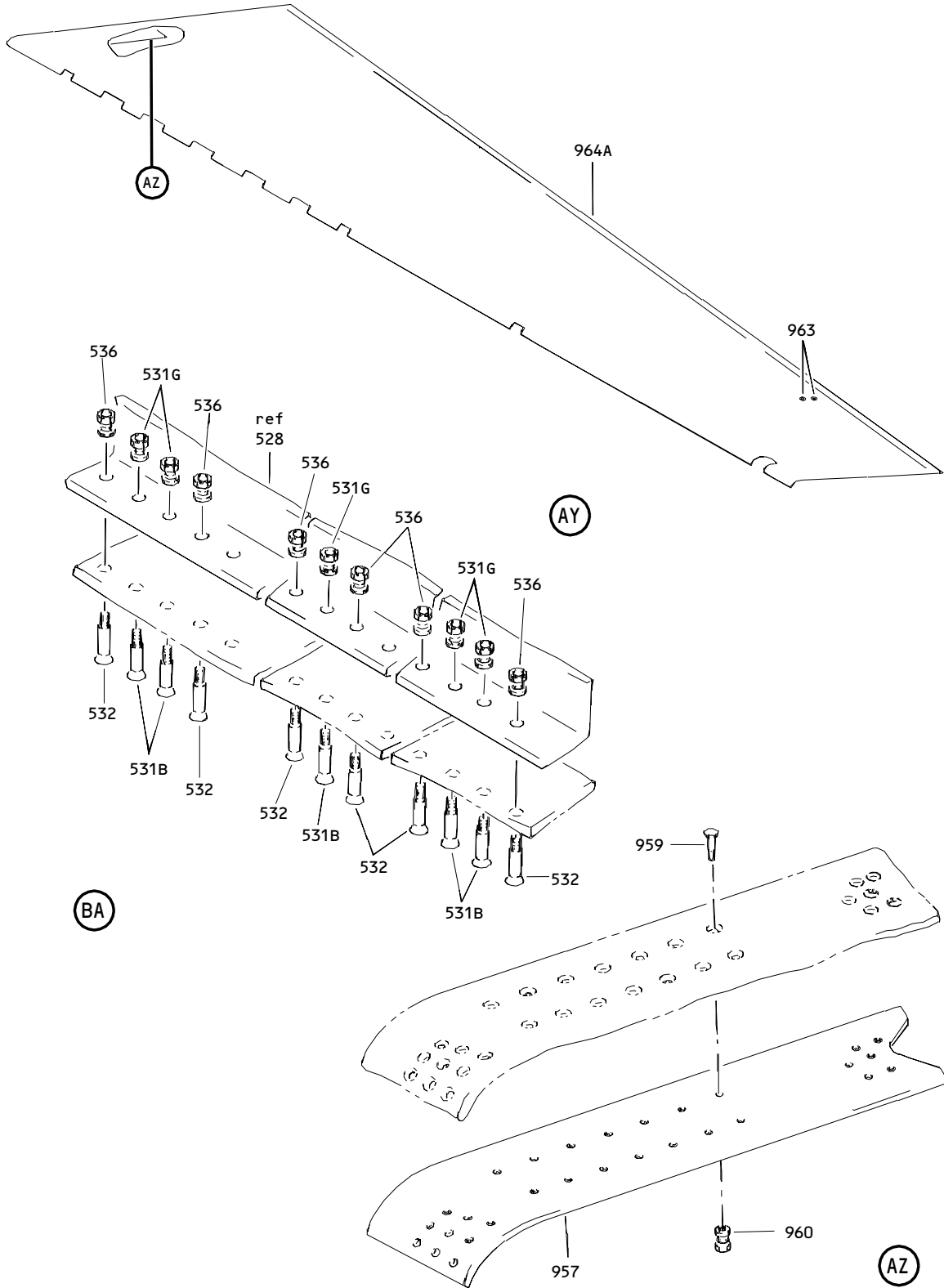
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Outboard Segment Elevator Assembly
Figure 1 (Sheet 20)

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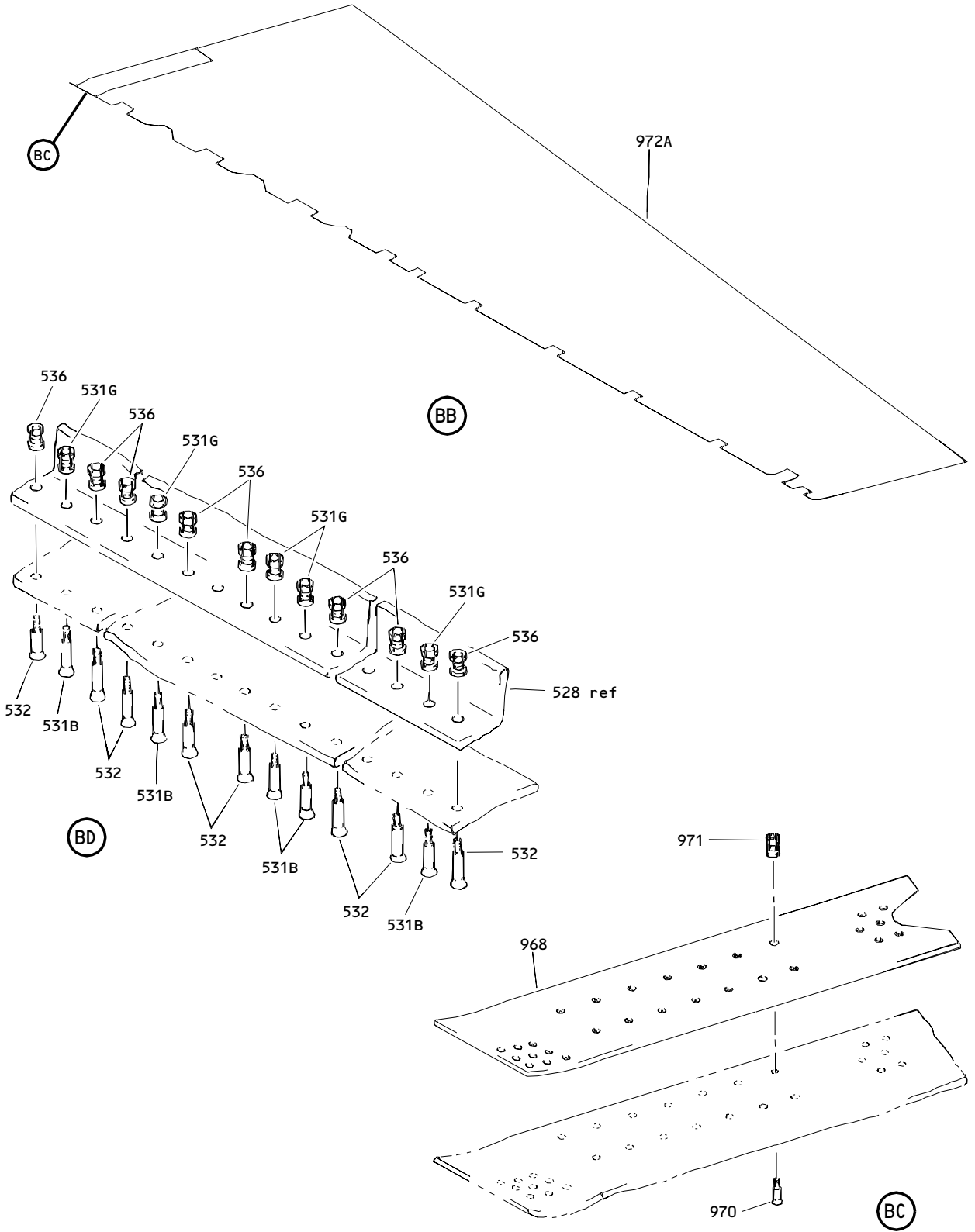
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Outboard Segment Elevator Assembly
 Figure 1 (Sheet 21)

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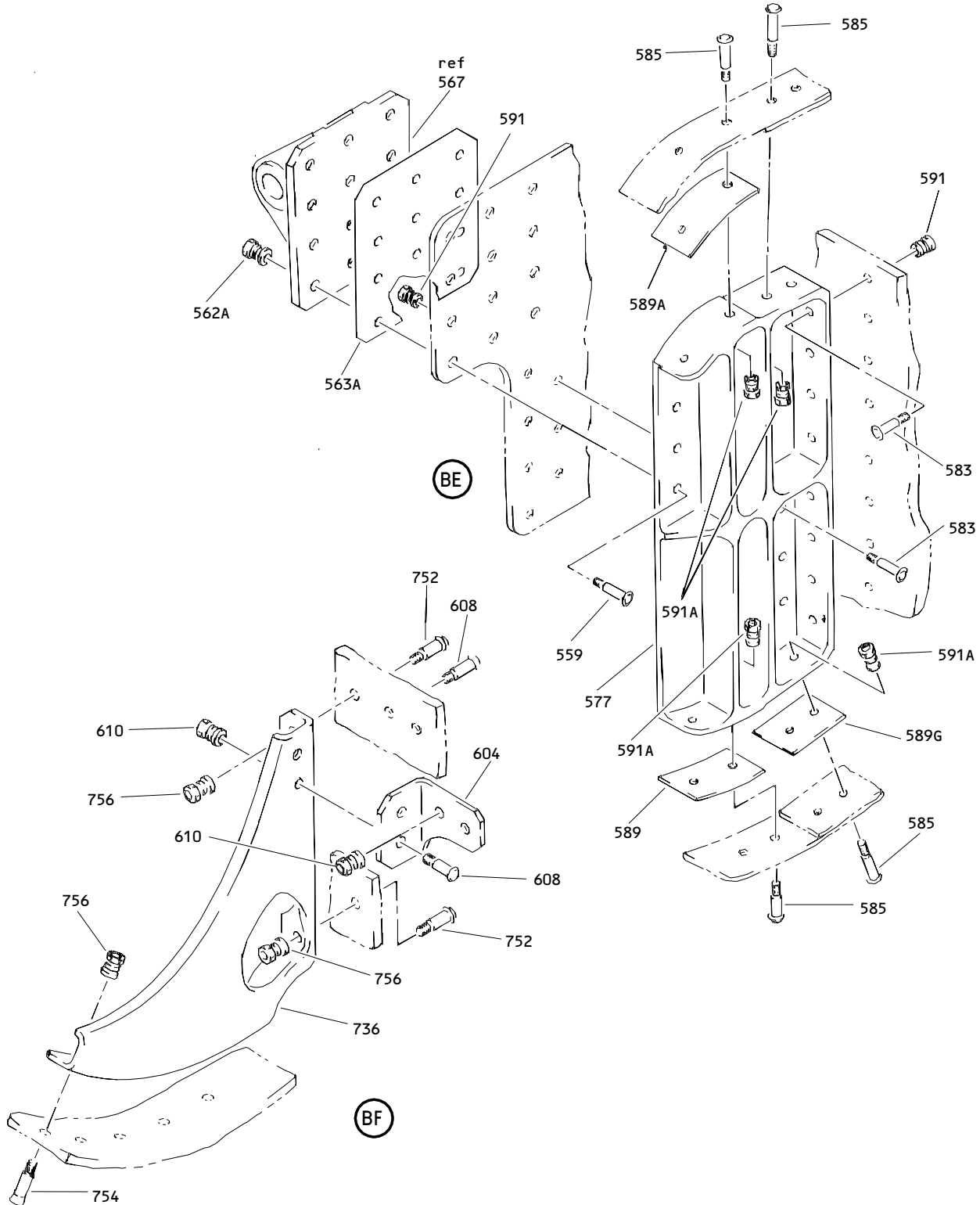
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Outboard Segment Elevator Assembly
Figure 1 (Sheet 22)

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Outboard Segment Elevator Assembly
 Figure 1 (Sheet 23)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -1	183T3001-1		ELEVATOR ASSY-OUTBD SEGMENT (LH) (FOR DETAILS SEE FIG. 2)	A	RF
-1A	183T3001-3		DELETED		
-1B	183T3093-3		ELEVATOR ASSY-OUTBD SEGMENT (REWORK) (LH)	B	RF
-1C	183T3093-1		ELEVATOR ASSY-OUTBD SEGMENT (REWORK) (LH) (FOR DETAILS SEE FIG. 2)	E	RF
-1D	183T3001-7		ELEVATOR ASSY-OUTBD SEGMENT	G	RF
-1E	100T0300-3		ELEVATOR ASSY-OUTBD SEGMENT (LH) (POST SB 767-27-0052) (FOR DETAILS SEE FIG. 2)	L	RF
-1F	183T3001-1		ELEVATOR ASSY-OUTBD SEGMENT (LH) (PRE SB 767-27-0052) (FOR DETAILS SEE FIG. 2)	J	RF
-1G	183T3001-3		ELEVATOR ASSY-OUTBD SEGMENT (LH)	N	RF
R -1H	183T3001-9		ELEVATOR ASSY-OUTBD SEGMENT (LH) (FOR DETAILS SEE FIG. 3)	Q	RF
R -1J	183T3001-11SP		ELEVATOR ASSY-OUTBD SEGMENT (LH) (FOR DETAILS SEE FIG. 3)	S	RF
-5	183T3001-2		ELEVATOR ASSY-OUTBD SEGMENT (RH) (FOR DETAILS SEE FIG. 2)	C	RF
-5B	183T3093-4		ELEVATOR ASSY-OUTBD SEGMENT (REWORK)(RH)	D	RF
-5C	183T3093-2		ELEVATOR ASSY-OUTBD SEGMENT (REWORK)(RH) (FOR DETAILS SEE FIG. 2)	F	RF
-5D	183T3001-8		ELEVATOR ASSY-OUTBD SEGMENT	H	RF
-5E	100T0300-4		ELEVATOR ASSY-OUTBD SEGMENT (RH) (POST SB 767-27-0052) (FOR DETAILS SEE FIG. 2)	M	RF
-5F	183T3001-2		ELEVATOR ASSY-OUTBD SEGMENT (RH) (PRE SB 767-27-0052) (FOR DETAILS SEE FIG. 2)	K	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-5G	183T3001-4		ELEVATOR ASSY-OUTBD SEGMENT (LH)	P	RF
R -5H	183T3001-10		ELEVATOR ASSY-OUTBD SEGMENT (LH) (FOR DETAILS SEE FIG. 3)	R	RF
R -5J	183T3001-12SP		ELEVATOR ASSY-OUTBD SEGMENT (LH) (FOR DETAILS SEE FIG. 3)	T	RF
R -6	183T3001-5009		.ELEVATOR ASSY-OUTBD SEGMENT (LH) (LIMITED) (FOR DETAILS SEE FIG. 3)	G	1
R -6A	183T3001-5011		.ELEVATOR ASSY-OUTBD SEGMENT (LH) (LIMITED) (FOR DETAILS SEE FIG. 3)	G	1
R -8	183T3001-5010		.ELEVATOR ASSY-OUTBD SEGMENT (RH) (LIMITED) (FOR DETAILS SEE FIG. 3)	H	1
R -8A	183T3001-5012		.ELEVATOR ASSY-OUTBD SEGMENT (RH) (LIMITED) (FOR DETAILS SEE FIG. 3)	H	1
-158A	183T3004-3		.SPAR INSTL	B,N	1
-160A	183T3004-4		.SPAR INSTL	D,P	1
162	940CW11-6		..JUMPER ASSY-(V91812) (SPEC BACJ40AB11-6) (OPT 100211-6 (V1FF12)) (OPT RBEJ40AB11-6 (V1GK47))	B,D,N P	3
164	BACB30MY6K		ATTACHING PARTS ..BOLT- (SIZE DETERMINE ON INST)	B,D,N P	3
166	HL97DU6		..COLLAR-(V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) -----*	B,D,N P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-168	183T3030-1		..FITTING ASSY-HINGE (OPT ITEM 168A)	B,N	1
-168A	183T3030-5		..FITTING ASSY-HINGE (OPT ITEM 168)	B,N	1
-170	183T3030-2		..FITTING ASSY-HINGE (OPT ITEM 170A)	D,P	1
-170A	183T3030-6		..FITTING ASSY-HINGE (OPT ITEM 170) ATTACHING PARTS	D,P	1
172	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	4
174	BACS40R14B39F		..SHIM	B,D,N ,P	AR
176	BACS40R14C39F		..SHIM	B,D,N ,P	AR
178	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N ,P	4
180	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3
182	BACS40R08B33F		..SHIM	B,D,N ,P	AR
184	BACS40R08C33F		..SHIM	B,D,N ,P	AR
186	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))	B,D,N ,P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-188	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3
190	183T3004-15		..SHIM- (USED ON ITEM 158)	B,N	AR
-192	183T3004-16		..SHIM	D,P	AR
194	183T3004-17		..SHIM	B,N	AR
-196	183T3004-18		..SHIM	D,P	AR
198	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*	B,D,N ,P	3
200	BACB28AM11B020A		...BUSHING	B,D,N ,P	1
202	BACB28AP08P018		...BUSHING	B,D,N ,P	1
204	183T3030-3		...FITTING- (USED ON ITEM 168)	B,N	1
-204A	183T3030-7		...FITTING- (USED ON ITEM 168A)	B,N	1
-206	183T3030-4		...FITTING- (USED ON ITEM 170)	D,P	1
-206A	183T3030-8		...FITTING- (USED ON ITEM 170A)	D,P	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
208	183T3004-7		..FILLER	B,N	1
-210	183T3004-8		..FILLER	D,P	1
214	BACB30NW6K		ATTACHING PARTS ..BOLT-	B,D,N	2
215A	L839-6A		(SIZE DETERMINE ON INST) ..BOLT-	,P	1
			(V06725) (SPEC BACB30FN6A) (OPT HL19-6A (V06725))	B,D,N	
216	HL97DU6		(SIZE DETERMINE ON INST) ..COLLAR-	B,D,N	3
			(V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	,P	
217	AN960C10L		..WASHER	B,D,N	1
			-----*-----	,P	
218	183T3004-9		..FILLER	B,N	1
-220	183T3004-10		..FILLER	D,P	1
224	183T3004-11		..FILLER	B,N	1
-226	183T3004-12		..FILLER	D,P	1
230	BACB30NW6K		ATTACHING PARTS ..BOLT-	B,D,N	4
232	HL97DU6		(SIZE DETERMINE ON INST) ..COLLAR-	,P	4
			(V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N	
			-----*-----	,P	

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
234	183T3004-13		..FILLER	B,N	1
-234A	183T3077-9		DELETED		
-236	183T3004-14		..FILLER	D,P	1
-236A	183T3077-10		DELETED		
240	183T3029-1		..FITTING ASSY-HINGE (OPT ITEM 240A)	B,N	1
-240A	183T3029-5		..FITTING ASSY-HINGE (OPT ITEM 240)	B,N	1
-241	183T3029-2		..FITTING ASSY-HINGE (OPT ITEM 241A)	D,P	1
-241A	183T3029-6		..FITTING ASSY-HINGE (OPT ITEM 241) ATTACHING PARTS	D,P	1
242	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	6
243	BACS40R13B59F		..SHIM	B,D,N ,P	AR
244	BACS40R13C59F		..SHIM	B,D,N ,P	AR
245	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N ,P	6
246	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3
247	BACS40R08B33F		..SHIM	B,D,N ,P	AR
248	BACS40R08C33F		..SHIM	B,D,N ,P	AR
249	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))	B,D,N ,P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-250	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3
251	BACS40R09B37F		..SHIM	B,D,N ,P	AR
252	BACS40R09C37F		..SHIM	B,D,N ,P	AR
253	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*	B,D,N ,P	3
254	BACB28AM11B020A		...BUSHING	B,D,N ,P	1
255	BACB28AP08P018		...BUSHING	B,D,N ,P	1
256	183T3029-3		...FITTING- (USED ON ITEM 240)	B,N	1
-256A	183T3029-7		...FITTING- (USED ON ITEM 240A)	B,N	1
-257	183T3029-4		...FITTING- (USED ON ITEM 241)	D,P	1
-257A	183T3029-8		...FITTING- (USED ON ITEM 241A)	D,P	1
-258	251T2015-3		..BRACKET INSTL	B,N	1
-259	251T2015-4		..BRACKET INSTL	D,P	1
260	251T2438-4		...ANGLE	B,D,N ,P	1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-261A	BACR15FT5AD5		...RIVET	B,D,N P	3
262	HL10VAZ5-3		...BOLT- (V60516) (SPEC BACB30MY5K3) (OPT HL10VAZ5-3 (VOPTK6))	B,D,N P	3
263	HL97DU5		...COLLAR- (V73197) (SPEC BACC30AB5S) (OPT HL97DU5 (V92215)) (OPT HL97DU5 (V56878)) -----*	B,D,N P	3
264	251T2015-5		...BRACKET ASSY	B,N	1
-265	251T2015-6		...BRACKET ASSY ATTACHING PARTS	D,P	1
266	HL10VAZ6-5		...BOLT- (V60516) (SPEC BACB30MY6K5) (OPT HL10VAZ6-5 (VOPTK6))	B,D,N P	2
267	251T2015-7		...FILLER	B,D,N P	2
268	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) -----*	B,D,N P	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
269	251T2438-1	BRACKET	B,N	1
-270	251T2438-2	BRACKET	D,P	1
			ATTACHING PARTS		
271A	BACR15FT5AD5	RIVET	B,D,N ,P	3
			-----*-----		
272	251T2438-3	BRACKET	B,D,N ,P	1
276	183T3028-1		..FITTING ASSY-HINGE (OPT ITEM 276A)	B,N	1
-276A	183T3028-5		..FITTING ASSY-HINGE (OPT ITEM 276)	B,N	1
-278	183T3028-2		..FITTING ASSY-HINGE (OPT ITEM 278A)	D,P	1
-278A	183T3028-6		..FITTING ASSY-HINGE (OPT ITEM 278) ATTACHING PARTS	D,P	1
280A	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	6
282	BACS40R13B72F		..SHIM	B,D,N ,P	AR
284	BACS40R13C72F		..SHIM	B,D,N ,P	AR
286A	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N ,P	6
288	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3
290	BACS40R09B36F		..SHIM	B,D,N ,P	AR
292	BACS40R09C36F		..SHIM	B,D,N ,P	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-294	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))	B,D,N ,P	3
296A	HL11VAZ10-8		..BOLT- (V56878) (SPEC BACB30NW10K8) (OPT B30NW10K8 (V97928)) (OPT HL11VAZ10-8 (V73197)) (OPT HL11VAZ10-8 (V92215)) (OPT HL11VAZ10-8 (V97928)) (OPT L803-10K8 (V06725)) (OPT HL11VAZ10-8 (V0PTK6)) (OPT HL11VAZ10-8 (V60516))	B,D,N ,P	3
298	BACS40R11B41F		..SHIM	B,D,N ,P	AR
300	BACS40R11C41F		..SHIM	B,D,N ,P	AR
302	HL79-10		..COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) -----*	B,D,N ,P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-304	BACB28AM11B020A		...BUSHING	B,D,N P	1
306	BACB28AP08P018		...BUSHING	B,D,N P	1
308	183T3028-3		...FITTING- (USED ON ITEM 276)	B,N	1
-308A	183T3028-7		...FITTING- (USED ON ITEM 276A)	B,N	1
-310	183T3028-4		...FITTING- (USED ON ITEM 278)	D,P	1
-310A	183T3028-8		...FITTING- (USED ON ITEM 278A)	D,P	1
312	183T3033-1		..FITTING ASSY-ACTR (OPT ITEM 312A)	B,N	1
-312A	183T3033-5		..FITTING ASSY-ACTR (OPT ITEM 312)	B,N	1
-314	183T3033-2		..FITTING ASSY-ACTR (OPT ITEM 314A)	D,P	1
-314A	183T3033-6		..FITTING ASSY-ACTR (OPT ITEM 314) ATTACHING PARTS	D,P	1
316	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N P	6
318	BACS40R20B76F		..SHIM	B,D,N P	AR
320	BACS40R20C76F		..SHIM	B,D,N P	AR
322	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N P	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-324	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	20
326	BACS40R20B61F		..SHIM	B,D,N ,P	AR
328	BACS40R20C61F		..SHIM	B,D,N ,P	AR
330	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) -----*	B,D,N ,P	20
332	BACB28AM17B032		...BUSHING	B,D,N ,P	2
334	BACB28AP12-030		...BUSHING	B,D,N ,P	2
336	183T3033-3		...FITTING- (USED ON ITEM 312)	B,N	1
-336A	183T3033-7		...FITTING- (USED ON ITEM 312A)	B,N	1
-338	183T3033-4		...FITTING- (USED ON ITEM 314)	D,P	1
-338A	183T3033-8		...FITTING- (USED ON ITEM 314A)	D,P	1
-340A	183T2039-7		..COVER ASSY	B,D,N ,P	3
342	BACS12CK06-22		...SCREW	B,D,N ,P	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-344	AN960C6L		...WASHER	B,D,N /P	1
R 346	183T2039-4		...SPACER- (OPT ITEM 346A)	B,D,N /P	1
R -346A	183T2039-5		...SPACER- (OPT ITEM 346)	B,D,N /P	1
348	BACN10JC06CM		...NUT	B,D,N /P	1
350A	183T2039-6		...COVER	B,D,N /P	1
352	BACS12FA4K24		ATTACHING PARTS ...SCREW	B,D,N /P	1
354A	BRF200C4D		-----*----- ...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) ATTACHING PARTS	B,D,N /P	1
R 356	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) -----*-----	B,D,N /P	2
358	183T2039-3		...CHANNEL	B,D,N /P	1
360	183T3036-1		..FITTING ASSY-HINGE (OPT ITEM 360A)	B,N	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -360A	183T3036-5		..FITTING ASSY-HINGE (OPT ITEM 360)	B,N	1
-362	183T3036-2		..FITTING ASSY-HINGE (OPT ITEM 362A)	D,P	1
-362A	183T3036-6		..FITTING ASSY-HINGE (OPT ITEM 362) ATTACHING PARTS	D,P	1
364	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	10
366	BACS40R20B80F		..SHIM	B,D,N ,P	AR
368	BACS40R20C80F		..SHIM	B,D,N ,P	AR
370	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N ,P	10
372	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3
374	BACS40R10B43F		..SHIM	B,D,N ,P	AR
376	BACS40R10C43F		..SHIM	B,D,N ,P	AR
378	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))	B,D,N ,P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-380A	HL11VAZ10-8		..BOLT- (V56878) (SPEC BACB30NW10K8) (OPT B30NW10K8 (V97928)) (OPT HL11VAZ10-8 (V73197)) (OPT HL11VAZ10-8 (V92215)) (OPT HL11VAZ10-8 (V97928)) (OPT L803-10K8 (V06725)) (OPT HL11VAZ10-8 (V0PTK6)) (OPT HL11VAZ10-8 (V60516))	B,D,N ,P	3
382	BACS40R12B48F		..SHIM	B,D,N ,P	AR
384	BACS40R12C48F		..SHIM	B,D,N ,P	AR
386	HL79-10		..COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) -----*	B,D,N ,P	3
388	BACB28AM11B022A		...BUSHING	B,D,N ,P	1
R 390	183T3039-2		...RETAINER	B,D,N ,P	1
392	AN960PD1816L		...WASHER	B,D,N ,P	1
R 394	183T3039-1		...BUSHING	B,D,N ,P	1
396	183T3036-3		...FITTING- (USED ON ITEM 360)	B,N	1
-396A	183T3036-7		...FITTING- (USED ON ITEM 360A)	B,N	1
-398	183T3036-4		...FITTING- (USED ON ITEM 362)	D,P	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-398A	183T3036-8		...FITTING- (USED ON ITEM 362A)	D,P	1
400	183T3032-1		..FITTING ASSY-ACTR (OPT ITEM 400A)	B,N	1
-400A	183T3032-5		..FITTING ASSY-ACTR (OPT ITEM 400)	B,N	1
-402	183T3032-2		..FITTING ASSY-ACTR (OPT ITEM 402A)	D,P	1
R -402A	183T3032-6		..FITTING ASSY-ACTR (OPT ITEM 402) ATTACHING PARTS	D,P	1
404	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	6
406	BACS40R20B83F		..SHIM	B,D,N ,P	AR
408	BACS40R20C83F		..SHIM	B,D,N ,P	AR
410	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N ,P	6
412	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	20
414	BACS40R20B62F		..SHIM	B,D,N ,P	AR
416	BACS40R20C62F		..SHIM	B,D,N ,P	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-418	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) -----*	B,D,N ,P	20
420	BACB28AM17B032		...BUSHING	B,D,N ,P	2
422	BACB28AP12-030		...BUSHING	B,D,N ,P	2
424	183T3032-3		...FITTING- (USED ON ITEM 400)	B,N	1
-424A	183T3032-7		...FITTING- (USED ON ITEM 400A)	B,N	1
-426	183T3032-4		...FITTING- (USED ON ITEM 402)	D,P	1
-426A	183T3032-8		...FITTING- (USED ON ITEM 402A)	D,P	1
428	183T3025-1		..FITTING ASSY-HINGE (OPT ITEM 428A)	B,N	1
-428A	183T3025-5		..FITTING ASSY-HINGE (OPT ITEM 428)	B,N	1
-430	183T3025-2		..FITTING ASSY-HINGE (OPT ITEM 430A)	D,P	1
-430A	183T3025-6		..FITTING ASSY-HINGE (OPT ITEM 430) ATTACHING PARTS	D,P	1
432	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	11

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-434	BACS40R19B86F		..SHIM	B,D,N P	AR
436	BACS40R19C86F		..SHIM	B,D,N P	AR
438	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N P	11
440	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N P	3
442	BACS40R09B42F		..SHIM	B,D,N P	AR
444	BACS40R09C42F		..SHIM	B,D,N P	AR
446	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))	B,D,N P	3
448A	HL11VAZ10-8		..BOLT- (V56878) (SPEC BACB30NW10K8) (OPT B30NW10K8 (V97928)) (OPT HL11VAZ10-8 (V73197)) (OPT HL11VAZ10-8 (V92215)) (OPT HL11VAZ10-8 (V97928)) (OPT L803-10K8 (V06725)) (OPT HL11VAZ10-8 (V0PTK6)) (OPT HL11VAZ10-8 (V60516))	B,D,N P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-450	BACS40R12B47F		..SHIM	B,D,N /P	AR
452	BACS40R12C47F		..SHIM	B,D,N /P	AR
454	HL79-10		..COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) -----*	B,D,N /P	3
456	BACB28AM11B020A		...BUSHING	B,D,N /P	1
458	BACB28AP08P028		...BUSHING	B,D,N /P	1
460	183T3025-3		...FITTING- (USED ON ITEM 428)	B,N	1
-460A	183T3025-7		...FITTING- (USED ON ITEM 428A)	B,N	1
-462	183T3025-4		...FITTING- (USED ON ITEM 430)	D,P	1
-462A	183T3025-8		...FITTING- (USED ON ITEM 430A)	D,P	1
464	183T3031-1		..FITTING ASSY-ACTR (OPT ITEM 464A)	B,N	1
-464A	183T3031-5		..FITTING ASSY-ACTR (OPT ITEM 464)	B,N	1
-466	183T3031-2		..FITTING ASSY-ACTR (OPT ITEM 466A)	D,P	1
-466A	183T3031-6		..FITTING ASSY-ACTR (OPT ITEM 466) ATTACHING PARTS	D,P	1
468	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N /P	8
470	BACS40R21B90F		..SHIM	B,D,N /P	AR
472	BACS40R21C90F		..SHIM	B,D,N /P	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-474	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N ,P	8
476	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	20
478	BACS40R20B62F		..SHIM	B,D,N ,P	AR
480	BACS40R20C62F		..SHIM	B,D,N ,P	AR
482	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878))	B,D,N ,P	20
484	BACB28AM17B032		-----*----- ...BUSHING	B,D,N ,P	2
486	BACB28AP12-030		...BUSHING	B,D,N ,P	2
488	183T3031-3		...FITTING- (USED ON ITEM 464)	B,N	1
-488A	183T3031-7		...FITTING- (USED ON ITEM 464A)	B,N	1
-490	183T3031-4		...FITTING- (USED ON ITEM 466)	D,P	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -490A	183T3031-8		...FITTING- (USED ON ITEM 466A)	D,P	1
492	183T3024-1		..FITTING ASSY-HINGE (OPT ITEM 492A)	B,N	1
-492A	183T3024-5		..FITTING ASSY-HINGE (OPT ITEM 492)	B,N	1
-494	183T3024-2		..FITTING ASSY-HINGE (OPT ITEM 494A)	D,P	1
-494A	183T3024-6		..FITTING ASSY-HINGE (OPT ITEM 494) ATTACHING PARTS	D,P	1
496	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N P	7
498	BACS4OR14B90F		..SHIM	B,D,N P	AR
500	BACS4OR14C90F		..SHIM	B,D,N P	AR
502	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N P	7
504	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N P	3
506	BACS4OR08B33F		..SHIM	B,D,N P	AR
508	BACS4OR08C33F		..SHIM	B,D,N P	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-510	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))	B,D,N ,P	3
512	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3
514	BACS40R10B37F		..SHIM	B,D,N ,P	AR
516	BACS40R10C37F		..SHIM	B,D,N ,P	AR
518	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*	B,D,N ,P	3
520	BACB28AM11B020A		...BUSHING	B,D,N ,P	1
522	BACB28AP08P018		...BUSHING	B,D,N ,P	1
524	183T3024-3		...FITTING- (USED ON ITEM 492)	B,N	1
-524A	183T3024-7		...FITTING- (USED ON ITEM 492A)	B,N	1
-526	183T3024-4		...FITTING- (USED ON ITEM 494)	D,P	1
-526A	183T3024-8		...FITTING- (USED ON ITEM 494A)	D,P	1
528	183T3035-1		..SPAR ASSY	B,N	1
-530	183T3035-2		..SPAR ASSY	D,P	1
-531A	BACB30NU3K4		ATTACHING PARTS ..BOLT- (OPT ITEMS 531B, 531C) (USED WITH ITEMS 536A, 537A)	B,D,N ,P	35

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-531B	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516)) (OPT ITEM 531A USED WITH ITEM 536A, 537A) (USED WITH ITEM 531G)	B,D,N ,P	35
-531C	BACB30UR3K4		..BOLT- (OPT ITEM 531A)	B,D,N ,P	35
531G	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (USED WITH ITEM 531B)	B,D,N ,P	35
532	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	271

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-533	HL41-6-5		..BOLT- (V56878) (SPEC BACB30FN6A5U) (OPT HL41-6-5 (V73197)) (OPT HL41-6-5 (V92215)) (OPT HL41-6-5 (V97928)) (OPT 67068-6A5U (V56878)) (OPT HL41-6-5 (V80539)) (OPT WC376-5 (V60516)) (OPT HL41-6-5 (V60516)) (OPT HL41-6-5 (V08524))	B,D,N ,P	1
535	AN960C10L		..WASHER	B,D,N ,P	1
536	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	B,D,N ,P	272
-536A	BACN10JC3CM		..NUT- (USED WITH ITEM 531A)	B,D,N ,P	35
-537A	AN960C10		..WASHER- (USED WITH ITEM 531A) -----*	B,D,N ,P	35
-538A	183T3034-67		.LEADING EDGE INSTL	B,N	1
-540A	183T3034-68		.LEADING EDGE INSTL	D,P	1
542	183T3034-3		..RIB	B,N	1
-544	183T3034-4		..RIB	B,N	1
			ATTACHING PARTS		
546	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	2
548	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-550	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 550A)	B,D,N ,P	5
-550A	KFN305C3		..NUT- (V15653) (OPT ITEM 550) -----*	B,D,N ,P	5
-552A	183T3038-1		..RIB INSTL-INTERCONNECT (OPT ITEM 552B)	B,N	1
-552B	183T3038-3		..RIB INSTL-INTERCONNECT (OPT ITEM 552A)	B,N	1
-554A	183T3038-2		..RIB INSTL-INTERCONNECT (OPT ITEM 554B)	D,P	1
-554B	183T3038-4		..RIB INSTL-INTERCONNECT (OPT ITEM 554A)	D,P	1
556	183T2035-1		...FITTING ASSY- (OPT ITEM 556B)	B,D,N ,P	1
-556A	183T3080-1		DELETED		
-556B	183T3080-3		...FITTING ASSY- (OPT ITEM 556) ATTACHING PARTS	B,D,N ,P	1
559	HL12VAZ8-8		DELETED		
560A	BACB30NX8K		...BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-562A	HL1187-8		...COLLAR- (V73197) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V5M902)) (OPT ITEM 563, USED WITH ITEM 563G)	B,D,N ,P	12
-563	KFN305C4		...NUT- (V15653) (OPT ITEM 562A) (USED WITH ITEM 563G)	B,D,N ,P	12
563A	BACS40R08B44F		...SHIM	B,D,N ,P	1
-563G	BACW10BP4NDP		...WASHER- (USED WITH ITEM 563) -----*	B,D,N ,P	12
564	BACB28AM14B030A	BUSHING	B,D,N ,P	1
566	BACB28AP10P028	BUSHING	B,D,N ,P	1
-567A	183T3080-4	FITTING- (USED ON ITEM 556B)	B,D,N ,P	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-568	183T2035-2	ANGLE- (USED ON ITEM 556) ATTACHING PARTS	B,D,N ,P	1
570	BACR15BB5AD	RIVET- (SIZE DETERMINE ON INST) (USED ON ITEM 556) -----*-----	B,D,N ,P	2
572	183T2035-3	ANGLE- (USED ON ITEM 556) ATTACHING PARTS	B,D,N ,P	1
574	BACR15BB5AD	RIVET- (SIZE DETERMINE ON INST) (USED ON ITEM 556) -----*-----	B,D,N ,P	2
576	183T2035-4	CHANNEL- (USED ON ITEM 556)	B,D,N ,P	1
578A	183T3013-1		...RIB-FWD (OPT ITEM 578B)	B,N	1
-578B	183T3013-3		...RIB-FWD (OPT ITEM 578A)	B,N	1
-580B	183T3013-4		...RIB-FWD (OPT ITEM 580C)	D,P	1
-580C	183T3013-2		...RIB-FWD (OPT ITEM 580B)	D,P	1
-580D	183T3013-2		DELETED ATTACHING PARTS		
582	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	16
583	BACB30MY6K		DELETED		
585	HL11VAZ6		DELETED		
586	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-588	183T3038-5		...SHIM	B,D,N ,P	1
589	183T3079-3		DELETED		
589A	183T3079-4		DELETED		
590	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 590G, USED WITH ITEM 590H)	B,D,N ,P	24
-590G	KFN305C3		...NUT- (V15653) (OPT ITEM 590) (USED WITH ITEM 590H)	B,D,N ,P	24
-590H	BACW10BP3NDP		...WASHER- (USED WITH ITEM 590G) -----*	B,D,N ,P	20
592A	183T3012-1		...RIB-AFT (OPT ITEM 592B)	B,N	1
-592B	183T3012-3		...RIB-AFT (OPT ITEM 592A)	B,N	1
-594A	183T3012-2		...RIB-AFT (OPT ITEM 594B)	D,P	1
-594B	183T3012-4		...RIB-AFT (OPT ITEM 594A) ATTACHING PARTS	D,P	1
596	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	27

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-599	BACB30NU3K7		...BOLT- (OPT ITEM 599A)	B,D,N ,P	4
-599A	BACB30UR3K7		...BOLT- (OPT ITEM 599) (USED ON ITEMS 552D,	B,D,N ,P	4
599G	BACW10BP3DP		...WASHER- (OPT ITEM 599H) (USED WITH ITEM 599J)	B,D,N ,P	4
-599H	AN960PD10		...WASHER- (OPT ITEM 599G)	B,D,N ,P	4
599J	BACN10JC3CD		...NUT- (OPT ITEM 599K, USED WITH ITEM 599L) (USED WITH ITEM 599G)	B,D,N ,P	4
-599K	KFN305C3		...NUT- (V15653) (OPT ITEM 599J, USED WITH ITEM 599G) (USED WITH ITEM 599L)	B,D,N ,P	4
-599L	BACW10BP3NDP		...WASHER- (USED WITH ITEM 599K)	B,D,N ,P	4
599N	BACW10BP3DP		...WASHER- (OPT ITEM 599P) (USED WITH ITEM 599Q)	B,D,N ,P	4
-599P	AN960PD10		...WASHER- (OPT ITEM 599N)	B,D,N ,P	4
599Q	BACN10JC3CD		...NUT- (OPT ITEM 599R USED WITH ITEM 599S) (USED WITH ITEM 599N)	B,D,N ,P	4
-599R	KFN305C3		...NUT- (V15653) (OPT ITEM 599Q, USED WITH ITEM 599N) (USED WITH ITEM 599S)	B,D,N ,P	4
-599S	BACW10BP3NDP		...WASHER- (USED WITH ITEM 599R) (USED ON ITEMS 552D,	B,D,N ,P	4
599T	BACB30NU3K6		...BOLT- (OPT ITEM 599U)	B,D,N ,P	4
-599U	BACB30UR3K6		...BOLT- (OPT ITEM 599T)	B,D,N ,P	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-600	BACS40R16C19F		...SHIM	B,D,N ,P	AR
601	BACS40R16B19F		...SHIM	B,D,N ,P	AR
602	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 602A)	B,D,N ,P	27
-602A	KFN305C3		...NUT- (V15653) (OPT ITEM 602) -----*	B,D,N ,P	27
604	183T2010-5		..ANGLE-UPR SPRT	B,N	8
-606	183T2010-6		..ANGLE-UPR SPRT ATTACHING PARTS	D,P	8
608	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	32
610	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 610A)	B,D,N ,P	32
-610A	KFN305C3		..NUT- (V15653) (OPT ITEM 610) -----*	B,D,N ,P	32
612	183T3034-5		..RIB	B,N	1
-614	183T3034-6		..RIB	D,P	1
616	183T3034-7		..RIB	B,N	1
-618	183T3034-8		..RIB	D,P	1
620	183T3034-9		..RIB	B,N	1
-622	183T3034-10		..RIB	D,P	1
624	183T3034-15		..RIB	B,N	1
-626	183T3034-16		..RIB	D,P	1
628	183T3034-17		..RIB	B,N	1
-630	183T3034-18		..RIB	D,P	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
632	183T3034-19		..RIB	B,N	1
-634	183T3034-20		..RIB	D,P	1
636	183T3034-25		..RIB	B,N	1
-638	183T3034-26		..RIB	D,P	1
640	183T3034-31		..RIB	B,N	1
-642	183T3034-32		..RIB	D,P	1
			ATTACHING PARTS		
644	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	16
646	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	40
648	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 648A)	B,D,N ,P	56
-648A	KFN305C3		..NUT- (V15653) (OPT ITEM 648) -----*	B,D,N ,P	56
650	183T3034-63		..FITTING ASSY-HOIST	B,N	1
-652	183T3034-64		..FITTING ASSY-HOIST	D,P	1
			ATTACHING PARTS		
654	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	4
656	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 656A)	B,D,N ,P	4
-656A	KFN305C3		..NUT- (V15653) (OPT ITEM 656)	B,D,N ,P	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-658	BACB30NU4K6		..BOLT- (OPT ITEM 658A)	B,D,N ,P	2
-658A	BACB30UR4K6		..BOLT- (OPT ITEM 658) -----*	B,D,N ,P	2
660	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) ATTACHING PARTS	B,D,N ,P	2
662	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST) -----*	B,D,N ,P	4
664	183T3059-1		...FITTING	B,N	1
-666	183T3059-2		...FITTING	D,P	1
668	183T3034-11		..RIB	B,N	1
-670	183T3034-12		..RIB ATTACHING PARTS	D,P	1
672	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	1
674	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-676	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 676A)	B,D,N ,P	6
-676A	KFN305C3		..NUT- (V15653) (OPT ITEM 676) -----*-----	B,D,N ,P	6
678	183T3034-23		..RIB	B,N	1
-680	183T3034-24		..RIB	D,P	1
682	183T3034-29		..RIB	B,N	1
-684	183T3034-30		..RIB	D,P	1
			ATTACHING PARTS		
686	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	4
688	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	6
690	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 690A)	B,D,N ,P	10
-690A	KFN305C3		..NUT- (V15653) (OPT ITEM 690) -----*-----	B,D,N ,P	10
692	183T3034-21		..RIB	B,N	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-694	183T3034-22		..RIB	D,P	1
696	183T3034-27		..RIB	B,N	1
-698	183T3034-28		..RIB	D,P	1
			ATTACHING PARTS		
700	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	4
702	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	10
704	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 704A)	B,D,N ,P	14
-704A	KFN305C3		..NUT- (V15653) (OPT ITEM 704) -----*	B,D,N ,P	14
706	183T3034-35		..RIB	B,N	1
-708	183T3034-36		..RIB	D,P	1
714	183T3034-47		..RIB	B,N	1
-716	183T3034-48		..RIB	D,P	1
-718	183T3034-48		..RIB	D,P	1
-720	183T3034-52		..RIB	D,P	1
722	183T3034-57		..RIB	B,N	1
-724	183T3034-58		..RIB	D,P	1
			ATTACHING PARTS		
726	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	8
728	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	12
730	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 730A)	B,D,N ,P	20

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -730A	KFN305C3		..NUT- (V15653) (OPT ITEM 730) -----*-----	B,D,N ,P	20
732	183T3034-33		..RIB	B,N	1
-734	183T3034-34		..RIB	D,P	1
736	183T3034-37		..RIB	B,N	1
-738	183T3034-38		..RIB	D,P	1
740	183T3034-45		..RIB	B,N	1
-742	183T3034-46		..RIB	D,P	1
744	183T3034-49		..RIB	B,N	1
-746	183T3034-50		..RIB	D,P	1
748	183T3034-55		..RIB	B,N	1
-750	183T3034-56		..RIB	D,P	1
			ATTACHING PARTS		
752	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	10
754	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	20
756	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 756A)	B,D,N ,P	30
-756A	KFN305C3		..NUT- (V15653) (OPT ITEM 756) -----*-----	B,D,N ,P	30
758	183T3034-65		..FITTING ASSY-HOIST	B,N	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -760	183T3034-66		..FITTING ASSY-HOIST ATTACHING PARTS	D,P	1
762	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	4
764	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 764A)	B,D,N ,P ,P	4
-764A	KFN305C3		..NUT- (V15653) (OPT ITEM 764)	B,D,N ,P	4
766	BACB30NU4K6		..BOLT- (OPT ITEM 766A)	B,D,N ,P	2
-766A	BACB30UR4K6		..BOLT- (OPT ITEM 766) -----*	B,D,N ,P	2
768A	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) ATTACHING PARTS	B,D,N ,P	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-770	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST) -----*-----	B,D,N ,P	4
772	183T3059-3		...FITTING	B,N	1
-774	183T3059-4		...FITTING	D,P	1
776	183T3034-41		..RIB	B,N	1
-778	183T3034-42		..RIB	D,P	1
			ATTACHING PARTS		
780	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	1
782	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	4
784	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 784A)	B,D,N ,P	5
-784A	KFN305C3		..NUT- (V15653) (OPT ITEM 784) -----*-----	B,D,N ,P	5
786	183T3034-69		..ANGLE	B,N	4
-788	183T3034-70		..ANGLE	D,P	4
			ATTACHING PARTS		
790	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	8
791	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-792	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 792A)	B,D,N ,P	16
-792A	KFN305C3		..NUT- (V15653) (OPT ITEM 792) -----*	B,D,N ,P	16
794	183T3034-53		..RIB	B,N	1
-796	183T3034-54		..RIB	D,P	1
798	183T3034-59		..RIB	B,N	1
-800	183T3034-60		..RIB	D,P	1
801	183T3034-61		..RIB	B,N	1
-802	183T3034-62		..RIB	D,P	1
			ATTACHING PARTS		
803	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	6
804	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	12
805	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 805A)	B,D,N ,P	18
-805A	KFN305C3		..NUT- (V15653) (OPT ITEM 805) -----*	B,D,N ,P	18
806	183T3034-43		..RIB	B,N	1
-807	183T3034-44		..RIB	D,P	1
			ATTACHING PARTS		
807G	BACB30NU3K3		..BOLT	B,D,N ,P	3
808	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	3
808G	AN960C10		..WASHER	B,D,N ,P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-809	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 809A)	B,D,N ,P	6
-809A	KFN305C3		..NUT- (V15653) (OPT ITEM 809)	B,D,N ,P	6
809G	BACN10JC3CM		..NUT -----*-----	B,D,N ,P	3
810	183T3034-13		..RIB	B,N	1
-811	183T3034-14		..RIB ATTACHING PARTS	D,P	1
812	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	2
813	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	4
814	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 814A)	B,D,N ,P	6
-814A	KFN305C3		..NUT- (V15653) (OPT ITEM 814)	B,D,N ,P	6
-815	183T3005-1		..RIB INSTL-INBD END	B,N	1
-816	183T3005-2		..RIB INSTL-INBD END	D,P	1
817	183T3005-27		..PLATE ASSY-SEAL	B,N	1
-817M	183T3005-32		..PLATE ASSY-SEAL ATTACHING PARTS	D,P	1
818	BACB30NU3K4		..BOLT- (OPT ITEM 818A)	B,D,N ,P	27
-818A	BACB30UR3K4		..BOLT- (OPT ITEM 818)	B,D,N ,P	27
819	BACW10DM6		..WASHER -----*-----	B,D,N ,P	27

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-820	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) ATTACHING PARTS	B,D,N ,P	27
821A	AF5141-3-4		..RIVET- (V53551) (SPEC BACR15DR3A4) (OPT CCR264CS3-4TT (V11815)) (OPT RV541A3-4 (V98996)) -----*	B,D,N ,P	54
R 822	183T2030-1		..FITTING ASSY-INTERCONNECT (OPT ITEM 822A)	B,D,N ,P	1
R 822A	183T2063-1		..FITTING ASSY-INTERCONNECT (OPT ITEM 822) ATTACHING PARTS	B,D,N ,P	1
823A	HL12VAZ8-8		..BOLT- (V56878) (SPEC BACB30NX8K8) (OPT HL12VAZ8-8 (V73197)) (OPT HL12VAZ8-8 (V92215)) (OPT HL12VAZ8-8 (V97928)) (OPT L802-8K8 (V06725)) (OPT HL12VAZ8-8 (V08524))	B,D,N ,P	9
-823K	AN960C416L		..WASHER- (USED WITH ITEM 824K)	B,D,N ,P	9

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-824A	HL1187DU8		..COLLAR- (V73197) (SPEC BACC30X8S) (OPT HL87DU8 (V73197)) (OPT HL87DU8 (V92215)) (OPT HL1187DU8 (V56878)) (OPT HL1187DU8 (V92215)) (OPT HL87DU8 (V56878)) (OPT HL1187DU8 (V5M902)) (OPT ITEM 824K USED WITH ITEM 823K)	B,D,N ,P	9
-824K	KFN305C4		..NUT- (V15653) (OPT ITEM 824A) (USED WITH ITEM 823K) -----*	B,D,N ,P	9
825	BACB28AP10P028		...BUSHING	B,D,N ,P	1
826	BACB28AM14B030A		...BUSHING	B,D,N ,P	1
827	183T2030-3		...ANGLE- (USED ON ITEM 822)	B,D,N ,P	1
828	183T2030-2		...ANGLE- (USED ON ITEM 822) ATTACHING PARTS	B,D,N ,P	1
829	BACR15BB5AD		...RIVET- (SIZE DETERMINE ON INST) (USED ON ITEM 822) -----*	B,D,N ,P	4
830	183T2030-4		...CHANNEL- (USED ON ITEM 822)	B,D,N ,P	1
830A	183T2063-2		...FITTING- (USED ON ITEMS 822A, 822B)	B,D,N ,P	1
831	183T3037-1		..ANGLE	B,N	1
-832	183T3037-2		..ANGLE	D,P	1
833	183T3037-5		..ANGLE	B,N	1
-834	183T3037-6		..ANGLE	D,P	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-			ATTACHING PARTS		
835	BACB30MY8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	4
836	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 836G)	B,D,N ,P	4
-836G	KFN305C4		..NUT- (V15653) (OPT ITEM 836)	B,D,N ,P	4
837	BACB30NM3K6		..BOLT	B,D,N ,P	8
837G	AN960C10		..WASHER- (USED WITH ITEM 839)	B,D,N ,P	8
838	BACS40R10U19		..SHIM	B,D,N ,P	2
839	BACN10JC3CM		..NUT- (OPT ITEM 839G) (USED WITH ITEM 837G)	B,D,N ,P	8
-839G	KFN305C3		..NUT- (V15653) (OPT ITEM 839 USED WITH ITEM 837G) -----*	B,D,N ,P	8
840	183T3037-3		..CHANNEL	B,N	1
-841	183T3037-4		..CHANNEL	D,P	1
			ATTACHING PARTS		
842	BACB30MY8K		..BOLT- (SIZE DETERMINE ON INST)	B,D,N ,P	2
843	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 843G)	B,D,N ,P	2
-843G	KFN305C4		..NUT- (V15653) (OPT ITEM 843) -----*	B,D,N ,P	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
844	183T3005-19		..ANGLE	B,N	1
-845	183T3005-20		..ANGLE	D,P	1
846	183T3005-21		..CHANNEL	B,N	1
-847	183T3005-22		..CHANNEL	D,P	1
848	183T3005-23		..ANGLE	B,N	1
-849	183T3005-24		..ANGLE	D,P	1
			ATTACHING PARTS		
850	BACB30NU3K6		..BOLT- (OPT ITEM 850C)	B,D,N ,P	12
-850C	BACB30UR3K6		..BOLT- (OPT ITEM 850)	B,D,N ,P	12
850G	AN960C10		..WASHER- (USED WITH ITEM 851)	B,D,N ,P	12
851	BACN10JC3CM		..NUT- (OPT ITEM 851G) (USED WITH ITEM 850G)	B,D,N ,P	12
-851G	KFN305C3		..NUT- (V15653) (OPT ITEM 851 USED WITH ITEM 850G) -----*-----	B,D,N ,P	12
852	183T3005-13		..ANGLE	B,N	1
-853	183T3005-14		..ANGLE	D,P	1
854	183T3005-15		..CHANNEL	B,N	1
-855	183T3005-16		..CHANNEL	D,P	1
856	183T3005-17		..ANGLE	B,N	1
-857	183T3005-18		..ANGLE	D,P	1
			ATTACHING PARTS		
858	BACB30NU3K6		..BOLT- (OPT ITEM 858B)	B,D,N ,P	12
858A	BACB30NU3K6		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -858B	BACB30UR3K6		..BOLT- (OPT ITEM 858) -----*	B,D,N ,P	12
859A	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) ATTACHING PARTS	B,D,N ,P	12
860B	AF5141-3-4		..RIVET- (V53551) (SPEC BACR15DR3A4) (OPT CCR264CS3-4TT (V11815)) (OPT RV541A3-4 (V98996)) -----*	B,D,N ,P	24
861	183T3005-11		..PLATE	B,N	1
-862	183T3005-12		..PLATE ATTACHING PARTS	D,P	1
863A	HL10VAZ6-4		..BOLT- (V60516) (SPEC BACB30MY6K4) (OPT HL10VAZ6-4 (VOPTK6)) (OPT HL10VAZ6-4 (V92215)) (OPT HL10VAZ6-4 (V97928)) (OPT L8006K4 (V06725)) (OPT HL10VAZ6-4 (V08524))	B,D,N ,P	13

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-864	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 864G)	B,D,N ,P	13
-864G	KFN305C3		..NUT- (V15653) (OPT ITEM 864) -----*-----	B,D,N ,P	13
865	183T3005-9		..ANGLE	B,N	1
-866	183T3005-10		..ANGLE	D,P	1
867	183T3005-3		..BOND ASSY	B,N	1
-868	183T3005-4		..BOND ASSY	D,P	1
			ATTACHING PARTS		
869B	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (V0PTK6)) (OPT HL11VAZ6-4 (V60516))	B,D,N ,P	39

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-870	183T3005-26		..FILLER	B,D,N P	1
871	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 871G)	B,D,N P	39
-871G	KFN305C3		..NUT- (V15653) (OPT ITEM 871)	B,D,N P	39
872	BACB30NU3K4		..BOLT- (OPT ITEM 872C)	B,D,N P	36
872A	BACB30LL3U4		..BOLT	B,D,N P	2
-872C	BACB30UR3K4		..BOLT- (OPT ITEM 872)	B,D,N P	36
873	183T3005-25		..FILLER	B,D,N P	1
874	BRF200C3D		-----*----- ..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	B,D,N P	36

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-874A	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962)) ATTACHING PARTS	B,D,N ,P	2
875B	AF5141-3-4		..RIVET- (V53551) (SPEC BACR15DR3A4) (OPT CCR264CS3-4TT (V11815)) (OPT RV541A3-4 (V98996)) -----*-----	B,D,N ,P	76
876	183T3005-29		..CAP	B,D,N ,P	1
-878	183T3006-1		.RIB INSTL	B,N	1
-879	183T3006-2		.RIB INSTL	D,P	1
880	183T3006-3		..BOND ASSY	B,N	1
-881	183T3006-4		..BOND ASSY ATTACHING PARTS	D,P	1
882	HL10VAZ6-3		..BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	B,D,N ,P	7

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-883	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516))	B,D,N ,P	37
884	183T3006-9		..FILLER	B,D,N ,P	1
885	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 885B)	B,D,N ,P	44
-885B	KFN305C3		..NUT- (V15653) (OPT ITEM 885)	B,D,N ,P	44
886	BACB30NU3K4		..BOLT- (OPT ITEM 886C)	B,D,N ,P	35
886A	BACB30LL3U4		..BOLT	B,D,N ,P	2
-886C	BACB30UR3K4		..BOLT- (OPT ITEM 886)	B,D,N ,P	35

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-887	183T3006-8		..FILLER	B,D,N P	1
			-----*-----		
889	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	B,D,N P	35
889A	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	B,D,N P	2
889B	F5001-3BAC		DELETED		
R 890	AF5141-3-2		ATTACHING PARTS ..RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815))	B,D,N P	74
			-----*-----		
891	183T3006-7		..ANGLE	B,D,N P	1
-892	183T3007-1		..RIB INSTL	B,N	1
-893	183T3007-2		..RIB INSTL	D,P	1
894	183T3007-3		..BOND ASSY	B,N	1
-895	183T3007-4		..BOND ASSY ATTACHING PARTS	D,P	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-896	HL10VAZ6-3		..BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	B,D,N ,P	8
897	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516))	B,D,N ,P	37

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-898	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 898A)	B,D,N ,P	45
-898A	KFN305C3		..NUT- (V15653) (OPT ITEM 898)	B,D,N ,P	45
899	BACB30NU3K4		..BOLT- (OPT ITEM 899B)	B,D,N ,P	34
899A	BACB30LL3U4		..BOLT	B,D,N ,P	2
-899B	BACB30UR3K4		..BOLT- (OPT ITEM 899) -----*	B,D,N ,P	34
900	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	B,D,N ,P	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-901A	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) ATTACHING PARTS	B,D,N ,P	34
R 902	AF5141-3-2		..RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) -----*	B,D,N ,P	72
903	183T3007-7		..ANGLE	B,D,N ,P	1
-904	183T3008-1		.RIB INSTL	B,N	1
-905	183T3008-2		.RIB INSTL	D,P	1
906	183T3008-3		..BOND ASSY	B,N	1
-907	183T3008-4		..BOND ASSY	D,P	1
908	HL10VAZ6-3		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	B,D,N ,P	7

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-909	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (V0PTK6)) (OPT HL11VAZ6-4 (V60516))	B,D,N ,P	34
910	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 910A)	B,D,N ,P	41
-910A	KFN305C3		..NUT- (V15653) (OPT ITEM 910)	B,D,N ,P	41
911	BACB30NU3K4		..BOLT- (OPT ITEM 911B)	B,D,N ,P	33
911A	BACB30LL3U4		..BOLT	B,D,N ,P	2
-911B	BACB30UR3K4		..BOLT- (OPT ITEM 911) -----*	B,D,N ,P	33

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-912	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	B,D,N ,P	2
913	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	B,D,N ,P	33
R 914	AF5141-3-2		ATTACHING PARTS ..RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) -----*	B,D,N ,P	70
915A	183T3008-7		..ANGLE	B,D,N ,P	1
-916	183T3009-1		.RIB INSTL	B,N	1
-917	183T3009-2		.RIB INSTL	D,P	1
918	183T3009-3		..BOND ASSY	B,N	1
-919	183T3009-4		..BOND ASSY	D,P	1
920	HL10VAZ6-3		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	B,D,N ,P	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-921	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (V0PTK6)) (OPT HL11VAZ6-4 (V60516))	B,D,N ,P	30
922	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 922A)	B,D,N ,P	36
-922A	KFN305C3		..NUT- (V15653) (OPT ITEM 922)	B,D,N ,P	36
923	BACB30NU3K4		..BOLT- (OPT ITEM 923B)	B,D,N ,P	29
923A	BACB30LL3U4		..BOLT	B,D,N ,P	2
-923B	BACB30UR3K4		..BOLT- (OPT ITEM 923) -----*	B,D,N ,P	29

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-924	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	B,D,N ,P	2
925	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) ATTACHING PARTS	B,D,N ,P	29
R 926	AF5141-3-2		..RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) -----*	B,D,N ,P	62
927	183T3009-7		..ANGLE	B,D,N ,P	1
-928	183T3010-1		.RIB INSTL	B,N	1
-929	183T3010-2		.RIB INSTL	D,P	1
930	183T3010-3		..BOND ASSY	B,N	1
-931	183T3010-4		..BOND ASSY	D,P	1
932	HL10VAZ6-3		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	B,D,N ,P	5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-933	HL11VAZ6-3		..BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	B,D,N ,P	24
934	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 934A)	B,D,N ,P	29
-934A	KFN305C3		..NUT- (V15653) (OPT ITEM 934)	B,D,N ,P	29
935	BACB30NU3K3		..BOLT- (OPT ITEM 935B)	B,D,N ,P	22
935A	BACB30LL3U3		..BOLT	B,D,N ,P	2
-935B	BACB30UR3K3		..BOLT- (OPT ITEM 935) -----*-----	B,D,N ,P	22

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-936	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	B,D,N ,P	2
937	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	B,D,N ,P	22
R 938	AF5141-3-2		ATTACHING PARTS ..RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) -----*	B,D,N ,P	48

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-939	183T3010-7		..ANGLE	B,D,N P	1
-940	183T3011-1		.RIB INSTL	B,N	1
-941	183T3011-2		.RIB INSTL	D,P	1
942	183T3011-3		..RIB ASSY	B,N	1
-943	183T3011-4		..RIB ASSY	D,P	1
944	HL11VAZ6-3		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	B,D,N P	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-945	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516))	B,D,N P	15
945G	HL10VAZ6-3		..BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	B,D,N P	3
946	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 946A)	B,D,N P	21
-946A	KFN305C3		..NUT- (V15653) (OPT ITEM 946)	B,D,N P	21

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-947	BACB30NU3K4		..BOLT- (OPT ITEM 947B)	B,D,N ,P	13
947A	BACB30LL3U4		..BOLT	B,D,N ,P	2
-947B	BACB30UR3K4		..BOLT- (OPT ITEM 947) -----*	B,D,N ,P	13
948	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	B,D,N ,P	2
949A	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) ATTACHING PARTS	B,D,N ,P	13

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-950	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) -----*	B,D,N ,P	30
951	183T3011-7		..ANGLE	B,D,N ,P	1
952	183T3011-5		..CAP	B,D,N ,P	1
954	BACR15GA5-5		.RIVET- (OPT ITEM 954A)	B,D,N ,P	218
-954A	10-61979-5-5		.RIVET- (OPT ITEM 954)	B,D,N ,P	218
955	183T3002-1		.PANEL ASSY-UPR	B,N	1
-956	183T3002-2		.PANEL ASSY-UPR	D,P	1
957	183T3002-5		..DOUBLER	B,N	1
-958	183T3002-6		..DOUBLER	D,P	1
959	HL11VAZ6-3		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	B,D,N ,P	29

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-960	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 960A)	B,D,N ,P	29
-960A	KFN305C3		..NUT- (V15653) (OPT ITEM 960) -----*	B,D,N ,P	29
963	NAS1836C06-08M		..INSERT	B,D,N ,P	2
964A	183T3002-19		..PANEL ASSY-BONDED	B,N	1
-965A	183T3002-20		..PANEL ASSY-BONDED	D,P	1
966B	183T3003-21		.PANEL ASSY-LWR	B,N	1
-967B	183T3003-22		.PANEL ASSY-LWR	D,P	1
968	183T3003-5		..DOUBLER	B,N	1
-969	183T3003-6		..DOUBLER	D,P	1
970	HL11VAZ6-3		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	B,D,N ,P	29

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-971	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 971A)	B,D,N ,P	29
-971A	KFN305C3		..NUT- (V15653) (OPT ITEM 971) -----*	B,D,N ,P	29
972A	183T3003-19		..PANEL ASSY-BONDED	B,N	1
-973A	183T3003-20		..PANEL ASSY-BONDED	D,P	1
974	MS27253C2		.PLATE	B,D,N ,P	1
975	BAC27TWG0001		.MARKER-ALUMINUM FOIL	B,D,N ,P	1
976	183T2027-1		.BUSHING	B,D,N ,P	1
980A	183T3082-1		.DISCHARGER ASSY-STATIC	B,D,N ,P	1
981	MS24693C24		ATTACHING PARTS .SCREW -----*	B,D,N ,P	2
982	BACR15GA5-4		..RIVET- (OPT ITEM 982A)	B,D,N ,P	4
-982A	10-61979-5-4		..RIVET- (OPT ITEM 982)	B,D,N ,P	4
983	183T3082-3		..BASE-DISCHARGER	B,D,N ,P	1

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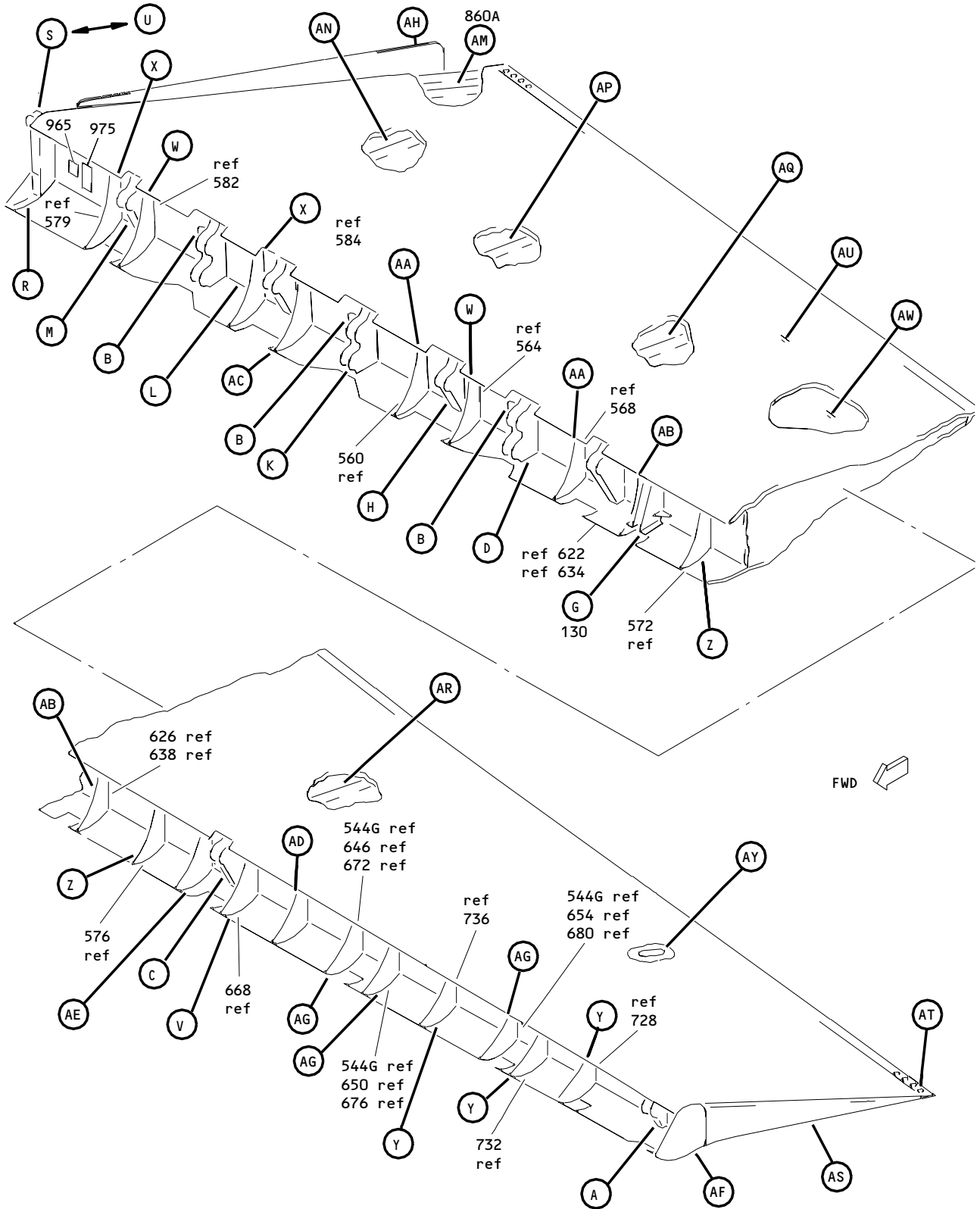
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-984	183T3082-2		1234567 ..PLATE-MTG	B,D,N P	1

- Item Not Illustrated

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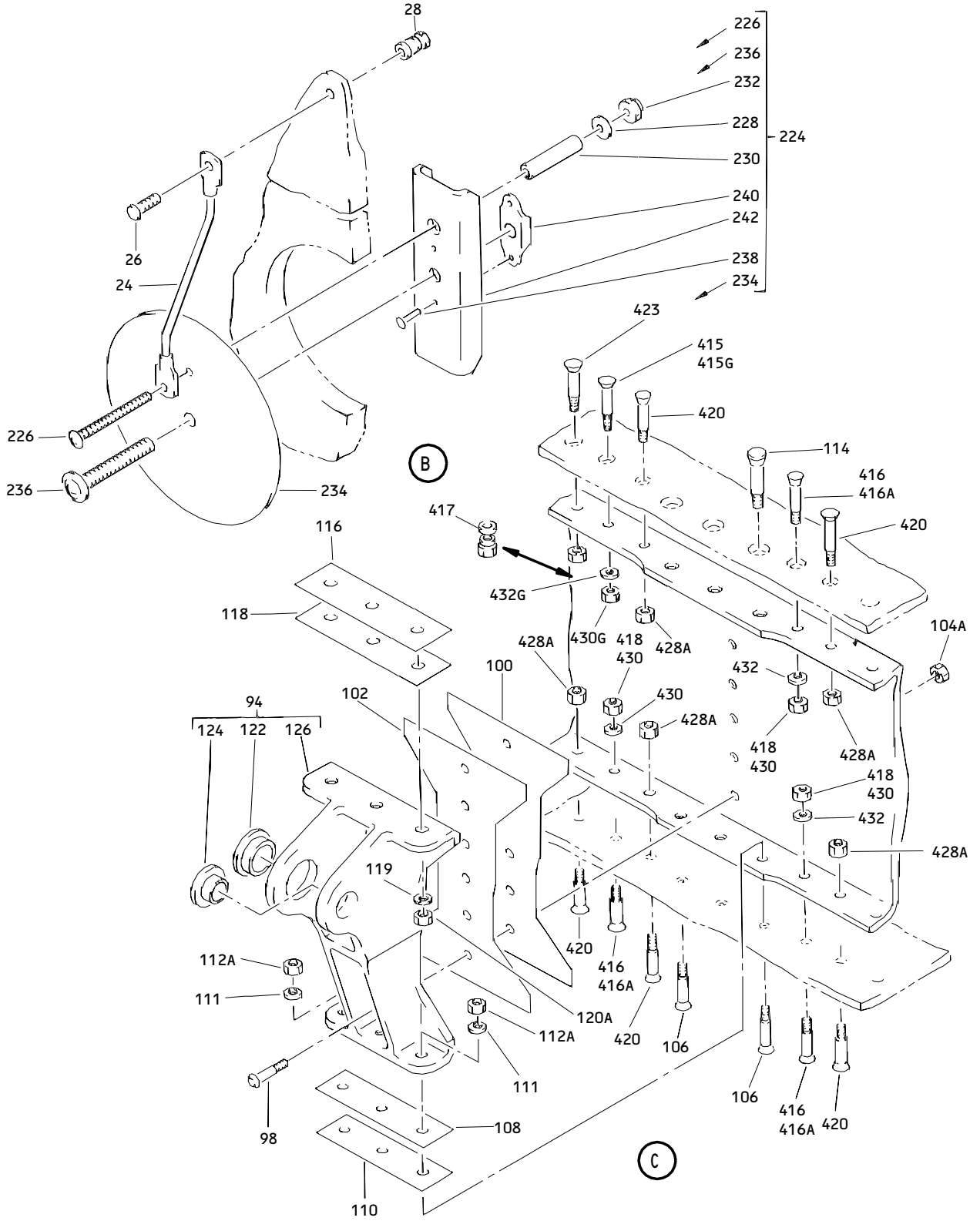


Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 1)

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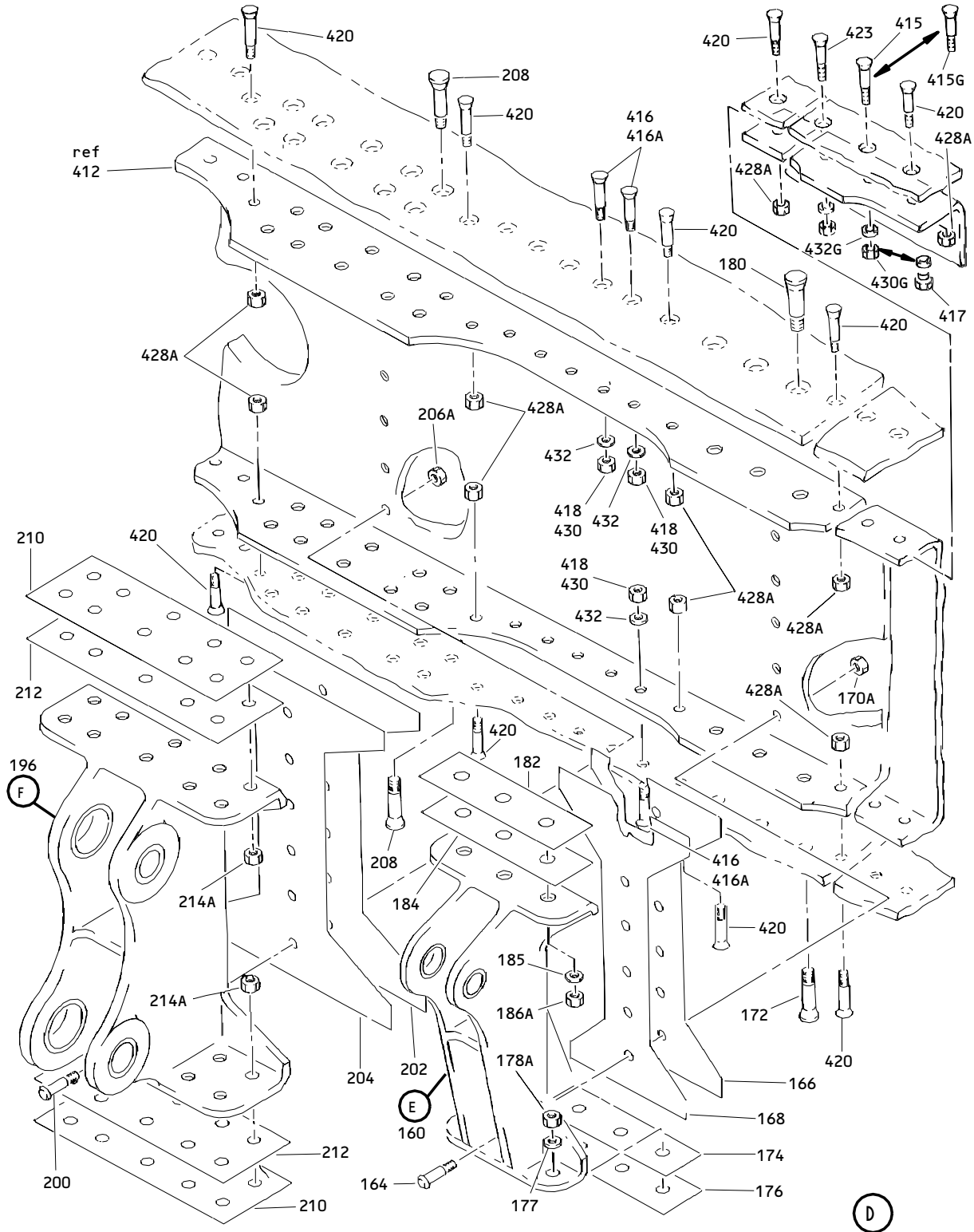
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 3)

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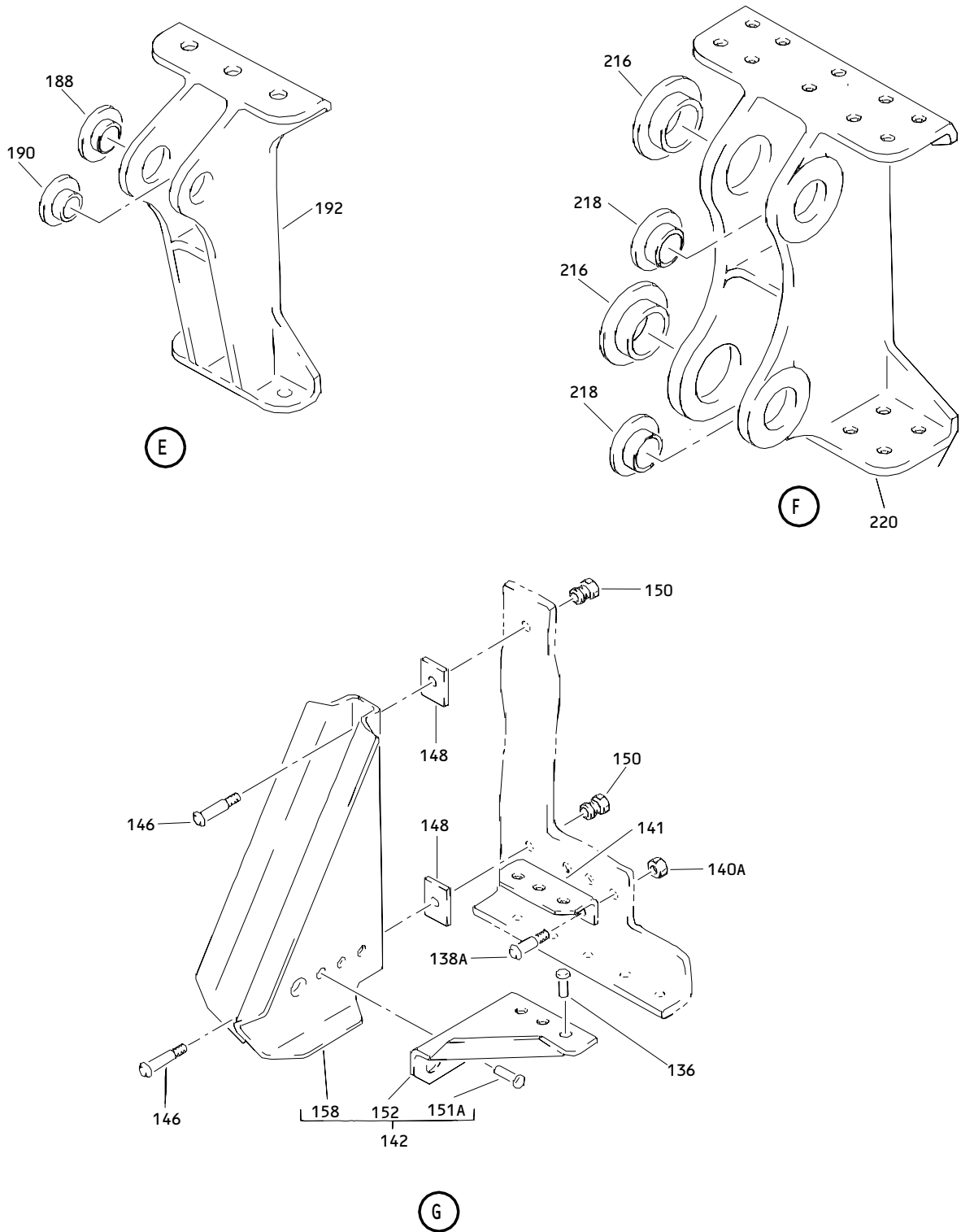
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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 4)

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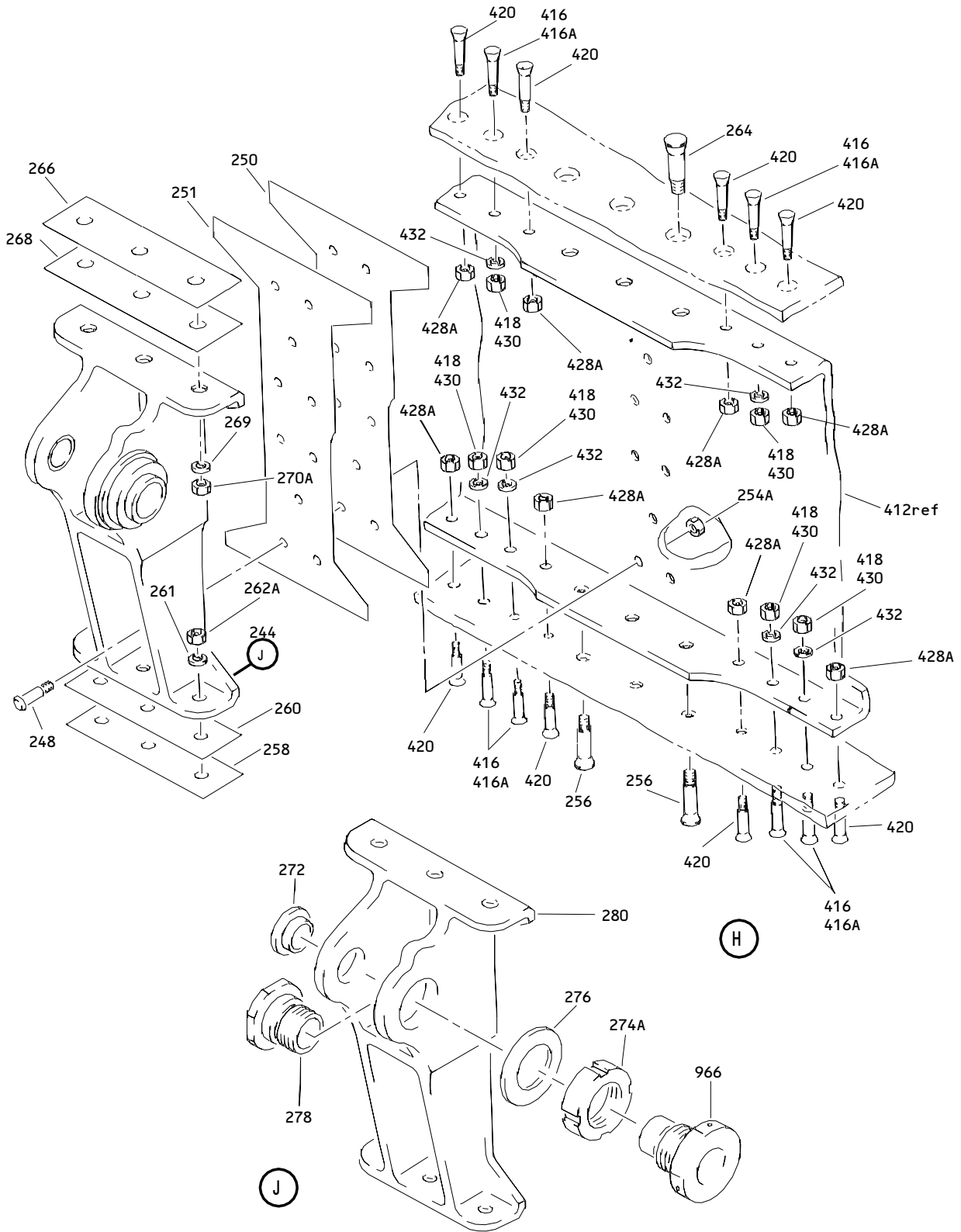
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 5)

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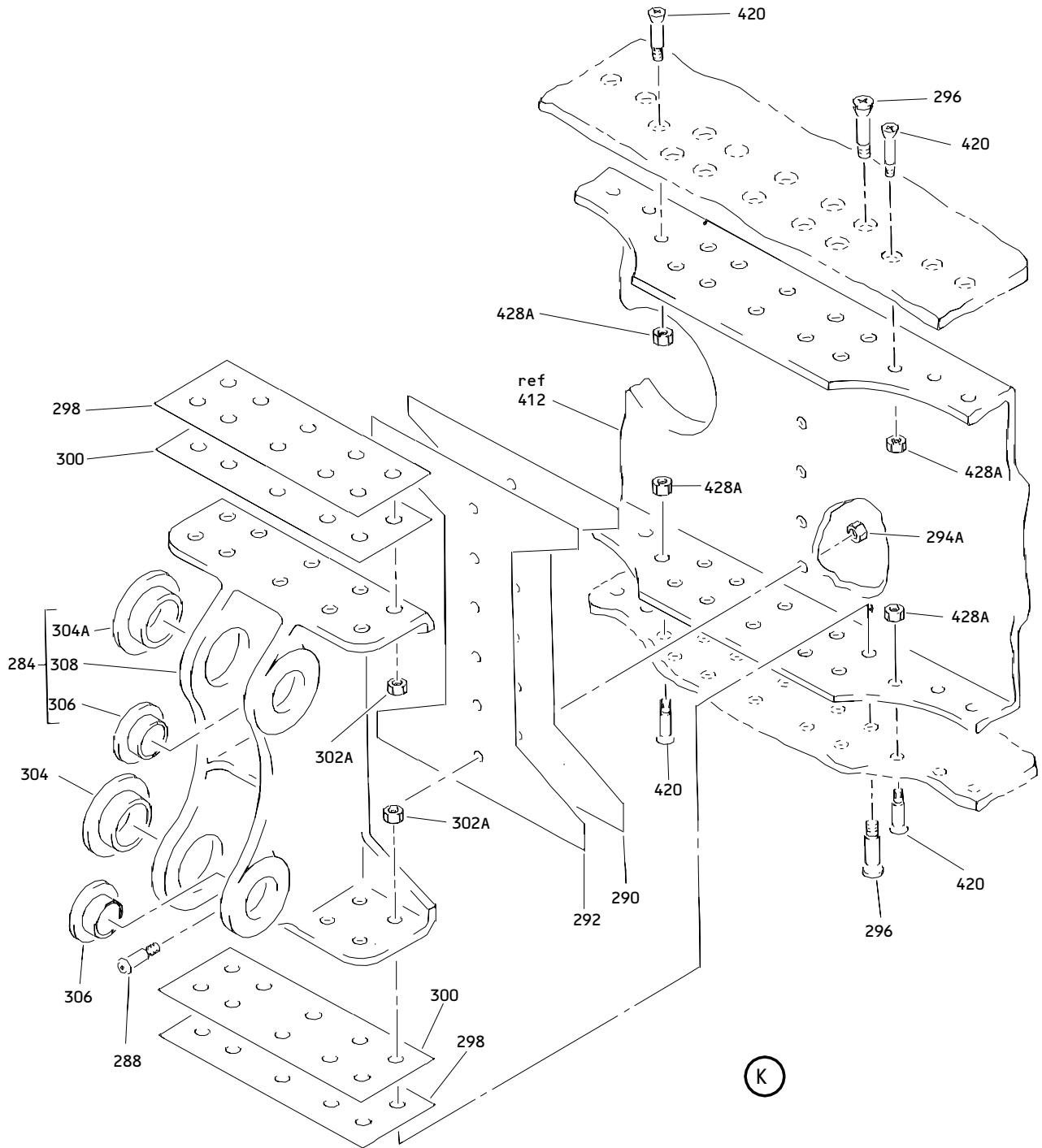
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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 6)

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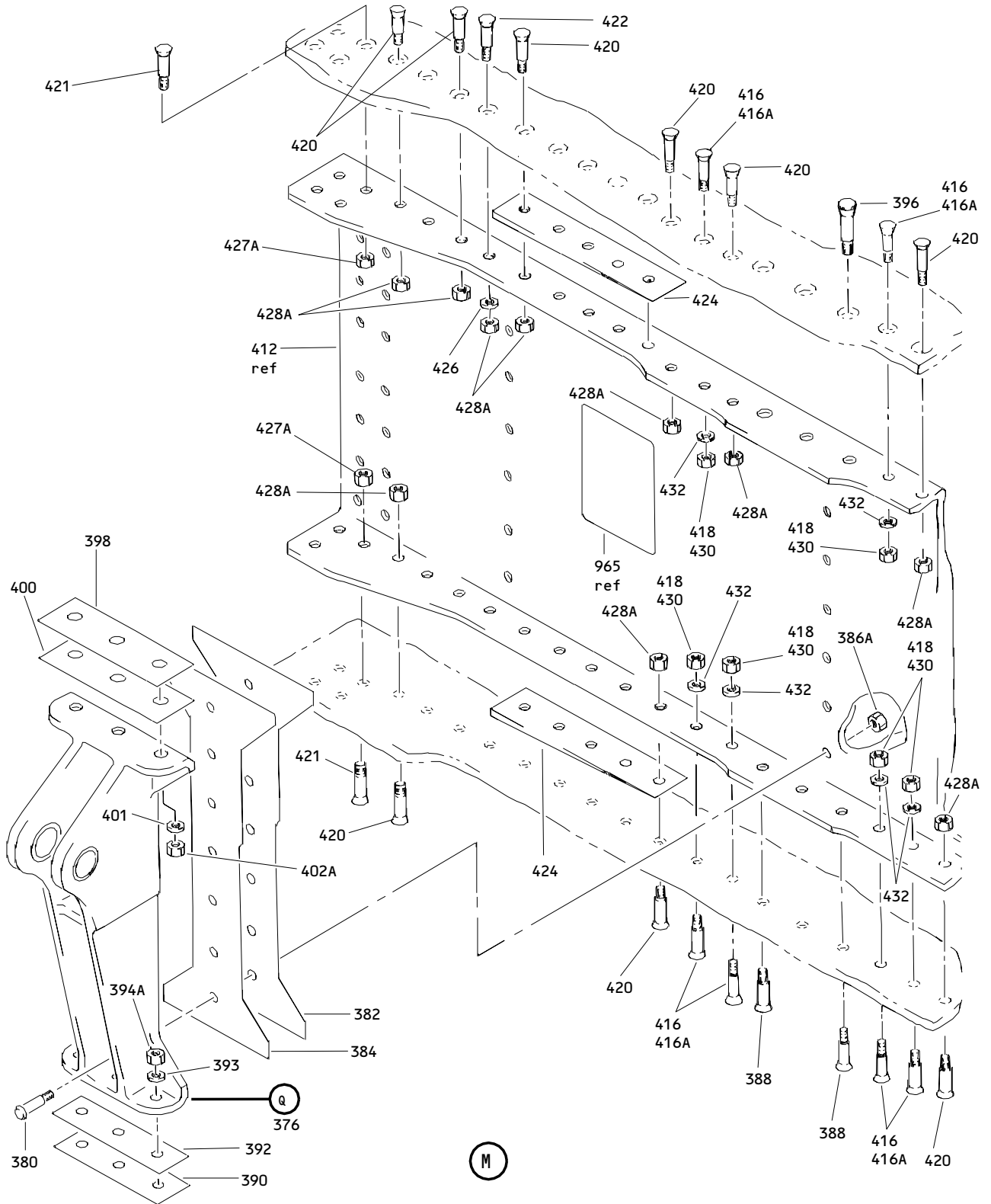
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 7)

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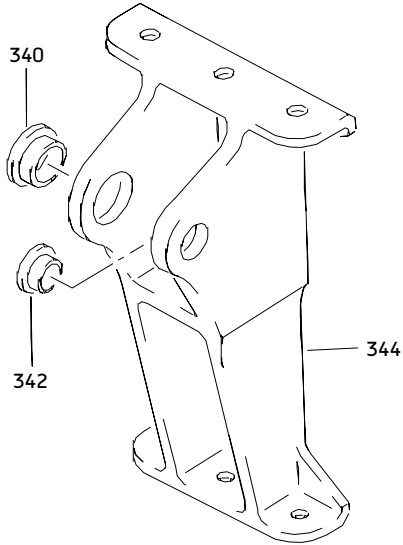
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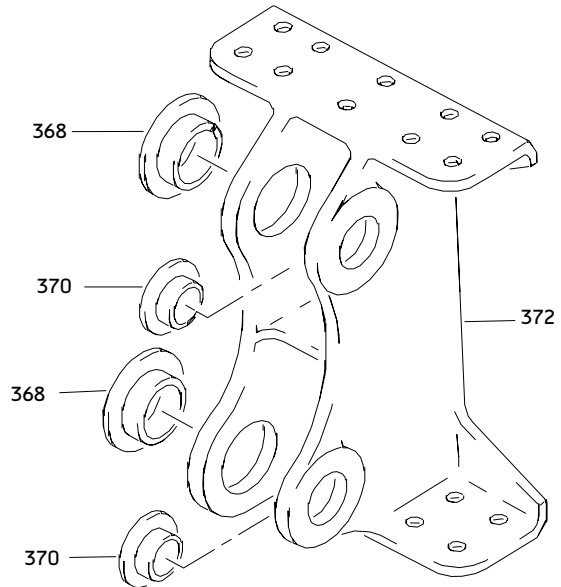
Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 9)

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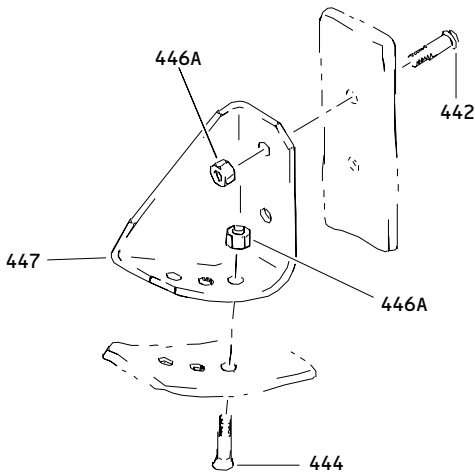
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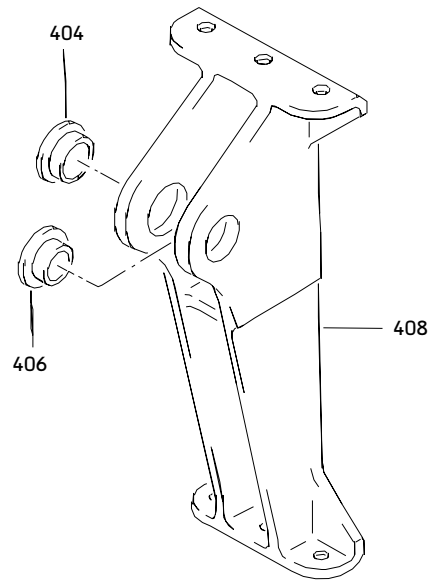
(N)



(P)



(R)

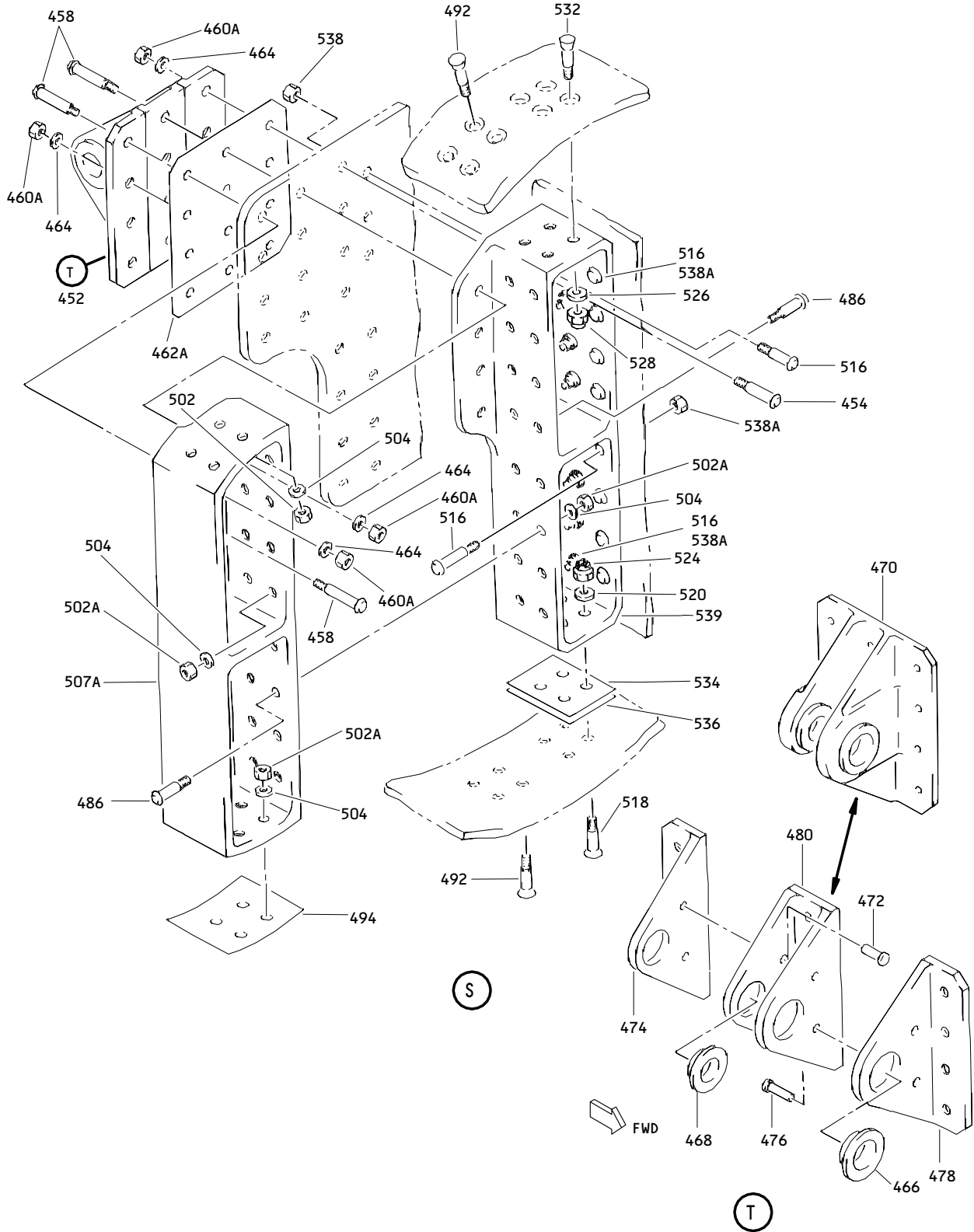


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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 10)

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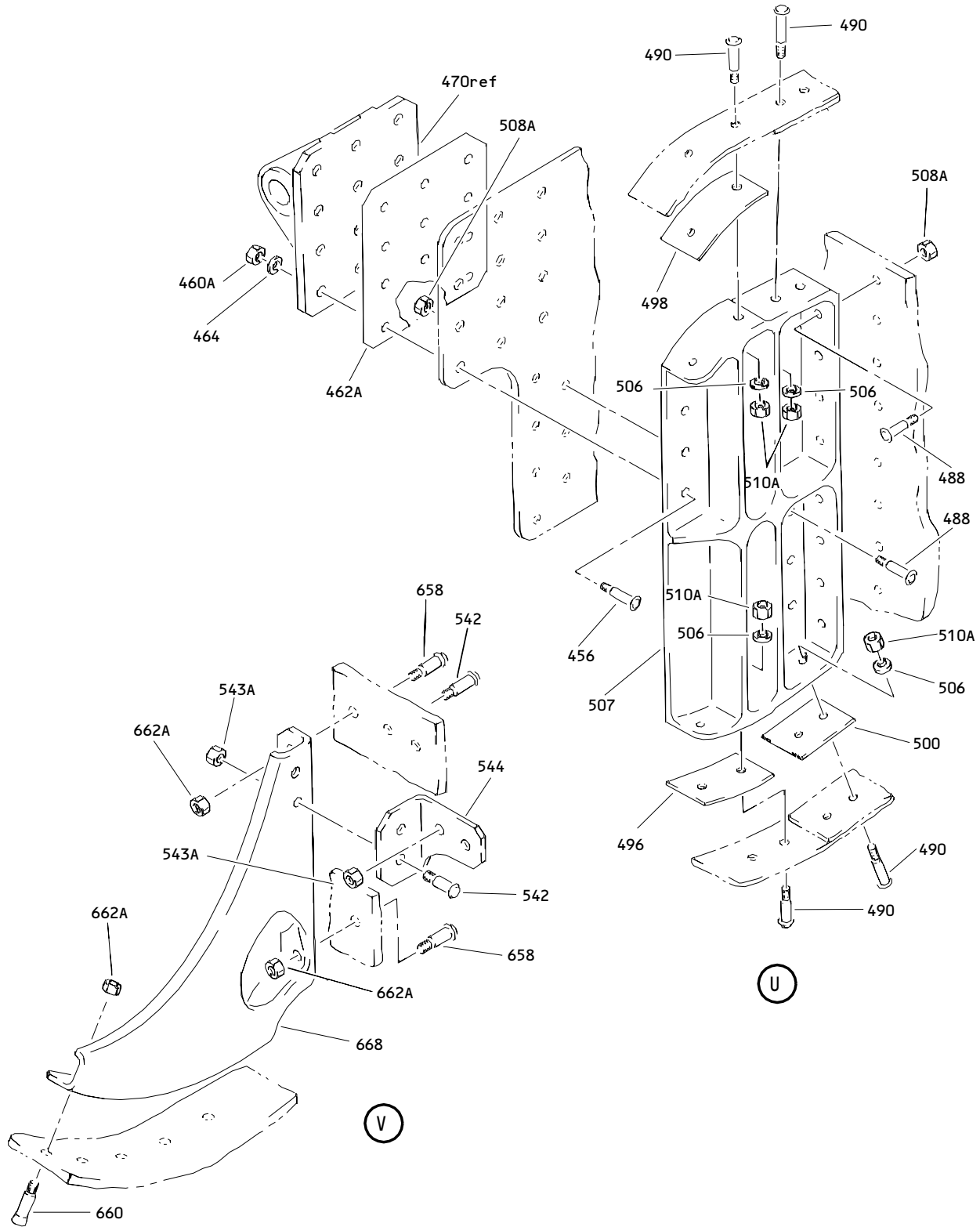
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 11)

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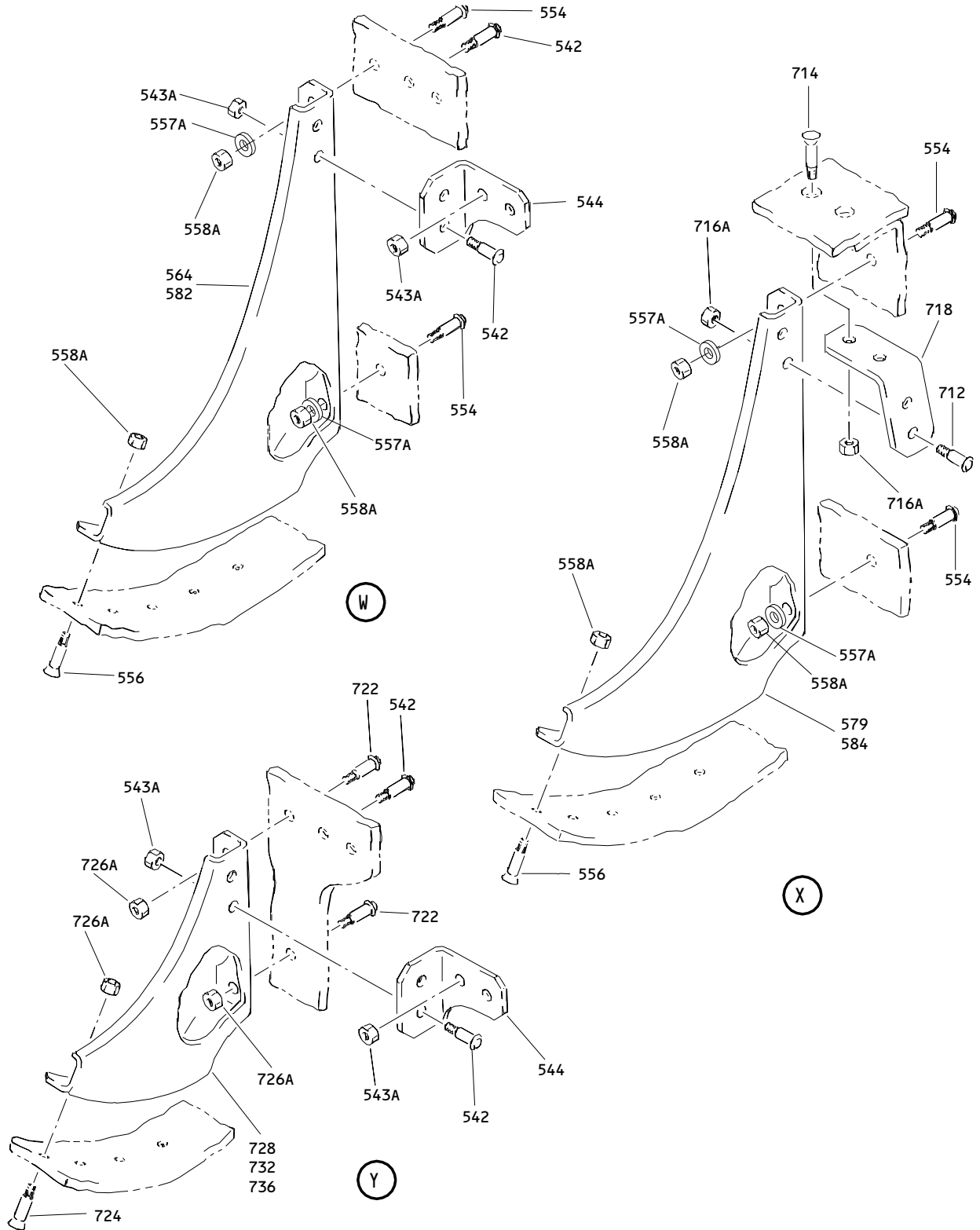
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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 12)

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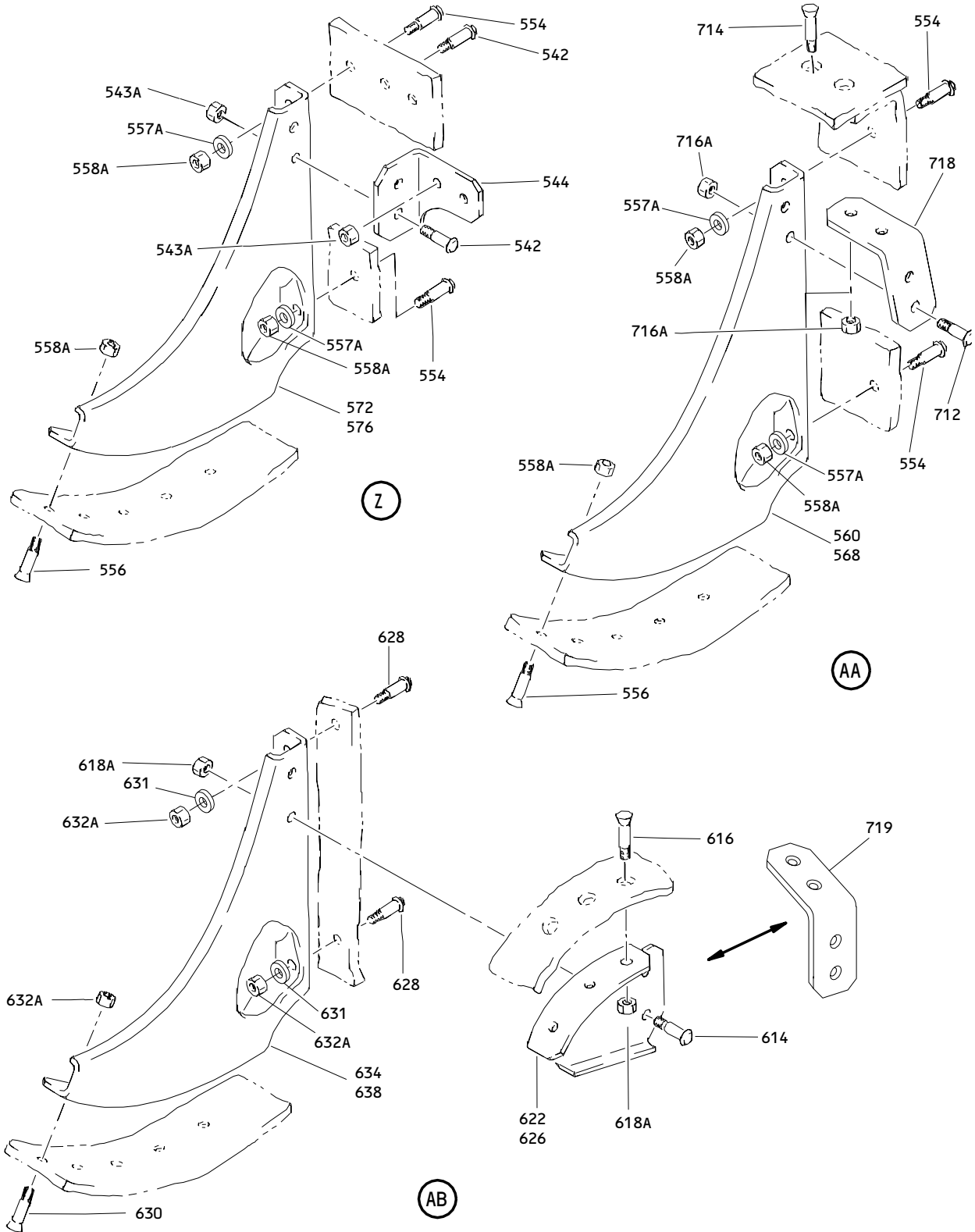
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 13)

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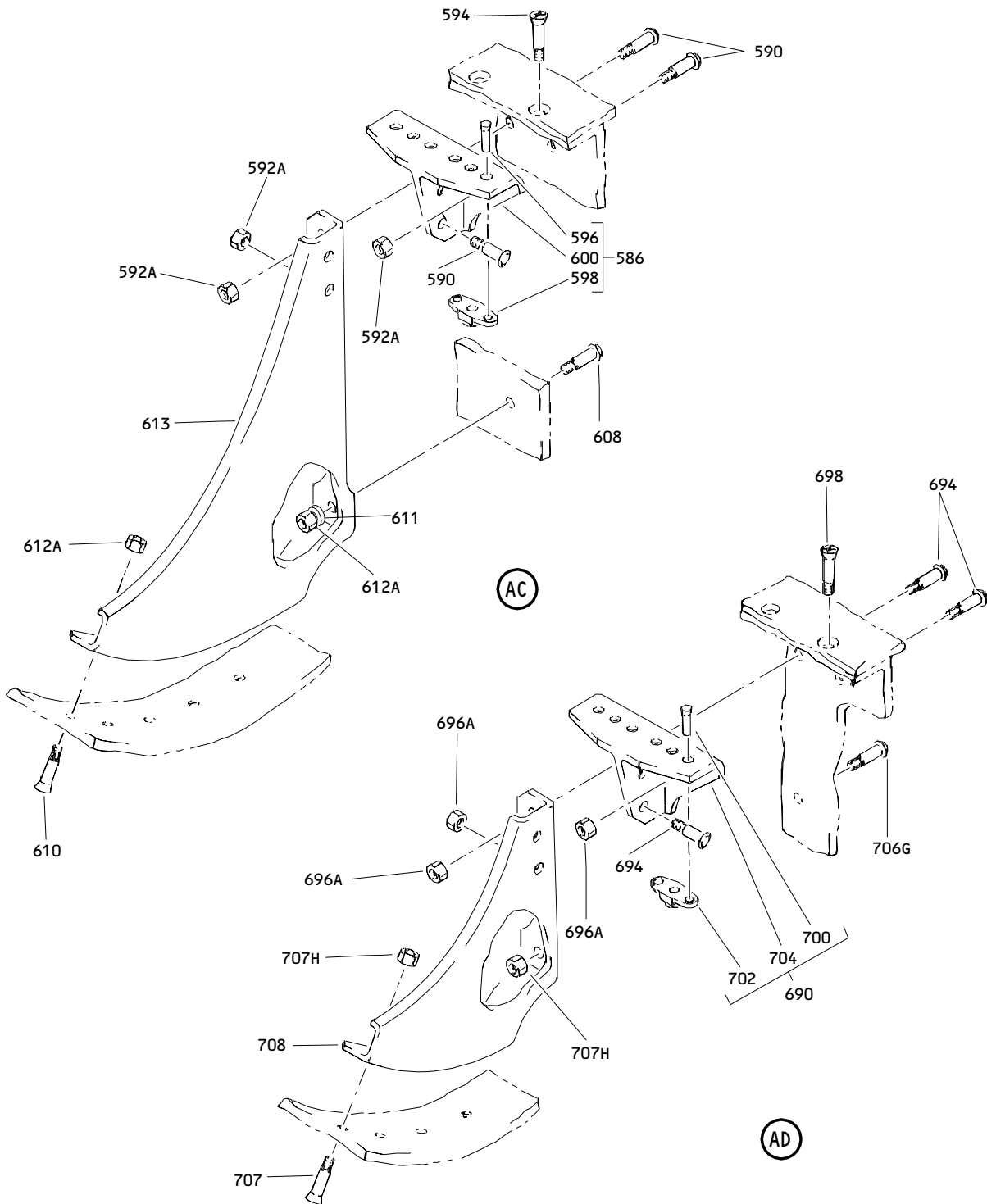
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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 14)

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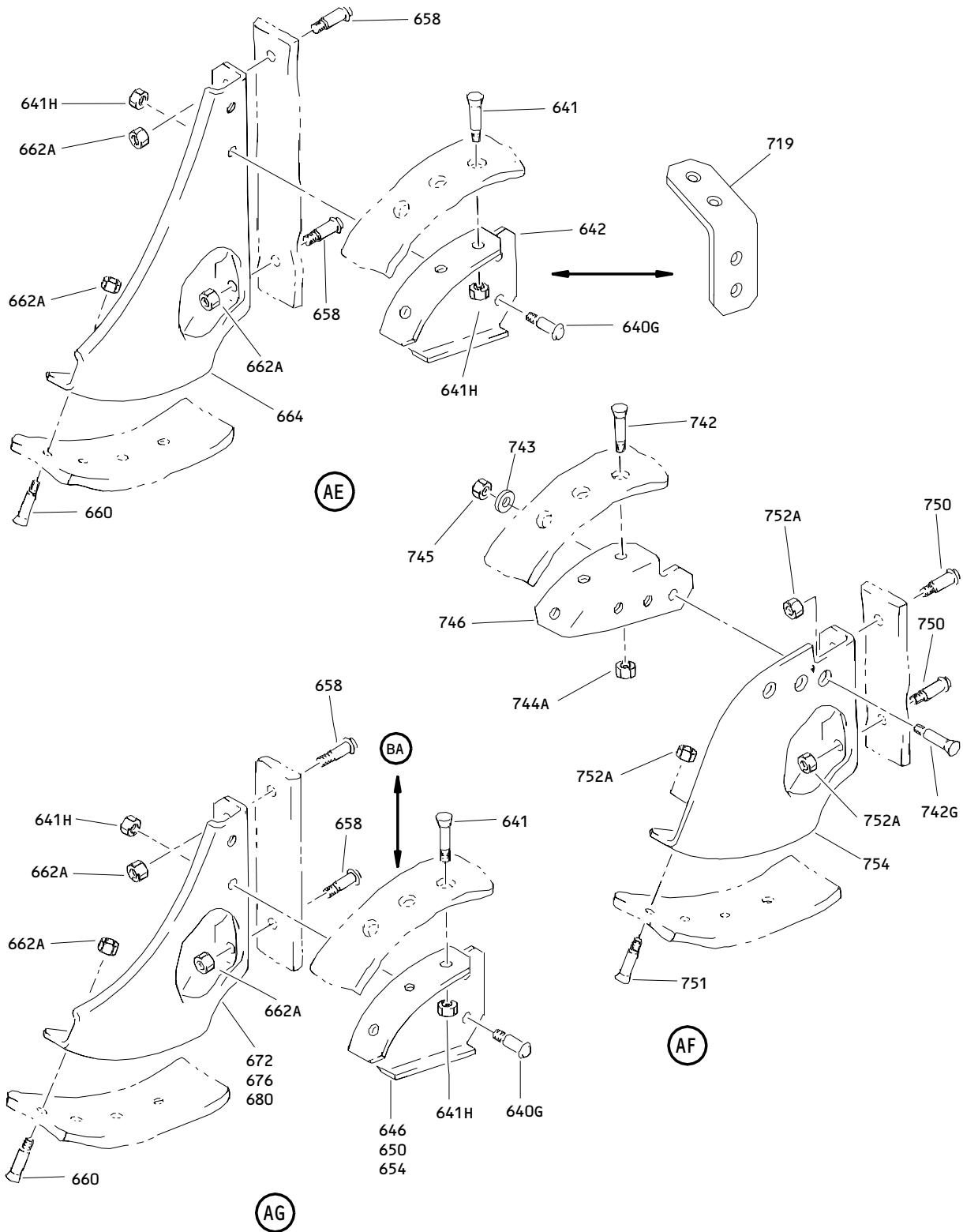
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 15)

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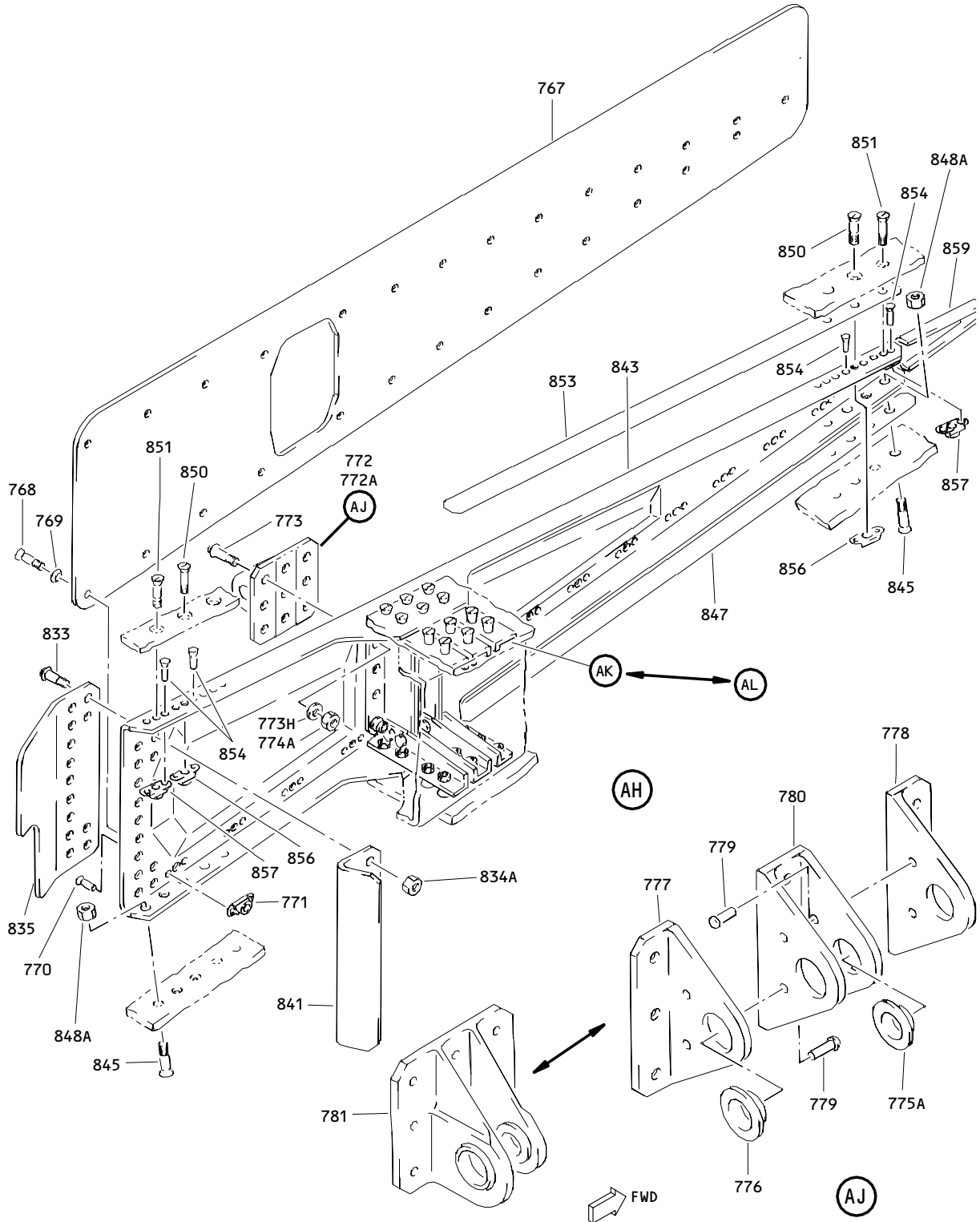
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 16)

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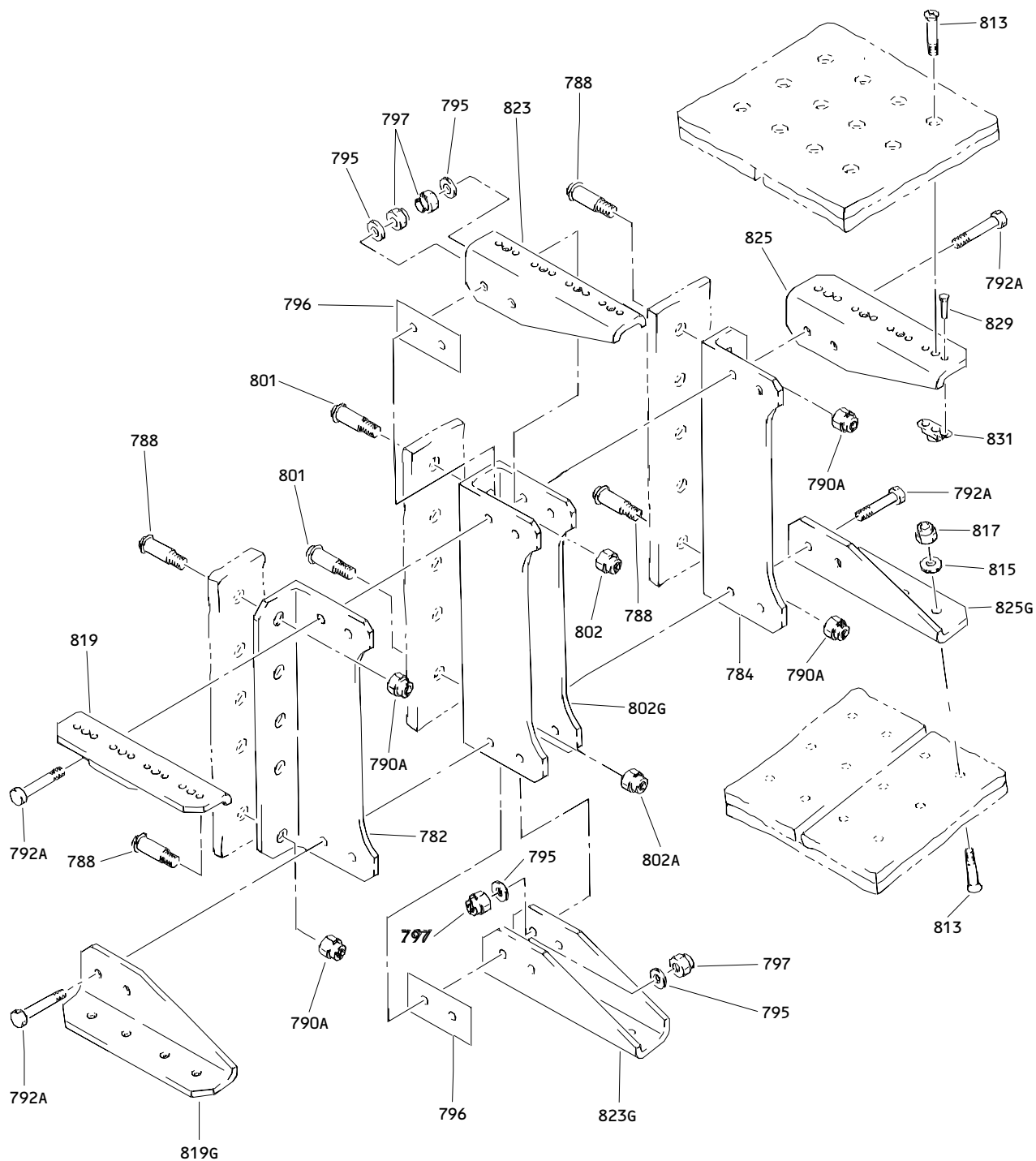
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 17)

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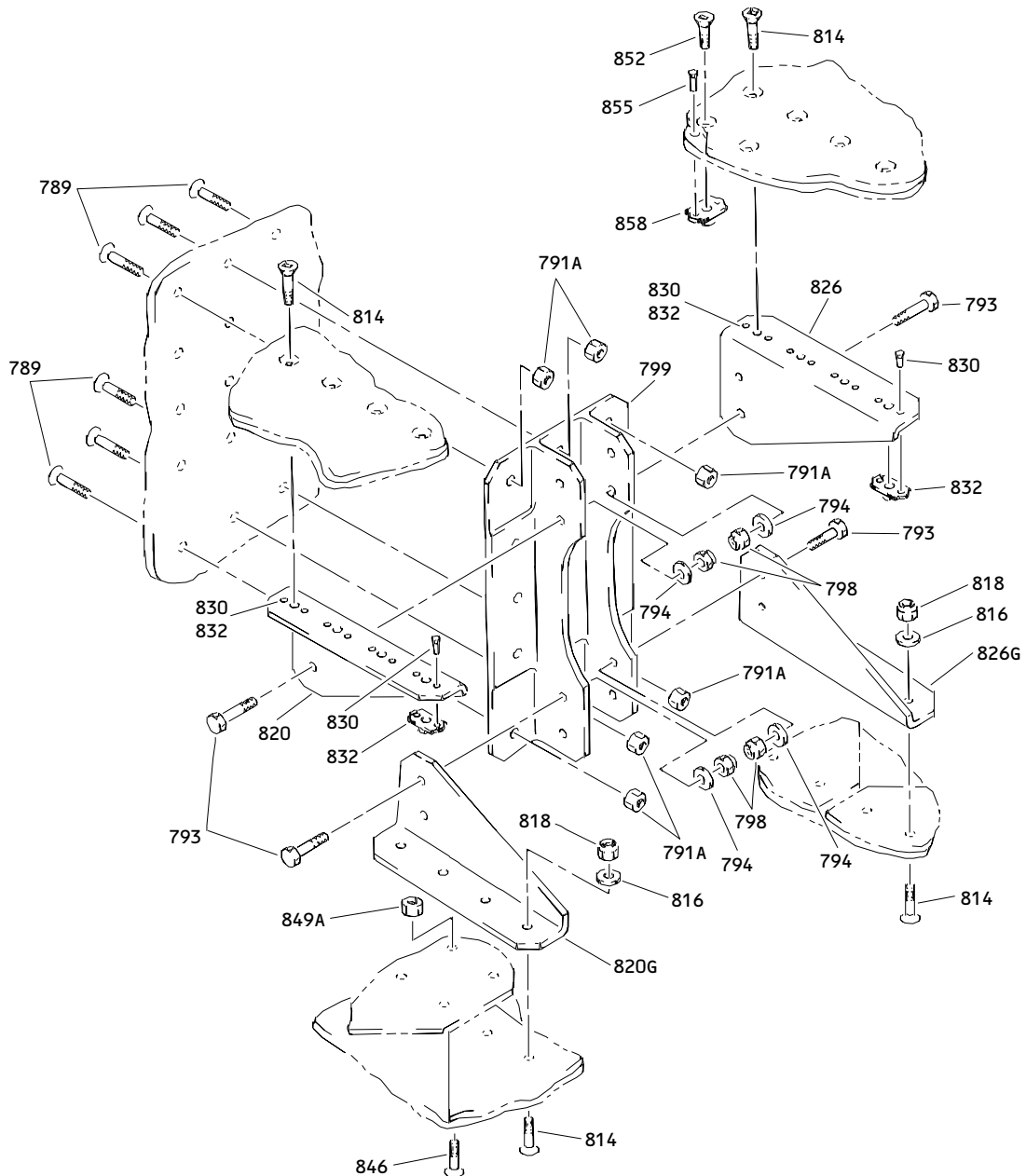


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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 18)

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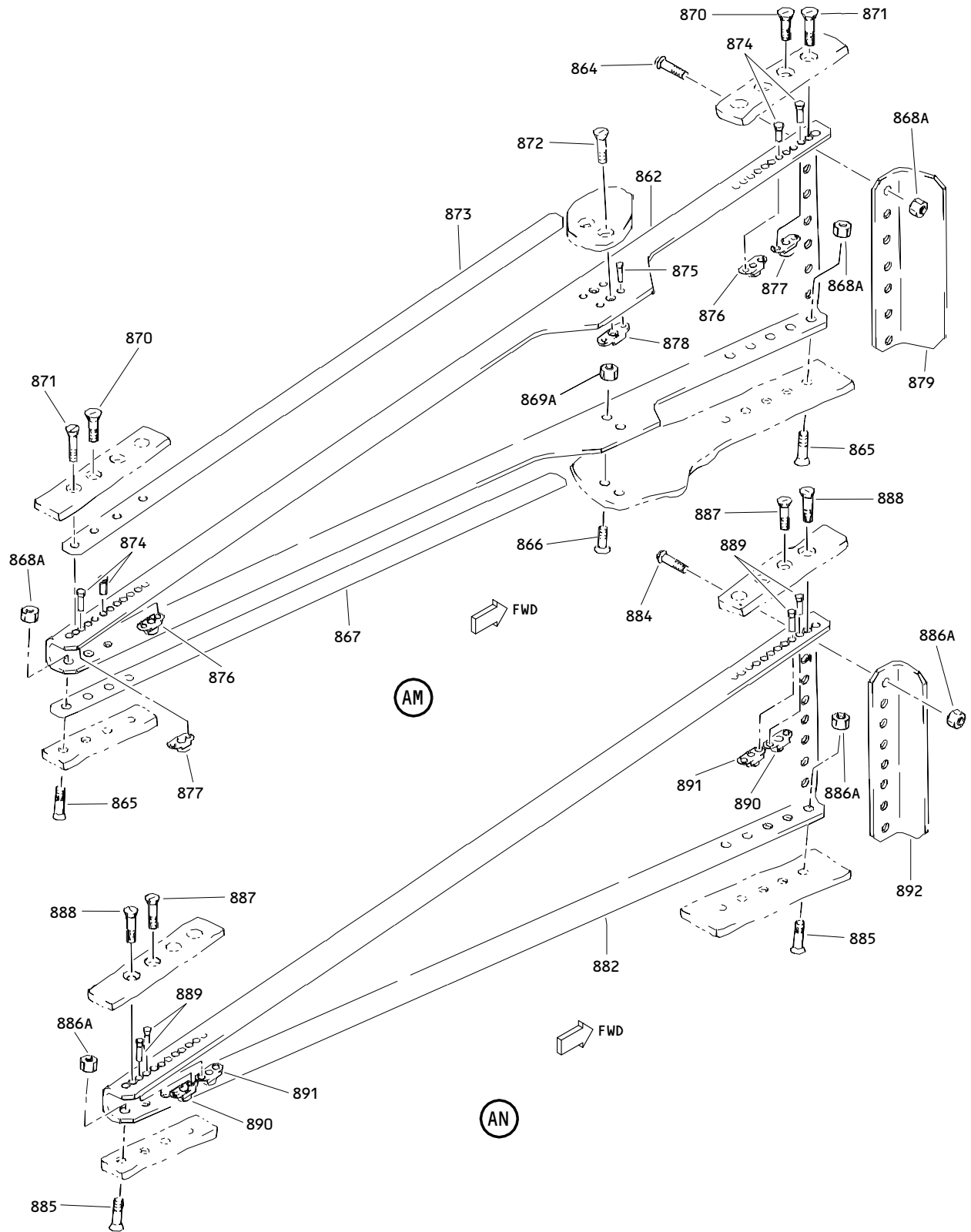


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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 19)

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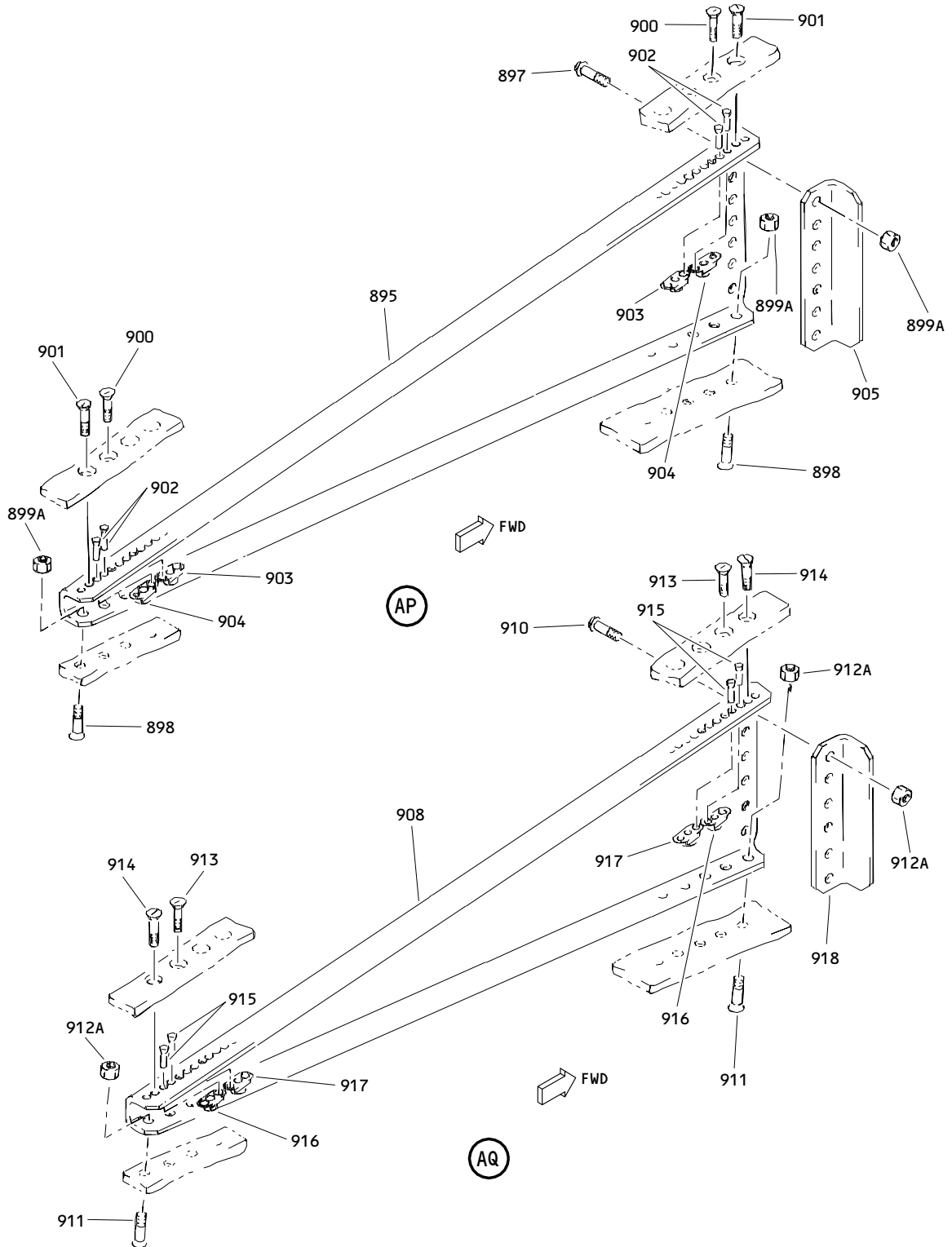
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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 20)

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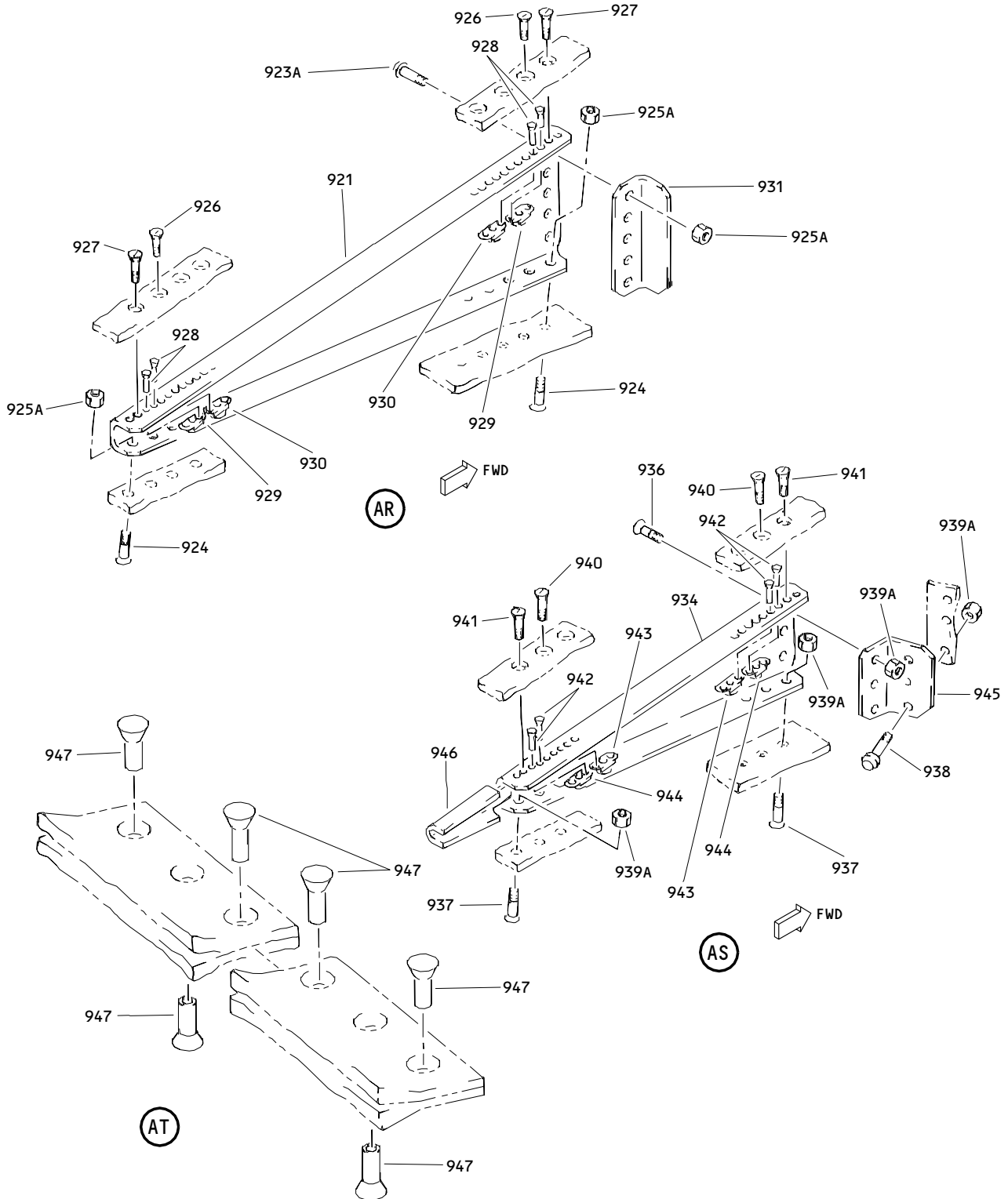
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Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 21)

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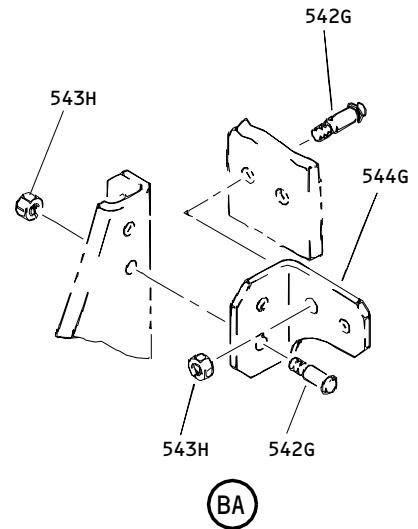
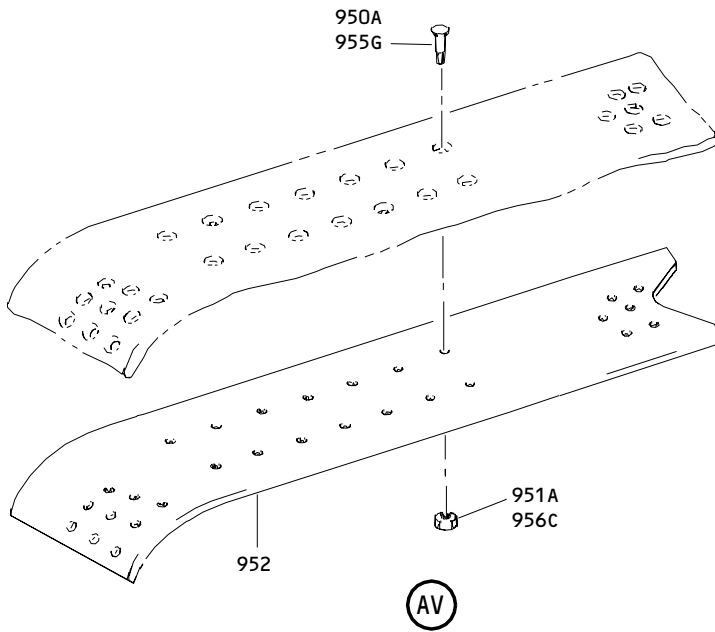
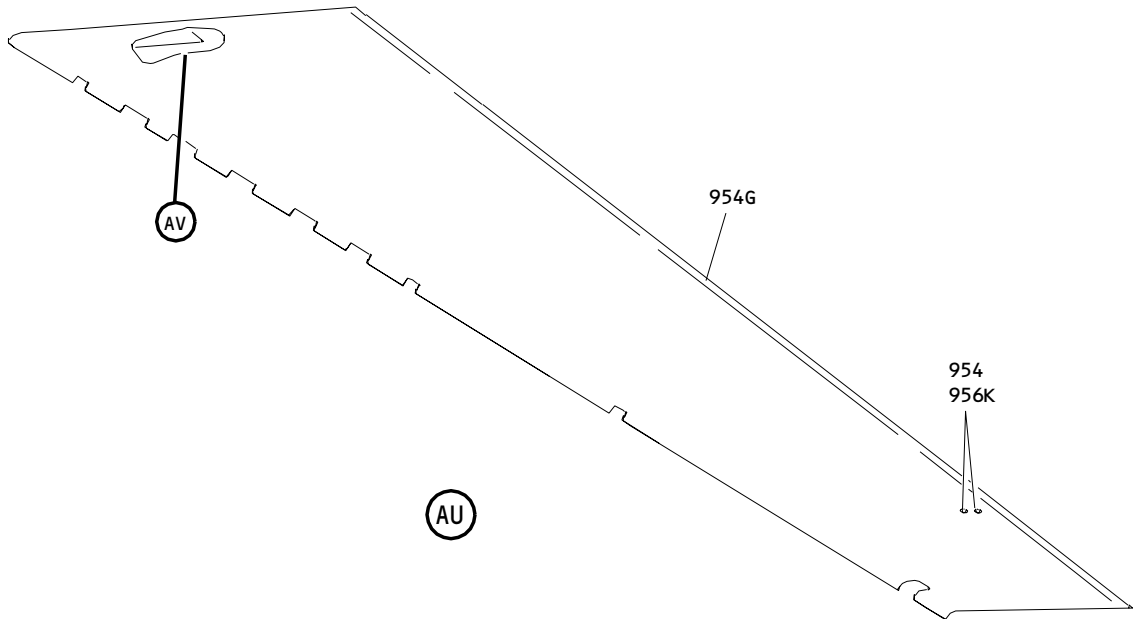
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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 22)

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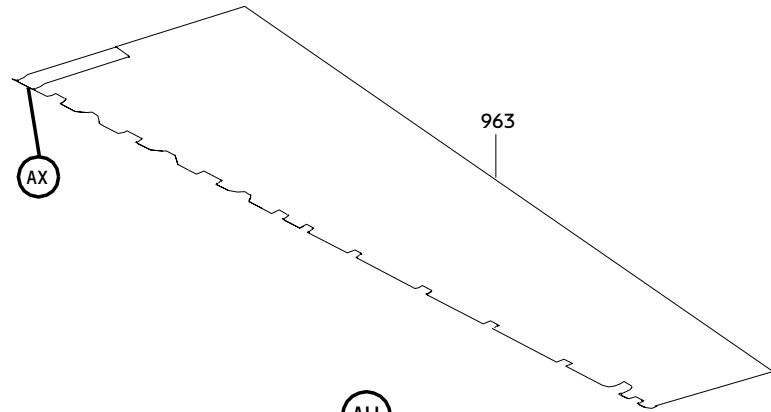
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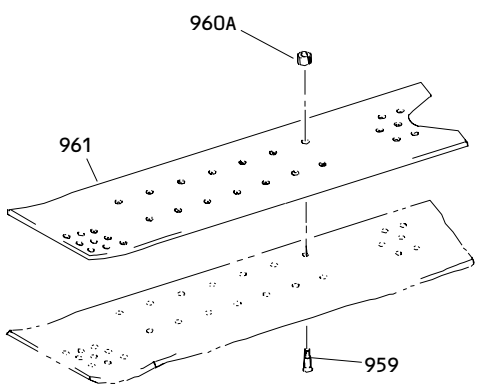
Outboard Segment Elevator Assembly (LH)
Figure 2 (Sheet 23)

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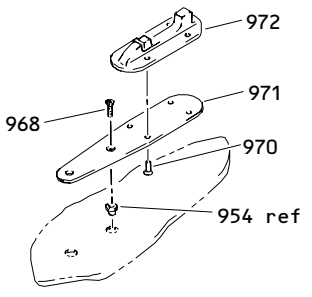
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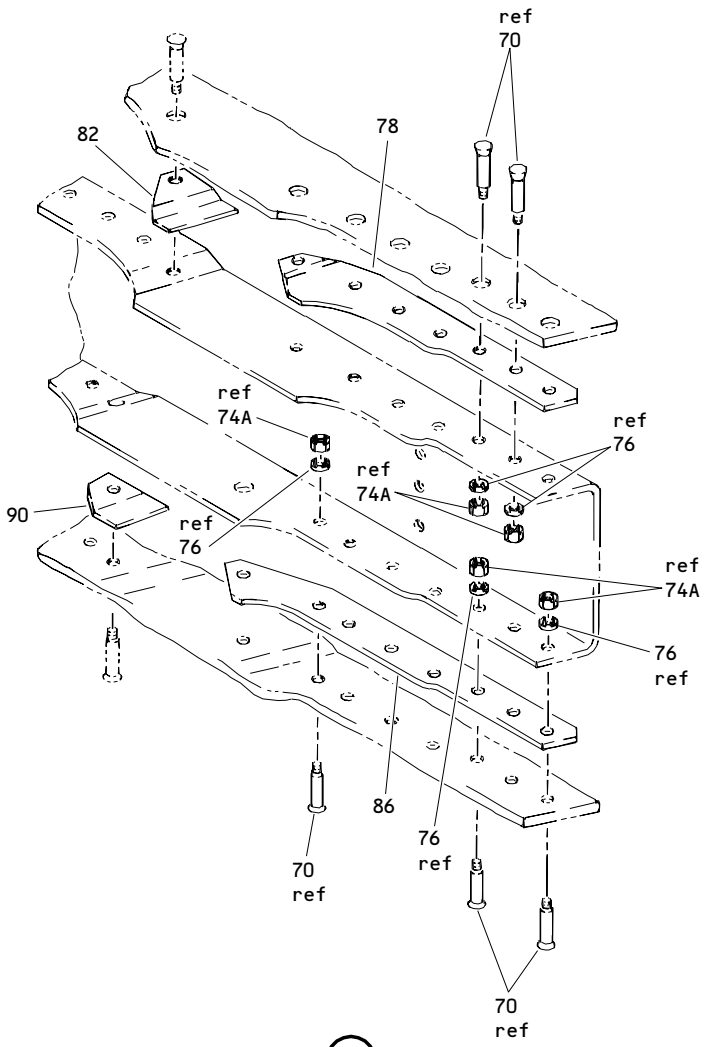
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Outboard Segment Elevator Assembly (LH)
 Figure 2 (Sheet 24)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1	183T3001-1		ELEVATOR ASSY-OUTBD SEGMENT (LH)	A	RF
-1A	183T3093-1		ELEVATOR ASSY-OUTBD SEGMENT (REWORK) (LH)	E	RF
-1B	183T3001-1		ELEVATOR ASSY-OUTBD SEGMENT (LH) (PRE SB 767-27-0052)	J	RF
-1C	100T0300-3		ELEVATOR ASSY-OUTBD SEGMENT (LH) (POST SB 767-27-0052)	L	RF
-5	183T3001-2		ELEVATOR ASSY-OUTBD SEGMENT (RH)	C	RF
-5A	183T3093-2		ELEVATOR ASSY-OUTBD SEGMENT (REWORK) (RH)	F	RF
-5B	183T3001-2		ELEVATOR ASSY-OUTBD SEGMENT (RH) (PRE SB 767-27-0052)	K	RF
-5C	100T0300-4		ELEVATOR ASSY-OUTBD SEGMENT (RH) (POST SB 27-0052)	M	RF
-10	183T3001-5001		.ELEVATOR ASSY- (REPLD BY ITEMS 10A, 10B)	A,E,J ,L	1
-10A	183T3001-5003		.ELEVATOR ASSY- (REPLS ITEM 10) (REPLD BY ITEM 10B)	A,E,J ,L	1
-10B	183T3001-5005		.ELEVATOR ASSY- (REPLS ITEMS 10, 10A)	A,E,J ,L	1
-10C	BCREF7273		DELETED		
-10D	BCREF7274		DELETED		
-10E	BCREF7275		DELETED		
-15	183T3001-5002		.ELEVATOR ASSY- (REPLD BY ITEMS 15A, 15B)	C,F,K ,M	1
-15A	183T3001-5004		.ELEVATOR ASSY- (REPLS ITEM 15) (REPLD BY ITEM 15B)	C,F,K ,M	1
-15B	183T3001-5006		.ELEVATOR ASSY- (REPLS ITEMS 15, 15A)	C,F,K ,M	1
-15C	BCREF7276		DELETED		
-15D	BCREF7277		DELETED		
-15E	BCREF7278		DELETED		
-20	183T3004-1		..SPAR INSTL- (USED ON ITEM 10)	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-20A	183T3004-27		..SPAR INSTL- (USED ON ITEM 10A)	A,E,J ,L	1
-20B	183T3077-1		..SPAR INSTL- (USED ON ITEM 10B)	A,E,J ,L	1
-22	183T3004-2		..SPAR INSTL- (USED ON ITEM 15)	C,F,K ,M	1
-22A	183T3004-28		..SPAR INSTL- (USED ON ITEM 15A)	C,F,K ,M	1
-22B	183T3077-2		..SPAR INSTL- (USED ON ITEM 15B)	C,F,K ,M	1
24	940CW11-6		...JUMPER ASSY- (V91812) (SPEC BACJ40AB11-6) (OPT 100211-6 (V1FF12)) (OPT RBEJ40AB11-6 (V1GK47)) ATTACHING PARTS	A,C,E ,F, J-M	3
26	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	3
28	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 28A)	A,C,E ,F, J-M	3
-28A	KFN305C3		...NUT- (V15653) (OPT ITEM 28) -----*	A,C,E ,F, J-M	3
30	183T3030-1		...FITTING ASSY-HINGE (USED ON ITEMS 20, 20A)	A,E,J ,L	1
-30A	183T3030-9		...FITTING ASSY-HINGE (USED ON ITEM 20B)	A,E,J ,L	1
-32	183T3030-2		...FITTING ASSY-HINGE (USED ON ITEMS 22, 22A)	C,F,K ,M	1
-32A	183T3030-10		...FITTING ASSY-HINGE (USED ON ITEM 22B) ATTACHING PARTS	C,F,K ,M	1
34	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-36	BACS40R14B39F		...SHIM	A,C,E F J-M	AR
38	BACS40R14C39F		...SHIM	A,C,E F J-M	AR
-40	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 40A)	A,C,E F J-M	4
40A	KFN305C3		...NUT- (V15653) (OPT ITEM 40)	A,C,E F J-M	4
42	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	3
43	BACW10BP3NDP		...WASHER- (USED WITH ITEM 48A)	A,C,E F J-M	3
44	BACS40R08B33F		...SHIM	A,C,E F J-M	AR
46	BACS40R08C33F		...SHIM	A,C,E F J-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-48	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 48A, USED WITH ITEM 43)	A,C,E ,F, J-M	3
48A	KFN305C3		...NUT- (V15653) (OPT ITEM 48) (USED WITH ITEM 43)	A,C,E ,F, J-M	3
50	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST) (NHA 183T3004) (NHA 183T3077)	A,C,E ,F, J-M	3
52	183T3004-15		...SHIM- (USED ON ITEM 20)	A,E,J ,L	AR
-52A	BACS40R10B37F		...SHIM- (USED ON ITEM 20A, 20B)	A,E,J ,L	AR
-54	183T3004-16		...SHIM- (USED ON ITEM 22)	C,F,K ,M	AR
-54A	BACS40R10B37F		...SHIM- (USED ON ITEM 22A, 22B)	C,F,K ,M	AR
56	183T3004-17		...SHIM- (USED ON ITEM 20)	A,E, J-M	AR
-56A	BACS40R10C37F		...SHIM- (USED ON ITEM 20A, 20B)	A,E,J ,L	AR
-58	183T3004-18		...SHIM- (USED ON ITEM 22)	E,F,K ,M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -58A	BACS40R10C37F		...SHIM- (USED ON ITEM 22A, 22B)	C, F, K , M	AR
59	BACW10BP4NDP		...WASHER- (USED WITH ITEM 60A)	A, C, E , F, J-M	3
-60	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 60A USED ITEM 59)	A, C, E , F, J-M	3
60A	KFN305C4		...NUT- (V15653) (OPT ITEM 60) (USED WITH ITEM 59) -----*	A, C, E , F, J-M	3
62A	BACB28AM11B020A	BUSHING	A, C, E , F, J-M	1
64	BACB28AP08P018	BUSHING	A, C, E , F, J-M	1
66	183T3030-3	FITTING- (USED ON ITEM 30)	A, E, J , L	1
-66A	183T3030-11	FITTING- (USED ON ITEM 30A)	A, E, J , L	1
-68	183T3030-4	FITTING- (USED ON ITEM 32)	C, F, K , M	1
-68A	183T3030-12	FITTING- (USED ON ITEM 32A)	C, F, K , M	1
70	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A, C, E , F, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-71	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 20A, 22A)	A,C,E ,F, J-M	9
72	L839-6A		...BOLT- (V06725) (SPEC BACB30FN6A) (OPT HL19-6A (V06725)) (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	1
-74	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 74A)	A,C,E ,F, J-M	7
74A	KFN305C3		...NUT- (V15653) (OPT ITEM 74)	A,C,E ,F, J-M	7
-75	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 75A) (USED ON ITEMS 20A, 22A)	A,C,E ,F, J-M	9
75A	KFN305C3		...NUT- (V15653) (OPT ITEM 75) (USED ON ITEMS 20A, 22A)	A,C,E ,F, J-M	9
76	AN960C10L		...WASHER	A,C,E ,F, J-M	7
77	AN960C10L		...WASHER- (USED ON ITEMS 20A, 22A)	A,C,E ,F, J-M	9
78	183T3004-7		...FILLER- (USED ON ITEM 20)	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-78A	183T3004-23		...FILLER- (USED ON ITEM 20A)	A,E,J ,L	1
-80	183T3004-8		...FILLER- (USED ON ITEM 22)	C,F,K ,M	1
-80A	183T3004-24		...FILLER- (USED ON ITEM 22A)	C,F,K ,M	1
82	183T3004-9		...FILLER- (USED ON ITEM 20)	A,E,J ,L	1
-82A	183T3004-10		...FILLER- (USED ON ITEM 22)	C,F,K ,M	1
86	183T3004-11		...FILLER- (USED ON ITEM 20)	A,E,J ,L	1
86A	183T3004-25		...FILLER- (USED ON ITEM 27)	A,E,J ,L	1
-88	183T3004-12		...FILLER- (USED ON ITEM 22)	C,F,K ,M	1
-88A	183T3004-26		...FILLER- (USED ON ITEM 22A)	C,F,K ,M	1
90	183T3004-13		...FILLER- (USED ON ITEM 20)	A,E,J ,L	1
-92	183T3004-14		...FILLER- (USED ON ITEM 22)	C,F,K ,M	1
94	183T3029-1		...FITTING ASSY-HINGE	A,E,J ,L	1
-96	183T3029-2		...FITTING ASSY-HINGE	C,F,K ,M	1
98	BACB30MY6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST) (NHA 183T3004) (NHA 183T3077)	A,C,E ,F, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-100	BACS40R13B59F		...SHIM	A,C,E F J-M	AR
102	BACS40R13C59F		...SHIM	A,C,E F J-M	AR
-104	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 104A)	A,C,E F J-M	6
104A	KFN305C3		...NUT- (V15653) (OPT ITEM 104)	A,C,E F J-M	6
106	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	3
108	BACS40R08B33F		...SHIM	A,C,E F J-M	AR
110	BACS40R08C33F		...SHIM	A,C,E F J-M	AR
111	BACW10BP3DNP		...WASHER- (USED WITH ITEM 112A)	A,C,E F J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -112	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 112A)	A,C,E ,F, J-M	3
112A	KFN305C3		...NUT- (V15653) (OPT ITEM 112) (USED WITH ITEM 111)	A,C,E ,F, J-M	3
114	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST) (NHA 183T3004) (NHA 183T3077)	A,C,E ,F, J-M	3
116	BACS4OR09B37F		...SHIM	A,C,E ,F, J-M	AR
118	BACS4OR09C37F		...SHIM	A,C,E ,F, J-M	AR
119	BACW10BP4NDP		...WASHER- (USED WITH ITEM 120A)	A,C,E ,F, J-M	3
-120	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 120A)	A,C,E ,F, J-M	3
120A	KFN305C4		...NUT- (V15653) (OPT ITEM 120) (USED WITH ITEM 119) -----*	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-122	BACB28AM11B020A	BUSHING	A,C,E F J-M	1
124	BACB28AP08P018	BUSHING	A,C,E F J-M	1
126	183T3029-3	FITTING	A,E,J L	1
-128	183T3029-4	FITTING	C,F,K M	1
130	251T2015-3		...BRACKET INSTL	A,E,J L	1
-132	251T2015-4		...BRACKET INSTL	C,F,K M	1
136	BACR15FT5AD5	RIVET	A,C,E F J-M	3
138A	HL10VAZ5-3	BOLT- (V60516) (SPEC BACB30MY5K3) (OPT HL10VAZ5-3 (VOPTK6))	A,C,E F J-M	3
-140	HL97DU5	COLLAR- (V73197) (SPEC BACC30AB5S) (OPT HL97DU5 (V92215)) (OPT HL97DU5 (V56878)) (OPT ITEM 140A)	A,C,E F J-M	3
140A	KFN305C8	NUT- (V15653) (OPT ITEM 140)	A,C,E F J-M	3
141	251T2438-4	ANGLE	A,C,E F J-M	1
142	251T2015-5	BRACKET ASSY	A,E,J L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -144	251T2015-6	BRACKET ASSY	C,F,K M	1
			ATTACHING PARTS		
146	HL10VAZ6-5	BOLT- (V60516) (SPEC BACB30MY6K5) (OPT HL10VAZ6-5 (VOPTK6))	A,C,E F, J-M	2
148	251T2015-7	FILLER	A,C,E F, J-M	2
150	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 150A)	A,C,E F, J-M	2
-150A	KFN305C3	NUT- (V15653) (OPT ITEM 150) -----*	A,C,E F, J-M	2
151A	BACR15FT5AD2	RIVET	A,C,E F, J-M	3
152	251T2438-1	BRACKET	A,E,J L	1
-154	251T2438-2	BRACKET	C,F,K M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-158	251T2438-3	BRACKET	A,C,E F J-M	1
160	183T3028-1		...FITTING ASSY-HINGE	A,E,J L	1
-162	183T3028-2		...FITTING ASSY-HINGE	C,F,K M	1
164	BACB30MY6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	6
166	BACS40R13B72F		...SHIM	A,C,E F J-M	AR
168	BACS40R13C72F		...SHIM	A,C,E F J-M	AR
-170	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 170A)	A,C,E F J-M	6
170A	KFN305C3		...NUT- (V15653) (OPT ITEM 170)	A,C,E F J-M	6
172	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	3
174	BACS40R09B36F		...SHIM	A,C,E F J-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-176	BACS4OR09C36F		...SHIM	A,C,E F J-M	AR
177	BACW10BP4NDP		...WASHER- (USED WITH ITEM 186A)	A,C,E F J-M	3
-178	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 178A)	A,C,E F J-M	3
178A	KFN305C4		...NUT- (V15653) (OPT ITEM 178) (USED WITH ITEM 177)	A,C,E F J-M	3
180	HL11VAZ10-8		...BOLT- (V56878) (SPEC BACB30NW10K8) (OPT B30NW10K8 (V97928)) (OPT HL11VAZ10-8 (V73197)) (OPT HL11VAZ10-8 (V92215)) (OPT HL11VAZ10-8 (V97928)) (OPT L803-10K8 (V06725)) (OPT HL11VAZ10-8 (V0PTK6)) (OPT HL11VAZ10-8 (V60516))	A,C,E F J-M	3
182	BACS4OR11B41F		...SHIM	A,C,E F J-M	AR
184	BACS4OR11C41F		...SHIM	A,C,E F J-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-185	BACW10BP5DP		...WASHER	A,C,E F J-M	3
-186	HL79-10		...COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) (OPT ITEM 186A)	A,C,E F J-M	3
186A	KFN305C5		...NUT- (V15653) (OPT ITEM 186 USED WITH ITEM 185) -----*	A,C,E F J-M	3
188	BACB28AM11B020A	BUSHING	A,C,E F J-M	1
190	BACB28AP08P018	BUSHING	A,C,E F J-M	1
192	183T3028-3	FITTING	A,C,E F J-M	1
-194	183T3028-4	FITTING	C,F,K M	1
R 196	183T3033-1		...FITTING ASSY-ACTR	A,E,J L	1
R -198	183T3033-2		...FITTING ASSY-ACTR	C,F,K M	1
200	BACB30MY6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	6
202	BACS40R20B76F		...SHIM	A,C,E F J-M	AR
204	BACS40R20C76F		...SHIM	A,C,E F J-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -206	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 206A)	A,C,E ,F, J-M	6
206A	KFN305C3		...NUT- (V15653) (OPT ITEM 206)	A,C,E ,F, J-M	6
208	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	20
210	BACS40R20B61F		...SHIM	A,C,E ,F, J-M	AR
212	BACS40R20C61F		...SHIM	A,C,E ,F, J-M	AR
-214	HL97DU8		...COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 214A)	A,C,E ,F, J-M	20
214A	KFN305C4		...NUT- (V15653) (OPT ITEM 214) -----*	A,C,E ,F, J-M	20
216	BACB28AM17B032	BUSHING	A,C,E ,F, J-M	2
218	BACB28AP12-030	BUSHING	A,C,E ,F, J-M	2
220	183T3033-3	FITTING	A,E,J ,L	1
-222	183T3033-4	FITTING	C,F,K ,M	1
224	183T2039-7		...COVER ASSY	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-226	BACS12CK06-22	SCREW	A,C,E F J-M	1
228	AN960C6L	WASHER	A,C,E F J-M	1
R 230	183T2039-4	SPACER- (OPT ITEM 230A)	A,C,E F J-M	1
R -230A	183T2039-5	SPACER- (OPT ITEM 230)	A,C,E F J-M	1
232	BACN10JC06CM	NUT	A,C,E F J-M	1
234	183T2039-6	COVER	A,C,E F J-M	1
236	BACS12FA4K24	SCREW	A,C,E F J-M	1
R 238	AF5141-3-2	RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815))	A,C,E F J-M	2
240	BRF200C4D	NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	A,C,E F J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-242	183T2039-3	CHANNEL	A,C,E F J-M	1
244	183T3036-1		...FITTING ASSY-HINGE	A,E,J L	1
-246	183T3036-2		...FITTING ASSY-HINGE	C,F,K M	1
248	BACB30MY6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	10
250	BACS40R20B80F		...SHIM	A,C,E F J-M	AR
251	BACS40R20C80F		...SHIM	A,C,E F J-M	AR
-254	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 254A)	A,C,E F J-M	10
254A	KFN305C3		...NUT- (V15653) (OPT ITEM 254)	A,C,E F J-M	10
256	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-258	BACS40R10B43F		...SHIM	A,C,E F J-M	AR
260	BACS40R10C43F		...SHIM	A,C,E F J-M	AR
261	BACW10BP4NDP		...WASHER- (USED WITH ITEM 262A)	A,C,E F J-M	3
-262	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 262A)	A,C,E F J-M	3
262A	KFN305C4		...NUT- (V15653) (OPT ITEM 262) (USED WITH ITEM 261)	A,C,E F J-M	3
264	HL11VAZ10-8		...BOLT- (V56878) (SPEC BACB30NW10K8) (OPT B30NW10K8 (V97928)) (OPT HL11VAZ10-8 (V73197)) (OPT HL11VAZ10-8 (V92215)) (OPT HL11VAZ10-8 (V97928)) (OPT L803-10K8 (V06725)) (OPT HL11VAZ10-8 (V0PTK6)) (OPT HL11VAZ10-8 (V60516))	A,C,E F J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-266	BACS40R12B48F		...SHIM	A,C,E F J-M	AR
268	BACS40R12C48F		...SHIM	A,C,E F J-M	AR
269	BACW10BP5DP		...WASHER- (USED WITH ITEM 270A)	A,C,E F J-M	3
-270	HL79-10		...COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) (OPT ITEM 270A)	A,C,E F J-M	3
270A	KFN305C5		...NUT- (V15653) (OPT ITEM 270) (USED WITH ITEM 269) -----*	A,C,E F J-M	3
272	BACB28AM11B022A	BUSHING	A,C,E F J-M	1
R 274A	183T3039-2	RETAINER	A,C,E F J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-276	AN960PD1816L	WASHER	A,C,E F J-M	1
R 278	183T3039-1	BUSHING	A,C,E F J-M	1
280	183T3036-3	FITTING	A,C,E F J-M	1
-282	183T3036-4	FITTING	C,F,K M	1
R 284	183T3032-1		...FITTING ASSY-ACTR	A,E,J L	1
R -286	183T3032-2		...FITTING ASSY-ACTR	C,F,K M	1
			ATTACHING PARTS		
288	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	6
290	BACS40R20B83F		...SHIM	A,C,E F J-M	AR
292	BACS40R20C83F		...SHIM	A,C,E F J-M	AR
-294	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 294A)	A,C,E F J-M	6
294A	KFN305C3		...NUT- (V15653) (OPT ITEM 294)	A,C,E F J-M	6
296	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	20
298	BACS40R20B62F		...SHIM	A,C,E F J-M	AR
300	BACS40R20C62F		...SHIM	A,C,E F J-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -302	HL97DU8		...COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 302A)	A,C,E ,F, J-M	20
302A	KFN305C4		...NUT- (V15653) (OPT ITEM 302) -----*	A,C,E ,F, J-M	20
304A	BACB28AM17B032	BUSHING	A,C,E ,F, J-M	2
306	BACB28AP12-030	BUSHING	A,C,E ,F, J-M	2
308	183T3032-3	FITTING	A,E,J ,L	1
-310	183T3032-4	FITTING	C,F,K ,M	1
312	183T3025-1		...FITTING ASSY-HINGE	A,E,J ,L	1
-314	183T3025-2		...FITTING ASSY-HINGE	C,F,K ,M	1
316	BACB30MY6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	11
318	BACS40R19B86F		...SHIM	A,C,E ,F, J-M	AR
320	BACS40R19C86F		...SHIM	A,C,E ,F, J-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -322	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 322A)	A,C,E ,F, J-M	11
322A	KFN305C3		...NUT- (V15653) (OPT ITEM 322)	A,C,E ,F, J-M	11
324	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	3
326	BACS40R09B42F		...SHIM	A,C,E ,F, J-M	AR
328	BACS40R09C42F		...SHIM	A,C,E ,F, J-M	AR
329	BACW10BP4NDP		...WASHER- (USED WITH ITEM 330A)	A,C,E ,F, J-M	3
-330	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 330A)	A,C,E ,F, J-M	3
330A	KFN305C4		...NUT- (V15653) (OPT ITEM 330) (USED WITH ITEM 329)	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-332	HL11VAZ10-8		...BOLT- (V56878) (SPEC BACB30NW10K8) (OPT B30NW10K8 (V97928)) (OPT HL11VAZ10-8 (V73197)) (OPT HL11VAZ10-8 (V92215)) (OPT HL11VAZ10-8 (V97928)) (OPT L803-10K8 (V06725)) (OPT HL11VAZ10-8 (V0PTK6)) (OPT HL11VAZ10-8 (V60516))	A,C,E ,F, J-M	3
334	BACS40R12B47F		...SHIM	A,C,E ,F, J-M	AR
336	BACS40R12C47F		...SHIM	A,C,E ,F, J-M	AR
337	BACW10BP5DP		...WASHER- (USED WITH ITEM 338A)	A,C,E ,F, J-M	3
-338	HL79-10		...COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) (OPT ITEM 338A)	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-338A	KFN305C5		...NUT- (V15653) (OPT ITEM 338) (USED WITH ITEM 337) -----*-----	A,C,E ,F, J-M	3
340	BACB28AM11B020A	BUSHING	A,C,E ,F, J-M	1
342	BACB28AP08P028	BUSHING	A,C,E ,F, J-M	1
344	183T3025-3	FITTING	A,E,J ,L	1
-346	183T3025-4	FITTING	C,F,K ,M	1
R 348	183T3031-1		...FITTING ASSY-ACTR	A,E,J ,L	1
R -350	183T3031-2		...FITTING ASSY-ACTR	C,F,K ,M	1
352	BACB30MY6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	8
354	BACS40R21B90F		...SHIM	A,C,E ,F, J-M	AR
356	BACS40R21C90F		...SHIM	A,C,E ,F, J-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -358	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 358A)	A,C,E ,F, J-M	8
358A	KFN305C3		...NUT- (V15653) (OPT ITEM 358)	A,C,E ,F, J-M	8
360	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	20
362	BACS40R20B62F		...SHIM	A,C,E ,F, J-M	AR
364	BACS40R20C62F		...SHIM	A,C,E ,F, J-M	AR
-366	HL97DU8		...COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 366A)	A,C,E ,F, J-M	20
366A	KFN305C4		...NUT- (V15653) (OPT ITEM 366) -----*	A,C,E ,F, J-M	20
368	BACB28AM17B032	BUSHING	A,C,E ,F, J-M	2
370	BACB28AP12-030	BUSHING	A,C,E ,F, J-M	2
372	183T3031-3	FITTING	A,E,J ,L	1
-374	183T3031-4	FITTING	C,F,K ,M	1
376	183T3024-1		...FITTING ASSY-HINGE	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-378	183T3024-2		...FITTING ASSY-HINGE	C,F,K ,M	1
380	BACB30MY6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	7
382	BACS40R14B90F		...SHIM	A,C,E ,F, J-M	AR
384	BACS40R14C90F		...SHIM	A,C,E ,F, J-M	AR
-386	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 386A)	A,C,E ,F, J-M	7
386A	KFN305C3		...NUT- (V15653) (OPT ITEM 386)	A,C,E ,F, J-M	7
388	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	3
390	BACS40R08B33F		...SHIM	A,C,E ,F, J-M	AR
392	BACS40R08C33F		...SHIM	A,C,E ,F, J-M	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-393	BACW10BP3NDP		...WASHER- (USED WITH ITEM 394A)	A,C,E ,F, J-M	3
-394	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 394A)	A,C,E ,F, J-M	3
394A	KFN305C3		...NUT- (V15653) (OPT ITEM 394) (USED WITH ITEM 393)	A,C,E ,F, J-M	3
396	BACB30NW8K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	3
398	BACS40R10B37F		...SHIM	A,C,E ,F, J-M	AR
400	BACS40R10C37F		...SHIM	A,C,E ,F, J-M	AR
401	BACW10BP4NDP		...WASHER- (USED WITH ITEM 402A)	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -402	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 402A)	A,C,E ,F, J-M	3
402A	KFN305C4		...NUT- (V15653) (OPT ITEM 402) (USED WITH ITEM 401) -----*-----	A,C,E ,F, J-M	3
404	BACB28AM11B020A	BUSHING	A,C,E ,F, J-M	1
406	BACB28AP08P018	BUSHING	A,C,E ,F, J-M	1
408	183T3024-3	FITTING	A,E,J ,L	1
-410	183T3024-4	FITTING	C,F,K ,M	1
412	183T3035-1		...SPAR ASSY- (REPL BY ITEM 412B) (USED ON ITEM 20)	A,E, J-M	1
-412A	183T3076-1		...SPAR ASSY- (USED ON ITEM 20B)	A,E,J ,L	1
-412B	183T3035-25		...SPAR ASSY- (REPLS ITEM 412) (USED ON ITEM 20, 20A)	A,E,J ,L	1
-414	183T3035-2		...SPAR ASSY- (REPLD BY ITEM 414B) (USED ON ITEM 22)	C,F,K ,M	1
-414A	183T3076-2		...SPAR ASSY- (USED ON ITEM 22B)	C,F,K ,M	1
-414B	183T3035-26		...SPAR ASSY- (REPLS ITEM 414) (USED ON ITEM 22, 22A)	C,F,K ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
415	BACB30NU3K4		ATTACHING PARTS ...BOLT- (OPT ITEM 415G USED WITH ITEM 417) (OPT ITEM 415A) (USED WITH ITEMS 430G, 432G) (USED ON ITEMS 20, 20A, 22, 22A)	A,C,E ,F, J-M	2
-415A	BACB30UR3K4		...BOLT- (OPT ITEM 415) (USED ON ITEMS 20, 20A, 22, 22A)	A,C,E ,F, J-M	2
415G	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516)) (OPT ITEM 415 USED WITH ITEMS 430G, 432G) (USED ON ITEMS 20, 20A, 22, 22A) (USED WITH ITEM 417)	A,C,E ,F, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-416	BACB30NU3K4		...BOLT- (OPT ITEM 416A USED WITH ITEM 418) (OPT ITEM 416B) (USED WITH ITEMS 430, 432)	A,C,E ,F, J-M	48
416A	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (V0PTK6)) (OPT HL11VAZ6-4 (V60516)) (OPT ITEM 416 USED WITH ITEMS 430, 432) (USED WITH ITEM 418)	A,C,E ,F, J-M	48
-416B	BACB30UR3K4		...BOLT- (OPT ITEM 416)	A,C,E ,F, J-M	48

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-417	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 417A) (USED ON ITEMS 20, 20A, 22, 22A) (USED WITH ITEM 415G)	A,C,E ,F, J-M	2
-417A	KFN305C3		...NUT- (V15653) (OPT ITEM 417) (USED ON ITEMS 20, 20A, 22, 22A)	A,C,E ,F, J-M	2
418	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 418A) (USED WITH ITEM 416A)	A,C,E ,F, J-M	48
-418A	KFN305C3		...NUT- (V15653) (OPT ITEM 418)	A,C,E ,F, J-M	48
420	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST) (NHA 183T3004) (NHA 183T3077)	A,C,E ,F, J-M	251
420A	BACB30NW6K		DELETED		
421	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 20B, 22B)	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-422	HL41-6-5		...BOLT- (V56878) (SPEC BACB30FN6A5U) (OPT HL41-6-5 (V73197)) (OPT HL41-6-5 (V92215)) (OPT HL41-6-5 (V97928)) (OPT 67068-6A5U (V56878)) (OPT HL41-6-5 (V80539)) (OPT WC376-5 (V60516)) (OPT HL41-6-5 (V60516)) (OPT HL41-6-5 (V08524))	A,C,E ,F, J-M	2
423	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 20, 20A, 22, 22A)	A,C,E ,F, J-M	2
R 424	183T3004-5		...FILLER- (USED ON ITEMS 20, 20A, 22, 22A)	A,C,E ,F, J-M	2
426	AN960C10L		...WASHER	A,C,E ,F, J-M	2
-427	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 427A) (USED ON ITEMS 20B, 22B)	A,C,E ,F, J-M	3
427A	KFN305C3		...NUT- (V15653) (OPT ITEM 427) (USED ON ITEMS 20B, 22B)	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -428	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 428A)	A,C,E ,F, J-M	253
428A	KFN305C3		...NUT- (V15653) (OPT ITEM 428)	A,C,E ,F, J-M	253
-429	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 429A) (USED ON ITEMS 20, 20A, 22, 22A)	A,C,E ,F, J-M	2
429A	KFN305C3		...NUT- (V15653) (OPT ITEM 429) (USED ON ITEMS 20, 20A, 22, 22A)	A,C,E ,F, J-M	3
430	BACN10JC3CM		...NUT- (USED WITH ITEM 416)	A,C,E ,F, J-M	48
430G	BACN10JC3CM		...NUT- (USED ON ITEMS 20, 20A, 22, 22A) (USED WITH ITEM 415)	A,C,E ,F, J-M	2
432	AN960C10		...WASHER- (USED WITH ITEM 416)	A,C,E ,F, J-M	48
432G	AN960C10		...WASHER- (USED ON ITEMS 20, 20A, 22, 22A) (USED WITH ITEM 415) -----*-----	A,C,E ,F, J-M	2
-434	183T3034-1		..LEADING EDGE INSTL- (REPLD BY ITEM 434A)	A,E,J ,L	1
-434A	183T3034-73		..LEADING EDGE INSTL- (REPLS ITEM 434)	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-			ATTACHING PARTS		
-436	183T3034-2		..LEADING EDGE INSTL- (REPLD BY ITEM 436A) -----*-----	C,F,K ,M	1
-436A	183T3034-74		..LEADING EDGE INSTL- (REPLS ITEM 436)	C,F,K ,M	1
442	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST) (NHA 183T3034) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	2
444	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	3
-446	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 446A) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	5
446A	KFN305C3		...NUT- (V15653) (OPT ITEM 446) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	5
447	183T3034-3		...RIB- (USED ON ITEM 434)	A,E,J ,L	1
-447G	183T3034-4		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
-448	183T3079-1		...RIB INSTL-INTERCONNECT (USED ON ITEM 434A)	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -448A	183T3038-1		...RIB INSTL-INTERCONNECT (USED ON ITEM 434)	A,E,J ,L	1
-450	183T3079-2		...RIB INSTL-INTERCONNECT (USED ON ITEM 436A)	C,F,K ,M	1
-450A	183T3038-2		...RIB INSTL-INTERCONNECT (USED ON ITEM 436)	C,F,K ,M	1
R 452	183T2035-1	FITTING ASSY- (OPT ITEM 452A) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	1
R -452A	183T3080-3	FITTING ASSY- (OPT ITEM 452) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	1
R -452B	183T3080-1	FITTING ASSY- (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	1
454	HL12VAZ8-8	BOLT- (V56878) (SPEC BACB30NX8K8) (OPT HL12VAZ8-8 (V73197)) (OPT HL12VAZ8-8 (V92215)) (OPT HL12VAZ8-8 (V97928)) (OPT L802-8K8 (V06725)) (OPT HL12VAZ8-8 (V08524)) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-456	HL12VAZ8-8	BOLT- (V56878) (SPEC BACB30NX8K8) (OPT HL12VAZ8-8 (V73197)) (OPT HL12VAZ8-8 (V92215)) (OPT HL12VAZ8-8 (V97928)) (OPT L802-8K8 (V06725)) (OPT HL12VAZ8-8 (V08524)) (USED ON ITEMS 448, 450)	A,C,E F, J-M	12
458	HL12VAZ8-10	BOLT- (V56878) (SPEC BACB30NX8K10) (OPT HL12VAZ8-10 (V73197)) (OPT HL12VAZ8-10 (V92215)) (OPT HL12VAZ8-10 (V97928)) (OPT L802-8K10 (V06725)) (OPT HL12-10 (V06725)) (OPT HL12VAZ8-10 (V97928)) (USED ON ITEMS 448A, 450A)	A,C,E F, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -460	HL1187-8	COLLAR- (V73197) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V5M902)) (OPT ITEM 460A, USED WITH ITEM 464)	A,C,E ,F, J-M	12
460A	KFN305C4	NUT- (V15653) (OPT ITEM 460) (USED WITH ITEM 464)	A,C,E ,F, J-M	12
462A	BACS40R08B44F	SHIM- (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	1
464	BACW10BP4NDP	WASHER- (USED WITH ITEM 460A)	A,C,E ,F, J-M	12
			-----*-----		
466	BACB28AM14B030A	BUSHING	A,C,E ,F, J-M	1
468	BACB28AP10P028	BUSHING	A,C,E ,F, J-M	1
470	183T3080-2	FITTING- (USED ON ITEM 452B)	A,C,E ,F, J-M	1
-470A	183T3080-4	FITTING- (USED ON ITEM 452A)	A,C,E ,F, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-472	BACR15BB5AD	RIVET- (SIZE DETERMINE ON INST) (USED ON ITEM 452)	A,C,E ,F, J-M	2
474	183T2035-2	ANGLE- (USED ON ITEM 452)	A,C,E ,F, J-M	1
476	BACR15BB5AD	RIVET- (SIZE DETERMINE ON INST) (USED ON ITEM 452)	A,C,E ,F, J-M	2
478	183T2035-3	ANGLE- (USED ON ITEM 452)	A,C,E ,F, J-M	1
480	183T2035-4	CHANNEL- (USED ON ITEM 452)	A,C,E ,F, J-M	1
486	BACB30MY6K	BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	16
488	BACB30MY6K	BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	15
490	BACB30NW6K	BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	8
492	BACB30NW6K	BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	8
R 494	183T3038-5	SHIM- (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-496	183T3079-3	SHIM- (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	1
498	183T3079-4	SHIM- (USED ON ITEMS 448,450)	A,C,E ,F, J-M	1
500	BACS40R11D17F	SHIM- (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	1
-502	HL79-6	COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 502A, USED WITH ITEM 504) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	24
502A	KFN305C3	NUT- (V15653) (OPT ITEM 502) (USED WITH ITEM 504) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	24
504	BACW10BP3NDP	WASHER- (USED WITH ITEM 502A) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	24
506	BACW10BP3NDP	WASHER- (USED WITH ITEM 510A) (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-507	183T3078-1	RIB- (USED ON ITEM 448)	A,C,J ,L	1
507A	183T3013-1	RIB- (USED ON ITEM 448A)	A,E,J ,L	1
-507G	183T3078-2	RIB- (USED ON ITEM 450)	C,F,K ,M	1
-507H	183T3013-2	RIB- (USED ON ITEM 450A)	C,F,K ,M	1
-508	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 508A) (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	15
508A	KFN305C3	NUT- (V15653) (OPT ITEM 508) (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	15
-510	HL79-6	COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 510A) (USED ON ITEMS 448, 450)	A,C,E ,F, J-M	8
510A	KFN305C3	NUT- (V15653) (OPT ITEM 510) (USED WITH ITEM 506) (USED ON ITEMS 448, 450)	A,C, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-516	BACB30MY6K	BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	27
518	BACB30NU3K7	BOLT- (OPT ITEM 518A) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
-518A	BACB30UR3K7	BOLT- (OPT ITEM 518) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
520	BACW10BP3DP	WASHER- (OPT ITEM 520A) (USED WITH ITEM 524) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
-520A	AN960PD10	WASHER- (OPT ITEM 520) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
-522	BACW10BP3NDP	WASHER- (USED WITH ITEM 524A) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
524	BACN10JC3CD	NUT- (OPT ITEM 524A, USED WITH ITEM 522) (USED WITH ITEM 520) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
-524A	KFN305C3	NUT- (V15653) (OPT ITEM 524, USED WITH ITEM 520) (USED WITH ITEM 522) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-526	BACW10BP3DP	WASHER- (OPT ITEM 526A) (USED WITH ITEM 528) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
-526A	AN960PD10	WASHER- (OPT ITEM 526) (USED ON ITEM 448A, 450A)	A,C,E ,F, J-M	4
528	BACN10JC3CD	NUT- (OPT ITEM 528A, USED WITH ITEM 530) (USED WITH ITEM 526) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
-528A	KFN305C3	NUT- (V15653) (OPT ITEM 528, USED WITH ITEM 526) (USED WITH ITEM 530) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
-530	BACW10BP3NDP	WASHER- (USED WITH ITEM 528A) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
532	BACB30NU3K6	BOLT- (OPT ITEM 532A) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -532A	BACB30UR3K6	BOLT- (OPT ITEM 532) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	4
534	BACS40R16C19F	SHIM- (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	AR
536	BACS40R16B19F	SHIM- (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	AR
-538	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 538A) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	27
538A	KFN305C3	NUT- (V15653) (OPT ITEM 538) (USED ON ITEMS 448A, 450A)	A,C,E ,F, J-M	27
539	183T3012-1	RIB-AFT (USED ON ITEM 448A)	A,E, J-M	1
-541	183T3012-2	RIB-AFT (USED ON ITEM 450A)	C,F,K ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-542	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	32
542G	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 434A, 436A)	A,C,E ,F, J-M	12
-543	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 543A)	A,C,E ,F, J-M	32
543A	KFN305C3		...NUT- (V15653) (OPT ITEM 543)	A,C,E ,F, J-M	32
-543G	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 543H) (USED ON ITEMS 434A, 436A)	A,C,E ,F, J-M	12
543H	KFN305C3		...NUT- (V15653) (OPT ITEM 543G) (USED ON ITEMS 434A, 436A)	A,C,E ,F, J-M	12
544	183T2010-5		...ANGLE-UPR SPRT	A,E,J ,L	8
544G	183T2010-5		...ANGLE-UPR SPRT (USED ON ITEM 434A)	A,E,J ,L	3
-545	183T2010-6		...ANGLE-UPR SPRT	C,F,K ,M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -545G	183T2010-6		...ANGLE-UPR SPRT (USED ON ITEM 436A)	C,F,K M	3
-550	183T2010-6		...ANGLE-UPR SPRT (USED ON ITEM 436A)	C,F,K M	8
554	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F, J-M	16
556	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F, J-M	40
557A	AN960C10L		...WASHER	A,C,E F,J, K	16
-558	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 558A)	A,C,E F, J-M	56
558A	KFN305C3		...NUT- (V15653) (OPT ITEM 558)	A,C,E F, J-M	56
560	183T3034-15		...RIB	A,E,J L	1
-562	183T3034-16		...RIB	C,F,K M	1
564	183T3034-17		...RIB	A,E,J L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -566	183T3034-18		...RIB	C, F, K /M	1
568	183T3034-19		...RIB	A, E, J /L	1
-570	183T3034-20		...RIB	C, F, K /M	1
572	183T3034-25		...RIB	A, E, J /L	1
-574	183T3034-26		...RIB	C, F, K /M	1
576	183T3034-31		...RIB	A, E, J /L	1
-578	183T3034-32		...RIB	C, F, K /M	1
579	183T3034-5		...RIB	A, E, J /L	1
-581	183T3034-6		...RIB	C, F, K /M	1
582	183T3034-7		...RIB	A, E, J /L	1
-583	183T3034-8		...RIB	C, F, K /M	1
584	183T3034-9		...RIB	A, C, J /L	1
-585	183T3034-10		...RIB	C, F, K /M	1
586	183T3034-63		...FITTING ASSY-HOIST	A, E, J /L	1
-588	183T3034-64		...FITTING ASSY-HOIST	C, F, K /M	1
590	BACB30MY6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST)	A, C, E /F, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -592	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 592A)	A,C,E ,F, J-M	4
592A	KFN305C3		...NUT- (V15653) (OPT ITEM 592) -----*	A,C,E ,F, J-M	4
594	BACB30NU4K6		...BOLT- (OPT ITEM 594A) ATTACHING PARTS	A,C,E ,F, J-M	2
-594A	BACB30UR4K6		...BOLT- (OPT ITEM 594) -----*	A,C,E ,F, J-M	2
596	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	4
598	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (V52828)	A,C,E ,F, J-M	2
600	183T3059-1		...FITTING	A,E,J ,L	1
-602	183T3059-2		...FITTING	C,F,K ,M	1
608	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-610	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	5
611	AN960C10L		...WASHER	A,C,E ,F, J-M	1
-612	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 612A)	A,C,E ,F, J-M	6
612A	KFN305C3		...NUT- (OPT ITEM 612)	A,C,E ,F, J-M	6
613	183T3034-11		...RIB	A,E,J ,L	1
-613G	183T3034-12		...RIB	C,F,K ,M	1
614	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	4
616	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	6
-618	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 618A) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	10
618A	KFN305C3		...NUT- (OPT ITEM 618) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	10
622	183T3034-23		...RIB- (USED ON ITEM 434)	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -624	183T3034-24		...RIB- (USED ON ITM 436)	C,F,K ,M	1
626	183T3034-29		...RIB- (USED ON ITEM 434)	A,E, J-M	1
-627	183T3034-30		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
628	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	4
630	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	10
631	AN960C10L		...WASHER	A,C,E ,F, J-M	4
-632	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 632A)	A,C,E ,F, J-M	14
632A	KFN305C3		...NUT- (V15653) (OPT ITEM 632)	A,C,E ,F, J-M	14
634	183T3034-21		...RIB- (USED ON ITEM 434)	A,E,J ,L	1
-634A	183T3034-77		...RIB- (USED ON ITEM 434A)	A,E,J ,L	1
-636	183T3034-22		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
-636A	183T3034-78		...RIB- (USED ON ITEM 436A)	C,F,K ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-638	183T3034-27		...RIB- (USED ON ITEM 434)	A,E,J ,L	1
-638A	183T3034-75		...RIB- (USED ON ITEM 434A)	A,E,J ,L	1
-640	183T3034-28		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
-640A	183T3034-76		...RIB- (USED ON ITEM 436A)	C,F,K ,M	1
640G	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	8
641	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 434, 436)	A,C,E ,F, J-M	12
-641G	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 641H) (USED ON ITEMS 434,436)	A,C,E ,F, J-M	20
641H	KFN305C3		...NUT- (V15653) (OPT ITEM 641G) (USED ON ITEMS 434,436)	A,C,E ,F, J-M	20
642	183T3034-35		...RIB- (USED ON ITEM 434)	A,E, J-M	1
-644	183T3034-36		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
646	183T3034-47		...RIB- (USED ON ITEM 434)	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -648	183T3034-48		...RIB- (USED ON ITEM 436)	C, F, K , M	1
650	183T3034-51		...RIB- (USED ON ITEM 434)	A, E, J , L	1
-652	183T3034-52		...RIB- (USED ON ITEM 436)	C, F, K , M	1
654	183T3034-57		...RIB- (USED ON ITEM 434)	A, E, J , L	1
-656	183T3034-58		...RIB- (USED ON ITEM 436)	C, F, K , M	1
658	HL10VAZ6-6		...BOLT- (V60516) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (VOPTK6)) (OPT HL10V6-6 (V73197)) (OPT HL10V6-6 (V80539)) (OPT HL10V6-6 (V92215)) (OPT L800-6-6 (V97928)) (OPT HL10VAZ6-6 (V73197)) (OPT HL10VAZ6-6 (V92215)) (OPT HL10VAZ6-6 (V97928)) (OPT L8006K6 (V06725)) (OPT HL10V6-6 (V80539)) (OPT HL10V6-6 (V92215)) (OPT L800-6-6 (V97928)) (SIZE DETERMINE ON INST)	A, C, E , F, J-M	10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-660	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	20
-662	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 662A)	A,C,E ,F, J-M	30
662A	KFN305C3		...NUT- (V15653) (OPT ITEM 662)	A,C,E ,F, J-M	30
664	183T3034-33		...RIB- (USED ON ITEM 434)	A,E, J-M	1
-664A	183T3034-79		...RIB- (USED ON ITEM 434A)	A,E,J ,L	1
-666	183T3034-34		...RIB- (USED ITEM 436)	C,F,K ,M	1
-666A	183T3034-80		...RIB- (USED ON ITEM 436A)	C,F,K ,M	1
668	183T3034-37		...RIB	A,E,J ,L	1
-670	183T3034-38		...RIB	C,F,K ,M	1
672	183T3034-45		...RIB- (USED ON ITEM 434)	A,E, J-M	1
-672A	183T3034-81		...RIB- (USED ON ITEM 434A)	A,E,J ,L	1
-674	183T3034-46		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
-674A	183T3034-82		...RIB- (USED ON ITEM 436A)	C,F,K ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-676	183T3034-49		...RIB- (USED ON ITEM 434)	A,E,J ,L	1
-676A	183T3034-83		...RIB- (USED ON ITEM 434A)	A,E,J ,L	1
-677	183T3034-50		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
-677A	183T3034-84		...RIB- (USED ON ITEM 436A)	C,F,K ,M	1
680	183T3034-55		...RIB- (USED ON ITEM 436)	A,E,J ,L	1
-680A	183T3034-85		...RIB- (USED ON ITEM 434A)	A,E,J ,L	1
-682	183T3034-56		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
-682A	183T3034-86		...RIB- (USED ON ITEM 436A)	C,F,K ,M	1
690	183T3034-65		...FITTING ASSY-HOIST	A,E,J ,L	1
-692	183T3034-66		...FITTING ASSY-HOIST	C,F,K ,M	1
			ATTACHING PARTS		
694	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	4
-696	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 696A)	A,C,E ,F, J-M	4
696A	KFN305C3		...NUT- (V15653) (OPT ITEM 696)	A,C,E ,F, J-M	4
698	BACB30NU4K6		...BOLT- (OPT ITEM 698A)	A,C,E ,F, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -698A	BACB30UR4K6		...BOLT- (OPT ITEM 698) -----*-----	A,C,E ,F, J-M	2
700	BACR15DR3A	RIVET- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	4
702	BRF200C4D	NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) ATTACHING PARTS	A,C,E ,F, J-M	2
704	183T3059-3	FITTING -----*-----	A,E,J ,L	4
-706	183T3059-4	FITTING	C,F,K ,M	1
706G	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	1
707	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	4
-707G	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 707H)	A,C,E ,F, J-M	5
707H	KFN305C3		...NUT- (V15653) (OPT ITEM 707G)	A,C,E ,F, J-M	5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-708	183T3034-41		...RIB	A,E,J L	1
-710	183T3034-42		...RIB	C,F,K M	1
712	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	8
714	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	8
-716	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 716A)	A,C,E F J-M	16
716A	KFN305C3		...NUT- (V15653) (OPT ITEM 716)	A,C,E F J-M	16
718	183T3034-69		...ANGLE	A,E,J L	4
719	183T3034-69		...ANGLE- (USED ON ITEM 434A)	A,E,J L	2
-720	183T3034-70		...ANGLE	C,F,K M	4
-721	183T3034-70		...ANGLE- (USED ON ITEM 436A)	C,F,K M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-722	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	6
724	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	12
-726	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 726A)	A,C,E ,F, J-M	18
726A	KFN305C3		...NUT- (V15653) (OPT ITEM 726)	A,C,E ,F, J-M	18
728	183T3034-53		...RIB	A,E,J ,L	1
-730	183T3034-54		...RIB	C,F,K ,M	1
732	183T3034-59		...RIB- (USED ON ITEM 434)	A,E,J ,L	1
-734	183T3034-60		...RIB- (USED ON ITEM 436)	C,F,K ,M	1
736	183T3034-61		...RIB	A,E,J ,L	1
-738	183T3034-62		...RIB	C,F,K ,M	1
742	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-742G	BACB30NU3K3		...BOLT	A,C,E F J-M	3
743	AN960C10		...WASHER	A,C,E F J-M	3
-744	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 744A)	A,C,E F J-M	3
744A	KFN305C3		...NUT- (V15653) (OPT ITEM 744)	A,C,E F J-M	3
745	BACN10JC3CM		...NUT	A,C,E F J-M	3
746	183T3034-43		...RIB	A,E,J L	1
-748	183T3034-44		...RIB	C,F,K M	1
750	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	2
751	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,C,E F J-M	4
-752	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 752A)	A,C,E F J-M	6
752A	KFN305C3		...NUT- (V15653) (OPT ITEM 752)	A,C,E F J-M	6
754	183T3034-13		...RIB	A,E,J L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -756	183T3034-14		...RIB	C,F,K ,M	1
-764	183T3005-1		..RIB INSTL-INBD END (USED ON ITEMS 10, 10A)	A,E,J ,L	1
-764A	183T3075-1		..RIB INSTL-INBD END (USED ON ITEM 10B)	A,E,J ,L	1
-766	183T3005-2		..RIB INSTL-INBD END (USED ON ITEMS 15, 15A)	C,F,K ,M	1
-766A	183T3075-2		..RIB INSTL-INBD END (USED ON ITEM 15B)	C,F,K ,M	1
767	183T3005-27		...PLATE ASSY-SEAL (USED ON ITEM 764)	A,E,J ,L	1
-767A	183T3075-21		...PLATE ASSY-SEAL (USED ON ITEM 764A)	A,E	1
-767B	183T3005-32		...PLATE ASSY-SEAL (USED ON ITEM 766)	C,F,K ,M	1
-767C	183T3075-24		...PLATE ASSY-SEAL (USED ON ITEM 766A)	C,F	1
-767D	183T3075-21		...PLATE ASSY-SEAL (USED ON ITEM 764A) (PRE SB 767-27-0052)	J	1
-767E	183T3075-24		...PLATE ASSY-SEAL (USED ON ITEM 766A) (PRE SB 767-27-0052)	K	1
-767M	183T3075-27		...SEAL-STRIP (USED ON ITEM 764A) (POST SB 767-27-0052)	L,M	1
-767R	183T3075-28		...SEAL-STRIP (USED ON ITEM 764A) (POST SB 767-27-0052)	L,M	1
768	BACB30NU3K4		...BOLT- (OPT ITEM 768A)	A,C,E ,F, J-M	27
-768A	BACB30UR3K4		...BOLT- (OPT ITEM 768)	A,C,E ,F, J-M	27

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-769	BACW10DM6		...WASHER	A,C,E F, J-M	27
			-----*-----		
770	AF5141-3-4		...RIVET- (V53551) (SPEC BACR15DR3A4) (OPT CCR264CS3-4TT (V11815)) (OPT RV541A3-4 (V98996))	A,C,E F, J-M	54
771	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A,C,E F,J, M	27
R 772	183T2030-1		...FITTING ASSY- (OPT ITEM 772A) (USED ON ITEMS 764, 766)	A,C,E F, J-M	1
R 772A	183T2063-1		...FITTING ASSY- (OPT ITEM 772) (USED ON ITEMS 764, 766)	A,C,E F, J-M	1
R -772B	183T2063-1		...FITTING ASSY- (USED ON ITEMS 764A, 766A) ATTACHING PARTS	A,C,E F, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-773	HL12VAZ8-8		...BOLT- (V56878) (SPEC BACB30NX8K8) (OPT HL12VAZ8-8 (V73197)) (OPT HL12VAZ8-8 (V92215)) (OPT HL12VAZ8-8 (V97928)) (OPT L802-8K8 (V06725)) (OPT HL12VAZ8-8 (V08524))	A,C,E ,F, J-M	9
773H	AN960C416L		...WASHER- (USED WITH ITEM 774A)	A,C,E ,F, J-M	9
-774	HL1187DU8		...COLLAR- (V73197) (SPEC BACC30X8S) (OPT HL87DU8 (V73197)) (OPT HL87DU8 (V92215)) (OPT HL1187DU8 (V56878)) (OPT HL1187DU8 (V92215)) (OPT HL87DU8 (V56878)) (OPT HL1187DU8 (V5M902)) (OPT ITEM 774A USED ITEM 773H)	A,C,E ,F, J-M	9

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-774A	KFN305C4		...NUT- (V15653) (OPT ITEM 774) (USED WITH ITEM 773H) -----*-----	A,C,E ,F, J-M	9
775A	BACB28AP10P028	BUSHING	A,C,E ,F, J-M	1
776	BACB28AM14B030A		ATTACHING PARTSBUSHING	A,C,E ,F, J-M	1
777	183T2030-3		-----*-----ANGLE- (USED ON ITEM 772)	A,C,E ,F, J-M	1
778	183T2030-2	ANGLE- (USED ON ITEM 772)	A,C,E ,F, J-M	1
779	BACR15BB5AD	RIVET- (USED DETERMINE ON INST) (USED ON ITEM 772)	A,C,E ,F, J-M	4
780	183T2030-4	CHANNEL- (USED ON ITEM 772)	A,C,E ,F, J-M	1
781	183T2063-2	FITTING- (USED ON ITEMS 772A, 772B)	A,C,E ,F, J-M	1
782	183T3037-1		...ANGLE- (USED ON ITEM 764)	A,E, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -783	183T3037-2		...ANGLE- (USED ON ITEM 766)	C,F,K ,M	1
784	183T3037-5		...ANGLE- (USED ON ITEM 764)	A,E,J ,L	1
-785	183T3037-6		...ANGLE- (USED ON ITEM 766)	C,F,K ,M	1
788	BACB30MY8K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	4
789	BACB30MY8K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	6
-790	HL97DU8		...COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 790A) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	4
790A	KFN305C4		...NUT- (V15653) (OPT ITEM 790) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	4
-791	HL97DU8		...COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 791A) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	6
791A	KFN305C4		...NUT- (V15653) (OPT ITEM 791) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-792	BACB30N3K6		DELETED		
792A	BACB30NM3K6		...BOLT- (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	8
793	BACB30NM3K5		...BOLT- (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	8
794	AN960C10		...WASHER- (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	8
795	AN960C10		...WASHER- (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	8
796	BACS40R10U19		...SHIM- (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	AR
797	BACN10JC3CM		...NUT- (OPT TO ITEM 797A) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	8
-797A	KFN305C3		...NUT- (V15653) (OPT ITEM 797) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	8
798	BACN10JC3CM		...NUT- (OPT ITEM 798A) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	8
-798A	KFN305C3		...NUT- (V15653) (OPT ITEM 798) USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-799	183T3081-1		...FITTING-BACKUP (REPLD BY ITEM 799A) (USED ON ITEM 764A)	A,E,J ,L	1
-799A	183T3081-3		...FITTING-BACKUP (REPLS ITEM 799) (USED ON ITEM 764A)	A,E,J ,L	1
-799G	183T3081-2		...FITTING-BACKUP (REPLD BY ITEM 799H) (USED ON ITEM 766A)	C,F,K ,M	1
-799H	183T3081-4		...FITTING-BACKUP (REPLS ITEM 799G) (USED ON ITEM 766A)	C,F,K ,M	1
801	BACB30MY8K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 764, 766) -----*	A,C,E ,F, J-M	2
802	HL97DU8		...COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 802A) (USED ON ITEMS 764, 766)	A,C,D ,E, J-M	2
-802A	KFN305C4		...NUT- (V15653) (OPT ITEM 802) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	2
802G	183T3037-3		...CHANNEL- (USED ON ITEM 764)	A,E,J ,L	1
-802R	183T3037-4		...CHANNEL- (USED ON ITEM 766)	C,F,K ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-813	BACB30NU3K6		...BOLT- (OPT ITEM 813A) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	24
-813A	BACB30UR3K6		...BOLT- (OPT ITEM 813) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	24
814	BACB30NU3K6		...BOLT- (OPT ITEM 814A) (USED ON ITEMS 764A, 764B)	A,C,E ,F, J-M	16
-814A	BACB30NU3K6		...BOLT- (OPT ITEM 814) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	16
815	AN960C10		...WASHER- (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	12
816	AN960C10		...WASHER- (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	8
817	BACN10JC3CM		...NUT- (OPT ITEM 817A) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	12
-817A	KFN305C3		...NUT- (V15653) (OPT ITEM 817) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	12
818	BACN10JC3CM		...NUT- (OPT ITEM 818A) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	8
-818A	KFN305C3		...NUT- (V15653) (OPT ITEM 818) USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	8
819	183T3005-13		...ANGLE- (USED ON ITEM 764)	A,E,J ,L	1
819G	183T3005-19		...ANGLE- (USED ON ITEM 764)	A,E,J ,L	1
820	183T3075-11		...ANGLE- (USED ON ITEM 764A)	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-820G	183T3075-15		...ANGLE- (USED ON ITEM 764A)	A,E,J ,L	1
-821	183T3005-14		...ANGLE- (USED ON ITEM 766)	C,F,K ,M	1
-821G	183T3005-20		...ANGLE- USED ON ITEM 766)	C,F,K ,M	1
-822	183T3075-12		...ANGLE- (USED ON ITEM 766A)	C,F,K ,M	1
-822G	183T3075-16		...ANGLE- (USED ON ITEM 766A)	C,F,K ,M	1
823	183T3005-15		...CHANNEL- (USED ON ITEM 764)	A,E,J ,L	1
823G	183T3005-21		...CHANNEL- (USED ON ITEM 764)	A,E,J ,L	1
-824	183T3005-16		...CHANNEL- (USED ON ITEM 766)	C,F,K ,M	1
-824G	183T3005-22		...CHANNEL- (USED ON ITEM 766)	C,F,K ,M	1
825	183T3005-17		...ANGLE- (USED ON ITEM 764)	A,E,J ,L	1
825G	183T3005-23		...ANGLE- (USED ON ITEM 764)	A,E,J ,L	1
826	183T3075-13		...ANGLE- (USED ON ITEM 764A)	A,E,J ,L	1
826G	183T3075-17		...ANGLE- (USED ON ITEM 764A)	A,E,J ,L	1
-827	183T3005-18		...ANGLE- (USED ON ITEM 766)	C,F,K ,M	1
-827G	183T3005-24		...ANGLE- (USED ON ITEM 766)	C,F,K ,M	1
-828	183T3075-14		...ANGLE- (USED ON ITEM 766A)	C,F,K ,M	1
-828G	183T3075-18		...ANGLE- (USED ON ITEM 766A)	C,F,K ,M	1
829	AF5141-3-4		...RIVET- (V53551) (SPEC BACR15DR3A4) (OPT CCR264CS3-4TT (V11815)) (OPT RV541A3-4 (V98996)) (USED ON ITEMS 764, 766) ATTACHING PARTS	A,C,E ,F, J-M	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-830	AF5141-3-4		...RIVET- (V53551) (SPEC BACR15DR3A4) (OPT CCR264CS3-4TT (V11815)) (OPT RV541A3-4 (V98996)) (USED ON ITEMS 764A, 766A) -----*	A,C,E ,F, J-M	16
831	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	12
832	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEM 764A, 766A)	A,C,E ,F, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-833	HL10VAZ6-4		...BOLT- (V60516) (SPEC BACB30MY6K4) (OPT HL10VAZ6-4 (VOPTK6)) (OPT HL10VAZ6-4 (V92215)) (OPT HL10VAZ6-4 (V97928)) (OPT L8006K4 (V06725)) (OPT HL10VAZ6-4 (V08524)) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	13
-833A	HL10VAZ6-5		...BOLT- (V60516) (SPEC BACB30MY6K5) (OPT HL10VAZ6-5 (VOPTK6)) (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	13
-834	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 834A)	A,C,E ,F, J-M	13
834A	KFN305C3		...NUT- (V15653) (OPT ITEM 834)	A,C,E ,F, J-M	13
835	183T3005-11		...PLATE- (USED ON ITEM 764)	A,E, J-M	1
-836	183T3075-9		...PLATE- (USED ON ITEM 764A)	A,E,J ,L	1
-837	183T3005-12		...PLATE- (USED ON ITEM 766)	F	1
-838	183T3075-10		...PLATE- (USED ON ITEM 766A)	C,F,K ,M	1
841	183T3005-9		...ANGLE- (USED ON ITEM 764)	A,E,J ,L	1
-842	183T3005-10		...ANGLE- (USED ON ITEM 766)	C,F,K ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-843	183T3005-3		...BOND ASSY- (USED ON ITEM 764)	A,E,J ,L	1
-843A	183T3075-3		...BOND ASSY- (USED ON ITEM 764A)	A,E,J ,L	1
-844	183T3005-4		...BOND ASSY- (USED ON ITEM 766)	C,F,K ,M	1
-844A	183T3075-4		...BOND ASSY- (USED ON ITEM 766A)	C,F,K ,M	1
845	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (V0PTK6)) (OPT HL11VAZ6-4 (V60516))	A,C,E ,F, J-M	39

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-846	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516)) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	2
R 847	183T3005-26		...FILLER- (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	1
-847A	183T3075-20		...FILLER- (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	1
-848	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 848A)	A,C,E ,F, J-M	39
848A	KFN305C3		...NUT- (V15653) (OPT ITEM 848)	A,C,E ,F, J-M	39

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -849	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 849A) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	2
849A	KFN305C3		...NUT- (V15653) (OPT ITEM 849) (USED ON ITEMS 764A, 766A)	A,C,D ,F, J-M	2
850	BACB30NU3K4		...BOLT- (OPT ITEM 850A)	A,C,E ,F, J-M	36
-850A	BACB30UR3K4		...BOLT- (OPT ITEM 850)	A,C,E ,F, J-M	36
851	BACB30LL3U4		...BOLT	A,C,E ,F, J-M	2
852	BACB30NU3K4		...BOLT- (OPT ITEM 852A) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	2
-852A	BACB30UR3K4		...BOLT- (OPT ITEM 852A) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	2
R 853	183T3005-25		...FILLER- (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	1
R -853A	183T3075-19		...FILLER- (USED ON ITEMS 764A, 766A) -----*-----	A,C,E ,F, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-854	AF5141-3-4		...RIVET- (V53551) (SPEC BACR15DR3A4) (OPT CCR264CS3-4TT (V11815)) (OPT RV541A3-4 (V98996))	A,C,E ,F, J-M	76
855	AF5141-3-4		...RIVET- (V53551) (SPEC BACR15DR3A4) (OPT CCR264CS3-4TT (V11815)) (OPT RV541A3-4 (V98996)) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	4
856	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A,C,E ,F, J-M	36
857	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A,C,E ,F, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-858	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	2
859	183T3005-29		...CAP- (USED ON ITEMS 764, 766)	A,C,E ,F, J-M	1
-859A	183T3075-23		...CAP- (USED ON ITEMS 764A, 766A)	A,C,E ,F, J-M	1
-860	183T3006-1		..RIB INSTL- (USED ON ITEMS 10, 10A)	A,E, J-M	1
860A	183T3074-1		..RIB INSTL- (USED ON ITEM 10B)	A,E, J-M	1
-861	183T3006-2		..RIB INSTL- (USED ON ITEMS 15, 15A)	C,F,K ,M	1
-861A	183T3074-2		..RIB INSTL- (USED ON ITEM 15B)	C,F,K ,M	1
862	183T3006-3		...BOND ASSY- (USED ON ITEM 860)	A,E, J-M	1
-862A	183T3074-3		...BOND ASSY- (USED ON ITEM 860A)	A,E,J ,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -863	183T3006-4		...BOND ASSY- (USED ON ITEM 861)	C, F, K , M	1
-863A	183T3074-4		...BOND ASSY- (USED ON ITEM 861A) ATTACHING PARTS	C, F, K , M	1
864	HL10VAZ6-3		...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	A, C, E , F, J-M	7
865	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516))	A, C, E , F, J-M	37

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-866	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516)) (USED ON ITEMS 860A, 861A)	A,C,E ,F, J-M	2
R 867	183T3006-9		...FILLER- (USED ON ITEMS 860, 861)	A,C,E ,F, J-M	1
-867A	183T3074-9		...FILLER- (USED ON ITEMS 860A, 861A)	A,C,E ,F, J-M	1
-868	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 868A)	A,C,E ,F, J-M	44
868A	KFN305C3		...NUT- (V15653) (OPT ITEM 868)	A,C,E ,F, J-M	44

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -869	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 869A) (USED ON ITEMS 860A, 861A)	A,C,E ,F, J-M	2
869A	KFN305C3		...NUT- (OPT ITEM 869) (USED ON ITEMS 878B, 879B)	A,C,E ,F, J-M	2
870	BACB30NU3K4		...BOLT- (OPT ITEM 870A)	A,C,E ,F, J-M	35
-870A	BACB30UR3K4		...BOLT- (OPT ITEM 870)	A,C,E ,F, J-M	35
871	BACB30LL3U4		...BOLT	A,C,E ,F, J-M	2
872	BACB30NU3K4		...BOLT- (OPT ITEM 872A) (USED ON ITEMS 860A, 861A)	A,C,E ,F, J-M	2
-872A	BACB30UR3K4		...BOLT- (OPT ITEM 872) (USED ON ITEMS 860A, 861A)	A,C,E ,F, J-M	2
873	183T3006-8		...FILLER- (USED ON ITEMS 860, 861)	A,C,E ,F, J-M	1
R -873A	183T3074-8		...FILLER- (USED ON ITEMS 860A, 861A) -----*	A,C,E ,F, J-M	1
R 874	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815))	A,C,E ,F, J-M	74

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-875	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) (USED ON ITEMS 860A, 861A)	A,C,E ,F, J-M	4
876	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A,C,E ,F, J-M	35
877	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A,C,E ,F, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-878	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 860A, 861A)	A,C,E ,F, J-M	2
879	183T3006-7		...ANGLE- (USED ON ITEMS 860, 861)	A,C,E ,F, J-M	1
-879A	183T3074-7		...ANGLE- (USED ON ITEMS 860A, 861A)	A,C,E ,F, J-M	1
-880	183T3007-1		..RIB INSTL	A,E,J ,L	1
-881	183T3007-2		..RIB INSTL	C,F,K ,M	1
882	183T3007-3		...BOND ASSY	A,E, J-M	1
-883	183T3007-4		...BOND ASSY	C,F,K ,M	1
884	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	A,C,E ,F, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-885	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (V0PTK6)) (OPT HL11VAZ6-4 (V60516))	A,C,E F J-M	37
-886	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 886A)	A,C,E F J-M	45
886A	KFN305C3		...NUT- (V15653) (OPT ITEM 886)	A,C,E F J-M	45

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-887	BACB30NU3K4		...BOLT- (OPT ITEM 887A)	A,C,E F J-M	34
-887A	BACB30UR3K4		...BOLT- (OPT ITEM 887)	A,C,E F J-M	34
888	BACB30LL3U4		...BOLT	A,C,E F J-M	2
R 889	AF5141-3-2		-----*----- ...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815))	A,C,E F J-M	72
890	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A,C,E F J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-891	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A,C,E F J-M	34
892	183T3007-7		...ANGLE	A,C,E F J-M	1
-893	183T3008-1		..RIB INSTL	A,E,J L	1
-894	183T3008-2		..RIB INSTL	C,F,K M	1
895	183T3008-3		...BOND ASSY	A,E,J L	1
-896	183T3008-4		...BOND ASSY	C,F,K M	1
897	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	A,C,E F J-M	7

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-898	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516))	A,C,E F J-M	34
-899	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 899A)	A,C,E F J-M	41
899A	KFN305C3		...NUT- (OPT ITEM 899)	A,C,E F J-M	41
900	BACB30NU3K4		...BOLT- (OPT ITEM 900A)	A,C,E F J-M	33

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -900A	BACB30UR3K4		...BOLT- (OPT ITEM 900)	A,C,E ,F, J-M	33
901	BACB30LL3U4		...BOLT	A,C,E ,F, J-M	2
R 902	AF5141-3-2		-----*----- ...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815))	A,C,E ,F, J-M	70
903	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A,C,E ,F, J-M	33
904	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A,C,E ,F, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-905	183T3008-7		...ANGLE	A,C,E F J-M	1
-906	183T3009-1		..RIB INSTL	A,E,J L	1
-907	183T3009-2		..RIB INSTL	C,F,K M	1
908	183T3009-3		...BOND ASSY	A,E,J L	1
-909	183T3009-4		...BOND ASSY	C,F,K M	1
910	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	A,C,E F J-M	6
911	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516))	A,C,E F J-M	30

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -912	BACC30AB6S4		...COLLAR- (OPT ITEM 912A)	A,C,E ,F, J-M	36
912A	KFN305C3		...NUT- (V15653) (OPT ITEM 912)	A,C,E ,F, J-M	36
913	BACB30NU3K4		...BOLT- (OPT ITEM 913A)	A,C,E ,F, J-M	29
-913A	BACB30UR3K4		...BOLT- (OPT ITEM 913)	A,C,E ,F, J-M	29
914	BACB30LL3U4		...BOLT	A,C,E ,F, J-M	2
R 915	AF5141-3-2		-----*----- ...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815))	A,C,E ,F, J-M	62
916	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A,C,E ,F, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-917	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A,C,E ,F, J-M	29
918	183T3009-7		...ANGLE	A,C,E ,F, J-M	1
-919	183T3010-1		..RIB INSTL	A,E,J ,L	1
-920	183T3010-2		..RIB INSTL	C,F,K ,M	1
921	183T3010-3		...BOND ASSY	A,E,J ,L	1
-922	183T3010-4		...BOND ASSY	C,F,K ,M	1
923A	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	A,C,E ,F, J-M	5
924	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	A,C,E ,F, J-M	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -925	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 925A)	A,C,E ,F, J-M	29
925A	KFN305C3		...NUT- (V15653) (OPT ITEM 925)	A,C,E ,F, J-M	29
926	BACB30NU3K3		...BOLT- (OPT ITEM 926A)	A,C,E ,F, J-M	22
-926A	BACB30UR3K3		...BOLT- (OPT ITEM 926)	A,C,E ,F, J-M	22
927	BACB30LL3U3		...BOLT	A,C,E ,F, J-M	2
R 928	AF5141-3-2		-----*----- ...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815))	A,C,E ,F, J-M	48
929	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A,C,E ,F, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-930	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A,C,E ,F, J-M	22
931	183T3010-7		...ANGLE	A,C,E ,F, J-M	1
-932	183T3011-1		..RIB INSTL	A,E,J ,L	1
-933	183T3011-2		..RIB INSTL	C,F,K ,M	1
934	183T3011-3		...RIB ASSY	A,E,J ,L	1
-935	183T3011-4		...RIB ASSY	C,F,K ,M	1
936	HL11VAZ6-3		ATTACHING PARTS ...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	A,C,E ,F, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-937	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516))	A,C,E F J-M	15
938	HL10VAZ6-3		...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT HL10VAZ6-3 (VOPTK6))	A,C,E F J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -939	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 939A)	A,C,E ,F, J-M	21
939A	KFN305C3		...NUT- (V15653) (OPT ITEM 939)	A,C,E ,F, J-M	21
940	BACB30NU3K4		...BOLT- (OPT ITEM 940A)	A,C,E ,F,J, K	13
-940A	BACB30UR3K4		...BOLT- (OPT ITEM 940)	A,C,E ,F, J-M	13
941	BACB30LL3U4		...BOLT	A,C,E ,F, J-M	2
R 942	AF5141-3-2		-----*----- ...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815))	A,C,E ,F, J-M	30
943	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A,C,E ,F, J-M	13

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-944	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A,C,E ,F, J-M	2
945	183T3011-7		...ANGLE	A,C, J-M	1
946	183T3011-5		...CAP	A,C,E ,F, J-M	1
947	BACR15GA5-5		..RIVET- (OPT ITEM 947A)	A,C,E ,F, J-M	218
-947A	10-61979-5-5		..RIVET- (OPT ITEM 947)	A,C,E ,F, J-M	218
-948	183T3002-23		..PANEL ASSY-UPR (USED ON ITEMS 10A)	A,E,J ,L	1
-948A	183T3072-1		..PANEL ASSY-UPR (USED ON ITEM 10B)	A,E,J ,L	1
948B	183T3002-1		..PANEL ASSY-UPR (USED ON ITEM 10)	A,E,J ,L	1
-949	183T3002-2		..PANEL ASSY-UPR (USED ON ITEM 15)	C,F,K ,M	1
-949A	183T3072-2		..PANEL ASSY-UPR (USED ON ITEM 15B)	C,F,K ,M	1
-949B	183T3002-24		..PANEL ASSY-UPR (USED ON ITEM 15A)	C,F,K ,M	1
950	HL11VAZ6-3		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-950A	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516)) (USED ON ITEMS 948B, 949)	A,C,E ,F, J-M	29
-951	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 951A) (USED ON ITEMS 948B, 949)	A,C,E ,F, J-M	29
951A	KFN305C3		...NUT- (V15653) (OPT ITEM 951) (USED ON ITEMS 948B, 949)	A,C,E ,F, J-M	29
952	183T3002-5		...DOUBLER- (USED ON ITEMS 948, 948B)	A,E,J ,L	1
-953	183T3002-6		...DOUBLER- (USED ON ITEMS 949, 949A)	C,F,K ,M	1
954	NAS1836C06-08M		...INSERT- (USED ON ITEMS 948A, 948B, 949, 949A)	A,C,E ,F, J-M	2
954A	NAS1836C06-08M		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-954G	183T3002-19		...PANEL ASSY-BONDED (USED ON ITEM 948)	A,E,J ,L	1
-954P	183T3002-20		...PANEL ASSY-BONDED (USED ON ITEM 949)	C,F,K ,M	1
-955A	183T3002-21		...PANEL ASSY-BONDED (USED ON ITEM 948B)	A,E,J ,L	1
-955G	183T3002-22		...PANEL ASSY-BONDED (USED ON ITEM 949B)	C,F,K ,M	1
955P	HL11VAZ6-3	BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516)) (USED ON ITEMS 955A, 955G)	A,C,E ,F, J-M	29
-956	183T3002-20		DELETED		
-956A	183T3002-22		DELETED		
-956B	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 956C) (USED ON ITEMS 955A, 955G)	A,C,E ,F, J-M	29
956C	KFN305C3	NUT- (V15653) (OPT ITEM 956B) (USED ON ITEMS 955A, 955G)	A,C,E ,F, J-M	29

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-956K	NAS1836C06-08M	INSERT- (USED ON ITEMS 955A, 955G)	A,C,E ,F, J-M	2
-957	183T3003-21		..PANEL ASSY-LWR (USED ON ITEM 10)	A,E,J ,L	1
-957A	183T3003-25		..PANEL ASSY-LWR (USED ON ITEM 10A)	A,E,J ,L	1
-957B	183T3073-1		..PANEL ASSY-LWR (USED ON ITEM 10B)	A,E,J ,L	1
-958	183T3003-22		..PANEL ASSY-LWR (USED ON ITEM 15)	C,F,K ,M	1
-958A	183T3003-26		..PANEL ASSY-LWR (USED ON ITEM 15A)	C,F,K ,M	1
-958B	183T3073-2		..PANEL ASSY-LWR (USED ON ITEM 15B)	C,F,K ,M	1
959	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516)) (USED ON ITEMS 957, 957A, 958, 958A)	A,C,E ,F, J-M	29

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -960	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 960A) (USED ON ITEMS 957, 957A, 958, 958A)	A,C, J-M	29
960A	KFN305C3		...NUT- (V15653) (OPT ITEM 960) (USED ON ITEMS 957, 957A, 958, 958A)	A,C,E ,F, J-M	29
961	183T3003-5		...DOUBLER- (USED ON ITEMS 957, 957A)	A,E,J ,L	1
-962	183T3003-6		...DOUBLER- (USED ON ITEM 958, 958A)	C,F,K ,M	1
963	183T3003-19		...PANEL ASSY-BONDED (USED ON ITEM 957)	A,E, J-M	1
-963A	183T3003-23		...PANEL ASSY-BONDED (USED ON ITEM 957A)	A,E, J-M	1
-964	183T3003-20		...PANEL ASSY-BONDED (USED ON ITEM 958)	C,F,K ,M	1
-964A	183T3003-24		...PANEL ASSY-BONDED (USED ON ITEM 958A)	C,F,K ,M	1
965	MS27253C2		..PLATE	A,C,E ,F, J-M	1

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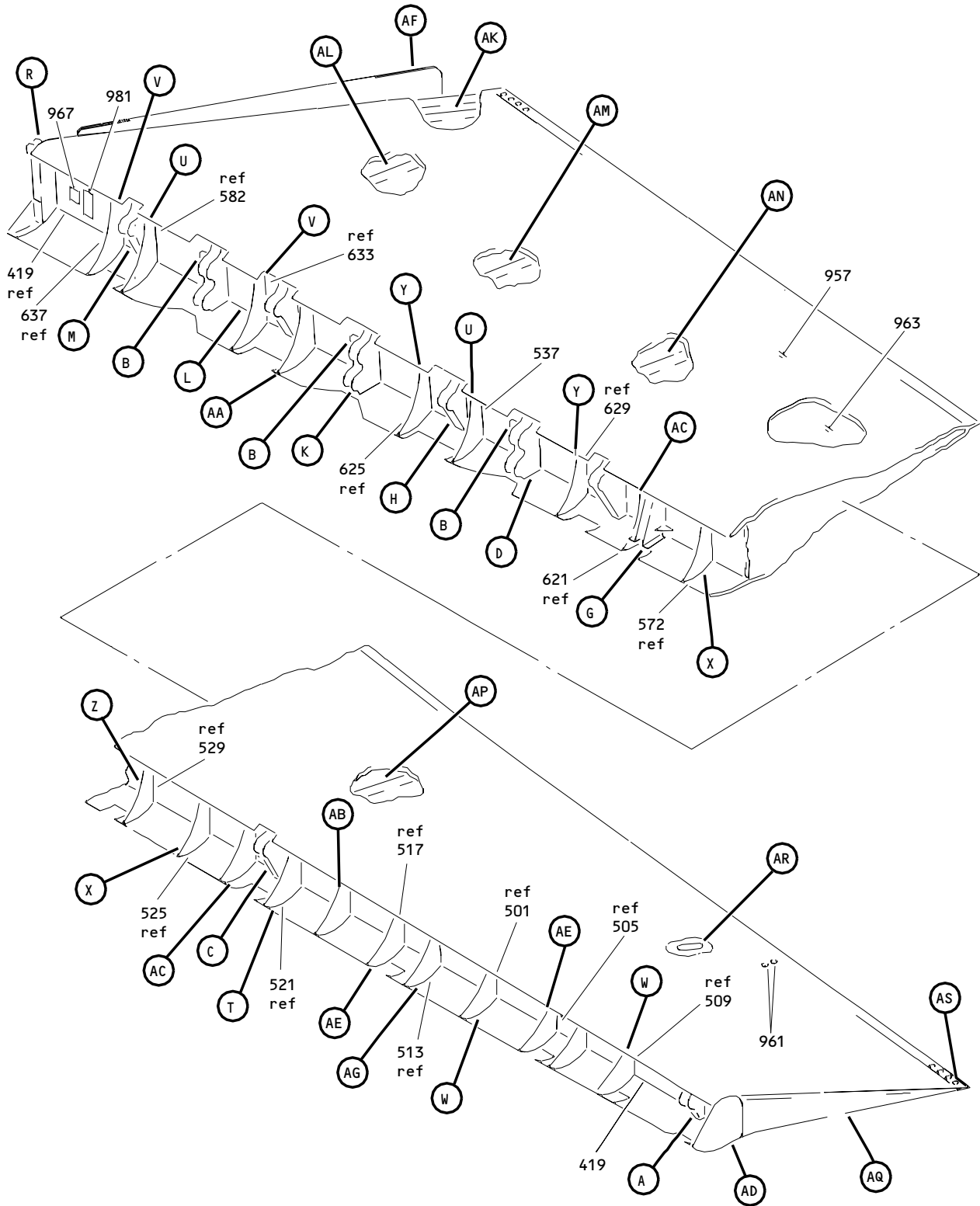
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-966	183T2027-1		..BUSHING	A,C,E F J-M	1
-967	183T3082-1		..DISCHARGER ASSY-STATIC	A,C,E F J-M	1
968	MS24693C24		ATTACHING PARTS ..SCREW	A,C,E F J-M	2
970	BACR15GA5-4		-----*----- ...RIVET- (OPT ITEM 970A)	A,C,E F J-M	4
-970A	10-61979-5-4		...RIVET- (OPT ITEM 970)	A,C,E F J-M	4
971	183T3082-3		...BASE-DISCHARGER	A,C,E F J-M	1
972	183T3082-2		...PLATE-MTG	A,C,E F J-M	1
975	BAC27TWG0001		..MARKER-ALUMINUM FOIL	A,C,E F J-M	1

- Item Not Illustrated

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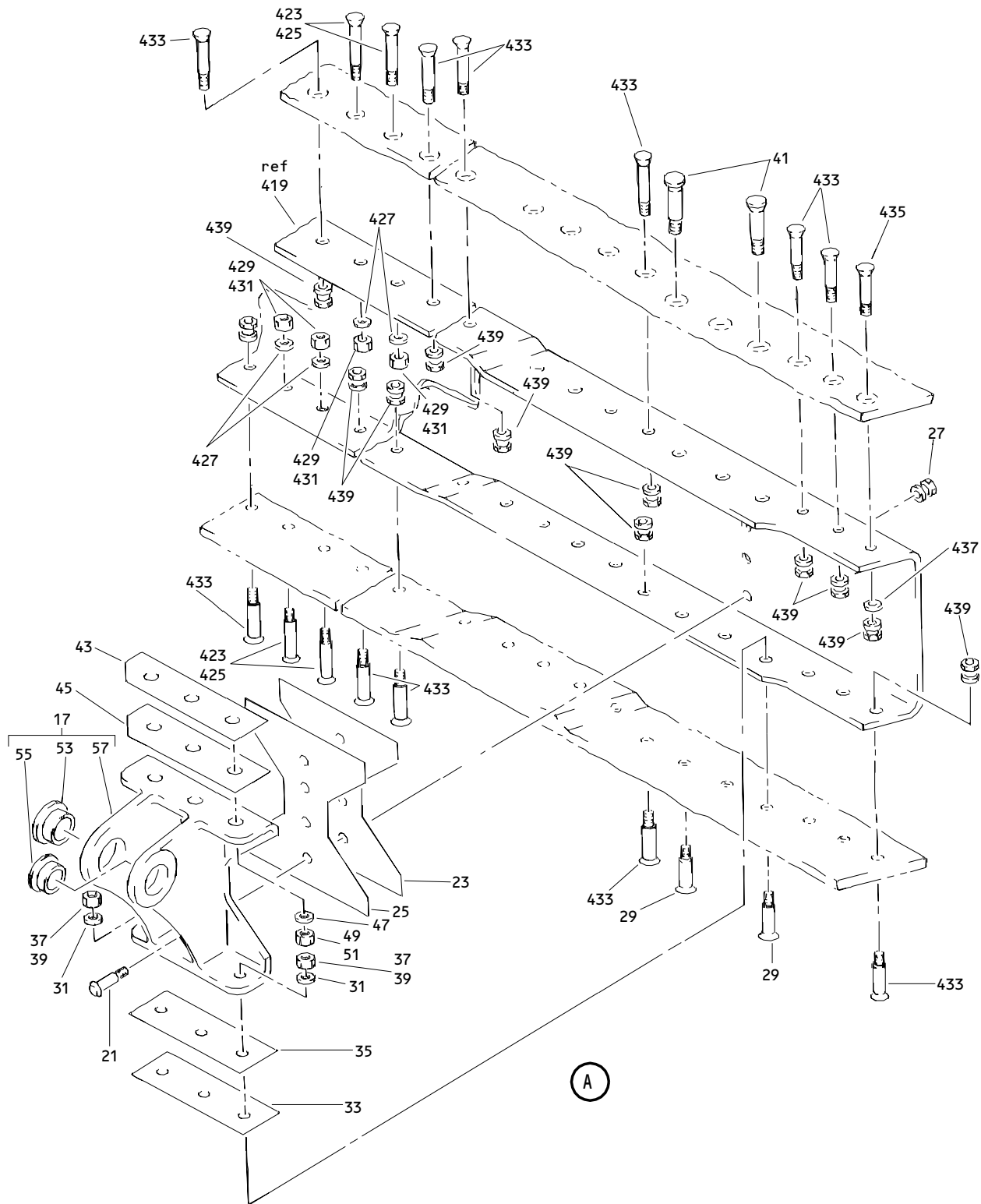
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 1)

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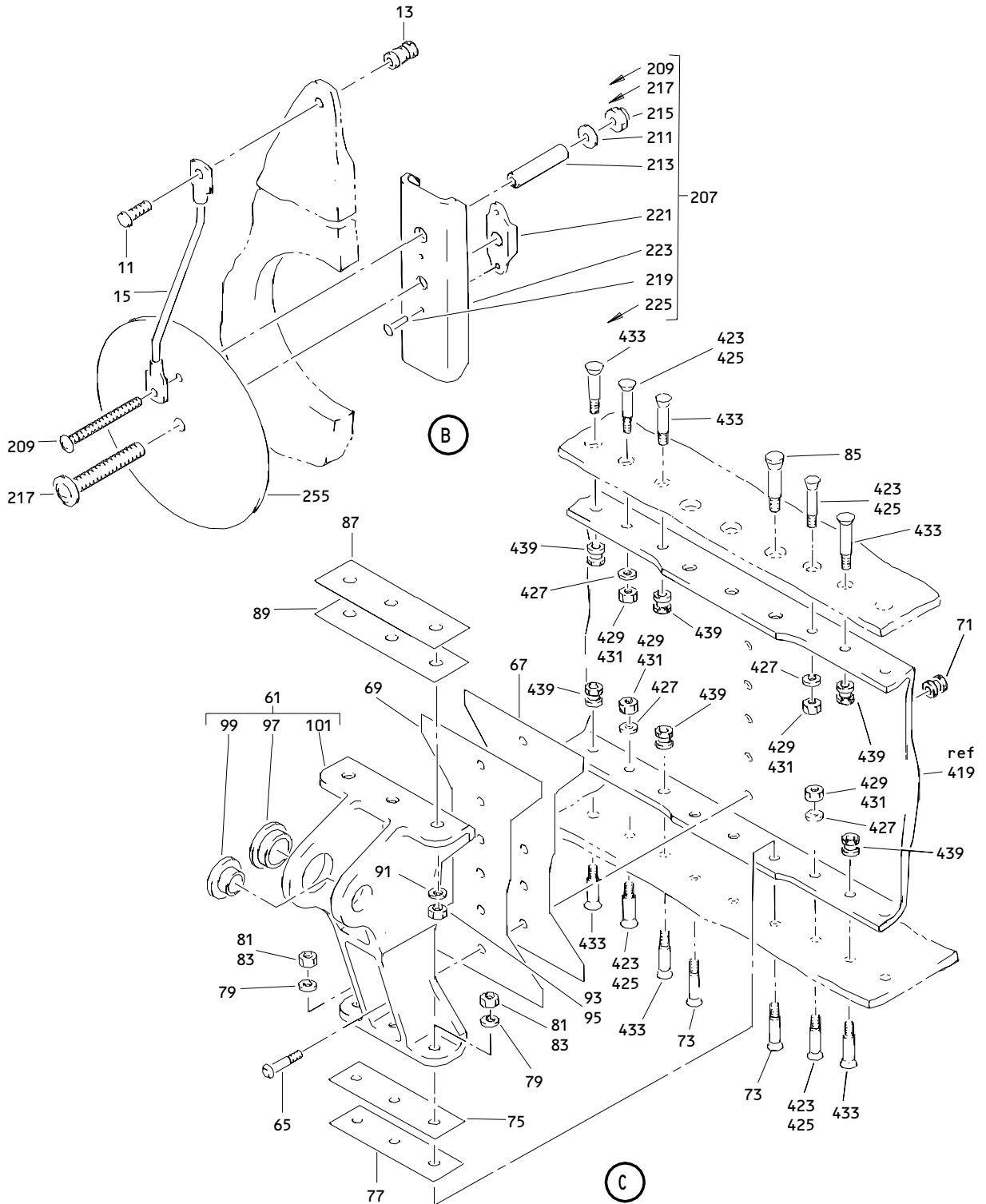
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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 2)

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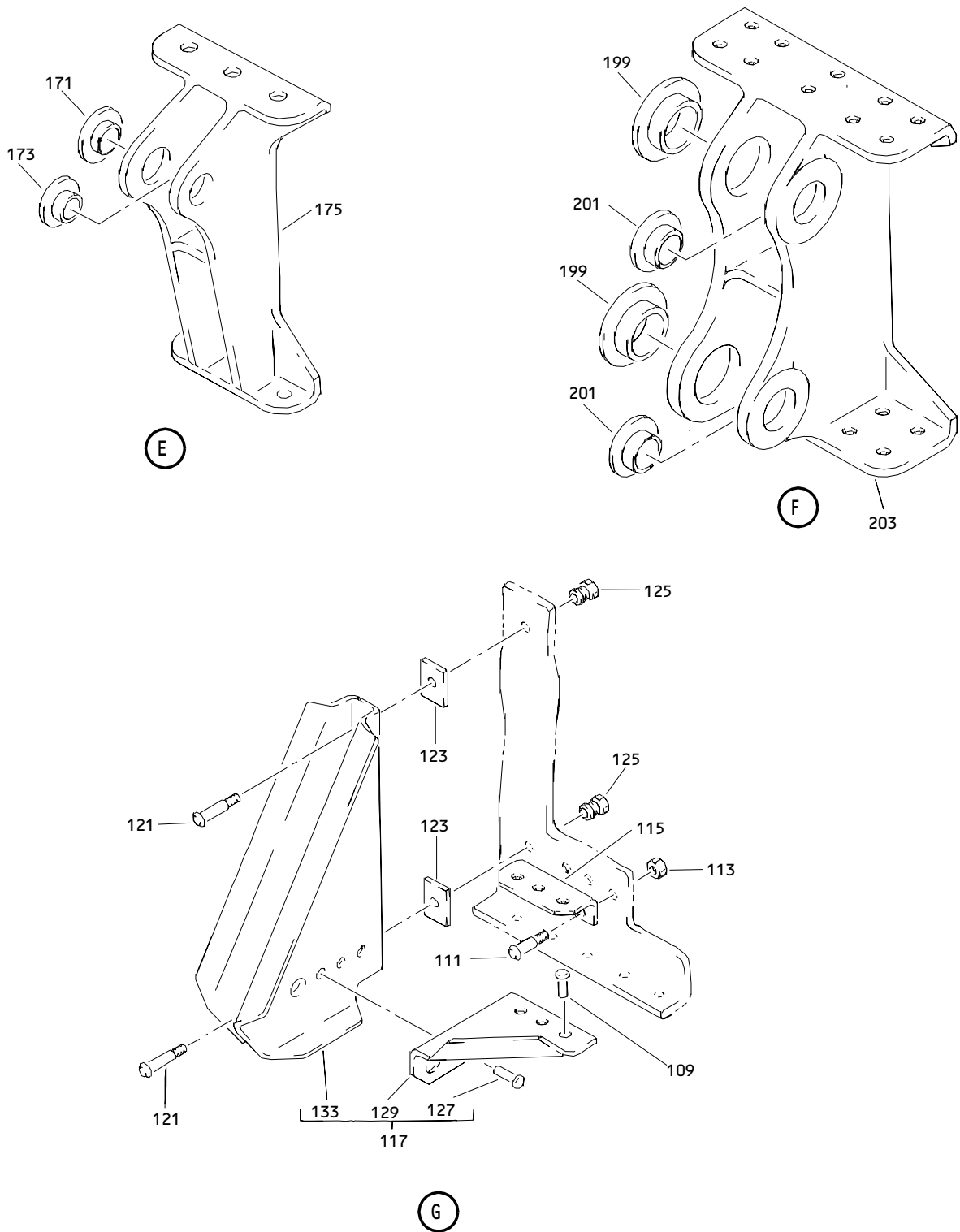
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 3)

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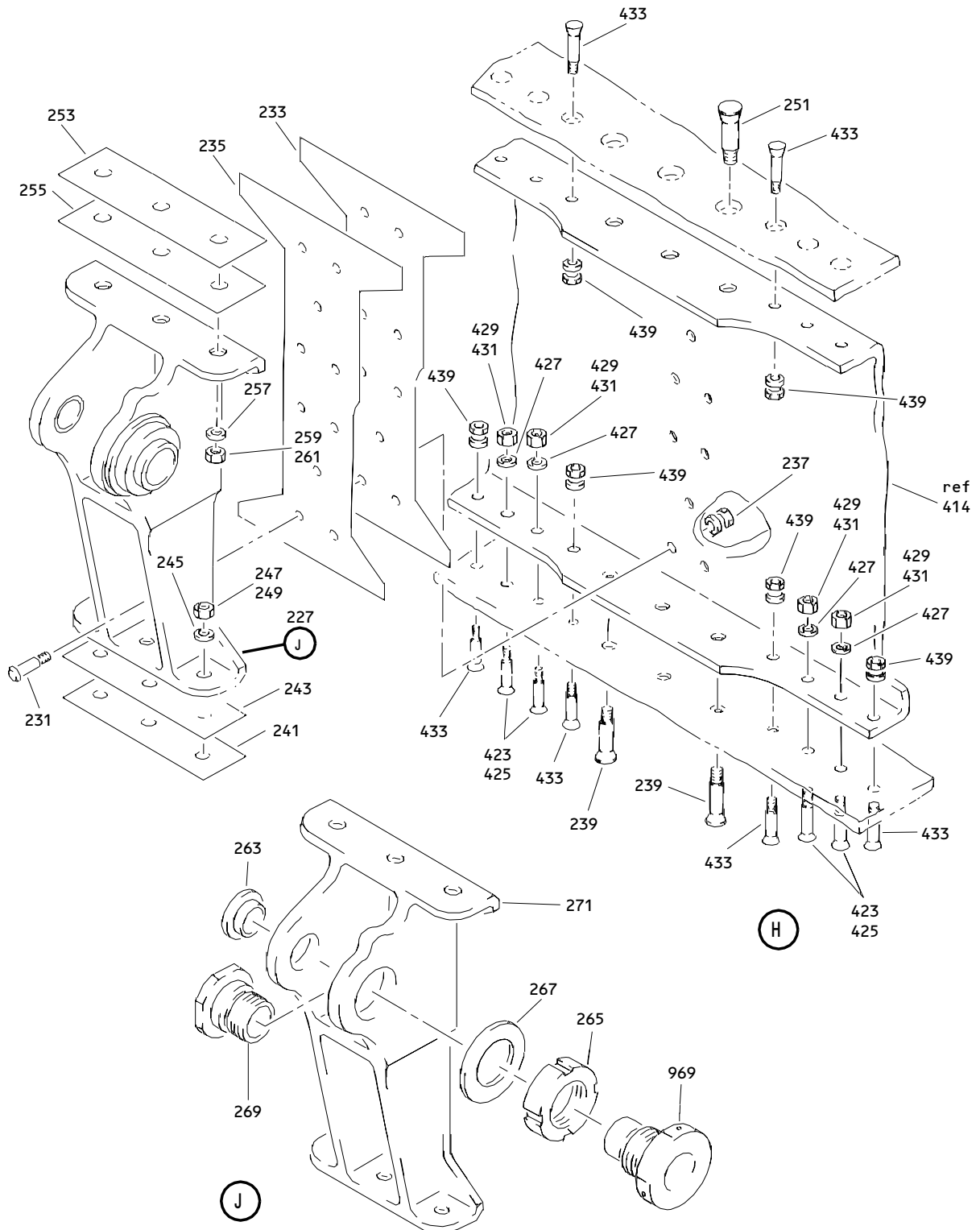
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 5)

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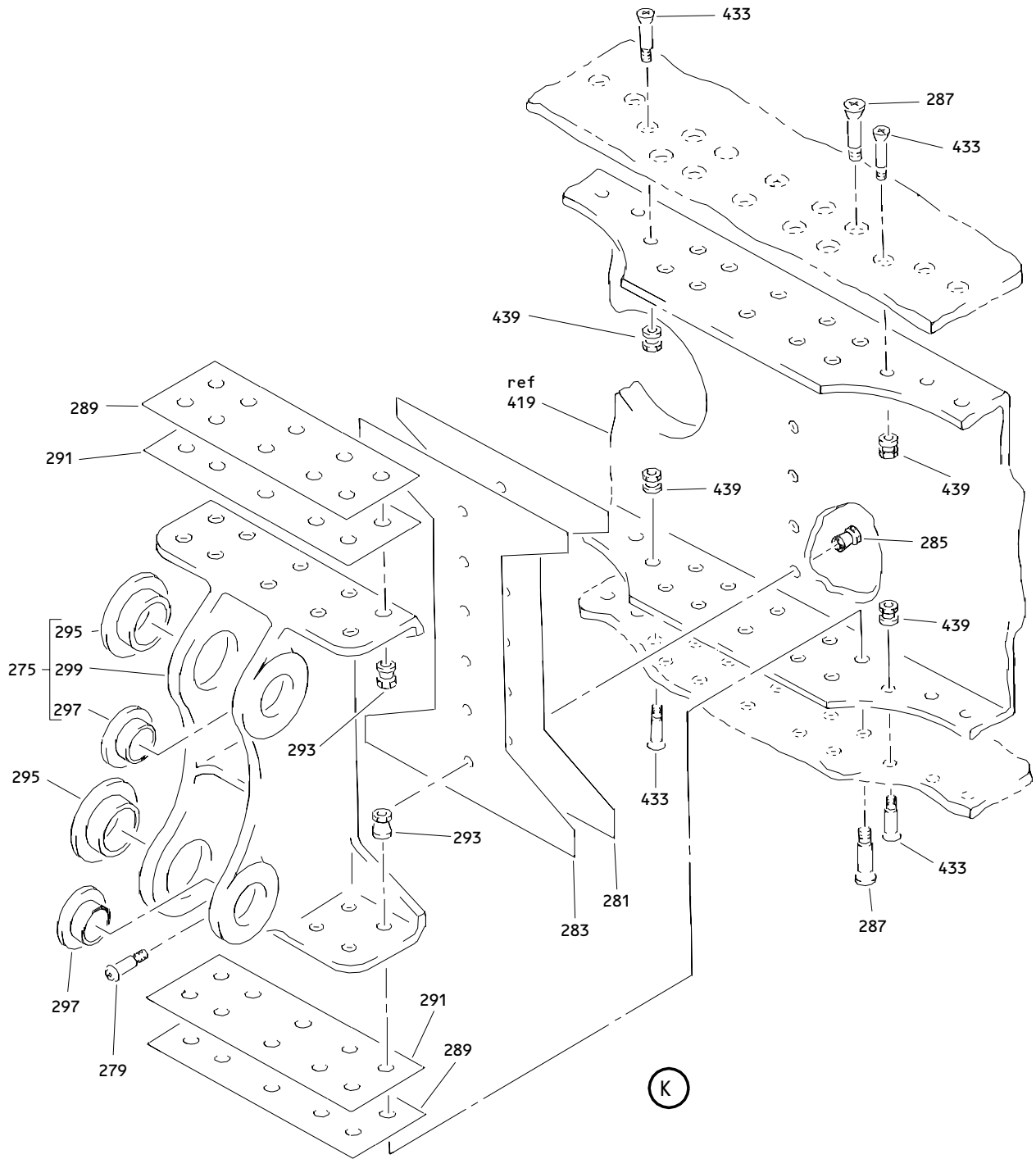
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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 6)

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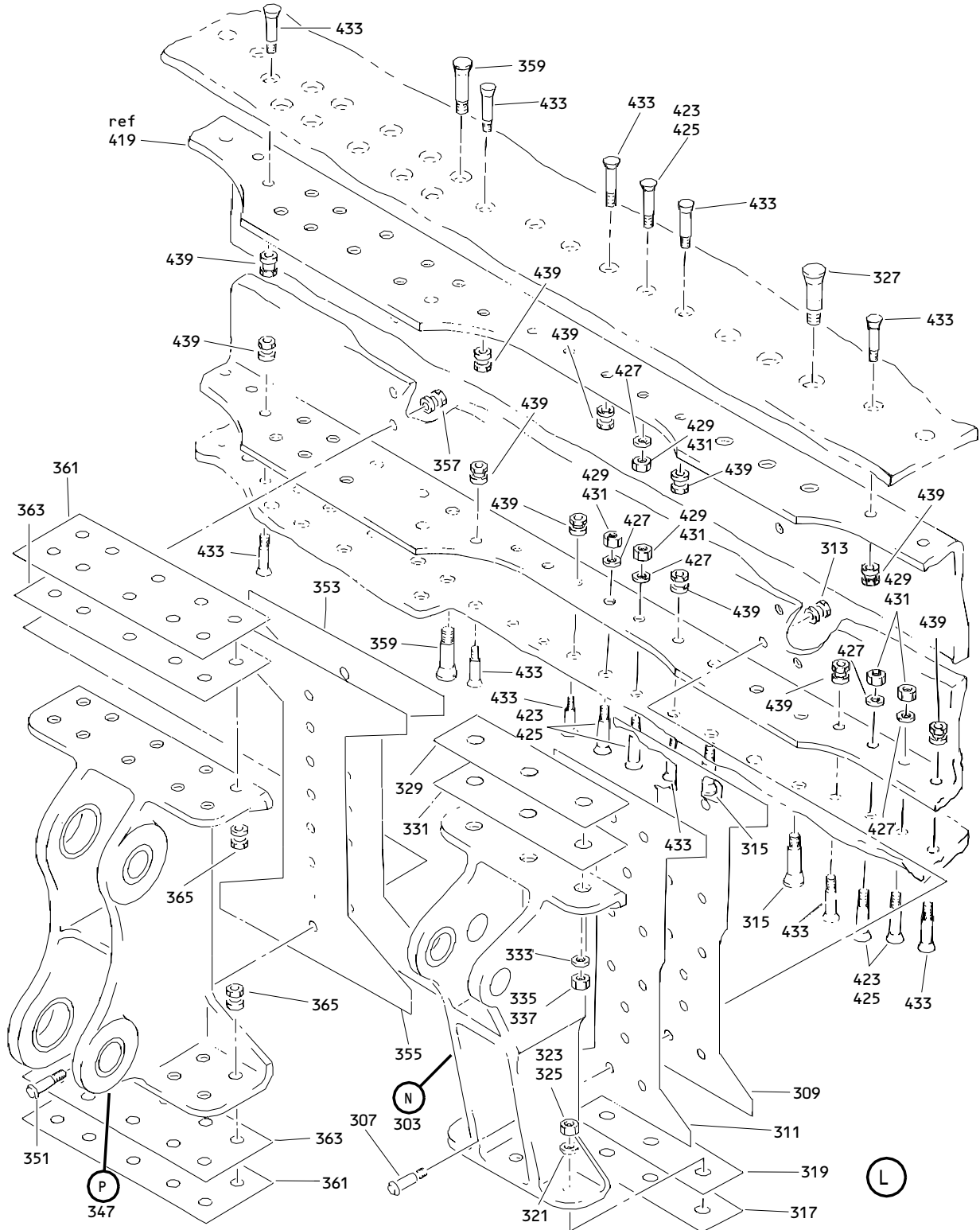
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 7)

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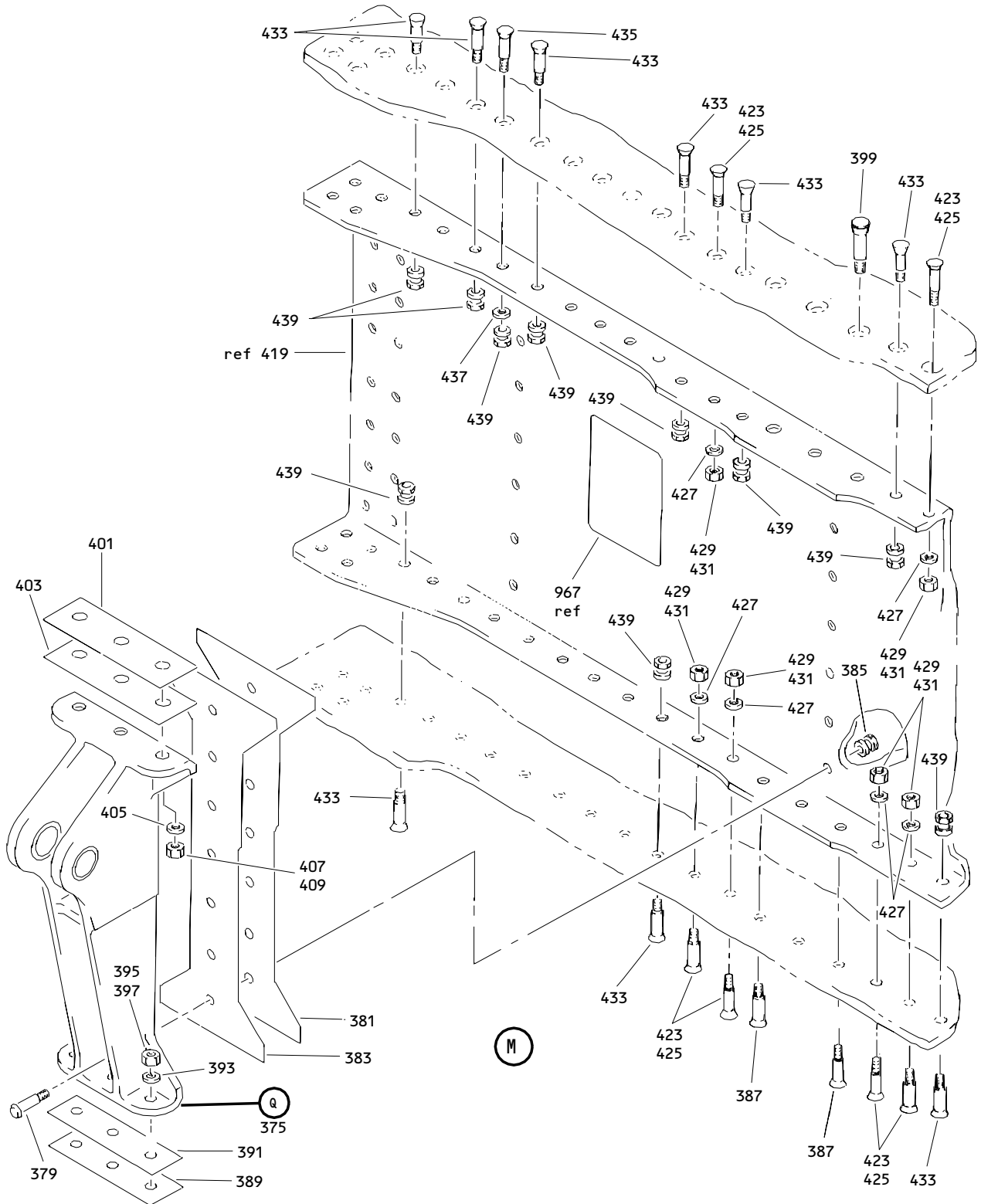
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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 8)

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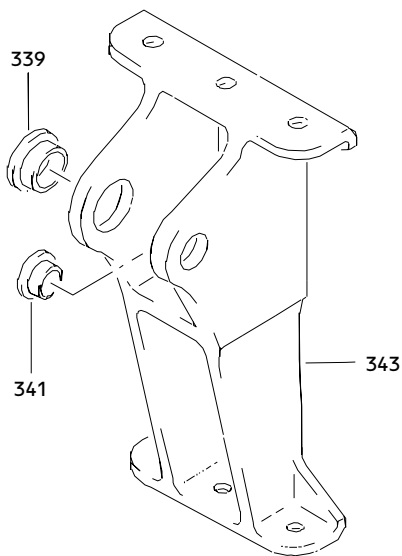
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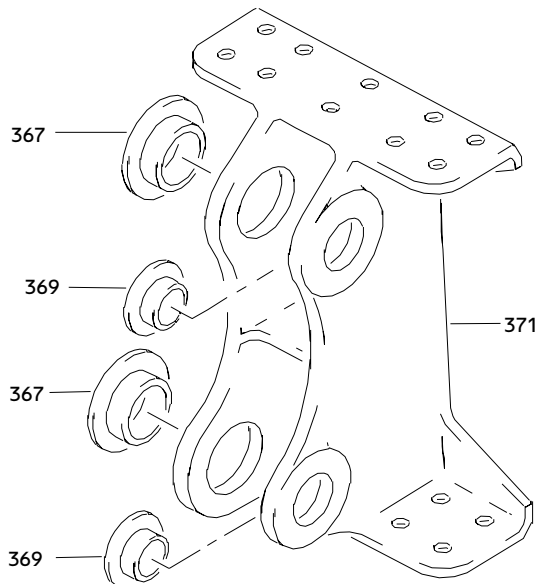
Outboard Segment Elevator Assembly
Figure 3 (Sheet 9)

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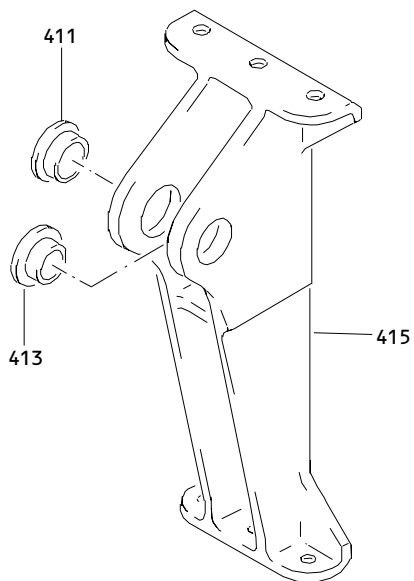
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(N)



(P)

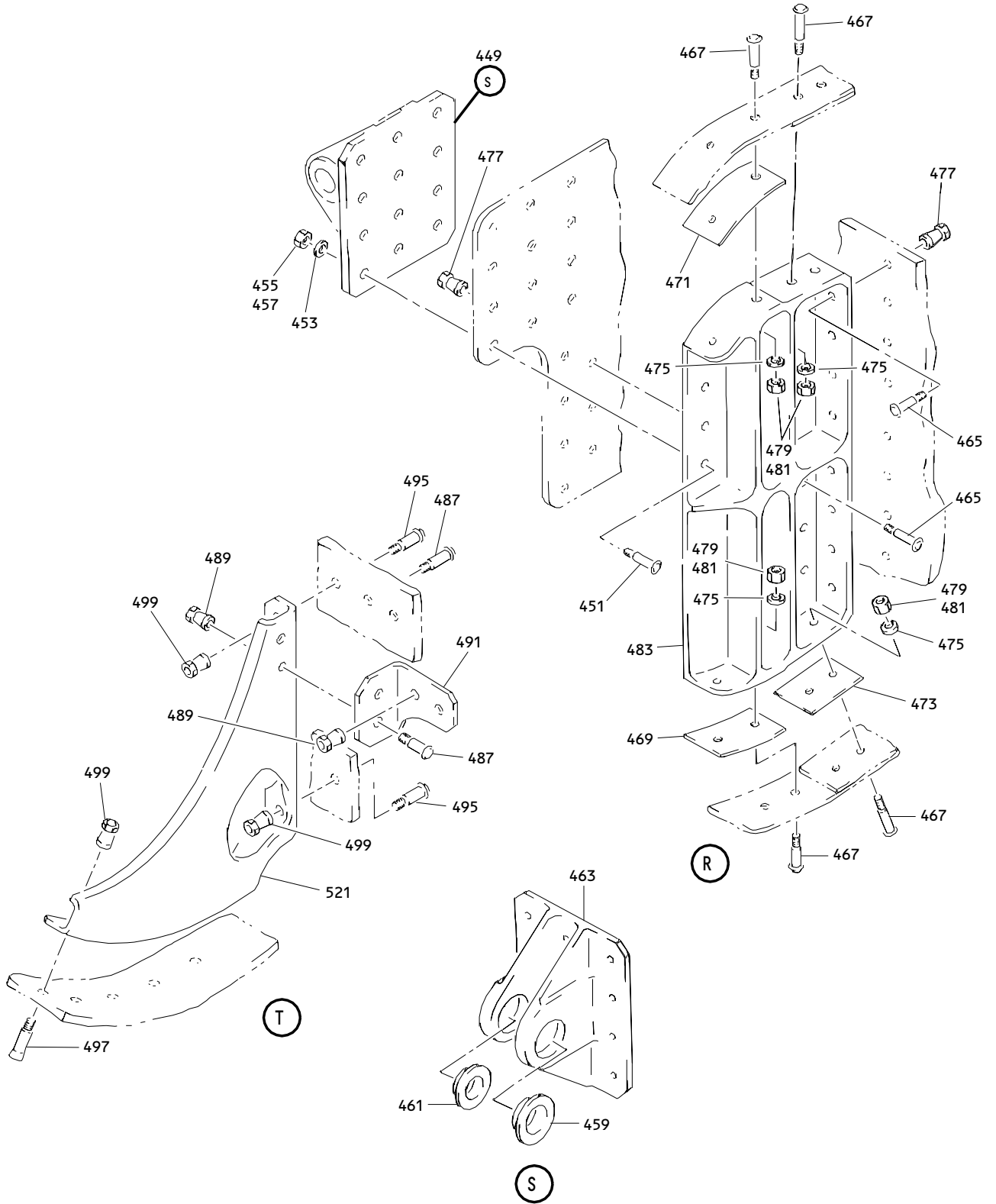


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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 10)

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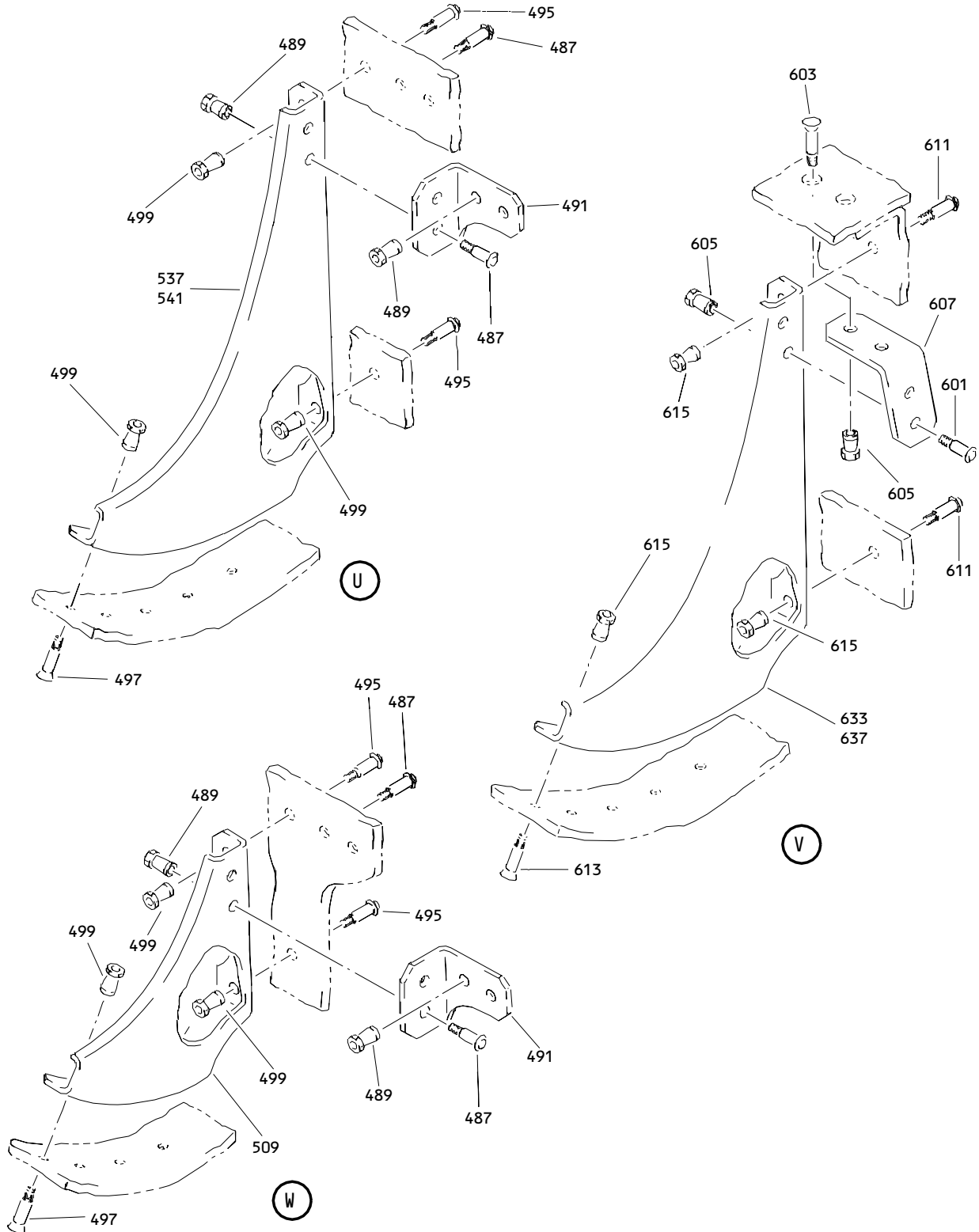
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 11)

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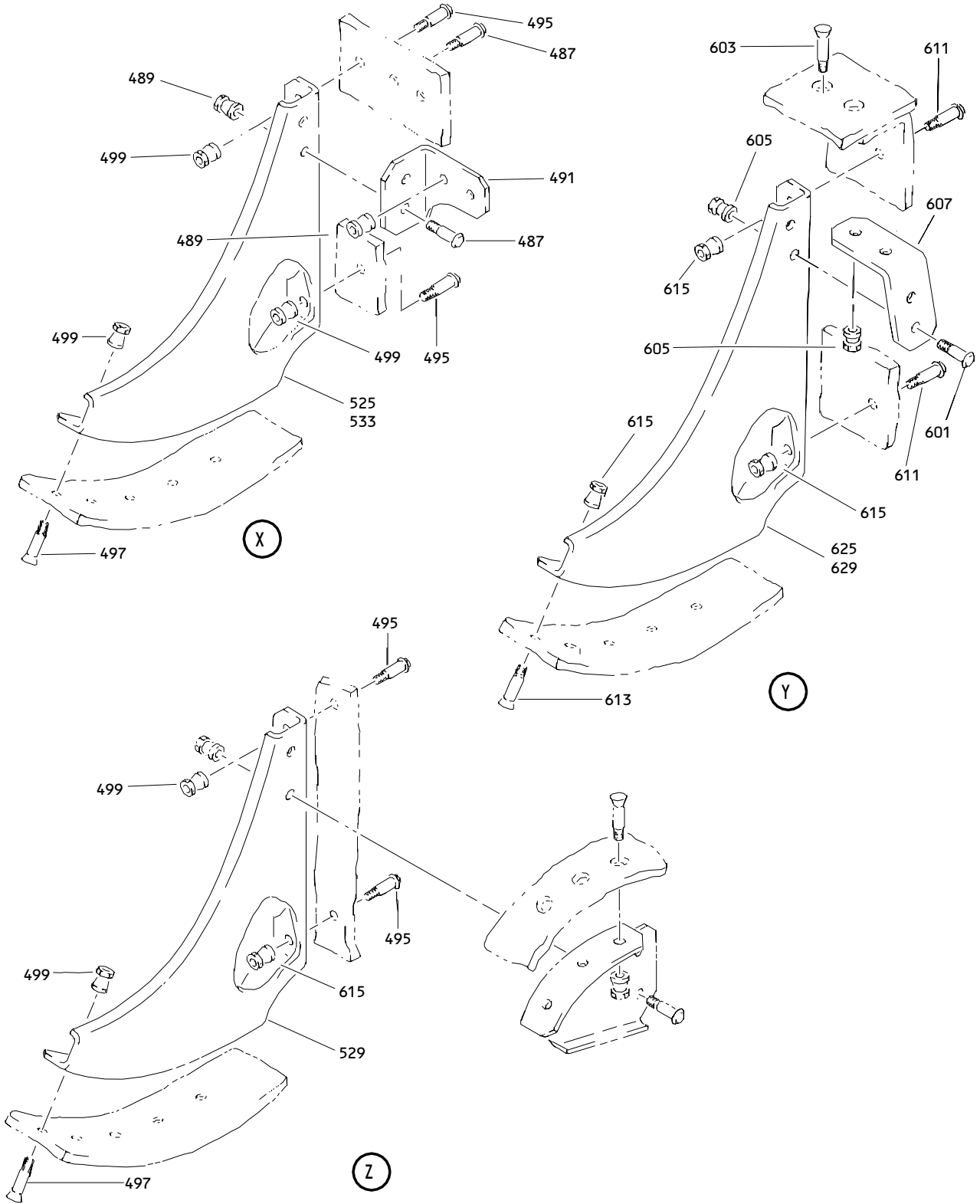
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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 12)

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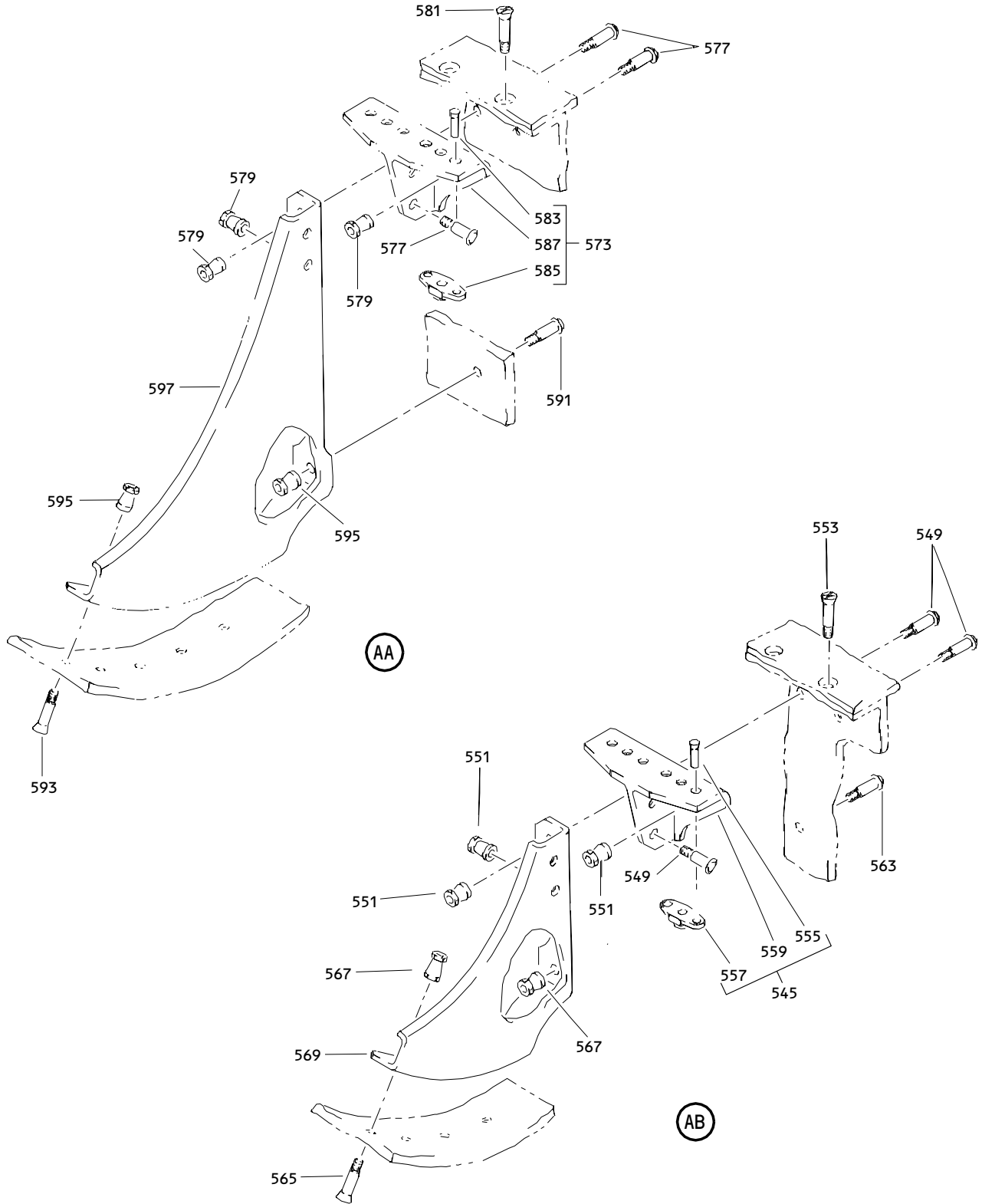
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 13)

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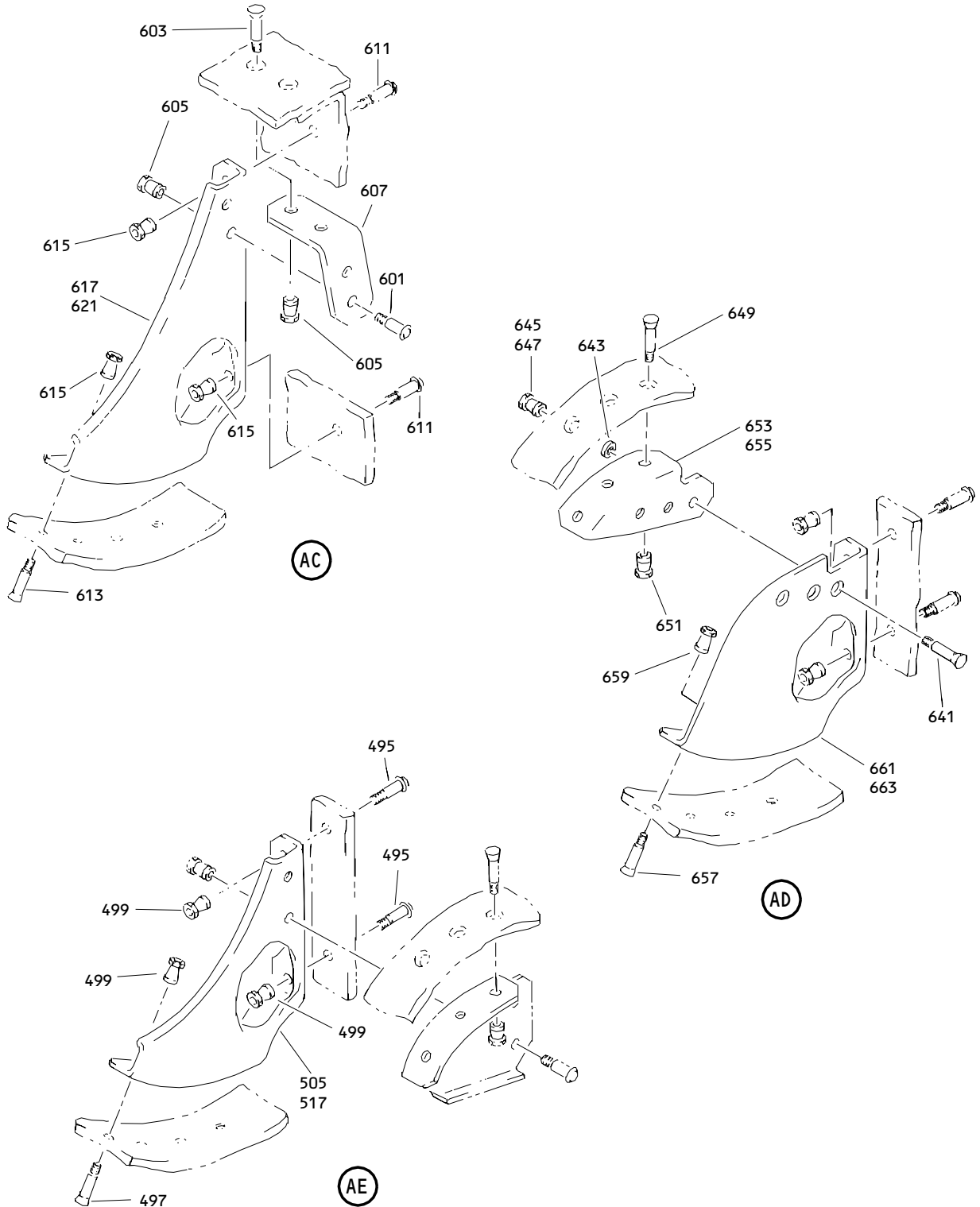
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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 14)

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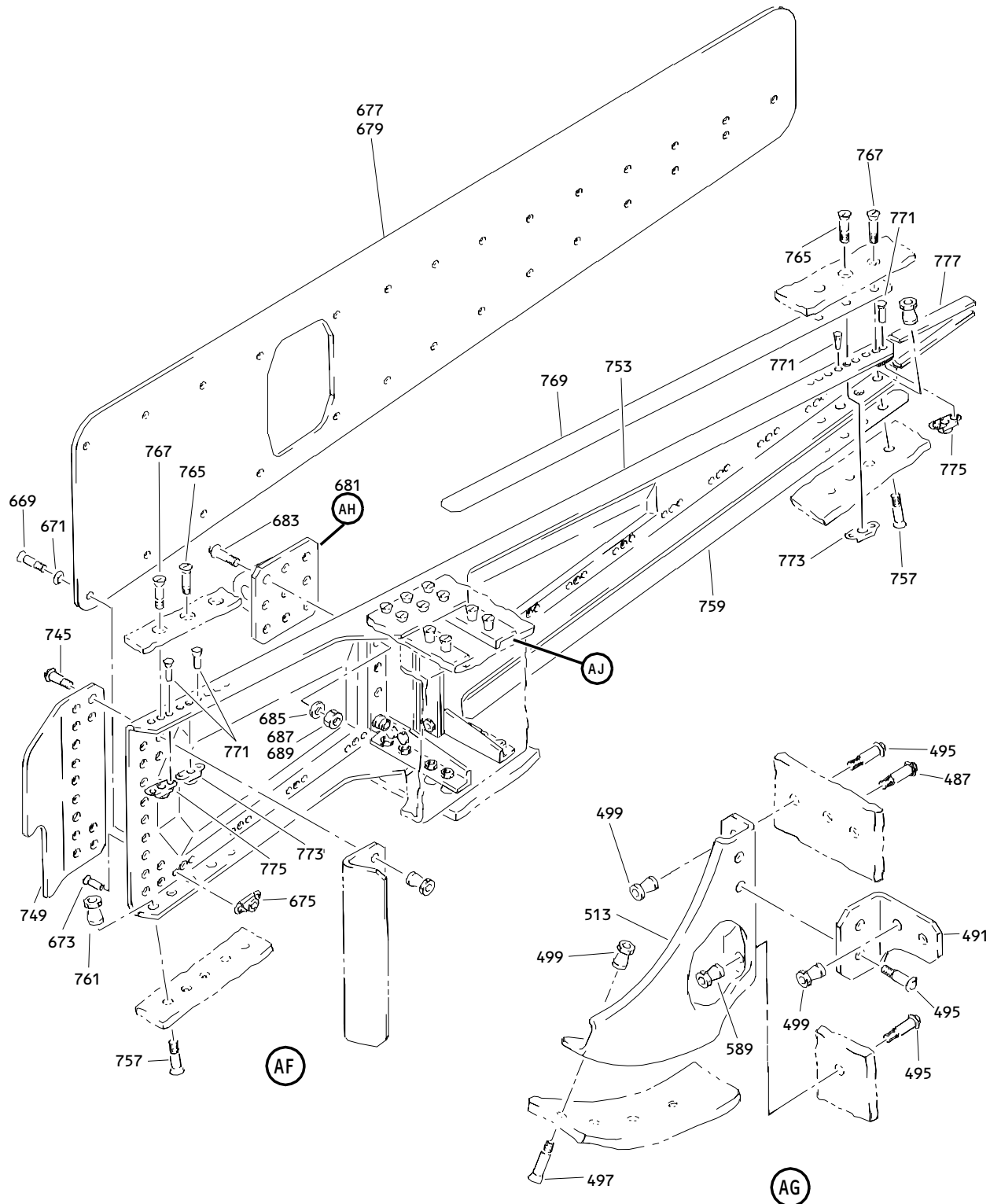
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 15)

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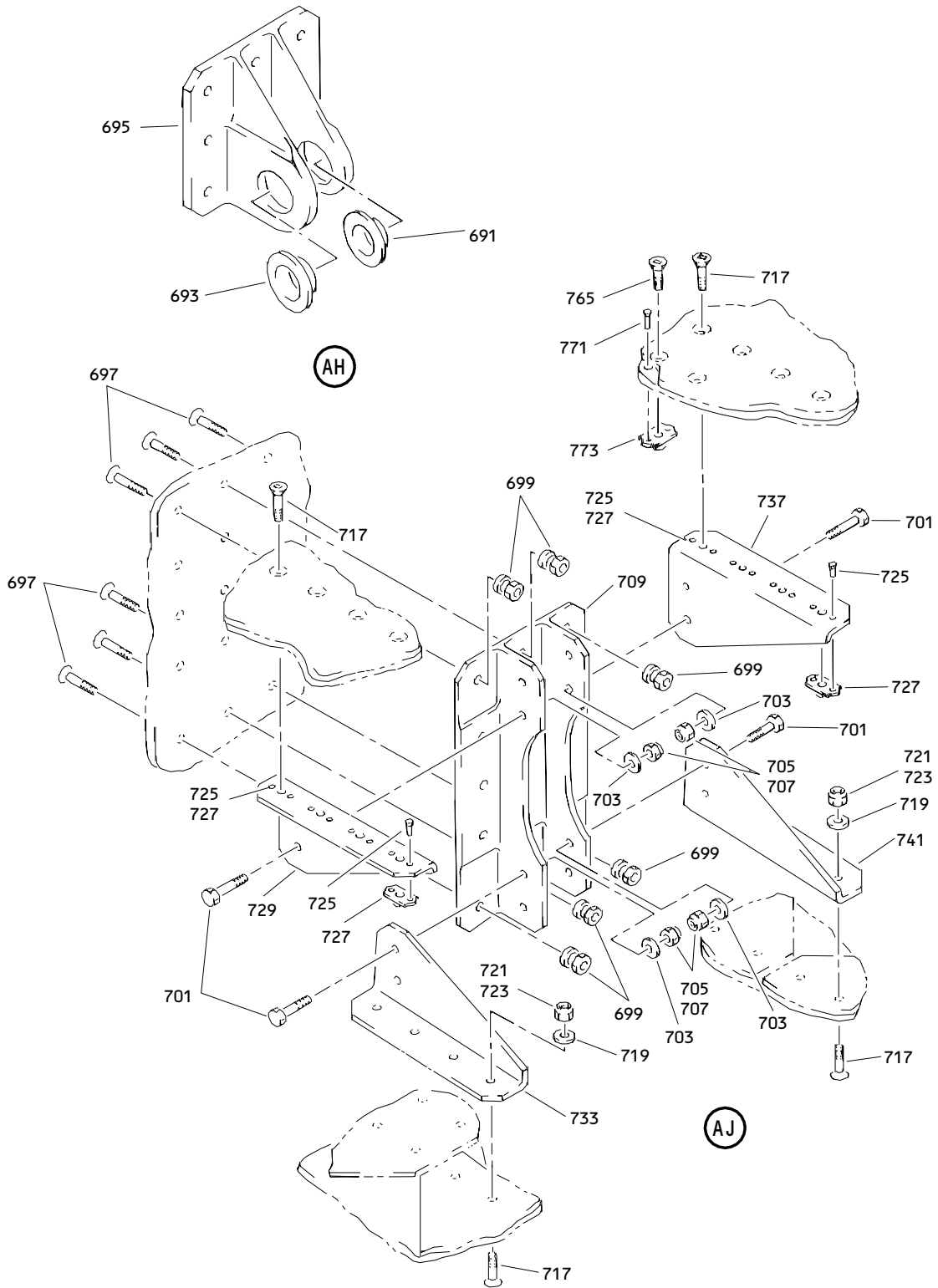
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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 16)

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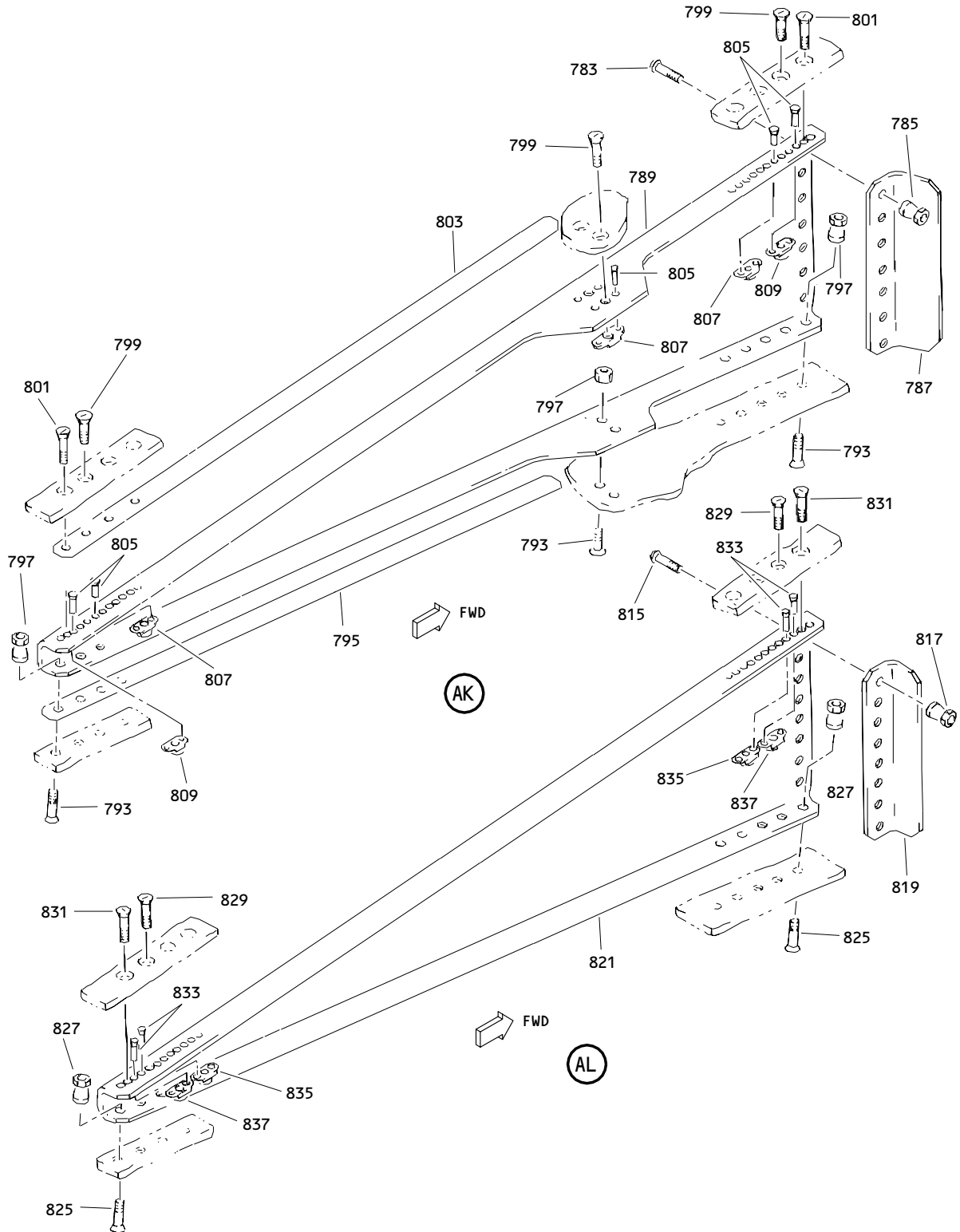
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 17)

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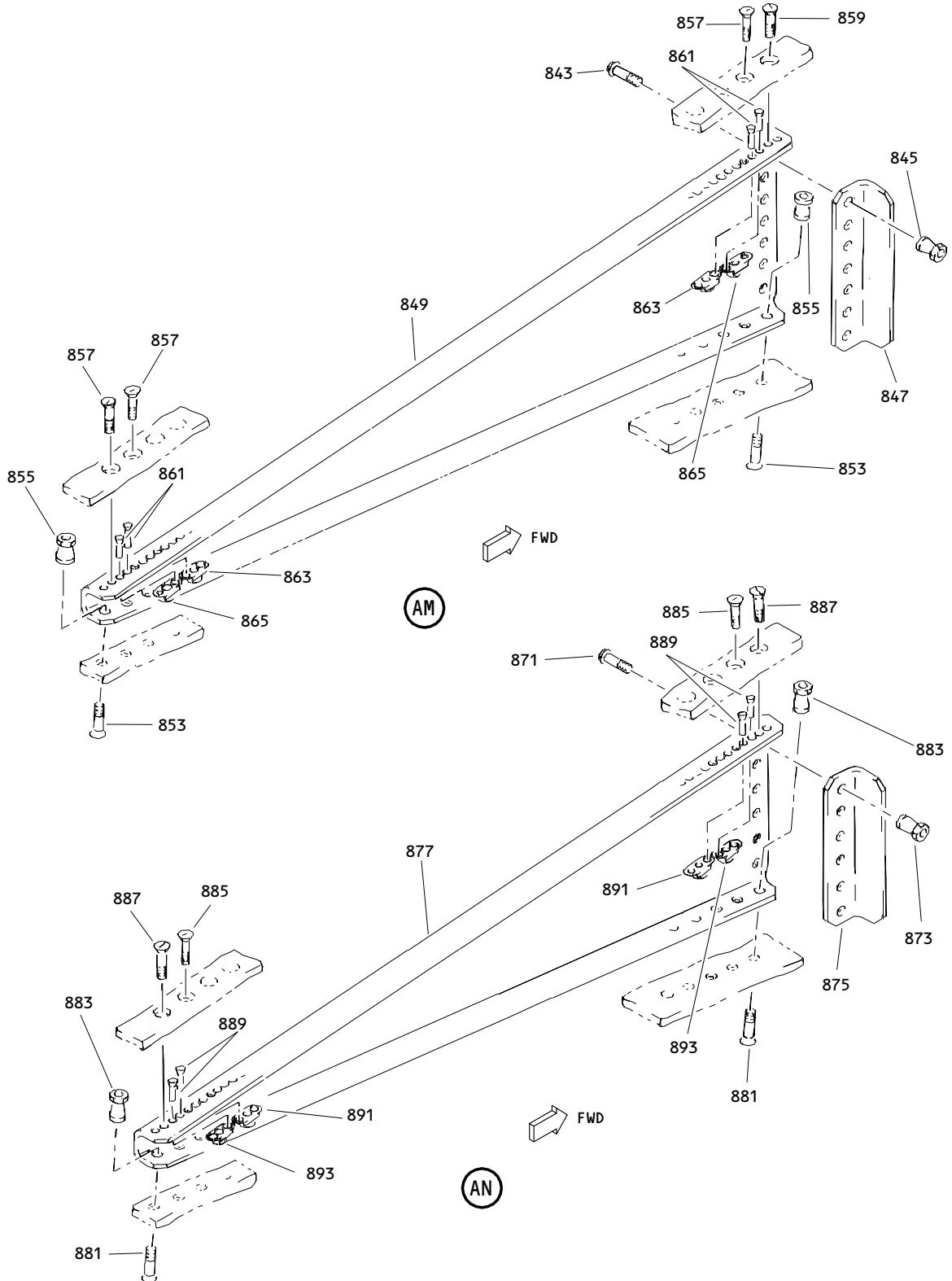
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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 18)

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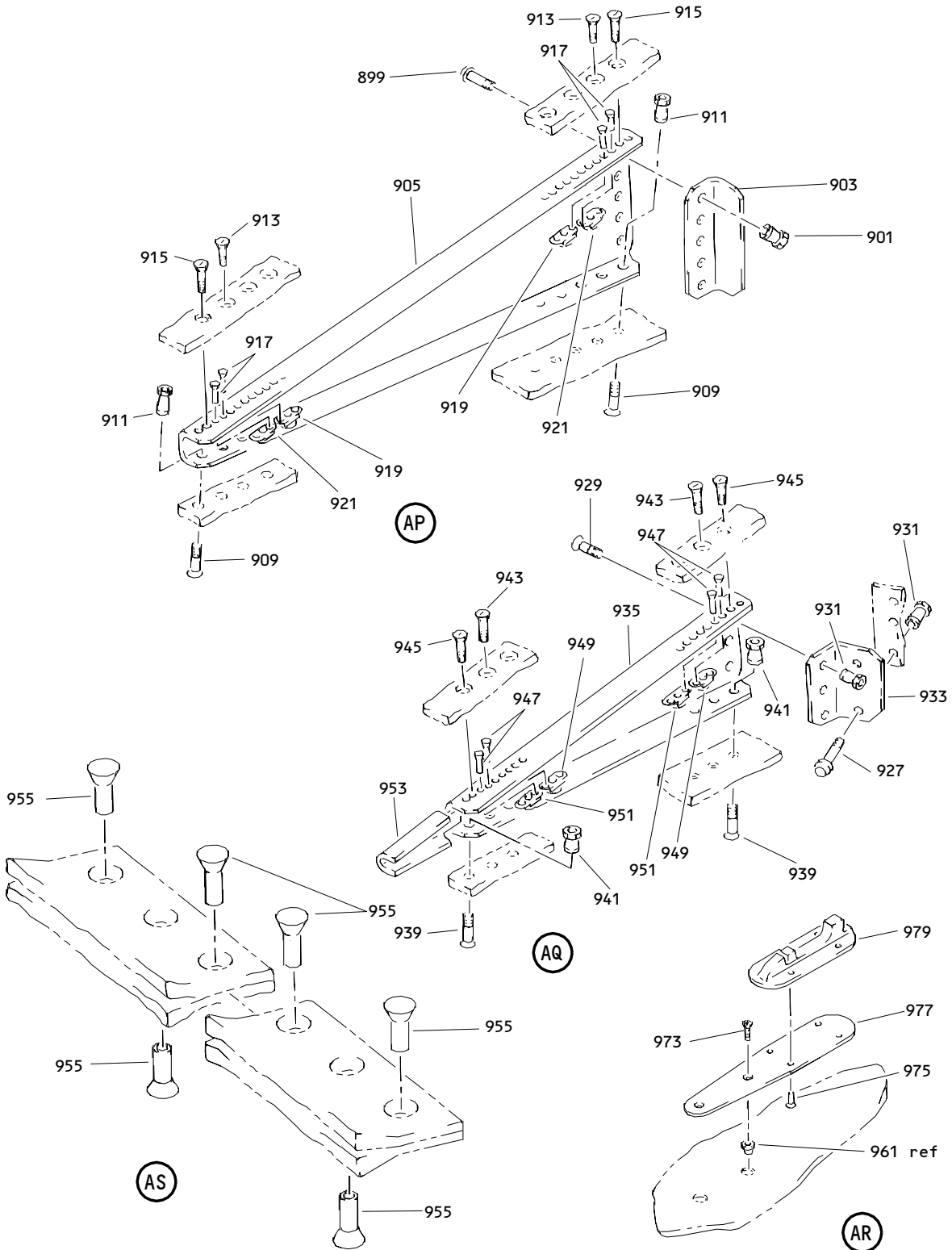
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Outboard Segment Elevator Assembly
Figure 3 (Sheet 19)

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Outboard Segment Elevator Assembly
 Figure 3 (Sheet 20)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-			DELETED		
R -1	183T3001-7		ELEVATOR ASSY-OUTBD SEGMENT (LH) (LIMITED)	G	RF
R -1A	183T3001-5009		ELEVATOR ASSY-OUTBD SEGMENT (LH) (LIMITED)	G	RF
R -1B	183T3001-5011		ELEVATOR ASSY-OUTBD SEGMENT (LH)	Q	RF
R -1C	183T3001-9		ELEVATOR ASSY-OUTBD SEGMENT (LH)	S	RF
R -1D	183T3001-11SP		ELEVATOR ASSY-OUTBD SEGMENT (LH)		
-5	183T3001-8		DELETED		
R -5A	183T3001-5010		ELEVATOR ASSY-OUTBD SEGMENT (RH) (LIMITED)	H	RF
R -5B	183T3001-5012		ELEVATOR ASSY-OUTBD SEGMENT (RH) (LIMITED)	H	RF
R -5C	183T3001-10		ELEVATOR ASSY-OUTBD SEGMENT (RH)	R	RF
R -5D	183T3001-12SP		ELEVATOR ASSY-OUTBD SEGMENT (RH)	T	RF
-7	183T3077-1		. SPAR INSTL	G,Q,S	1
-9	183T3077-2		. SPAR INSTL	H,R,T	1
11	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
13	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 13A)	G,H, Q-T	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -13A	KFN305C3		..NUT- (V15653) (OPT ITEM 13)	G,H, Q-T	3
15	940CW11-6		..JUMPER ASSY- (V91812) (SPEC BACJ40AB11-6) (OPT 100211-6 (V1FF12)) (OPT RBEJ40AB11-6 (V1GK47))	G,H, Q-T	3
17	183T3030-9		..FITTING ASSY-HINGE	G,Q,S	1
-19	183T3030-10		..FITTING ASSY-HINGE ATTACHING PARTS	H,R,T	1
21	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	4
23	BACS40R14B39F		..SHIM	G,H, Q-T	AR
25	BACS40R14C39F		..SHIM	G,H, Q-T	AR
27	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 27A)	G,H, Q-T	4
R -27A	KFN305C3		..NUT- (V15653) (OPT ITEM 27)	G,H, Q-T	4
29	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
31	BACW10BP3NDP		..WASHER- (USED WITH ITEM 39)	G,H, Q-T	3
33	BACS40R08B33F		..SHIM	G,H, Q-T	AR
35	BACS40R08C33F		..SHIM	G,H, Q-T	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-37	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 39) (USED WITH ITEM 31)	G,H, Q-T	3
39	KFN305C3		..NUT- (V15653) (OPT ITEM 37 USED WITH ITEM 31)	G,H, Q-T	3
41	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
43	BACS40R10B37F		..SHIM	G,H, Q-T	AR
45	BACS40R10C37F		..SHIM	G,H, Q-T	AR
47	BACW10BP4NDP		..WASHER- (USED WITH ITEM 51)	G,H, Q-T	3
49	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 51 USED WITH ITEM 47)	G,H, Q-T	3
51	KFN305C4		..NUT- (V15653) (OPT ITEM 49) (USED WITH ITEM 47) -----*	G,H, Q-T	3
53	BACB28AM11B020A		...BUSHING	G,H, Q-T	1
55	BACB28AP08P018		...BUSHING	G,H, Q-T	1
57	183T3030-11		...FITTING	G,Q,S	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-			...FITTING	H,R,T	1
-59	183T3030-12		..FITTING ASSY-HINGE	G,Q,S	1
61	183T3029-1		..FITTING ASSY-HINGE	H,R,T	1
-63	183T3029-2		ATTACHING PARTS		
65	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	6
67	BACS40R13B59F		..SHIM	G,H, Q-T	AR
69	BACS40R13C59F		..SHIM	G,H, Q-T	AR
71	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 71A)	G,H, Q-T	6
R -71A	KFN305C3		..NUT- (V15653) (OPT ITEM 71)	G,H, Q-T	6
73	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
75	BACS40R08B33F		..SHIM	G,H, Q-T	AR
77	BACS40R08C33F		..SHIM	G,H, Q-T	AR
79	BACW10BP3NDP		..WASHER- (USED WITH ITEM 83)	G,H, Q-T	3
81	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 83 USED WITH ITEM 79)	G,H, Q-T	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-83	KFN305C3		..NUT- (V15653) (OPT ITEM 81) (USED WITH ITEM 79)	G,H, Q-T	3
85	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
87	BACS40R09B37F		..SHIM	G,H, Q-T	AR
89	BACS40R09C37F		..SHIM	G,H, Q-T	AR
91	BACW10BP4NDP		..WASHER- (USED WITH ITEM 95)	G,H, Q-T	3
93	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 95 USED WITH ITEM 91)	G,H, Q-T	3
95	KFN305C4		..NUT- (V15653) (OPT ITEM 93) (USED WITH ITEM 91) -----*	G,H, Q-T	3
97	BACB28AM11B020A		...BUSHING	G,H, Q-T	1
99	BACB28AP08P018		...BUSHING	G,H, Q-T	1
101	183T3029-3		...FITTING	G,Q,S	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-103	183T3029-4		...FITTING	H,R,T	1
-105	251T2015-3		..BRACKET INSTL	G,Q,S	1
-107	251T2015-4		..BRACKET INSTL	H,R,T	1
109	BACR15FT5AD2		...RIVET	G,H, Q-T	3
111	HL10VAZ5-3		...BOLT- (V60516) (SPEC BACB30MY5K3) (OPT HL10VAZ5-3 (VOPTK6))	G,H, Q-T	3
113	HL97DU5		...COLLAR- (V73197) (SPEC BACC30AB5S) (OPT HL97DU5 (V92215)) (OPT HL97DU5 (V56878)) (OPT ITEM 113A)	G,H, Q-T	3
R -113A	KFN305C08		...NUT- (V15653) (OPT ITEM 113)	G,H, Q-T	3
115	251T2438-4		...ANGLE	G,H, Q-T	1
117	251T2015-5		...BRACKET ASSY	G,Q,S	1
-119	251T2015-6		...BRACKET ASSY ATTACHING PARTS	H,R,T	1
121	HL10VAZ6-5		...BOLT- (V60516) (SPEC BACB30MY6K5) (OPT HL10VAZ6-5 (VOPTK6))	G,H, Q-T	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-123	251T2015-7		...FILLER	G,H, Q-T	2
125	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 125A)	G,H, Q-T	2
R -125A	KFN305C3		...NUT- (V15653) (OPT ITEM 125) -----*-----	G,H, Q-T	2
127	BACR15FT5AD2	RIVET	G,H, Q-T	3
129	251T2438-1	BRACKET	G,Q,S	1
-131	251T2438-2	BRACKET	H,R,T	1
133	251T2438-3	BRACKET	G,H, Q-T	1
135	183T3028-1		..FITTING ASSY-HINGE	G,Q,S	1
-137	183T3028-2		..FITTING ASSY-HINGE ATTACHING PARTS	H,R,T	1
139	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	6
141	BACS40R13B72F		..SHIM	G,H, Q-T	AR
143	BACS40R13C72F		..SHIM	G,H, Q-T	AR
145	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 145A)	G,H, Q-T	6
R -145A	KFN305C3		..NUT- (V15653) (OPT ITEM 145)	G,H, Q-T	6
147	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-149	BACS40R09B36F		..SHIM	G,H, Q-T	AR
151	BACS40R09C36F		..SHIM	G,H, Q-T	AR
153	BACW10BP4NDP		..WASHER- (USED WITH ITEM 157)	G,H, Q-T	3
155	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 157 USED WITH ITEM 153)	G,H, Q-T	3
157	KFN305C4		..NUT- (V15653) (OPT ITEM 155) (USED WITH ITEM 153)	G,H, Q-T	3
159	BACB30NW10K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
161	BACS40R11B41F		..SHIM	G,H, Q-T	AR
163	BACS40R11C41F		..SHIM	G,H, Q-T	AR
165	BACW10BP5DP		..WASHER- (USED WITH ITEM 169)	G,H, Q-T	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-167	HL79-10		..COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) (OPT ITEM 169 USED WITH ITEM 165)	G,H, Q-T	3
169	KFN305C5		..NUT- (V15653) (OPT ITEM 167) (USED WITH ITEM 165) -----*-----	G,H, Q-T	3
171	BACB28AM11B020A		...BUSHING	G,H, Q-T	1
173	BACB28AP08P018		...BUSHING	G,H, Q-T	1
175	183T3028-3		...FITTING	G,Q,S	1
-177	183T3028-4		...FITTING	H,R,T	1
R 179	183T3033-1		..FITTING ASSY-ACTR	G,Q,S	1
R -181	183T3033-2		..FITTING ASSY-ACTR ATTACHING PARTS	H,R,T	1
183	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	6
185	BACS40R20B76F		..SHIM	G,H, Q-T	AR
187	BACS40R20C76F		..SHIM	G,H, Q-T	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-189	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 189A)	G,H, Q-T	6
R -189A	KFN305C3		..NUT- (V15653) (OPT ITEM 189)	G,H, Q-T	6
191	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	20
193	BACS40R20B61F		..SHIM	G,H, Q-T	AR
195	BACS40R20C61F		..SHIM	G,H, Q-T	AR
197	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 197A)	G,H, Q-T	20
R -197A	KFN305C3		..NUT- (V15653) (OPT ITEM 197) -----*	G,H, Q-T	20
199	BACB28AM17B032		...BUSHING	G,H, Q-T	2
201	BACB28AP12-030		...BUSHING	G,H, Q-T	2
203	183T3033-3		...FITTING	G,Q,S	1
-205	183T3033-4		...FITTING	H,R,T	1
207	183T2039-7		..COVER ASSY	G,H, Q-T	3
209	BACS12CK06-22		...SCREW	G,H, Q-T	1
211	AN960C6L		...WASHER	G,H, Q-T	1
R 213	183T2039-4		...SPACER- (OPT ITEM 213A)	G,H, Q-T	1
R -213A	183T2039-5		...SPACER- (OPT ITEM 213)	G,H, Q-T	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-215	BACN10JC06CM		...NUT	G,H, Q-T	1
217	BACS12FA4K24		...SCREW	G,H, Q-T	1
219	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	2
221	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	G,H, Q-T	1
223	183T2039-3		...CHANNEL	G,H, Q-T	1
225	183T2039-6		...COVER	G,H, Q-T	1
227	183T3036-1		..FITTING ASSY-HINGE	G,Q,S	1
-229	183T3036-2		..FITTING ASSY-HINGE ATTACHING PARTS	H,R,T	1
231	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	10
233	BACS40R20B80F		..SHIM	G,H, Q-T	AR
235	BACS40R20C80F		..SHIM	G,H, Q-T	AR
237	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 237A)	G,H, Q-T	10
R -237A	KFN305C3		..NUT- (V15653) (OPT ITEM 237)	G,H, Q-T	10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-239	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
241	BACS40R10B43F		..SHIM	G,H, Q-T	AR
243	BACS40R10C43F		..SHIM	G,H, Q-T	AR
245	BACW10BP4NDP		..WASHER- (USED WITH ITEM 249)	G,H, Q-T	3
247	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 245 USED WITH ITEM 249)	G,H, Q-T	3
249	KFN305C4		..NUT- (V15653) (OPT ITEM 247) (USED WITH ITEM 245)	G,H, Q-T	3
251	BACB30NW10K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
253	BACS40R12B48F		..SHIM	G,H, Q-T	AR
255	BACS40R12C48F		..SHIM	G,H, Q-T	AR
257	BACW10BP5DP		..WASHER- (USED WITH ITEM 261)	G,H, Q-T	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-259	HL79-10		..COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) (OPT ITEM 261 USED WITH ITEM 257)	G,H, Q-T	3
261	KFN305C5		..NUT- (V15653) (OPT ITEM 259) (USED WITH ITEM 257) -----*-----	G,H, Q-T	3
263	BACB28AM11B022A		...BUSHING	G,H, Q-T	1
R 265	183T3039-2		...RETAINER	G,H, Q-T	1
267	AN960PD1816L		...WASHER	G,H, Q-T	1
R 269	183T3039-1		...BUSHING	G,H, Q-T	1
271	183T3036-3		...FITTING	G,Q,S	1
-273	183T3036-4		...FITTING	H,R,T	1
R 275	183T3032-1		..FITTING ASSY-ACTR	G,Q,S	1
R -277	183T3032-2		..FITTING ASSY-ACTR ATTACHING PARTS	H,R,T	1
279	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	6
281	BACS40R20B83F		..SHIM	G,H, Q-T	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-283	BACS40R20C83F		..SHIM	G,H, Q-T	AR
285	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 285A)	G,H, Q-T	6
R -285A	KFN305C3		..NUT- (V15653) (OPT ITEM 285)	G,H, Q-T	6
287	BACB30MY8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	20
289	BACS40R20B62F		..SHIM	G,H, Q-T	AR
291	BACS40R20C62F		..SHIM	G,H, Q-T	AR
293	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 293A)	G,H, Q-T	20
R -293A	KFN305C4		..NUT- (V15653) (OPT ITEM 293) -----*	G,H, Q-T	20
295	BACB28AM17B032		...BUSHING	G,H, Q-T	2
297	BACB28AP12-030		...BUSHING	G,H, Q-T	2
299	183T3032-3		...FITTING	G,Q,S	1
-301	183T3032-4		...FITTING	H,R,T	1
303	183T3025-1		..FITTING ASSY-HINGE	G,Q,S	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -305	183T3025-2		..FITTING ASSY-HINGE ATTACHING PARTS	H,R,T	1
307	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	11
309	BACS40R19B86F		..SHIM	G,H, Q-T	AR
311	BACS40R19C86F		..SHIM	G,H, Q-T	AR
313	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 313A)	G,H, Q-T	11
R -313A	KFN305C3		..NUT- (V15653) (OPT ITEM 313)	G,H, Q-T	11
315	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
317	BACS40R09B42F		..SHIM	G,H, Q-T	AR
319	BACS40R09C42F		..SHIM	G,H, Q-T	AR
321	BACW10BP4NDP		..WASHER- (USED WITH ITEM 325)	G,H, Q-T	3
323	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 325 USED WITH ITEM 321)	G,H, Q-T	3
325	KFN305C4		..NUT- (V15653) (OPT ITEM 323) (USED WITH ITEM 321)	G,H, Q-T	3
327	BACB30NW10K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-329	BACS40R12B47F		..SHIM	G,H, Q-T	AR
331	BACS40R12C47F		..SHIM	G,H, Q-T	AR
333	BACW10BP5DP		..WASHER- (USED WITH ITEM 337)	G,H, Q-T	3
335	HL79-10		..COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) (OPT ITEM 337 USED WITH ITEM 333)	G,H, Q-T	3
337	KFN305C5		..NUT- (V15653) (OPT ITEM 335) (USED WITH ITEM 333) -----*	G,H, Q-T	3
339	BACB28AM11B020A		...BUSHING	G,H, Q-T	1
341	BACB28AP08P028		...BUSHING	G,H, Q-T	1
343	183T3025-3		...FITTING	G,Q,S	1
-345	183T3025-4		...FITTING	H,R,T	1
R 347	183T3031-1		..FITTING ASSY-ACTR	G,Q,S	1
R -349	183T3031-2		..FITTING ASSY-ACTR ATTACHING PARTS	H,R,T	1
351	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-353	BACS40R21B90F		..SHIM	G,H, Q-T	AR
355	BACS40R21C90F		..SHIM	G,H, Q-T	AR
357	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 357A)	G,H, Q-T	8
R -357A	KFN305C3		..NUT- (V15653) (OPT ITEM 357)	G,H, Q-T	8
359	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	20
361	BACS40R20B62F		..SHIM	G,H, Q-T	AR
363	BACS40R20C62F		..SHIM	G,H, Q-T	AR
365	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 365A)	G,H, Q-T	20

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03-365A	KFN305C4		..NUT- (V15653) (OPT ITEM 365) -----*-----	G,H, Q-T	20
367	BACB28AM17B032		...BUSHING	G,H, Q-T	2
369	BACB28AP12-030		...BUSHING	G,H, Q-T	2
371	183T3031-3		...FITTING	G,Q,S	1
-373	183T3031-4		...FITTING	H,R,T	1
375	183T3024-1		..FITTING ASSY-HINGE	G,Q,S	1
-377	183T3024-2		..FITTING ASSY-HINGE ATTACHING PARTS	H,R,T	1
379	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	7
381	BACS40R14B90F		..SHIM	G,H, Q-T	AR
383	BACS40R14C90F		..SHIM	G,H, Q-T	AR
385	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 385A)	G,H, Q-T	7
R -385A	KFN305C3		..NUT- (V15653) (OPT ITEM 385)	G,H, Q-T	7
387	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
389	BACS40R08B33F		..SHIM	G,H, Q-T	AR
391	BACS40R08C33F		..SHIM	G,H, Q-T	AR
393	BACW10BP3NDP		..WASHER- (USED WITH ITEM 397)	G,H, Q-T	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-395	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 397 USED WITH ITEM 393)	G,H, Q-T	3
397	KFN305C3		..NUT- (V15653) (OPT ITEM 395) (USED WITH ITEM 393)	G,H, Q-T	3
399	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
401	BACS40R10B37F		..SHIM	G,H, Q-T	AR
403	BACS40R10C37F		..SHIM	G,H, Q-T	AR
405	BACW10BP4NDP		..WASHER- (USED WITH ITEM 409)	G,H, Q-T	3
407	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT ITEM 409 USED WITH ITEM 405)	G,H, Q-T	3
409	KFN305C4		..NUT- (V15653) (OPT ITEM 407) (USED WITH ITEM 405) -----*	G,H, Q-T	3
411	BACB28AM11B020A		...BUSHING	G,H, Q-T	1
413	BACB28AP08P018		...BUSHING	G,H, Q-T	1
415	183T3024-3		...FITTING	G,Q,S	1
-417	183T3024-4		...FITTING	H,R,T	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-419	183T3076-1		..SPAR ASSY-HINGE	G,Q,S	1
-421	183T3076-2		..SPAR ASSY-HINGE ATTACHING PARTS	H,R,T	1
423	BACB30NU3K4		..BOLT- (OPT ITEM 425 USED WITH ITEM 431) (USED WITH ITEMS 427, 429) (OPT ITEM 423A)	H,R,T	48
-423A	BACB30UR3K4		..BOLT- (OPT ITEM 423)	H,R,T	48
425	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT L803-6K4 (V06725)) (OPT HL11V6-4 (V80539)) (OPT HL11VAZ6-4 (VOPTK6)) (OPT HL11VAZ6-4 (V60516)) (OPT ITEM 423 USED WITH ITEMS 427, 429) (USED WITH ITEM 431)	H,R,T	48
427	AN960C10		..WASHER- (USED WITH ITEM 423)	G,H, Q-T	48
429	BACN10JC3CM		..NUT- (USED WITH ITEM 423)	G,H, Q-T	48

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-431	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 431A) (USED WITH ITEM 425)	G,H, Q-T	48
R -431A	KFN305C3		..NUT- (V15653) (OPT ITEM 431)	G,H, Q-T	48
433	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	254
435	HL41-6-5		..BOLT- (V56878) (SPEC BACB30FN6A5U) (OPT HL41-6-5 (V73197)) (OPT HL41-6-5 (V92215)) (OPT HL41-6-5 (V97928)) (OPT 67068-6A5U (V56878)) (OPT HL41-6-5 (V80539)) (OPT WC376-5 (V60516)) (OPT HL41-6-5 (V60516)) (OPT HL41-6-5 (V08524))	G,H, Q-T	2
437	AN960C10L		..WASHER	G,H, Q-T	2
439	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 439A)	G,H, Q-T	256

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03- -439A	KFN305C3		..NUT- (V15653) (OPT ITEM 439) -----*-----	G,H, Q-T	256
-441	183T3034-73		.LEADING EDGE INSTL	G,Q,S	1
-443	183T3034-74		.LEADING EDGE INSTL	H,R,T	1
-445	183T3079-1		..RIB INSTL-INTERCONNECT	G,Q,S	1
-447	183T3079-2		..RIB INSTL-INTERCONNECT	H,R,T	1
R 449	183T3080-1		...FITTING ASSY	G,H, Q-T	1
			ATTACHING PARTS		
451	BACB30NX8K		...BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	12
453	BACW10BP4NDP		...WASHER- (USED WITH ITEM 457)	G,H, Q-T	12
455	HL1187-8		...COLLAR- (V73197) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V5M902)) (OPT ITEM 457 USED WITH ITEM 453)	G,H, Q-T	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-457	KFN305C4		...NUT- (V15653) (OPT ITEM 455) (USED WITH ITEM 453) -----*-----	G,H, Q-T	12
459	BACB28AM14B030A	BUSHING	G,H, Q-T	1
461	BACB28AP10P028	BUSHING	G,H, Q-T	1
463	183T3080-2	FITTING	G,H, Q-T	1
465	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	15
467	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	8
R 469	183T3079-3		...SHIM	G,H, Q-T	1
471	183T3079-4		...SHIM	G,H, Q-T	1
473	BACS40R11D17F		...SHIM	G,H, Q-T	1
475	BACW10BP3NDP		...WASHER- (USED WITH ITEM 481)	G,H, Q-T	8
477	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 477A)	G,H, Q-T	15

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03-477A	KFN305C3		..NUT- (V15653) (OPT ITEM 477)	G,H, Q-T	15
479	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT ITEM 481 USED WITH ITEM 475)	G,H, Q-T	8
481	KFN305C3		...NUT- (V15653) (OPT ITEM 479) (USED WITH ITEM 475)	G,H, Q-T	8
483	183T3078-1		...RIB	G,Q,S	1
-485	183T3078-2		...RIB	H,R,T	1
487	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	44
489	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 489A)	G,H, Q-T	44
R -489A	KFN305C3		..NUT- (V15653) (OPT ITEM 489)	G,H, Q-T	44
491	183T2010-5		..ANGLE-UPR SPRT	G,Q,S	11
-493	183T2010-6		..ANGLE-UPR SPRT	H,R,T	11
495	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	22
497	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	49

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-499	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 499A)	G,H, Q-T	71
R -499A	KFN305C3		..NUT- (V15653) (OPT ITEM 499)	G,H, Q-T	71
501	183T3034-61		..RIB	G,Q,S	1
-503	183T3034-62		..RIB	H,R,T	1
505	183T3034-85		..RIB	G,Q,S	1
-507	183T3034-86		..RIB	H,R,T	1
509	183T3034-53		..RIB	G,Q,S	1
-511	183T3034-54		..RIB	H,R,T	1
513	183T3034-83		..RIB	G,Q,S	1
-515	183T3034-84		..RIB	H,R,T	1
517	183T3034-81		..RIB	G,Q,S	1
-519	183T3034-82		..RIB	H,R,T	1
521	183T3034-37		..RIB	G,Q,S	1
-523	183T3034-38		..RIB	H,R,T	1
525	183T3034-31		..RIB	G,Q,S	1
-527	183T3034-32		..RIB	H,R,T	1
529	183T3034-75		..RIB	G,Q,S	1
-531	183T3034-76		..RIB	H,R,T	1
533	183T3034-25		..RIB	G,Q,S	1
-535	183T3034-26		..RIB	H,R,T	1
537	183T3034-17		..RIB	G,Q,S	1
-539	183T3034-18		..RIB	H,R,T	1
541	183T3034-7		..RIB	G,Q,S	1
-543	183T3034-8		..RIB	H,R,T	1
545	183T3034-65		..FITTING ASSY-HOIST	G,Q,S	1
-547	183T3034-66		..FITTING ASSY-HOIST ATTACHING PARTS	H,R,T	1
549	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-551	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 551A)	G,H, Q-T	4
R -551A	KFN305C3		..NUT- (V15653) (OPT ITEM 551)	G,H, Q-T	4
553	BACB30NU4K6		..BOLT- (OPT ITEM 553A)	G,H, Q-T	2
-553A	BACB30UR4K6		..BOLT- (OPT ITEM 553) -----*	G,H, Q-T	2
555	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	4
557	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	G,H, Q-T	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
559	183T3059-3		...FITTING	G,Q,S	1
-561	183T3059-4		...FITTING	H,R,T	1
563	BACB30MY6K		..BOLT-	G,H,	1
			(SIZE DETERMINE ON INST)	Q-T	
565	BACB30NW6K		..BOLT-	G,H,	4
			(SIZE DETERMINE ON INST)	Q-T	
567	HL97DU6		..COLLAR-	G,H,	5
			(V73197)	Q-T	
			(SPEC BACC30AB6S)		
			(OPT HL97DU6		
			(V92215))		
			(OPT HL97DU6		
			(V56878))		
			(OPT ITEM 567A)		
R -567A	KFN305C3		..NUT-	G,H,	5
			(V15653)	Q-T	
			(OPT ITEM 567)		
569	183T3034-41		..RIB	G,Q,S	1
-571	183T3034-42		..RIB	H,R,T	1
573	183T3034-63		..FITTING ASSY-HOIST	G,Q,S	1
-575	183T3034-64		..FITTING ASSY-HOIST	H,R,T	1
			ATTACHING PARTS		
577	BACB30MY6K		..BOLT-	G,H,	4
			(SIZE DETERMINE ON INST)	Q-T	
579	HL97DU6		..COLLAR-	G,H,	4
			(V73197)	Q-T	
			(SPEC BACC30AB6S)		
			(OPT HL97DU6		
			(V92215))		
			(OPT HL97DU6		
			(V56878))		
			(OPT ITEM 579A)		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03- -579A	KFN305C3		..NUT- (V15653) (OPT ITEM 579)	G,H, Q-T	4
581	BACB30NU4K6		..BOLT- (OPT ITEM 581A)	G,H, Q-T	2
-581A	BACB30UR4K6		..BOLT- (OPT ITEM 581) -----*	G,H, Q-T	2
583	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	4
585	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	G,H, Q-T	2
587	183T3059-1		...FITTING	G,Q,S	1
-589	183T3059-2		...FITTING	H,R,T	1
591	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	1
593	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	5
595	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 595A)	G,H, Q-T	6
R -595A	KFN305C3		..NUT- (V15653) (OPT ITEM 595)	G,H, Q-T	6
597	183T3034-11		..RIB	G,Q,S	1
-599	183T3034-12		..RIB	H,R,T	1
601	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	12
603	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-605	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 605A)	G,H, Q-T	24
R -605A	KFN305C3		..NUT- (V15653) (OPT ITEM 605)	G,H, Q-T	24
607	183T3034-69		..ANGLE	G,Q,S	6
-609	183T3034-70		..ANGLE	H,R,T	6
611	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	12
613	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	29
615	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 615A)	G,H, Q-T	41
R -615A	KFN305C3		..NUT- (V15653) (OPT ITEM 615)	G,H, Q-T	41
617	183T3034-79		..RIB	G,Q,S	1
-619	183T3034-80		..RIB	H,R,T	1
621	183T3034-77		..RIB	G,Q,S	1
-623	183T3034-78		..RIB	H,R,T	1
625	183T3034-19		..RIB	G,Q,S	1
-627	183T3034-20		..RIB	H,R,T	1
629	183T3034-15		..RIB	G,Q,S	1
-631	183T3034-16		..RIB	H,R,T	1
633	183T3034-9		..RIB	G,Q,S	1
-635	183T3034-10		..RIB	H,R,T	1
637	183T3034-5		..RIB	G,Q,S	1
-639	183T3034-6		..RIB	H,R,T	1
641	BACB30NU3K3		..BOLT- (OPT ITEM 641A)	G,H, Q-T	3
-641A	BACB30UR3K3		..BOLT- (OPT ITEM 641)	G,H, Q-T	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-643	AN960C10		..WASHER- (USED WITH ITEM 645)	G,H, Q-T	3
645	BACN10JC3CM		..NUT- (OPT ITEM 647) (USED WITH ITEM 643)	G,H, Q-T	3
647	KFN305C3		..NUT- (V15653) (OPT ITEM 647 USED WITH ITEM 643)	G,H, Q-T	3
649	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	3
651	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 651A)	G,H, Q-T	3
R -651A	KFN305C3		..NUT- (V15653) (OPT ITEM 651)	G,H, Q-T	3
653	183T3034-43		..RIB	G,Q,S	1
-655	183T3034-44		..RIB	H,R,T	1
657	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	4
659	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 659A)	G,H, Q-T	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03- -659A	KFN305C3		..NUT- (V15653) (OPT ITEM 659)	G,H, Q-T	4
661	183T3034-13		..RIB	G,Q,S	1
-663	183T3034-14		..RIB	H,R,T	1
-665	183T3075-25		..RIB INSTL-INBD END	G,Q,S	1
-667	183T3075-26		..RIB INSTL-INBD END	H,R,T	1
669	BACB30NU3K4		..BOLT- (OPT ITEM 669A)	G,H, Q-T	27
-669A	BACB30UR3K4		..BOLT- (OPT ITEM 669)	G,H, Q-T	27
671	BACW10DM6		..WASHER	G,H, Q-T	27
673	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	54
675	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	G,H, Q-T	27
677	183T3075-27		..SEAL-STRIP	G,Q,S	1
-678	183T3075-29		..SEAL-STRIP	H,R,T	1
679	183T3075-28		..SEAL-TRIP	G,Q,S	1
-680	183T3075-30		..SEAL-STRIP	H,R,T	1
R 681	183T2063-1		..FITTING ASSY	G,H, Q-T	1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-683	BACB30NX8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	9
685	AN960C416L		..WASHER- (USED WITH ITEM 689)	G,H, Q-T	9
687	HL1187DU8		..COLLAR- (V73197) (SPEC BACC30X8S) (OPT HL87DU8 (V73197)) (OPT HL87DU8 (V92215)) (OPT HL1187DU8 (V56878)) (OPT HL1187DU8 (V92215)) (OPT HL87DU8 (V56878)) (OPT HL1187DU8 (V5M902)) (OPT ITEM 689 USED WITH ITEM 685)	G,H, Q-T	9
689	KFN305C4		..NUT- (V15653) (OPT ITEM 687) (USED WITH ITEM 685) -----*-----	G,H, Q-T	9
691	BACB28AP10P028		...BUSHING	G,H, Q-T	1
693	BACB28AM14B030A		...BUSHING	G,H, Q-T	1
695	183T2063-2		...FITTING	G,H, Q-T	1
697	BACB30MY8K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-699	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 699A)	G,H, Q-T	6
R -699A	KFN305C4		..NUT- (V15653) (OPT ITEM 699)	G,H, Q-T	6
701	BACB30NM3K5		..BOLT	G,H, Q-T	8
703	AN960C10		..WASHER- (USED WITH ITEM 705)	G,H, Q-T	8
705	BACN10JC3CM		..NUT- (OPT ITEM 707) (USED WITH ITEM 703)	G,H, Q-T	8
707	KFN305C3		..NUT- (V15653) (OPT ITEM 705 USED WITH ITEM 703)	G,H, Q-T	8
709	183T3081-1		..FITTING-BACKUP	G,Q,S	1
-711	183T3081-3		DELETED		
-713	183T3081-2		..FITTING-BACKUP	H,R,T	1
-715	183T3081-4		DELETED		
717	BACB30NU3K6		..BOLT- (OPT ITEM 717A)	G,H, Q-T	16
-717A	BACB30UR3K6		..BOLT- (OPT ITEM 717)	G,H, Q-T	16
719	AN960C10		..WASHER- (USED WITH ITEM 721)	G,H, Q-T	8
721	BACN10JC3CM		..NUT- (OPT ITEM 723) (USED WITH ITEM 719)	G,H, Q-T	8
723	KFN305C3		..NUT- (V15653) (OPT ITEM 721 USED WITH ITEM 719)	G,H, Q-T	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-725	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	16
727	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	G,H, Q-T	8
729	183T3075-11		..ANGLE	G,Q,S	1
-731	183T3075-12		..ANGLE	H,R,T	1
733	183T3075-15		..ANGLE	G,Q,S	1
-735	183T3075-16		..ANGLE	H,R,T	1
737	183T3075-13		..ANGLE	G,Q,S	1
-739	183T3075-14		..ANGLE	H,R,T	1
741	183T3075-17		..ANGLE	G,Q,S	1
-743	183T3075-18		..ANGLE	H,R,T	1
745	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	13
747	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 747A)	G,H, Q-T	13
R -747A	KFN305C3		..NUT- (V15653) (OPT ITEM 747)	G,H, Q-T	13
749	183T3075-9		..PLATE	G,Q,S	1
-751	183T3075-10		..PLATE	H,R,T	1
753	183T3075-3		..BOND ASSY	G,Q,S	1
-755	183T3075-4		..BOND ASSY ATTACHING PARTS	H,R,T	1
757	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	39
R 759	183T3075-20		..FILLER	G,H, Q-T	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-761	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 761A)	G,H, Q-T	39
R -761A	KFN305C3		..NUT- (V15653) (OPT ITEM 761)	G,H, Q-T	39
765	BACB30NU3K4		..BOLT- (OPT ITEM 765A)	G,H, Q-T	38
-765A	BACB30UR3K4		..BOLT- (OPT ITEM 765)	G,H, Q-T	38
767	BACB30LL3U4		..BOLT	G,H, Q-T	2
R 769	183T3075-19		..FILLER	G,H, Q-T	1
771	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	78
773	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	G,H, Q-T	38

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-775	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	G,H, Q-T	2
777	183T3075-23		..CAP	G,H, Q-T	1
-779	183T3074-1		.RIB INSTL	G,Q,S	1
-781	183T3074-2		.RIB INSTL	H,R,T	1
783	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	7
785	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 785A)	G,H, Q-T	7
R -785A	KFN305C3		..NUT- (V15653) (OPT ITEM 785)	G,H, Q-T	7

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-787	183T3074-7		..ANGLE	G,H, Q-T	1
789	183T3074-3		..BOND ASSY	G,Q,S	1
-791	183T3074-4		..BOND ASSY ATTACHING PARTS	H,R,T	1
793	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	39
R 795	183T3074-9		..FILLER	G,H, Q-T	1
797	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 797A)	G,H, Q-T	39
R -797A	KFN305C3		..NUT- (V15653) (OPT ITEM 797)	G,H, Q-T	39
799	BACB30NU3K4		..BOLT- (OPT ITEM 799A)	G,H, Q-T	37
-799A	BACB30UR3K4		..BOLT- (OPT ITEM 799)	G,H, Q-T	37
801	BACB30LL3U4		..BOLT	G,H, Q-T	2
R 803	183T3074-8		..FILLER	G,H, Q-T	1
805	BACR15DR3A		-----*----- ..RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	78

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-807	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	G,H, Q-T	37
809	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	G,H, Q-T	2
-811	183T3007-1		.RIB INSTL	G,Q,S	1
-813	183T3007-2		.RIB INSTL	H,R,T	1
815	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	8
817	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 817A)	G,H, Q-T	8
R -817A	KFN305C3		..NUT- (V15653) (OPT ITEM 817)	G,H, Q-T	8
819	183T3007-7		..ANGLE	G,H, Q-T	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
821	183T3007-3		..BOND ASSY	G,Q,S	1
-823	183T3007-4		..BOND ASSY	H,R,T	1
			ATTACHING PARTS		
825	BACB30NW6K		..BOLT-	G,H,	37
			(SIZE DETERMINE ON INST)	Q-T	
827	HL97DU6		..COLLAR-	G,H,	37
			(V73197)	Q-T	
			(SPEC BACC30AB6S)		
			(OPT HL97DU6		
			(V92215))		
			(OPT HL97DU6		
			(V56878))		
			(OPT ITEM 827A)		
R -827A	KFN305C3		..NUT-	G,H,	37
			(V15653)	Q-T	
			(OPT ITEM 827)		
829	BACB30NU3K4		..BOLT-	G,H,	34
			(OPT ITEM 829A)	Q-T	
-829A	BACB30UR3K4		..BOLT-	G,H,	34
			(OPT ITEM 829)	Q-T	
831	BACB30LL3U4		..BOLT	G,H,	2
				Q-T	
			-----*-----		
833	BACR15DR3A		..RIVET-	G,H,	72
			(SIZE DETERMINE ON INST)	Q-T	
835	BRF200C3D		..NUTPLATE-	G,H,	34
			(V52828)	Q-T	
			(SPEC BACN10JR3CFD)		
			(OPT K51602-3BAC		
			(V15653))		
			(OPT NS202476-02		
			(V80539))		
			(OPT 102F9201-3		
			(V72962))		
			(OPT T8092C1032CD		
			(V11815))		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-837	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	G,H, Q-T	2
-839	183T3008-1		.RIB INSTL	G,Q,S	1
-841	183T3008-2		.RIB INSTL	H,R,T	1
843	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	7
845	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 845A)	G,H, Q-T	7
R -845A	KFN305C3		..NUT- (V15653) (OPT ITEM 845)	G,H, Q-T	7
847	183T3008-7		..ANGLE	G,H, Q-T	1
849	183T3008-3		..BOND ASSY	G,Q,S	1
-851	183T3008-4		..BOND ASSY ATTACHING PARTS	H,R,T	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-853	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	34
855	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 855A)	G,H, Q-T	34
R -855A	KFN305C3		..NUT- (V15653) (OPT ITEM 855)	G,H, Q-T	34
857	BACB30NU3K4		..BOLT- (OPT ITEM 857A)	G,H, Q-T	33
-857A	BACB30UR3K4		..BOLT- (OPT ITEM 857)	G,H, Q-T	33
859	BACB30LL3U4		..BOLT	G,H, Q-T	2
861	BACR15DR3A		-----*----- ..RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	70
863	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	G,H, Q-T	33

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-865	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	G,H, Q-T	2
-867	183T3009-1		.RIB INSTL	G,Q,S	1
-869	183T3009-2		.RIB INSTL	H,R,T	1
871	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	6
873	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 873A)	G,H, Q-T	6
R -873A	KFN305C3		..NUT- (V15653) (OPT ITEM 873)	G,H, Q-T	6
875	183T3009-7		..ANGLE	G,H, Q-T	1
877	183T3009-3		..BOND ASSY	G,Q,S	1
-879	183T3009-4		..BOND ASSY ATTACHING PARTS	H,R,T	1
881	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	30
883	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 883A)	G,H, Q-T	30

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03-883A	KFN305C3		..NUT- (V15653) (OPT ITEM 833)	G,H, Q-T	30
885	BACB30NU3K4		..BOLT- (OPT ITEM 885A)	G,H, Q-T	29
-885A	BACB30UR3K4		..BOLT- (OPT ITEM 885)	G,H, Q-T	29
887	BACB30LL3U4		..BOLT	G,H, Q-T	2
889	BACR15DR3A		-----*----- ..RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	62
891	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	G,H, Q-T	29
893	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	G,H, Q-T	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-895	183T3010-1		.RIB INSTL	G,Q,S	1
-897	183T3010-2		.RIB INSTL	H,R,T	1
899	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	5
901	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 901A)	G,H, Q-T	5
R -901A	KFN305C3		..NUT- (V15653) (OPT ITEM 901)	G,H, Q-T	5
903	183T3010-7		..ANGLE	G,H, Q-T	1
905	183T3010-3		..BOND ASSY	G,Q,S	1
-907	183T3010-4		..BOND ASSY ATTACHING PARTS	H,R,T	1
909	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	G,H, Q-T	24
911	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 911A)	G,H, Q-T	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 03-911A	KFN305C3		..NUT- (V15653) (OPT ITEM 911)	G,H, Q-T	24
913	BACB30NU3K3		..BOLT- (OPT ITEM 913A)	G,H, Q-T	22
-913A	BACB30UR3K3		..BOLT- (OPT ITEM 913)	G,H, Q-T	22
915	BACB30LL3U3		..BOLT	G,H, Q-T	2
917	BACR15DR3A		-----*----- ..RIVET- (SIZE DETERMINE ON INST)	G,H, Q-T	48
919	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	G,H, Q-T	22
921	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	G,H, Q-T	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-923	183T3011-1		.RIB INSTL	G,Q,S	1
-925	183T3011-2		.RIB INSTL	H,R,T	1
927	BACB30MY6K		..BOLT-	G,H,	3
			(SIZE DETERMINE ON INST)	Q-T	
929	BACB30NW6K		..BOLT-	G,H,	3
			(SIZE DETERMINE ON INST)	Q-T	
931	HL97DU6		..COLLAR-	G,H,	6
			(V73197)	Q-T	
			(SPEC BACC30AB6S)		
			(OPT HL97DU6		
			(V92215))		
			(OPT HL97DU6		
			(V56878))		
			(OPT ITEM 931A)		
R -931A	KFN305C3		..NUT-	G,H,	6
			(V15653)	Q-T	
			(OPT ITEM 931)		
933	183T3011-7		..ANGLE	G,H,	1
				Q-T	
935	183T3011-3		..RIB ASSY	G,Q,S	1
-937	183T3011-4		..RIB ASSY	H,R,T	1
			ATTACHING PARTS		
939	BACB30NW6K		..BOLT-	G,H,	15
			(SIZE DETERMINE ON INST)	Q-T	
941	HL97DU6		..COLLAR-	G,H,	15
			(V73197)	Q-T	
			(SPEC BACC30AB6S)		
			(OPT HL97DU6		
			(V92215))		
			(OPT HL97DU6		
			(V56878))		
			(OPT ITEM 941A)		
R -941A	KFN305C3		..NUT-	G,H,	15
			(V15653)	Q-T	
			(OPT ITEM 941)		
943	BACB30NU3K4		..BOLT-	G,H,	13
			(OPT ITEM 943A)	Q-T	
-943A	BACB30UR3K3		..BOLT-	G,H,	13
			(OPT ITEM 943)	Q-T	
945	BACB30LL3U4		..BOLT	G,H,	2
				Q-T	
			-----*		
947	BACR15DR3A		..RIVET-	G,H,	30
			(SIZE DETERMINE ON INST)	Q-T	

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-949	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	G,H, Q-T	13
951	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	G,H, Q-T	2
953	183T3011-5		..CAP	G,H, Q-T	1
955	BACR15GA5-5		.RIVET- (OPT ITEM 955A)	G,H, Q-T	218
-955A	10-61979-5-5		.RIVET- (OPT ITEM 955)	G,H, Q-T	218
957	183T3072-1		.PANEL ASSY-UPR	G,Q,S	1
-959	183T3072-2		.PANEL ASSY-UPR	H,R,T	1
961	NAS1836C06-08M		..INSERT	G,H, Q-T	2
963	183T3073-1		.PANEL ASSY-LWR	G,Q,S	1
-965	183T3073-2		.PANEL ASSY-LWR	H,R,T	1
967	MS27253C2		.PLATE	G,H, Q-T	1
969	183T2027-1		.BUSHING	G,H, Q-T	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-971	183T3082-1		.DISCHARGER ASSY-STATIC	G,H, Q-T	1
973	MS24693C23		ATTACHING PARTS .SCREW	G,H, Q-T	2
975	BACR15GA5-4		-----*----- ..RIVET- (OPT ITEM 975A)	G,H, Q-T	4
-975A	10-61979-5-4		..RIVET- (OPT ITEM 975)	G,H, Q-T	4
977	183T3082-3		..BASE	G,H, Q-T	1
979	183T3082-2		..PLATE-MTG	G,H, Q-T	1
981	BAC27TWG0001		.MARKER-ALUMINUM FOIL	G,H, Q-T	1

- Item Not Illustrated

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